# Weller® the Original.













Weller®



# **EASY** from here on

# www.weller-tools.com





The right iron for my application.

www.weller.de/toolselector





The right technology for my application.

www.weller.de/applicationfinder









# **Soldering technology**

Professional

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**Filtration** 

Filtration

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# **Precision Tools**

Side cutters and tip cutters, pliers, tweezers, special Frem tools, toolkits









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# Weller®

# **Soldering technology**



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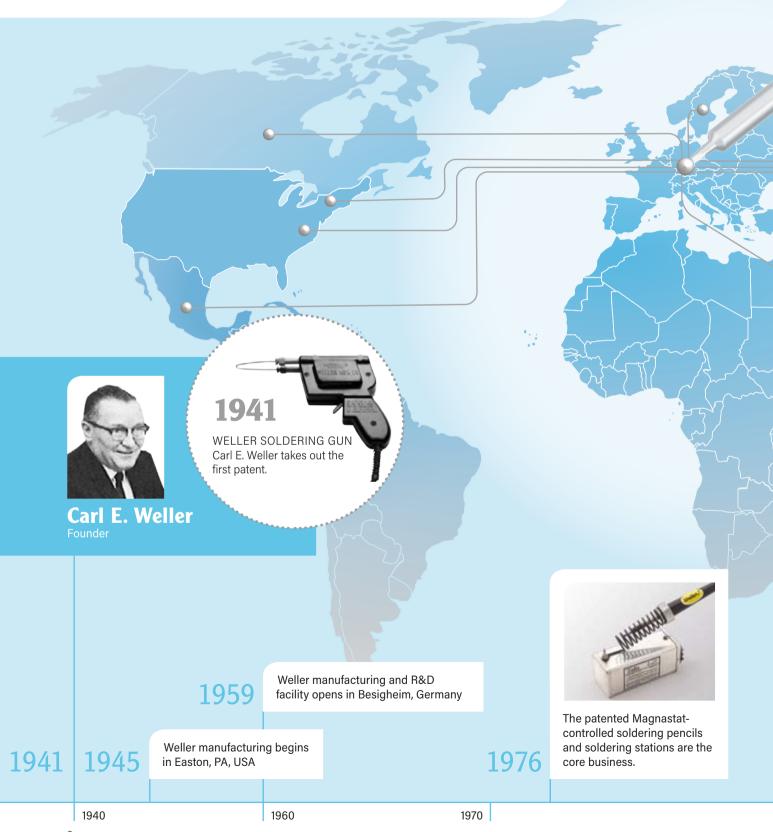
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# Weller®

# INNOVATION, GLOBALIZATION, COLLABORATION



6

# A name known round the world!

For decades, the Weller name has stood for pioneering soldering solutions. Weller is the global leader in manual soldering technology and offers a complete, user-oriented customer and distribution service, with their own sites in over 30 countries.





# **Innovation**

By answering our users' demand for faster, flexible and more functional products, Weller continues to be the market leader in developing innovative, economical soldering solutions.

The recent launches of Weller Performance and Technology product lines are proof of our drive to please our high-tech customers, raising the bar of quality and performance ever higher.



Swiss company Erem acquired. ISO certification 9001:2008.



Weller Tools is responding to the signs of the times and presenting the new temperature-controlled soldering station with digital display for highly sensitive components.

1992

Introduction fume extraction systems Zero-Smog®



Weller Tools GmbH operates as part of the Apex Tool Group, whose headquarters is in Sparks, Maryland, USA. The Apex Tool Group is one of the world's largest manufacturers of industrial hand and power tools, drill chucks, chains and electrical soldering products, with an annual turnover of more than \$1.6 billion.

1983

1990

2010

1980

7

# The complete solution for your **WORKBENCH**



# Everything from a single source from Weller





# Like Swiss clockwork

Erem tools feature craftsmanship of the best quality. Produced in Switzerland, Erem tools are the result of more than 40 years of consistent product development and expertise.

## Making the job easier

With Weller Performance Line, only a single control unit is still required, which works as a benchtop controller.





# PERFORMANCE LINE

# HIGH PERFORMANCE AT ITS BEST











#### Use as benchtop controller

Integrated USB ports provide WX stations with a connection to and control over soldering fume extractors, preheat plates and programmable logic controllers (PLC). The connected tools feed back their parameters and status to the display.



#### Safe manual soldering

Weller WX stations make the manual soldering process safer, a crucial factor in the automotive, aerospace and medical technology industries. This is guaranteed by temperature and tool locking, and tool-specific temperature settings.



#### **Traceability**

All WX stations are traceable and can be integrated into an existing traceability process.



# **TECHNOLOGY LINE**

# THE CAN-DO SOLDERING STATIONS.











## **Multi-functional LC display**

Unique LC display with a detailed overview of all functions. Adjustable background illumination. Power bar graph allows visual monitoring of the easily-readable output power from the station to the soldering iron tip.



#### **Quick change system**

Passive tip system allows quick exchange of heating elements when the iron is hot. Can easily switch out tips. Tip replacement independent of the heating element.



#### Stackable units

The WT 1 / WT 1H soldering stations can be stacked on the WTHA 1 hot air station, or on each other, saving space on the workbench.



#### **New menu button**

Provides ultimate user friendly access to and navigation in the menu structure.



#### **Backwards compatibility**

All soldering irons of the WSD and WD soldering stations can be connected. (except micro soldering irons)



#### 2-in-1 WSR safety rest

The soldering iron holder can be rotated 180°. The user can choose between wet and dry cleaning.



# BENCHTOP Controller

Integrated USB ports provide WX stations with a connection to and control over soldering fume extractors, pre-heat plates and programmable logic controllers (PLC). The connected tools feed back their parameters and status to the display.



#### **USB** port

Firmware updates and registration are quick and easy using USB sticks.



#### Multifunctional tool detection

All connected tools and accessories are detected automatically by the stations and their name(s) shown.



#### **Robot output**

A digital, optically decoupled robot connection comes standard.



# PERFORMANC





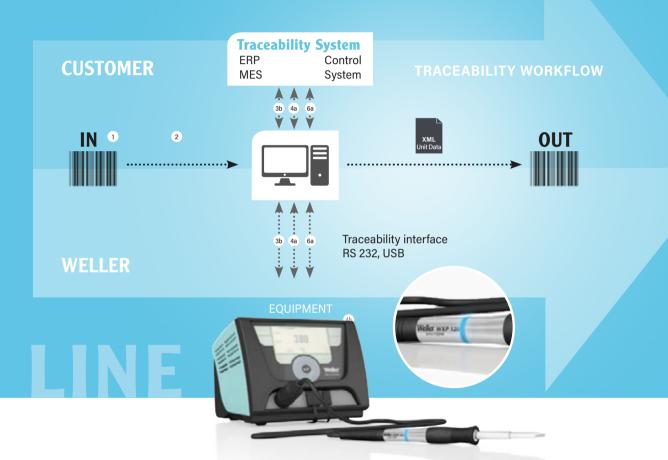
# **TRACE**ability



# WELLER IS TRACEABILITY QUALIFIED

## Traceable Process Control.

The following workflow diagram depicts a serial number with bar code integrated PCB production using the Weller WX station. The workflow includes interaction by the operator and the dialog of the Traceability System with the WX-station.



- 1. Begin processing of product: Scan PCB or product to be soldered.
- 2. Transmission of data to the Traceability System.
- Prepare WX station: The Traceability System delivers process parameter selection data.
- 3.b. Parameterization of the WX station Process parameter lockout: Auto tool temperature set and lockout.
- 4.a. Optional Control: Process control: Error or O.K.

- 4.b. Visual process control via Weller LED ring light on the iron.
- 5. Begin soldering of product with WX station (equipment).
- 6.a. Monitor during soldering process: Success control.
- 6.b. unitData: Transmission of soldering process data. (XML-file).



How does traceability work?
See the video on
www.youtube.com/wellersoldering

# TRUSTED technology









HIGH PRODUCTIVITY

GUARANTEED QUALITY

Weller supports you with:

- Fast response and processing time
- Automated tool detection,
   assignment of control parameters
- Microprocessor-controlled PID regulation, accuracy and stability (IPC)
- Extensive range of premium-quality products and accessories

Exact temperature settings down to the degree - No calibration needed for Weller soldering units!



The parts of the Weller heating element which determine the temperature have the same physical material characteristics and do not change over time or during use.



Electronic control units do not wear out. Closed-loop temperature regulation & high quality sensor & control technology assure the temperature stability of the soldering tool during its lifetime. Built according to IPC J-STD001 D and DIN EN 61191-1.



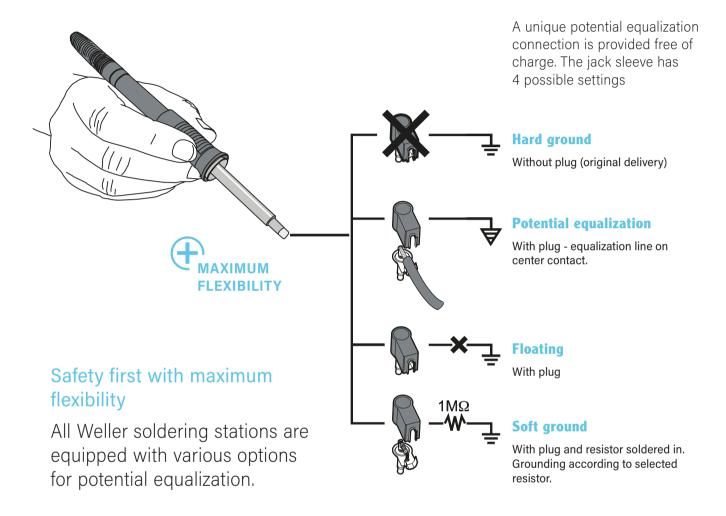
If higher accuracy than these standards is required, fine adjustment is possible.



### **ESD-safe**

Weller devices are ESD-safe and can be used in electrostatic protected areas.

# **UNIQUE!**Flexible Potential Equalization







# Weller®

# Soldering

# TRENDSETTING SOLDERING SOLUTIONS



#### 16 - 171



# **Soldering Equipment**

Professional

THE REAL PROPERTY OF THE PROPE

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Desoldering Iron	84
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# **WX** Performance Line

# THE BEST FOR EACH APPLICATION



#### **Our WXTEAM**

The five specialists from the Weller WX team will solve all your problems related to soldering, desoldering and the use of hot air in your manufacturing process.

The entire WX team offers full WX tool compatibility, tried-and-tested benchtop functions and all essential traceability features.



**ESD-safe** 

All WX devices are ESD-safe and can be used in electrostatic protected areas



#### Huge energy savings Usage sensor

Thanks to an integrated sensor, WX tools are motion activated. This means that they consume power only when they are actually in use. Connected accessories also go into standby mode.





### Safe manual soldering

Weller WX stations make the manual soldering process safer, a crucial factor in the automotive, aerospace and medical technology industries. This is guaranteed by temperature and tool locking, and tool-specific temperature settings.

# WXA 2





## Use as benchtop controller

Integrated USB ports provide WX stations with a connection to and control over soldering fume extractors, pre-heat plates and programmable logic controllers (PLC). The connected tools feed back their parameters and status.



#### **Intelligent tool detection**

All connected tools and accessories are detected automatically by the stations and shown on the display.



#### **Multifunctional USB port**

Firmware updates and registration are quick and easy using USB sticks.



#### **Traceability**

All WX stations are traceable and can be integrated into an existing traceability process.



#### **Integrated parameter memory**

Parameters such as standby temperatures and automatic switch-off time can easily be stored in the soldering iron. Parameters only need to be stored once; the soldering iron can then use them with any WX station.



### **Extremely short learning curve**

Multi-language menu guide: German, English, French, Italian, Spanish, Portuguese and Mandarin. Other languages can be implemented on request.



# Maximum safety, maximum flexibility

A unique potential equalization connection is provided free of charge. The jack sleeve has 4 possible settings: hard ground, potential equalization, floating and soft ground.



#### **Robot output**

A digital, optically decoupled robot connection comes as standard.



# WX tool selection

#### Tools





# AN OVERVIEW OF THE ALLOCATION OF WX TOOLS

WX 1	WX 2	WXD 2	WXA 2	WXR 3
T005 34 176 99 200 W	T005 34 206 99 200 W	T005 34 266 99 200 W	T005 34 256 99 200 W	T005 35 006 99 600W
	(2.11.7)	CI IL	NI III	999
Soldering power unit with 1 channel	Soldering power unit with 2 channels	Desoldering power unit with 2 channels	Hot-air power unit with 2 channels	Rework power unit with 3 channels
✓	✓	✓	✓	✓
✓	✓	✓	✓	✓
✓	✓	✓	✓	✓
✓	✓	✓	✓	✓
✓	✓	✓	✓	✓
✓	✓	✓	✓	✓
✓	✓	✓	✓	✓
		✓		✓
		✓		✓
			✓	✓
				✓
				✓
✓	✓	✓	✓	✓
✓	✓	✓	✓	✓
✓	✓	✓	✓	✓
✓	✓	✓	✓	✓
✓	✓	✓	✓	✓
✓	✓	✓	✓	✓
✓	✓	<b>✓</b>	✓	✓
✓	✓	✓	✓	<b>✓</b>
✓	✓	✓	✓	✓

# **WXR 3** Rework station

# EVERYTHING - AND MORE.

Clear handling advantages and tangible cost savings in one unit. That's what you get with the WXA 2 Hot-Air-Station. Ideal for complex hot-air jobs or traditional soldering. The amount of hot air (20 I/min at 6 bar) can be adjusted to any value in range. And of course the entire range of high-performance hot-air and soldering accessories is compatible with this station.



## **TECHNICAL DATA**

Channels	3
Dimensions W x D x H (inch)	10,75 x 9,25 x 4,02
Dimensions W x D x H (mm)	273 x 235 x 102
Weight (ca) in kg	6.7
Voltage	230 V (50/60 Hz)
Heating output	420 W (600 W)
Protection class	1
Fuse	2.0 A (230 V)
Temperature range (depends on tool) °C	100 - 450 (550)
Temperature range (depends on tool) °F	200 - 850 (999)
Temperature accuracy °C	±9
Temperature accuracy °F	±17
Temperature stability °C	±2
Temperature stability °F	±4
Equipotential balance	✓
Max. vacuum	0,7 bar
Interface	1x USB, 2x RS232, 2x Switching output
ESD-safe	✓
Intelligent tool detection	✓
Traceability (unit data)	✓
Temperature accuracy hot air °C	±30
Temperature accuracy hot air °F	±54
Capacity I/min	18, max.
Max. air flow rate I/min (depends on tool)	15
Built-in pump	Periodic duty 30/30 s
IPC conformity	ja
Display	255 x 128 dots / Backlighting
Benchtop controller	✓



#### 600 Watts - unique

The WXR 3 is a 3-channel station with a total output of 600 W. The multifunctional WXR 3 is suitable for all applications, and can work with all WX tools.



# 2 integrated pumps

#### (self-contained)

A pair of integrated pumps make the system independent of a separate compressed air supply. A high-performance pump for vacuum and hot air, and a separate vacuum pump for pick-up tools.



# Automatic / intelligent power management

The rework station provides 600 watts of power. Its intelligent power management function allows the available power to be distributed to the connected tools as required – a total of 600 watts.

High-performance tools can be operated at the same time, 3 channels, 200 watts each.



#### **User-friendliness**

The LCD display shows all connected tools. Special functions can easily be set at the press of a button.

# WXR 3



#### Power unit, 420 W









Order No. T005 35 006 99

- All-in-one-Station
- Benchtop controller capability e.g. Zero Smog Systems
- Automatic tool recognition and power management
- Compatible with all WX tools
- Storage medium in hand piece
- Blue LED backlighting
- Multilingual menu navigation



# **WXR 3030**

## 3-Channel-Soldering-Station, 420 W (600 W)









Order No. T005 35 016 99

 Power unit, 3 channels with WXHAP 200 Hot air iron, WXDP 120 Desoldering iron and WXP 65 Soldering iron



Scope of supply	Order No.	Model	Description
	T005 13 202 99	WXDP 120 Set	Desoldering iron set for horizontal applications, with safety rest
	T005 27 120 99	WXHAP 200 Set	Hot air soldering iron set with safety rest
	T005 29 184 99	WVP	WVP Vacuum Pick-Up
	T005 29 212 99	WXP 65 Set	Soldering iron WXP 65 with safety rest
	T005 35 006 99	WXR 3	Power unit, 420 W
	T005 87 658 01	PDN	PDN Pliers for changing nozzles.



# **WXR 3031**

## 3-Channel-Soldering-Station, 420 W (600 W)









Order No. T005 35 026 99

• Power unit, 3 channels with WXHAP 200 Hot air iron, WXDP 120 Desoldering iron and WXP 120 Soldering iron



Scope of supply	Order No.	Model	Description
	T005 13 202 99	WXDP 120 Set	Desoldering iron set for horizontal applications, with safety rest
	T005 27 120 99	WXHAP 200 Set	Hot air soldering iron set with safety rest
	T005 29 184 99	WVP	WVP Vacuum Pick-Up
	T005 29 202 99	WXP 120 Set	Soldering iron Set WXP 120 with safety rest
	T005 35 006 99	WXR 3	Power unit, 420 W
	T005 87 658 01	PDN	PDN Pliers for changing nozzles.

# **WXR 3032**

## 3-Channel-Soldering-Station, 420 W (600 W)









Order No. T005 35 036 99

• Power unit, 3 channels with WXHAP 200 Hot air iron, WXDV 120 Desoldering iron and WXP 65 Soldering iron



Scope of supply	Order No.	Model	Description
	T005 13 205 99	WXDV 120 Set	Desoldering iron set for vertical applications, with safety rest
	T005 27 120 99	WXHAP 200 Set	Hot air soldering iron set with safety rest
	T005 29 184 99	WVP	WVP Vacuum Pick-Up
	T005 29 212 99	WXP 65 Set	Soldering iron WXP 65 with safety rest
	T005 35 006 99	WXR 3	Power unit, 420 W
	T005 87 658 01	PDN	PDN Pliers for changing nozzles.





# **WXD 2** Desoldering station



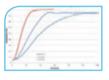
#### **TECHNICAL DATA**

Channels	2
Dimensions W x D x H (inch)	6.69 x 5.94 x 5.12
Dimensions W x D x H (mm)	174 x 154 x 135
Weight (ca) in kg	3.8
Voltage	230 V, 50 Hz
Heating output	200 W (255 W)
Protection class	1
Fuse	T2 A
Temperature range (depends on tool) °C	50 - 550
Temperature range (depends on tool) °F	150 - 999
Temperature accuracy °C	±9
Temperature accuracy °F	±17
Temperature stability °C	±2
Temperature stability °F	±4
Equipotential balance	$\checkmark$
Interface	1x USB, 2x RS232, 1x Switching output
ESD-safe	✓
Intelligent tool detection	✓
Traceability (unit data)	✓
Air consumption I/min	35
Built-in pump	
Vacuum	max. 55 kPa (8psi)
IPC conformity	ja
Compressed air connection	Outer diameter 6 mm (0.24 "), oil-free, dry compressed air
USB interface	✓
Benchtop controller	✓
Display	255 x 128 pixels / Backlighting



## **External compressed air supply**

The maintenance-free Venturi unit produces a constant vacuum using an external compressed air supply.



## Fastest desoldering iron

With its 120 watts and extremely short heating time, the desoldering iron can easily handle jobs that would have been difficult in the past, including desoldering high mass PCBs.



#### No tedious cleaning

The new, extended nozzle shaft prevents the suction tube from sticking. Since the suction channel has also been replaced, the once tedious and time-consuming task of cleaning the tool is now a thing of the past.



#### **Quick replacement**

Thanks to ingenious mountings, the suction nozzle and solder cartridge can be changed quickly and easily – without the risk of burns or tricky replacement work.



#### **Huge cost savings**

The relatively low operating temperature (380°C) and automatic standby mode controlled by the use sensor increase the service life of the suction nozzles by a factor of 3.



#### Vacuum run-on

A vacuum run-on time can be set to prevent the suction pump blocking.



#### 2 models are available.

The WXDP 120 is designed for horizontal operation and the WXDV 120 for vertical operation.

# WXD 2

# 00

# Solder- and Desoldering station, 2 channels 200 W (255 W)









Order No. T005 34 266 99

- · Cost effective because only one station is needed
- Less rework by optimal use of tools and the correct working temperature. Reduction of running costs by longer tip lifetime.
- · Desoldering iron with stand-by mode
- ESD safe
- For operation with external compressed air



# **WXD 2010 Set**



# Solder- and Desoldering station, 2 channels 200 W (255 W)









Order No. T005 34 286 99

- Desoldering station, 2 channels digital and electronically controlled with desoldering iron WXDP 120
- Soldering- and desoldering tools with intelligent WX technology
- Connection to external compressed air supply for high vacuum
- Energy effective: automatic stand-by mode for tools
- Patented, ESD safe glass display. Simple and fast setting of soldering parameter.



Scope of supply	Order No.	Model	Description
	T005 13 201 99N	WXDP 120	Desoldering iron 120 W, 24 V
	T005 13 250 99	XDS 1	Desoldering nozzle Inside Ø 1, 4 mm Outside Ø 2, 5 mm Nozzle length 10, 5 mm
	T005 15 172 99	WDH 70	Safety rest with brass cleaning wool WXDP 120 desoldering iron
	T005 34 266 99	WXD 2	Solder- and Desoldering station, 2 channels 200 W (255 W)
	T005 87 658 01	PDN	PDN Pliers for changing nozzles.



# **WXD 2020 Set**



Solid Stations | Performance Line

## Solder- and Desoldering Station, 2 channels 200 W (255 W)









Order No. T005 34 296 99

- Soldering and desoldering station, 2 channels with WXDP 120 and soldering iron WXP 120
- · Soldering- and desoldering tools with intelligent WX technology
- Connection to external compressed air supply for high vacuum
- Energy effective: automatic stand-by mode for tools
- Patented, ESD safe glass display. Simple and fast setting of soldering parameter.



Scope of supply	Order No.	Model	Description
Scope of supply	Order No.	Model	'
	T005 13 201 99N	WXDP 120	Desoldering iron 120 W, 24 V
	T005 13 250 99	XDS 1	Desoldering nozzle Inside Ø 1, 4 mm Outside Ø 2, 5 mm Nozzle length 10, 5 mm
	T005 15 121 99	WDH 10	Safety rest with Stop+Go function and dry cleaner
	T005 15 172 99	WDH 70	Safety rest with brass cleaning wool WXDP 120 desoldering iron
	T005 29 201 99N	WXP 120	Soldering iron 120 W, 24 V with Power-Response Heating Technology
	T005 34 266 99	WXD 2	Solder- and Desoldering station, 2 channels 200 W (255 W)
	T005 44 704 99	XT B	Soldering tip chisel Ø 2,4 mm
	T005 87 658 01	PDN	PDN Pliers for changing nozzles.

# **WXA** Hot-Air station

# THE PERFECT SOLUTION FOR HOT-AIR AND SOLDERING JOBS.

Clear handling advantages and tangible cost savings in one unit. That's what you get with the WXA 2 hot-air station. Ideal for complex hot-air jobs or traditional soldering. The amount of hot air (20 l/min at 6 bar) can be adjusted to any value in range And of course the entire range of high-performance hot-air and soldering accessories is compatible with this station.



#### **TECHNICAL DATA**

Channels	2
Dimensions W x D x H (inch)	6,69 x 5,95 x 5,12
Dimensions W x D x H (mm)	174 x 154 x 135
Weight (ca) in kg	4.0
Voltage	230 V
Heating output	200 W (255 W)
Protection class	1
Fuse	T2A
Temperature range (depends on tool) °C	50 - 550
Temperature range (depends on tool) °F	150 - 999
Temperature accuracy °C	±9
Temperature accuracy °F	±17
Equipotential balance	✓
Max. vacuum	
Interface	1x USB, 2x RS232, 1x Switching output
ESD-safe	✓
Intelligent tool detection	✓
Traceability (unit data)	$\checkmark$
Temperature accuracy hot air °C	±30
Temperature accuracy hot air °F	±54
Max. air flow rate I/min (depends on tool)	15
Air consumption I/min	20
Compressed air connection	Outer diameter 6 mm (0, 24 "), oil-free, dry compressed air
USB interface	✓
Equipotential bonding	Via 3, 5 mm pawl socket on back of device.



#### Adjustable air amount

The amount of air can be controlled using the rotary knob. An external compressed air supply is needed. The amount of air is displayed in percent.



#### Adjustable operating mode

The unit has 3 separate operating modes.

**Operating mode level 1** – the air flow continues for as long as the button on the hot-air iron or foot switch is pressed.

**Operating mode level 2** – if the button is pressed once, the hot-air flow continues for between 0 and 300 seconds, stopping at the end of the set time.

**Operating mode level 3** – the WXHAP 200 switches on with one press of the button and off with the second press.



#### Finger and foot switches

The air flow is controlled using the finger switch in the handle.

It can also be controlled by a foot switch (optional).



#### Ion trap

All WX devices are ESD-safe and can be used in electrostatically protected areas. The ion trap in the iron ensures that the emerging hot air is free of static electricity.



#### **Inert gas operation**

An inert gas (nitrogen) can also be used for challenging soldering jobs to generate the hot air.



# WXA 2



Solid Stations | Performance Line

## Power unit, 2 channels 200 W (255 W)









Order No. T005 34 256 99

- · Power unit, 2 channels
- For operation with external compressed air



Scope of supply	Order No.	Model	Description
	T005 34 256 99	WXA 2	Power unit, 2 channels 200 W (255 W)

# **WXA 2010**



## Power unit, 2 channels 200 W (255 W)









Order No. T005 34 306 99

- Power unit, 2 channels with hot air iron WXHAP 200
- · Best set for hot air tasks
- · Simultaneous operation of 2 soldering tools
- For operation with external compressed air



Scope of supply	Order No.	Model	Description
	T005 15 152 99	WDH 30	Safety rest with dry cleaner
	T005 27 119 99N	WXHAP 200	Hot air iron 200 W, 24 V with hot air nozzle R 06 round Ø 3,0 mm
	T005 34 256 99	WXA 2	Power unit, 2 channels 200 W (255 W)
	T005 87 278 21	R04	R 04 Hot Air Nozzle Round, Ø 1,2 mm, for HAP 1 and HAP 200
	T005 87 278 22	R06	R06 Round Nozzle for HAP 1 and HAP 200

**WX 2** Soldering station

# A NEW ERA IN SOLDERING.

- Cost saving because only one power unit is needed for different applications
- Use as benchtop controller saves energy
- > Lowering the running costs by enlarged tip lifetimes
- Reduction of rework due to optimized tool use and correct working temperature



#### **TECHNICAL DATA**

Channels	2
Dimensions W x D x H (inch)	6,85 x 6,06 x 5,31
Dimensions W x D x H (mm)	174 x 154 x 135
Weight (ca) in kg	3.45
Voltage	230 V, 50 Hz
Heating output	200 W (255 W)
Protection class	1
Fuse	T2A
Temperature range (depends on tool) °C	100 - 550
Temperature range (depends on tool) °F	210 - 999
Temperature accuracy °C	±9
Temperature accuracy °F	±17
Temperature stability °C	±2
Temperature stability °F	±4
Temperature stability °F Equipotential balance	±4 <b>✓</b>
'	
Equipotential balance	1x USB, 2x RS232, 1x
Equipotential balance Interface	1x USB, 2x RS232, 1x Switching output
Equipotential balance Interface ESD-safe	1x USB, 2x RS232, 1x Switching output
Equipotential balance Interface ESD-safe Intelligent tool detection	1x USB, 2x RS232, 1x Switching output
Equipotential balance Interface ESD-safe Intelligent tool detection Traceability (unit data)	1x USB, 2x RS232, 1x Switching output      255 x 128 dots /
Equipotential balance Interface ESD-safe Intelligent tool detection Traceability (unit data) Display	1x USB, 2x RS232, 1x Switching output
Equipotential balance Interface ESD-safe Intelligent tool detection Traceability (unit data) Display USB interface	1x USB, 2x RS232, 1x Switching output



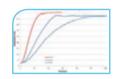
# Visual process control through LED signal function

Blue LED ring light (light is out = Off, light is blinking = standby or heating up, light is on = tip ready for use)



#### Tailor-made performance

Weller heating technologies deliver precise performance on demand.



#### Quick heating time

WX soldering irons heat in ultra-quick time and can be used immediately.



#### Temperature stability/accuracy

All WX soldering tools have a temperature stability of  $\pm$  2° C and a temperature accuracy of  $\pm$  9° C, as per IPC standard.



#### **Intuitive operation**

The robust touch screen is a capacitive touch panel made of real glass. It is antistatic and temperature-resistant. The turnand-click wheel with confirm button allows intuitive operation.



#### Huge energy savings Motion sensor

Thanks to an integrated sensor, WX tools are motion activated. This means that they consume power only when they are actually in use. Connected accessories also go into standby mode.

# WX 2



# Power unit WX 2 with 2 channels, 200 W (255 W), 230 V









Order No. T005 34 206 99

- Innovative operation concept
- · Robust touch screen with ESD safe glas
- Intuitive use with turn-click-wheel with enter key and finger guide.
- Blue LED backlighting
- Multilingual menu navigation
- High functionality
- No safety rest with Stop & Go function needed thanks to integrated acceleration sensor
- Optimized precision, better stability by sensor in the soldering iron
- Specific parameterization of tool by storage medium in hand piece
- Visual process control via blue LED ring light



# WX 2020 Set



#### Power unit with 2 channels 200 W









Order No. T005 34 216 99

- Power unit WX 2 with 2 channels, 2 soldering irons WXP 120 and 2 safety rests WDH 10
- Simultaneous operation of 2 soldering tools



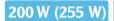
Scope of supply	Order No.	Model	Description
	T005 15 121 99	WDH 10	Safety rest with Stop+Go function and dry cleaner
	T005 29 201 99N	WXP 120	Soldering iron 120 W, 24 V with Power-Response Heating Technology
	T005 34 206 99	WX 2	Power unit WX 2 with 2 channels, 200 W (255 W), 230 V
	T005 44 704 99	XT B	Soldering tip chisel Ø 2,4 mm



# WX 2021 Set



## Power unit with 2 channels 200 W (255)









Order No. T005 34 226 99

- Power unit WX 2 with 2 channels, soldering irons WXMP and 1 tweezers WXMT
- Gleichzeitiger Betrieb von 2 Lötstationen



Scope of supply	Order No.	Model	Description
	T005 13 177 99	WXMT	Micro desoldering tweezers 2 x 40 W, 12 V (hand piece without tips) with Active-Tip Heating Technology
	T005 15 169 99	WDH 60	Safety rest with dry cleaner for WXMT Micro desoldering tweezers
	T005 15 171 99	WDH 51	Safety rest with dry cleaner for WXMP Micro soldering iron
	T005 29 203 99	WXMP	Micro soldering iron WXMP 40 W, 12 V (hand piece without tips) with Active-Tip Heating Technology
	T005 34 206 99	WX 2	Power unit WX 2 with 2 channels, 200 W (255 W), 230 V
	T005 44 603 99	RT 3	Standard soldering tip, chisel 1,3 x 0,4 mm
	T005 44 652 99	RTW 2, 45°	Soldering tip set 0.7 x 0.4 mm, 45°





# **WX 1** Soldering Station

# A NEW ERA IN SOLDERING.

The powerful, user-friendly WX 1 and WX 2 soldering stations have redefined the world of soldering. Maximum process reliability for manual soldering tasks is guaranteed for the automotive, aerospace and medical technology industries. Any soldering process can be programmed easily using these intelligent tools, and a unique level of dependability assured. Whatever technique is used, these devices are intuitive and easy to operate thanks to their touch screens and language options. There is a choice between 1-channel and 2-channel stations.



#### **TECHNICAL DATA**

Channels	1
Dimensions W x D x H (inch)	6,85 x 6,06 x 5,31
Dimensions W x D x H (mm)	174 x 154 x 135
Weight (ca) in kg	3.42
Voltage	230 V, 50 Hz
Heating output	200 W
Protection class	1
Fuse	T2A
Temperature range (depends on tool) °C	100 - 550
Temperature range (depends on tool) °F	200 - 999
Temperature accuracy °C	±9
Temperature accuracy °F	±17
Temperature stability °C	±2
Temperature stability °F	±4
Equipotential balance	✓
Interface	1x USB, 2x RS232, 1x Switching output
ESD-safe	✓
Intelligent tool detection	✓
Traceability (unit data)	✓
Display	255 x 128 dots / Backlighting
USB interface	✓
Equipotential bonding	Via 3,5 mm pawl socket on back of device
Benchtop controller	✓



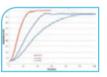
# Visual process control through LED signal function

Blue LED ring light (light is out = Off, light is blinking = standby or heating up, light is on = tip ready for use)



#### Tailor-made performance

Weller heating technologies deliver precise performance on demand.



#### Quick heating time

WX soldering irons heat in ultra-quick time and can be used immediately.



#### Temperature stability/accuracy

All WX soldering tools have a temperature stability of  $\pm$  2° C and a temperature accuracy of  $\pm$  9° C, as per IPC standard.



#### **Intuitive operation**

The robust touch screen is a capacitive touch panel made of real glass. It is antistatic and temperature-resistant. The turn-and-click wheel with confirm button allows intuitive operation.



# Huge energy savings Motion sensor

Thanks to an integrated sensor, WX tools are motion activated. This means that they consume power only when they are actually in use. Connected accessories also go into standby mode.

# **WX** 1



### Power unit with 1 channel, 200 W









Order No. T005 34 176 99

- Innovative operation concept
- · Robust touch screen with ESD safe glas
- Intuitive use with turn-click-wheel with enter key and finger guide
- Blue LED backlighting
- Multilingual menu navigation
- High functionality
- No safety rest with Stop & Go function needed thanks to integrated acceleration sensor
- Optimized precision, better stability by sensor in the soldering iron
- Specific parameterization of tool by storage medium in hand piece
- Visual process control via blue LED ring light



# **WX 1010 Set**



#### Power unit with 1 channel, 200 W









Order No. T005 34 186 99

Power unit WX 1 with 1 channel, soldering iron WXP 120



Scope of supply	Order No.	Model	Description
	T005 15 121 99	WDH 10	Safety rest with Stop+Go function and dry cleaner
	T005 29 201 99N	WXP 120	Soldering iron 120 W, 24 V with Power-Response Heating Technology
	T005 34 176 99	WX 1	Power unit with 1 channel, 200 W
	T005 44 704 99	XT B	Soldering tip chisel Ø 24 mm



# **WX 1011 Set**



Solid Stations | Performance Line

## Power unit with 1 channel, 200 W









Order No. T005 34 196 99

Power unit WX 1 with 1 channel, micro soldering iron WXMP



Scope of supply	Order No.	Model	Description
	T005 15 171 99	WDH 51	Safety rest with dry cleaner for WXMP Micro soldering iron
	T005 29 203 99	WXMP	Micro soldering iron WXMP 40 W, 12 V (hand piece without tips) with Active-Tip Heating Technology
	T005 34 176 99	WX 1	Power unit with 1 channel, 200 W
	T005 44 603 99	RT 3	Standard soldering tip, chisel 1,3 x 0,4 mm

# WX 1012 Set



# Power unit with 1 channel, 200 W (255 W)









Order No. T005 34 276 99

• Power unit WX 1 with 1 channel, soldering iron WXP 65



Scope of supply	Order No.	Model	Description
	T005 15 121 99	WDH 10	Safety rest with Stop+Go function and dry cleaner
	T005 29 211 99N	WXP 65	Soldering iron 65 W, 24 V with Power-Response Heating Technology
	T005 34 176 99	WX 1	Power unit with 1 channel, 200 W
	T005 44 851 99	XNT A	Soldering tip chisel 1.6 x 0.4 mm



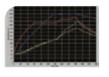
# WT, WR, WD series our Technology Line

# THE CAN-DO SOLDERING STATIONS

Whenever it takes user-friendliness and ease of use, the soldering products of the Weller Technology line set new standards. Due to their great price/performance ratio, they are perfect tools for cost-efficient soldering applications.







#### **Cost-efficent**

The short warm-up time for the soldering tools and a faster and simpler method for changing tools also enable lightning-fast work and ensure high time savings as a result.



#### Easy-to-use

The user-friendly and easy handling allows a quick, uncomplicated handling of the equipment.



#### **Backwards Compatibility**

All soldering irons of the WSD and WD soldering stations can be connected. (except micro soldering irons)











# **TECHNOLOGY LINE** 90 W 150 W **TOOL SELECTION**

AND COMPATIBILITY MATE	RIX	9000	9000
Power-Response S	ilver Line	WT 1 Soldering power unit with 1 channel	WT 1H Soldering power unit with 1 channel
WTP 90   90 W SOLDERING IRON The high-tech iron for universal use with power response tips. Order no. T005 29 222 99		✓	✓
WP 65   65 W SOLDERING IRON For delicate and small applications. Order no. T005 29 215 99	•	✓	✓
WP 80   80 W SOLDERING IRON Short tip-to-grip distance for all standard soldering applications. Order no. T005 29 180 99		✓	✓
WSP 80   80 W SOLDERING IRON For all standard soldering applications. Order no. T005 29 180 99	•	✓	✓
WP 120   120 W SOLDERING IRON For bigger solder joints. Order no. T005 29 193 99			✓
WSP 150   150 W SOLDERING IRON For applications with high heat requirement Order no. T005 29 170 99			✓
WP 200   200 W SOLDERING IRON For heavy solder applications. Order no. T005 29 199 99	•		✓
WTA 50   2 x 25 W DESOLDERING TWEEZERS 2 x 25 W, for safe desoldering jobs. Order no. T005 13 171 99		✓	✓
FE 75   75 W SOLDERING IRON For extraction direct on the tip. Order no. T005 29 166 99		✓	✓
WHP 80   80 W HEATING PLATE Preheating plate. Order no. T005 27 028 99		✓	✓
WSB 80   80 W SOLDER BATH Connectable to all Weller 80 W digital station. Order no. T005 27 040 99		✓	✓
WSB 150   150 W SOLDER BATH Connectable to all Weller 150 W stations. Order no. T005 27 704 99			✓
ZERO SMOG® TL*  Fume extraction unit for volume extraction for up to 2 workplaces.  Order no. FT91013699		✓	✓
<b>ZERO SMOG<sup>®</sup> 4V**</b> Fume extraction unit for volume extraction for up to 4 workplaces. Order no. T005 36 606 99		✓	✓
ZERO SMOG <sup>®</sup> 6V** Fume extraction unit for volume extraction for up to 6 workplaces Order no. T005 36 666 99		~	✓
ZERO SMOG <sup>®</sup> 20T** Fume extraction unit for tip extraction, connectable for up to 20 workplaces. Order no. T005 36 706 99		<b>✓</b>	<b>✓</b>





# **WR 3M** Rework Station

# **REWORK STATION**

The versatile repair station is specifically tailored to the needs and requirements of professional repairs to latest-technology electronic sub-assemblies in industrial production



#### **TECHNICAL DATA**

Channels	3
Dimensions W x D x H (inch)	11,02 x 9,45 x 4,06
Dimensions W x D x H (mm)	280 x 240 x 103
Weight (ca) in kg	7.3
Voltage	230 V
Heating output	360 W (400 W)
Protection class	1
Fuse overcurrent release	2 A
Temperature range (depends on tool) °C	50 - 550
Temperature range (depends on tool) °F	150 - 999
Temperature accuracy °C	±9
Temperature accuracy °F	±17
Temperature stability °C	±2
Temperature stability °F	±4
Equipotential balance	✓
Max. vacuum	0,7 bar
Interface	USB
ESD-safe	✓
Intelligent tool detection	✓
Temperature accuracy hot air °C	50 - 550
Temperature accuracy hot air °F	150 - 999
Capacity I/min	18
Max. air flow rate I/min (depends on tool)	15
Built-in pump	Periodic duty 30/30 s
Vacuum	0,7 bar, max
IPC conformity	(Tip to ground) Corresponds to IPC-J-001
Display	LCD

# WR 3M



#### Power unit, 360 W (400 W)







Order No. T005 33 666 99

- 3 independent tool channels
- · Automatic tool detection
- Own vaccum channel for pick-up



# WR 3000M Set vertical



Solid Stations | Technology Line

#### 3 channel rework station vertical, 360 W (400 W)







Order No. T005 33 686 99

- Power unit, 3 channels with soldering iron WP 80, desoldering iron DSX 80 and hot air iron HAP 200
- Large allround set for all repair jobs
- Desoldering iron DSX 80 for horizontal applications



Scope of supply	Order No.	Model	Description
	T005 13 150 99	DX 113HM	DX 113HM Desoldering Nozzle with Threadless Fixture System for DSX 80 and DXV 80 - A : 2,5 mm; I : 1,2 mm; D : 25 mm. For improved thermal transfer.
	T005 13 190 99	DSX 80	Desoldering iron 80 W, 24 V
	T005 15 152 99	WDH 30	Safety rest with dry cleaner
	T005 15 161 99	WDH 10T	Safety rest with Stop+Go function and dry cleaner for WP 65, WP 80 and WP 120 soldering iron
	T005 27 116 99	HAP 200	Hot air iron 200 W, 24 V with hot air nozzle R 04 round Ø 1,2 mm
	T005 29 180 99N	WP 80	Soldering iron 80 W, 24 V with Silver-Line Heating Technology
	T005 29 184 99	WVP	WVP Vacuum Pick-Up
	T005 33 666 99	WR 3M	Power unit, 360 W (400 W)
	T005 44 405 99	LT B	Soldering tip, chisel, Ø 2,4 x 0,8 mm
	T005 87 658 01	PDN	PDN Pliers for changing nozzles.



# WR 3000M Set for vertical applications



Rework station, 3 channels WR 3M, 360 W (400 W) for vertical applications







Order No. T005 33 683 99

- Power unit, 3 channels with soldering iron WP 80, desoldering iron DXV 80 and hot air iron HAP 200
- Desoldering iron DXV 80 for vertical applications



Scope of supply	Order No.	Model	Description
	T005 13 150 99	DX 113HM	DX 113HM Desoldering Nozzle with Threadless Fixture System for DSX 80 and DXV 80 - A : 2,5 mm; I : 1,2 mm; D : 25 mm. For improved thermal transfer.
	T005 13 180 99	DXV 80	Inline desoldering iron 80 W, 24 V
	T005 15 152 99	WDH 30	Safety rest with dry cleaner
	T005 15 153 99	WDH 40	Safety rest with dry cleaner for DXV 80 and WXDV 120 desoldering iron
	T005 15 161 99	WDH 10T	Safety rest with Stop+Go function and dry cleaner for WP 65, WP 80 and WP 120 soldering iron
	T005 27 116 99	HAP 200	Hot air iron 200 W, 24 V with hot air nozzle R 04 round Ø 1,2 mm
	T005 29 180 99N	WP 80	Soldering iron 80 W, 24 V with Silver-Line Heating Technology
	T005 29 184 99	WVP	WVP Vacuum Pick-Up
	T005 33 666 99	WR 3M	Power unit, 360 W (400 W)
	T005 44 405 99	LT B	Soldering tip, chisel, Ø 2,4 x 0,8 mm
	T005 87 658 01	PDN	PDN Pliers for changing nozzles.

# **Accessories for WR 3000M Sets**

Order No.	Description
T005 87 388 50	Adapter for footswitch for WR 3000M Sets and WR 2
T005 13 120 99	Foot-Switch 1-Step
T005 29 184 99	WVP Vacuum Pick-Up
T005 87 658 01	PDN Pliers for changing nozzles.



# WR 2 Rework Station

## **REWORK ON HIGHEST LEVEL**

- One station meets the requirements of a rework workplace
- > Unique connecting compatibility of all tools
- 2 independend tool channels with automatic tool recognition guarantee the simultanuous operation of 2 soldering tools
- > Tools are permanently ready for use



#### **TECHNICAL DATA**

Channels	2
Dimensions W x D x H (inch)	11,02 x 9,45 x 4,06
Dimensions W x D x H (mm)	280 x 240 x 103
Weight (ca) in kg	5.6
Voltage	230 V
Heating output	250 W (300 W)
Protection class	1
Fuse overcurrent release	1,6 A
Temperature range (depends on tool) °C	50 - 550
Temperature range (depends on tool) °F	150 - 999
Temperature accuracy °C	±9
Temperature accuracy °F	±17
Temperature stability °C	±2
Temperature stability °F	±4
Equipotential balance	✓
Max. vacuum	0,7 bar
Interface	USB
ESD-safe	$\checkmark$
Intelligent tool detection	
Temperature accuracy hot air °C	±30
Temperature accuracy hot air °F	±54
Capacity I/min	18
Max. air flow rate I/min (depends on tool)	10
Built-in pump	Periodic duty 30/30 s
Vacuum	0,7 bar
IPC conformity	(Tip to ground) Corresponds to IPC-J-001
Display	LCD

# WR 2



#### Power unit, 2 channels, 250 W

#### **250 W** (300 W)





Order No. T005 33 776 99

- 2 independent channels with automatic tool recognition
- Simultanous operation up to 2 tools





# WR 2002 Set



#### Rework station, 2 channels WR 2







Order No. T005 33 806 99

- Power unit, 2 channels with soldering iron WP 80, desoldering iron DSX 80
- Small repair set for all rework applications
- Simultaneous operation of hot air and desoldering iron is not possible



Scope of supply	Order No.	Model	Description
	T005 13 150 99	DX 113HM	DX 113HM Desoldering Nozzle with Threadless Fixture System for DSX 80 and DXV 80 - A : 2,5 mm; I : 1,2 mm; D : 25 mm. For improved thermal transfer.
	T005 13 190 99	DSX 80	Desoldering iron 80 W, 24 V
	T005 15 121 99	WDH 10	Safety rest with Stop+Go function and dry cleaner
	T005 15 152 99	WDH 30	Safety rest with dry cleaner
	T005 29 180 99N	WP 80	Soldering iron 80 W, 24 V with Silver-Line Heating Technology
	T005 33 776 99	WR 2	Power unit, 2 channels, 250 W
	T005 44 405 99	LT B	Soldering tip, chisel, Ø 2,4 x 0,8 mm
	T005 87 658 01	PDN	PDN Pliers for changing nozzles.



### **WR 2000ER**



Solid Stations | Technology Line

#### Desoldering station 2 channels, 250 W (300 W)







Order No. T005 33 808 99

- Power unit, 2 channels with desoldering iron DSX 120, soldering iron WP 65 and safety rests WDH 10 and WDH 30
- Repair kit for soldering and desoldering



Scope of supply	Order No.	Model	Description
	T005 13 198 99	DSX 120	Desoldering iron for horizontal applications
	T005 13 250 99	XDS 1	Desoldering nozzle Inside Ø 1, 4 mm Outside Ø 2, 5 mm Nozzle length 10, 5 mm
	T005 15 121 99	WDH 10	Safety rest with Stop+Go function and dry cleaner
	T005 15 152 99	WDH 30	Safety rest with dry cleaner
	T005 29 215 99N	WP 65	Soldering iron 65 W, 24 V with Power-Response Heating Technology
	T005 33 776 99	WR 2	Power unit, 2 channels, 250 W
	T005 44 851 99	XNT A	Soldering tip chisel 1,6 x 0,4 mm
	T005 87 658 01	PDN	PDN Pliers for changing nozzles.

## WR 2000A Set



#### Hot air station, 2 channels 300 W / 230 V







Order No. T005 33 786 99

- Hot air station, 2 channels with hot air iron HAP 1
- · Large hot air set
- Simultaneous operation of 2 soldering tools
- All soldering tools upto 200 W connectable



Scope of supply	Order No.	Model	Description
	T005 15 152 99	WDH 30	Safety rest with dry cleaner
	T005 27 115 99	HAP 1	Hot air iron 100 W, 24 V with hot air nozzle round R 06 Ø 3,0 mm
	T005 33 776 99	WR 2	Power unit, 2 channels, 250 W
	T005 87 278 21	R04	R 04 Hot Air Nozzle Round, Ø 1,2 mm, for HAP 1 and HAP 200
	T005 87 278 22	R06	R06 Round Nozzle for HAP 1 and HAP 200



# WT 1H Soldering Station

## THIS IS SOLDERING TODAY

If you need even more performance than 90 watts, then the high power version with 150 watts is the right solution.



#### **TECHNICAL DATA**

Channels	1
Dimensions W x D x H (inch)	5.87 x 5.43 x 3.98
Dimensions W x D x H (mm)	149 x 138 x 101
Weight (ca) in kg	3
Voltage	230 V, 50 Hz
Heating output	150 W
Protection class	1
Fuse	T2A
Temperature range (depends on tool) °C	50 - 550
Temperature range (depends on tool) °F	150 - 999
Temperature accuracy °C	±9
Temperature accuracy °F	±17
Temperature stability °C	±2
Temperature stability °F	±4
Equipotential balance	✓
Interface	RS232
ESD-safe	✓
Intelligent tool detection	✓
Display	Backlit LCD
Equipotential bonding	Via 3,5 mm pawl socket on front of device



#### Front-mounted main switch

The front-mounted main switch ensures easy access at all times.



#### **Multi-functional LC display**

Unique LC display with a detailed overview of all functions. Adjustable background illumination. Power bar graph allows visual monitoring of the easily-readable output power from the station to the soldering iron tip.



#### **New menu button**

Provides ultimate user friendly access to and navigation in the menu structure.



#### Stackable units

The WT1/WT1H soldering stations can be stacked on the WTHA1 hot-air station, or on each other, saving space on the workbench.



#### 2-in-1 WSR safety rest

The soldering iron holder can be rotated 180°. The user can choose between wet and dry cleaning.



# WT 1H

#### Power unit with 1 channel, 150 W







Order No. T005 34 356 99

- High productivity (Power unit with 1 channel, 150W)
- Intuitive use thanks to clear menu structure
- Reduced footprint thanks to stackability
- Grafical backlit LC-Display
- High performance and functionality many connectable tools
- Automatic standby of tool thanks to integrated acceleration sensor in the tool
- Housing cover useable as storage



# **WT 1010H Set**

#### Power unit, 1 channel digital 150 W







Order No. T005 34 386 99

 Power unit, 1 channel with soldering iron WP 120 Robust and safety rest WSR 201



Scope of supply	Order No.	Model	Description
	T005 15 175 99	WSR 201	2-in-1 safety rest with metal wool brass and sponge
	T005 29 193 99N	WP 120	Soldering iron 120 W, 24 V with Power-Response Heating Technology
	T005 34 356 99	WT 1H	Power unit with 1 channel, 150 W
	T005 44 704 99	XT B	Soldering tip chisel Ø 2,4 mm



# **WT 1011H Set**

#### Power unit, 1 channel digital 150 W







Order No. T005 34 396 99

• Power unit, 1 channel with soldering iron WP 200 Robust and safety rest WSR 202



Scope of supply	Order No.	Model	Description
	T005 15 176 99	WSR 202	2-in-1 safety rest with metal wool brass and sponge
	T005 29 199 99N	WP 200	Soldering iron 200 W, 24 V with Power-Response Heating Technology
	T005 34 356 99	WT 1H	Power unit with 1 channel, 150 W
	T005 44 801 99	XHT D	Soldering tip, chisel, 5,0 x 1,2 mm

# WT 1 Soldering Station

## THIS IS SOLDERING TODAY

The detailed LC display enables an unprecedented overview of all functions, quick and easy to reach via the new user-friendly menu button. The lightning quick change process of the heating element during operation allows efficient work with several different tip types in quick succession. The choice between wet and dry tip cleaning is handled by an innovative 2-in-1 safety rest for the rotatable iron holder.



#### **TECHNICAL DATA**

Channels	1
Dimensions W x D x H (inch)	5,87 x 5,44 x 3,98
Dimensions W x D x H (mm)	149 x 138 x 101
Weight (ca) in kg	1.9
Voltage	230 V, 50/60 Hz
Heating output	90 W (95 W)
Protection class	
Fuse	0,5 A
Temperature range (depends on tool) °C	50 - 550
Temperature range (depends on tool) °F	150 - 999
Temperature accuracy °C	±9
Temperature accuracy °F	±17
Temperature stability °C	±2
Temperature stability °F	±4
Equipotential balance	✓
Interface	RS232
ESD-safe	✓
Intelligent tool detection	✓
Display	Backlit LCD
Equipotential bonding	Via 3,5 mm pawl socket on front of device



#### Front-mounted main switch

The front-mounted main switch ensures easy access at all times.



#### Multi-functional LC display

Unique LC display with a detailed overview of all functions. Adjustable background illumination. Power bar graph allows visual monitoring of the easily-readable output power from the station to the soldering iron tip.



#### **New menu button**

Provides ultimate user friendly access to and navigation in the menu structure.



#### Stackable units

The WT1/WT1H soldering stations can be stacked on the WTHA1 hot air station, or on each other, saving space on the workbench.



#### 2-in-1 WSR safety rest

The soldering iron holder can be rotated 180°. The user can choose between wet and dry cleaning.

### **WT** 1

#### Power unit with 1 channel, 90 W







Order No. T005 34 346 99

- High productivity (Power unit with 1 channel, 90W)
- Intuitive use thanks to clear menu structure
- Reduced footprint thanks to stackability
- Grafical backlit LC-Display
- High performance and functionality many connectable tools
- Automatic standby of tool thanks to integrated acceleration sensor in the tool
- · Housing cover useable as storage



## WT 1010 Set

#### Power unit, 1 channel digital 90 W







Order No. T005 34 366 99

- Power unit, 1 channel with soldering iron WTP 90 and safety rest WSR 200
- WTP 90: The soldering iron for universal use with power response tips. Tip family XNT & THM (high mass tips)



Scope of supply	Order No.	Model	Description
	T005 15 174 99	WSR 200	2-in-1 safety rest with metal wool brass and sponge
	T005 29 222 99	WTP 90	Soldering iron 90 W, 24 V with Power Response Heating Technology
	T005 34 346 99	WT 1	Power unit with 1 channel, 90 W
	T005 44 851 99	XNT A	Soldering tip chisel 1,6 x 0,4 mm
	T005 87 687 26	Tip Changing Tool for WTP 90 soldering tips	Tip Changing Tool for changing straight XNT series tips on WTP/WXP 90 iron

Accessories



# WT 1012 Set

#### Power unit, 1 channel digital 90 W







Order No. T005 34 406 99

- Power unit, 1 channel with soldering iron WSP 80 and safety rest WSR 201
- WSP 80 soldering iron for all standard soldering applications. Tip family: LT



Scope of supply	Order No.	Model	Description
	T005 15 175 99	WSR 201	2-in-1 safety rest with metal wool brass and sponge
	T005 29 161 99N	WSP 80	Soldering iron 80 W, 24 V with Silver-Line Heating Technology
	T005 34 346 99	WT 1	Power unit with 1 channel, 90 W
	T005 44 405 99	LT B	Soldering tip, chisel, Ø 2,4 x 0,8 mm

# WT 1013 Set

#### Power unit with 1 channel, digital 90 W







Order No. T005 34 416 99

- Power unit, 1 channel with soldering iron WP 80 and safety rest WSR 201
- WP 80: Soldering iron for all standard applications with short tip-to-grip design. Tip family LT



Scope of supply	Order No.	Model	Description
	T005 15 175 99	WSR 201	2-in-1 safety rest with metal wool brass and sponge
	T005 29 180 99N	WP 80	Soldering iron 80 W, 24 V with Silver-Line Heating Technology
	T005 34 346 99	WT 1	Power unit with 1 channel, 90 W
	T005 44 405 99	LT B	Soldering tip, chisel, Ø 2,4 x 0,8 mm



# WT 1014 Set

#### Power unit, 1 channel digital 90 W







Order No. T005 34 426 99

- Power unit, 1 channel with soldering iron WSP 80 Robust and safety rest WSR 201
- WSP 80 Robust soldering iron for all standard applications, robust version



Scope of supply	Order No.	Model	Description
	T005 15 175 99	WSR 201	2-in-1 safety rest with metal wool brass and sponge
	T005 29 172 99N	WSP 80 Robust	Soldering iron robust 80 W, 24 V with Silver-Line Heating Technology
	T005 34 346 99	WT 1	Power unit with 1 channel, 90 W
	T005 44 405 99	LT B	Soldering tip, chisel, Ø 2,4 x 0,8 mm



# WTHA 1 Hot-Air station

MORE THAN JUST A LOT OF HOT AIR.

One compact, easy-operating station with a smart controller. Temperature-adjustable for diverse rework applications, assuring fast, safe performance.



#### **TECHNICAL DATA**

Ohamada	1
Channels	1
Dimensions W x D x H (inch)	8,35 x 6,77 x 4,80 Inch
Dimensions W x D x H (mm)	212 x 172 x 122 mm
Weight (ca) in kg	1,95 kg
Voltage	230 V
Heating output	900 W
Protection class	
Fuse	T 4A
Temperature range (depends on tool) °C	50 - 600
Temperature range (depends on tool) °F	100 - 1000
Temperature accuracy °C	± 30
Temperature accuracy °F	± 54
Temperature accuracy hot air °C	± 30
Temperature accuracy hot air °F	± 54
Equipotential balance	
Interface	-
ESD-safe	✓
Max. air flow rate I/min (depends on tool)	50
Control accuracy	± 30°C (± 54°F)
Capacity I/min	5 - 60   / 20°C 5 - 110   / 300°C
Compressed air connection	
Equipotential bonding	-
Display	Graphical backlit LC-Display



#### Front-mounted main switch

The front-mounted main switch ensures easy access at all times.



#### **Multi-function LCD screen**

Unique LC display with a detailed overview of all functions. Adjustable background illumination. Power bar graph allows visual monitoring of the output power from the station to the hot air pencil.



#### New menu button

Provides ultimate user friendly access to and navigation in the menu structure.



#### Stackable units

The WT1/WT1H soldering stations can be stacked on the WTHA1 hot air station, or on each other, saving space on the workbench.



#### 5 Pre-sets / temperature profile

Up to 5 pre-sets are available to define volume, temperature and time settings. With the profile mode activated, the presets can be run in a selected sequential order.



## WTHA 1 Set

#### Hot air station 900 W









Order No. T005 31736 99

- 900 W Hot air station for simple repair and heating tasks
- Modern and intuitive operational concept thanks to clear menu structure
- Reduced footprint thanks to stackability
- Electronical controlled temperature
- · Acurate adjustment of hot air through bruschless turbine
- Up to 5 pre-sets which can be automatically run in a profile
- Housing cover useable as storage
- Unit inkl. safety rest and fixed hot air iron



# WD 1M Soldering station

## **ENERGY EFFICIENCY MEETS SENSITIVITY**

1 channel WD soldering station is userfriendly due to the large LC display. 2 special menues for individual settings, e.g. stand-by mode, lock function and many more



#### **TECHNICAL DATA**

Channels	1
Dimensions W x D x H (inch)	5,31 x 4,29 x 5,87
Dimensions W x D x H (mm)	135 x 109 x 149
Weight (ca) in kg	2.88
Voltage	230 V
Heating output	150 W (160 W)
Protection class	
Fuse	T800mA
Temperature range (depends on tool) °C	50 - 450
Temperature range (depends on tool) °F	150 - 850
Temperature accuracy °C	±9
Temperature accuracy °F	±17
Temperature stability °C	±2
Temperature stability °F	±4
Equipotential balance	✓
USB interface	✓
ESD-safe	✓
Intelligent tool detection	
Display	LCD
Equipotential bonding	Via 3,5 mm pawl socket on back of device (normal state hard grounded)

## WD 1M

#### Power Unit 150 W









- Power unit, 1 channel, digital 150 W / 230 V
- For micro soldering iron WMRP and micro tweezers WMRT





# WTCP 51 Magnastat station



#### **TECHNICAL DATA**

Channels	1
Dimensions W x D x H (inch)	6,69 x 4,65 x 4,02
Dimensions W x D x H (mm)	170 x 118 x 102
Weight (ca) in kg	1.46
Voltage	230 V
Heating output	50 W
Protection class	1
Fuse	T315mA
Temperature range (depends on tool) °C	260 - 480 °C
Temperature range (depends on tool) °F	500 - 900 °F
Interface	No
ESD-safe	✓
Control	2-level controller with temperature sensor

# WTCP 51 Set



#### Soldering station, 1 channel, 50 W







Order No. T005 32 206 99

Power unit, 1 channel with soldering iron TCPS



#### Scope of supply

Order No.	Model	Description
T005 15 020 99	KH 20	Safety Rest for FE 75, TCPS, W 101, LR 21
T005 32 105 99	TCPS	Magnastat Soldering iron 50 W
T005 32 249 9	P 51	Power unit switchable, 50 W, 120 V / 240 V with US plug
T005 44 415 99	LT M	Soldering tip, chisel tip long, Ø 3,2 mm

# WSM 1C Mobile soldering

THE FIRST POFESSIONAL SOLDERING STATION WITH RECHARGEABLE BATTERIES

"Just the thing" for users who need a small but professional tool for use in remote locations. Perfect for labs and productions.



#### **TECHNICAL DATA**

Channels	1
Dimensions W x D x H (inch)	5,39 x 4,33 x 2,17 Inch
Dimensions W x D x H (mm)	137 x 110 x 55
Weight (ca) in kg	0.41
Voltage	100-240 V AC / 12 V DC
Heating output	50 W
Protection class	III
Fuse	T5A
Temperature range (depends on tool) °C	100 - 400
Temperature range (depends on tool) °F	210 - 750
Temperature accuracy °C	± 9
Temperature accuracy °F	± 17
Temperature stability °C	± 5
Temperature stability °F	± 9
Interface	
ESD-safe	✓
Display	Touch-Sensor-Technology

# Kfz Adapter

#### Car adapter for recharge via 12 V board net.

Order No. T005 87 518 80



# WSM 1C



WSM 1C - Rechargeable soldering station with micro soldering iron WMRP and soldering tip RT 3, chisel 1,3 mm and safety rest KH 17 with dry cleaner





Order No. T005 32 936 99N

- Solution for service technician
- 50 W
- · Recharged in 20 minutes.



#### Scope of supply

Order No.	Model	Description
	WSM 1C Unit	Rechargeable soldering station
T005 15 166 99	KH 17	Safety Rest for WSM 1/1C soldering iron.
T005 29 171 99	WMRP	Micro soldering iron WMRP 40 W, 12 V (hand piece without tips) with Active-Tip Heating Technology
T005 44 603 99	RT 3	Standard soldering tip, chisel 1,3 x 0,4 mm



# **BGA / QFP**Repair systems

# HIGHEST PRECISION

Weller provides efficient coverage for the entire reworking process with its repair and rework systems: Desoldering, pad cleaning, positioning and soldering in. Thanks to state-of-the-art camera technology, even small components can be manually positioned and repaired—with the greatest precision and absolute reliability along with optimum process control.





Ion trap
An ion trap provides hot air
free of charge carriers.



#### Hot air pencils

The powerful, ergonomic hot-air pencils enable precise and efficient work. The extensive range of nozzles for these tools make them suitable for extensive application areas.



#### **Optimum precision**

The state-of-the-art technology in Weller heat guns provides optimum precision when soldering and desoldering SMD assemblies. This take advantage of Weller's patented nozzle technology.







# Heating from above: selective and sensitive

The hot gas heater with patented nozzle system coupled with digital control electronics for temperature monitoring and regulation of the air flow rate facilitates the finely metered supply of heat to the components. A temperature sensor placed directly in the hot gas nozzle prevents thermal overload of the component and efficiently regulates the top heater, providing maximum process control.



#### Infra-red bottom heating

Consistently powerful preheating of the entire assembly with four individually connectible heating zones in accordance with current standards.



#### **Monitoring software**

The monitoring software determines temperature profiles and facilitates definition of the optimal soldering process.

# **WHA** Hot-Air Station

THE VERSATILE SYSTEM FOR REPAIR AND REWORK OF FINE PITCH AND BGA COMPONENTS.

Performs demanding repair tasks on circuit boards with complex fine-pitch surface mounted components. The advanced control technology coupled with user-friendly operation, guarantees precision of repair productivity and quality.

#### **TECHNICAL DATA**

Channels	1
Dimensions W x D x H (inch)	10,63 x 9,45 x 4,02 lnch
Dimensions W x D x H (mm)	240 x 270 x 101 mm (9,44 x 10,63 x 3,97 inch)
Weight (ca) in kg	14,0 kg
Voltage	230 V
Heating output	700 W
Protection class	1 (control unit and hand piece hard grounded)
Fuse	T3, 15A
Temperature range (depends on tool) °C	50 - 550
Temperature range (depends on tool) °F	150 - 999
Temperature accuracy °C	± 30
Temperature accuracy °F	± 54
Equipotential balance	
Interface	Seriell
ESD-safe	✓
Max. air flow rate I/min (depends on tool)	50
Air consumption I/min	5 - 100
Vacuum	-0,6 bar
Compressed air connection	400 - 600 kPa
Display	
Operation mode	N.A.
Additional vacuum channel	Ja

# WHA 3000V Set



#### Hot-air station 700 W, 230 V





Order No. T005 33 366 99N

- With integrated vacuum
- 700 W Hot-air station
- For compressed air or inert gas



#### Scope of supply

Order No.	Model	Description
	WHA 3000 Unit	Hot-air station 700 W
T005 15 043 99	AKT 30	Safety Rest with Stop+Go function for HAP 3000 hot-air iron
T005 15 049 99N	WHA 3000V / 3000P Düsenwech- selwerkzeug	Nozzle Change Tool WHA 3000V and WHA 3000P
T005 87 507 21	NQ30	NQ 30 Hot-air nozzle 17,5 x 23,5mm, four sides heated (Type NQ)
T005 87 577 70	WHA 3000V / 3000P Fußschalter	Foot switch 2-stages for WHA 3000V and WHA 3000P

# WHA 3000VS Set

# Hot Air Rework Set with PCB Holder and Preheat Plate for Compressed Air or Inert Gas Operation







Order No. T005 33 596 99N

- 700 W
- For use with inert gas



Solid Stations | Technology Line

Scope of supply	Order No.	Model	Description
	T005 33 165 99	WBHS PCB board holder with stand	PCB board holder with stand for WHA 3000P + WHA 3000V
	T005 33 366 99N	WHA 3000V Set	Hot-air station 700 W, 230 V
	T005 33 386 99	WHP 3000 Infrared	Infrared preheating plate 600 W with Easy Fix board holder

# WHA 3000PS Set

#### Hot air station set WHA 3000PS, 700 W







Order No. T005 33 556 99N

- 700 W
- Integrated turbine
- Set with Infrared preheating plate and circuit board holder



Scope of supply	Order No.	Model	Description
	T005 33 165 99	WBHS PCB board holder with stand	PCB board holder with stand for WHA 3000P + WHA 3000V
	T005 33 346 99	WHA 3000P Set	Hot air station 700 W / 230 V
	T005 33 386 99	WHP 3000 Infrared preheating plate	Infrared preheating plate 600 W with Easy Fix board holder



WQB 4000 Repair system

MAXIMUM PRECISION, MAXIMUM FLEXIBILITY. MAXIMUM USER-FRIENDLINESS.

design with state-of-the-art split optic camera technology to provide users with for component pick-up and positioning with a semi-automated rework cycle.



#### **TECHNICAL DATA**

Dimensions W x D x H (inch)	24,8 x 24,8 x 25,6 (static)
Dimensions W x D x H (mm)	692 x 580 x 680 (static)
Voltage	230 V / 50-60 Hz
Heating output	2300 W
Protection class	1
Temperature accuracy °C	
Temperature accuracy °F	
Air consumption I/min	60 - 100
Compressed air connection	
Nominal power top heater (W)	700
Heating plate	
Air volume hot air	
Noise level (distance 1 m) dB(A)	< 69
Size (mm)	
ESD-safe	✓
Workspace L x B x H (mm)	Dynamisch: 1030 x 580 x 680
Workspace L x B x H (Inch)	43, 3 x 25, 6 x 26, 8
Optical placement system	Splitoptik
Optical placement	<b>✓</b>
Recommended component size (mm)	4, 5 x 4, 5 - 50 x 50
Weight (ca) in kg	40

# **WQB 4000S0PS**

#### BGA/SMT Rework system 2300 W / 230 V







Order No. T005 33 706 99

- 2300 W / 230 V
- BGA / SMT Rework system
- For component placement with placing system camera support



#### Scope of supply

Order No.	Model	Description
T005 87 137 98	Vacuum insert Ø 10 mm	Vacuum insert Ø 10 mm
T005 87 137 99	Vacuum insert Ø 4, 5 mm	Vacuum insert Ø 4,5 mm
T005 87 549 70	NQ adapter	NQ adapter only for WQB 2000/3000/4000
T005 87 557 82	Thermocouple Type K, Ø 0, 1 mm	Thermoelement Type K, Ø 0,1 mm

WTQB 1000 Repair system

PRECISE. FLEXIBLE. ONE-OF-A-KIND.

The WTQB 1000 SMD rework system provides complete rework process steps: desoldering, pad-cleaning, positioning and soldering. Thanks to an integrated camera, even the smallest parts can be manually placed and repaired with highest precision.



#### **TECHNICAL DATA**

Dimensions W x D x H (inch)	25,98 x 14,17 x 15,35
Dimensions W x D x H (mm)	660 x 360 x 390
Voltage	230 V / 50 Hz
Heating output	
Protection class	1
Air consumption I/min	35 - 85
Compressed air connection	Air hose 6 mm (0,24")
Nominal power top heater (W)	300
Heating plate	
Air volume hot air	2 - 35 l/min
Noise level (distance 1 m) dB(A)	58 - 62
Size (mm)	
ESD-safe	✓
Workspace L x B x H (mm)	800 x 500 x 400
Workspace L x B x H (Inch)	31, 5 x 19, 7 x 15, 7
Optical placement system	Optical positioning frame
Optical placement system	✓
Recommended component size (mm)	1 x 1 - 42 x 42
Weight (ca) in kg	22

# WTQB 1000 Rework Station

#### **SMD Rework System**





Order No. T005 33 886 99

- Enables the user to easily and efficiently perform desoldering, pad-cleaning, positioning and soldering
- Camera supported positioning system enables highprecision work even on very small components
- Component size in mm: 1 x 1 max. 42 x 42
- Full rework cycle capability meets highest repeatability and reproducibility of results
- No optical calibration needed
- Complete tools portfolio and exceptionally wide portfolio of accessories available





# Soldering iron and safety rest

# THE PERFECT DUO FOR ALL SOLDERING APPLICATIONS

Weller soldering irons and safety rests are perfectly matched to guarantee optimum performance of the tools. The safe option for putting down the soldering iron protects against damage and increases the service life of the tools.

The Stop + Go safety rests and integrated sensors in the soldering irons provide for high energy savings. Weller soldering irons and safety rests—the perfect duo for optimum soldering results in the modern manufacturing industry and its diverse requirements.





#### Versatile

The ergonomic design and outstanding performance capacity of Weller soldering irons makes them versatile and able to be used for everything from the smallest soldering points to work with high heat requirements.



#### **Precise**

Weller soldering irons provide the highest precision with the shortest warm-up time.



#### **Active-tip technology**



Jobs with high heat requirements which standard tools cannot handle, for example micro soldering work under a microscope.

#### LT Silver-line technology



For universal applications in which tip prices play a big role: LT tips are the most cost-effective in the whole product line

#### **Response technology**



Soldering SMD components for small solder pads with increased heat demand.



Soldering SMD components for small solder pads with increased heat requirements.







#### **Efficient**

Quick and easy tip change without any extra tools.

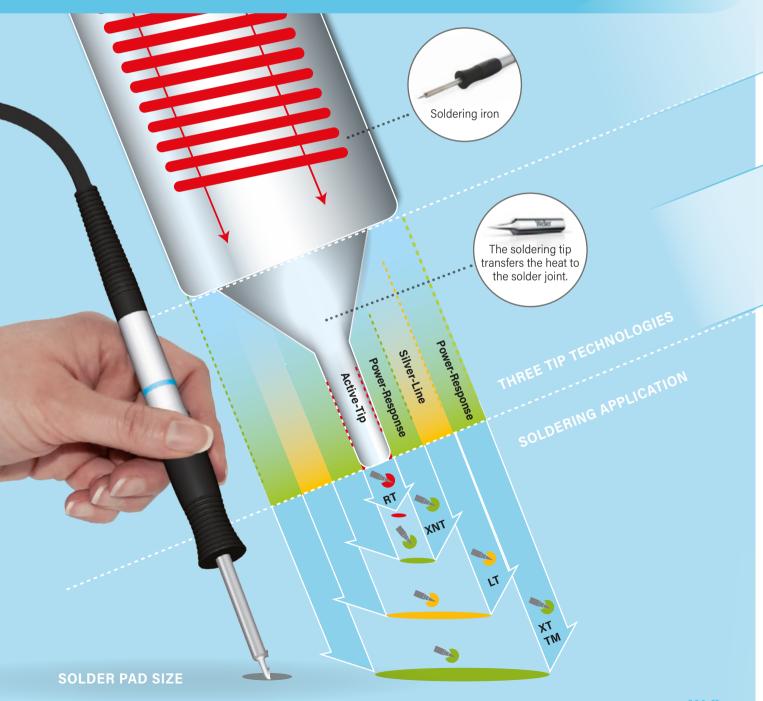


#### 2-in-1 WSR safety rest

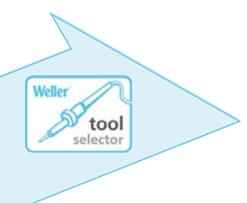
The soldering iron holder can be rotated 180°. The user can choose between wet and dry tip cleaning.

# Weller **HEATING TECHNOLOGIES**

CONCENTRATED POWER AT THE TIP.





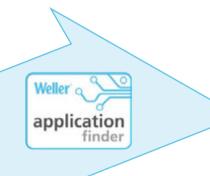


# 3 STEPS TO THE PERFECT TOOL!

Weller #toolselector



Find the right iron on the web: Weller toolselector



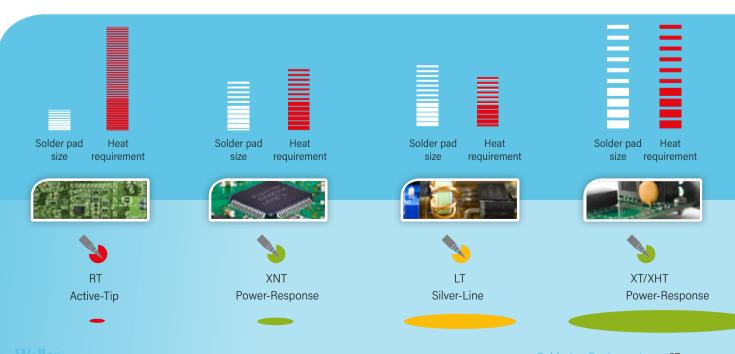
# DO I HAVE THE RIGHT TOOL FOR MY APPLICATION?

Weller #applicationfinder



Find the right technology on the web: Weller Application Finder

# **Weller** TECHNOLOGY OVERVIEW



# **Soldering Irons**

# PERFORMANCE LINE

## WXP 65 Set



#### Soldering iron WXP 65 with safety rest















Order No. T005 29 212 99

- 65 W, 24 V
- Small fast soldering iron with 65 W for WX stations. Qualified for fine solder jobs with high heating demand.



Scope of supply	Order No.	Model	Description
	T005 15 121 99	WDH 10	Safety rest with Stop+Go function and dry cleaner
	T005 29 211 99N	WXP 65	Soldering iron 65 W, 24 V with Power- Response Heating Technology
	T005 44 851 99	XNT A	Soldering tip chisel 1,6 x 0,4 mm

Accessories	Order No.	Model	Description	
T005 87 657 58 Barrel for WP 65 and WXP 65	Barrel for WP 65 and WXP 65			
	T005 87 657 67N	Barrel for bent for	Barrel for bent for WXP 65 and WP 65	





### WXP 80 Set

#### Soldering iron 80 W, 24 V with Silver-**Line Heating Technology**















Order No. T005 29 209 99N

- 80 W, 24V
- Short recovery time
- Slim Design
- For universal solder joints



Scope of supply	Order No.	Model	Description
	T005 15 121 99	WDH 10	Safety rest with Stop+Go function and dry cleaner
	T005 29 208 99N	WXP 80	Soldering iron 80 W, 24 V with Silver-Line Heating Technology
	T005 44 405 99	LT B	Soldering tip, chisel. Ø 2.4 x 0.8 mm

### WXP 120 Set



#### Soldering iron Set WXP 120 with safety rest













Order No. T005 29 202 99

- 120 W, 24 V
- Allrounder with 120 watts. For soldering applications from small to large components with high temperature demand.



Scope of supply	Order No.	Model	Description
	T005 15 121 99	WDH 10	Safety rest with Stop+Go function and dry cleaner
	T005 29 201 99N	WXP 120	Soldering iron 120 W, 24 V with Power- Response Heating Technology
	T005 44 704 99	XT B	Soldering tip chisel Ø 2,4 mm

Accessories	Order No.	Model	Description
	T005 29 214 99	FE attachement with tube WXP 65, WXP 120	FE attachement with tube Ø 6,5 mm for WXP 65/WP 65 and WXP 120/WP 120 soldering irons
	T005 87 657 11	Barrel WXP 120	Barrel for WXP 120
	T005 87 657 66N	Barrel for bent WXP 120	Barrel for bent for WXP 120

# WXP 120 Solar



#### Soldering iron WXP 120 with 2,5 m connection cable, without safety rest















- 120 W, 24 V
- For solar modules
- 2,5 m connection cable



Scope of supply	Order No.	Model	Description
	T005 29 201 99N	WXP 120	Soldering iron 120 W, 24 V with Power- Response Heating Technology
	T005 44 730 99	XT DDH45	Soldering tip, sloped 45°, Ø 4 mm
Accessories	Order No.	Model	Description
	T005 87 657 11	Barrel WXP 120	Barrel for WXP 120

#### Barrel for bent for WXP 120 T005 87 657 66N Barrel for bent WXP 120

# WXP 200 Set



#### Soldering iron WXP 200 with safety rest















Order No. T005 29 206 99

- 200 W, 24 V
- High Power soldering iron compatible to the WX stations. Ideal for applications with a high temperature demand e.g. LED backpanels or HF shieldings.



Scope of supply	Order No.	Model	Description
	T005 15 158 99	WDH 31	Safety rest with dry cleaner for WP 200 and WXP 200 soldering iron
	T005 29 205 99	WXP 200	Soldering iron 200 W, 24 V with Power- Response Heating Technology
	T005 44 801 99	XHT D	Soldering tip, chisel, 5,0 x 1,2 mm

Accessories	Order No.	Model	Description
	T005 87 637 25	Barrel WP/WXP 200	Barrel for WP 200 and WXP 200

# **WXMP Set**

#### Micro soldering iron WXMP with safety rest











Order No. T005 29 204 99

- 40 W, 12 V (55 W RT 11)
- For WX stations
- Fine slim soldering iron. Ideal for microscope work.
- High performance by integrated active soldering tip.



Scope of supply	Order No.	Model	Description
	T005 15 171 99	WDH 51	Safety rest with dry cleaner for WXMP Micro soldering iron
	T005 29 203 99	WXMP	Micro soldering iron WXMP 40 W, 12 V (hand piece without tips) with Active-Tip Heating Technology
	T005 44 603 99	RT 3	Standard soldering tip, chisel 1,3 x 0,4 mm

## **WXMP MS Set**

#### Micro soldering iron WXMP MS with safety rest















Order No. T005 29 217 99

- Military Standard
- Fine slim soldering iron. Ideal for microscope work.
- High performance by integrated active soldering tip.



Scope of supply	Order No.	Model	Description
	T005 15 171 99	WDH 51	Safety rest with dry cleaner for WXMP Micro soldering iron
	T005 29 213 99	WXMP MS	Micro soldering iron WXMP MS 40 W, 12 V (hand piece without tips) with Active-Tip Heating Technology
	T005 44 616 99	RT 3MS	Soldering tip, chisel 1.3 x 0.4 mm

## **WXMT Set**

#### Micro desoldering tweezers WXMT with safety rest













Order No. T005 13 178 99

- 2 x 40 W, 12 V
- · Slim tweezers. Ideal for soldering and desoldering of very small SMD components.



Scope of supply	Order No.	Model	Description
		WXMT Handle	Micro desoldering hand piece
	T005 15 169 99	WDH 60	Safety rest with dry cleaner for WXMT Micro desoldering tweezers
	T005 44 652 99	RTW 2, 45°	Soldering tip set 0.7 x 0.4 mm, 45°

## **WXMT MS Set**

Micro desoldering tweezers 2 x 40 W, 12 V (hand piece without tips) with **Active-Tip Heating Technology.** 

















- 80 W (2 x 40 W), 12 V
- Handle with RTW 2 MS tip
- Active tip heating technology
- Military Standard



Scope of supply	Order No.	Model	Description
		WXMT Handle	Micro desoldering hand piece
	T005 13 179 99N	WXMT MS	Micro desoldering tweezers 2 x 40 W, 12 V (hand piece without tips) with Active-Tip Heating Technology
	T005 15 169 99	WDH 60	Safety rest with dry cleaner for WXMT Micro desoldering tweezers



## **Desoldering Irons** PERFORMANCE LINE

### WXDP 120 Set



Desoldering iron set for horizontal applications, with safety rest













Order No. T005 13 202 99

- 120 W, 24 V High power desoldering iron
- Heat up time 35 sec only Set-back function
- Push and pull technology: cartridge change with one hand possible
- Programmable, intelligent WX desoldering iron



Scope of supply	Order No.	Model	Description
	T005 13 201 99N	WXDP 120	Desoldering iron 120 W, 24 V
	T005 13 252 99	XDS 3	Desoldering nozzle Inside Ø 1,0 mm Outside Ø 2,3 mm Nozzle length 10,5 mm
	T005 13 254 99	XDS 5	Desoldering nozzle Inside Ø 1,8 mm Outside Ø 3,3 mm Nozzle length 10,5 mm
	T005 15 172 99	WDH 70	Safety rest with brass cleaning wool WXDP 120 desoldering iron
	T005 87 658 01	PDN	PDN Pliers for changing nozzles.
Accessories	Order No.	Model	Description
	T005 87 657 73	Maintenance set for WXDP/DSX 120	Maintenance set for WXDP 120 and DSX 120

### **WXDP 120 Robust**



#### Desoldering iron robust for horizontal applications, without safety rest

















- Integrated solder-deflector
- Heat up time 35 sec only, set-back function
- With excenter fixture
- Safety rest must be ordered separately.

Soons of ournly	Ouder No	Madal	Description
Scope of supply	Order No.	Model	Description
	T005 13 201 99N	WXDP 120	Desoldering iron 120 W, 24 V
	T005 13 250 99	XDS 1	Desoldering nozzle Inside Ø 1, 4 mm Outside Ø 2, 5 mm Nozzle length 10, 5 mm
	T005 87 657 72	Conus cleaner for WXDP/WXDV 120 & DSX 120	Conus cleaner for WXDP 120 / WXDV 120 / DSX 120

Accessories	Order No.	Model	Description
	T005 87 657 73	Maintenance set for WXDP/DSX 120	Maintenance set for WXDP 120 and DSX 120
	T005 87 658 01	PDN	PDN Pliers for changing nozzles.





### WXDV 120 Set

### Desoldering iron set for vertical applications, with safety rest















- 120 W, 24 V
- Temperature range 100°C 450°C
- Heat-up time ca. 35 sec. (100 350°C)
- Setback capable
- Blue LED indication light
- Integrated tin collector
- Internal parameter storage (Zero Tolerance)



Scope of supply	Order No.	Model	Description
	T005 13 204 99	WXDV 120	Desoldering iron 120 W, 24 V
	T005 13 252 99	XDS 3	Desoldering nozzle Inside Ø 1,0 mm Outside Ø 2,3 mm Nozzle length 10,5 mm
	T005 13 254 99	XDS 5	Desoldering nozzle Inside Ø 1,8 mm Outside Ø 3,3 mm Nozzle length 10,5 mm
	T005 15 153 99	WDH 40	Safety rest with dry cleaner for DXV 80 and WXDV 120 desoldering iron
	T005 87 418 19	0058741819	Filter cartridge for WXDV 120 (5 pieces)
	T005 87 657 72	Conus cleaner for WXDP/WXDV 120 & DSX 120	Conus cleaner for WXDP 120 / WXDV 120 / DSX 120
	T005 87 657 73	Maintenance set for WXDP/DSX 120	Maintenance set for WXDP 120 and DSX 120
	T005 87 658 01	PDN	PDN Pliers for changing nozzles.



# **Hot Air Irons**

### PERFORMANCE LINE

### WXHAP 200 Set



#### Hot air soldering iron set with safety rest













- 200 W, 24 V
- Temperature range 50°C to 550°C
- Blue LED light
- Internal Parameter storage (zero tolerance)
- · Hot air flow ionic free



Scope of supply	Order No.	Model	Description
	T005 15 152 99	WDH 30	Safety rest with dry cleaner
	T005 27 119 99N	WXHAP 200	Hot air iron 200 W, 24 V with hot air nozzle R 06 round Ø 3,0 mm
	T005 87 278 21	R04	R 04 Hot Air Nozzle Round, Ø 1,2 mm, for HAP 1 and HAP 200
	T005 87 278 22	R06	R06 Round Nozzle for HAP 1 and HAP 200



## **Soldering Iron** TECHNOLOGY LINE

### WP 65 Set



#### Set Soldering iron WP 65 with safety rest













Order No. T005 29 216 99

- 65 W, 24 V
- Small fast soldering iron with 65 W. Qualified for fine solder jobs with high heating demand.



Scope of supply	Order No.	Model	Description
	T005 15 121 99	WDH 10	Safety rest with Stop+Go function and dry cleaner
	T005 29 215 99N	WP 65	Soldering iron 65 W, 24 V with Power- Response Heating Technology
	T005 44 851 99	XNT A	Soldering tip chisel 1,6 x 0,4 mm
Accessories	Order No.	Model	Description
Accessories	Order No. T005 87 657 58	Model Barrel for WP 65 and WXP 65	Description Barrel for WP 65 and WXP 65

### WP 80 Set



### Soldering iron WP 80 with safety rest











Order No. T005 29 181 99N

- 80 W, 24 V
- Soldering iron WP 80 with short tip-to-grip design.
- Comfortable safety rest with 4 step varying inclination



Scope of supply	Order No.	Model	Description
	T005 15 121 99	WDH 10	Safety rest with Stop+Go function and dry cleaner
	T005 29 180 99N	WP 80	Soldering iron 80 W, 24 V with Silver-Line Heating Technology
	T005 44 405 99	LT B	Soldering tip, chisel, Ø 2,4 x 0,8 mm

Accessories	Order No.	Model	Description
T00	T005 87 448 45	Barrel short for WP 80, spare part	Barrel short (40 mm) for WP 80, spare part, (standard for WP 80)
	T005 87 448 46	Barrel long for WP 80, spare part	Barrel long (55 mm) for WP 80, spare part



### **WP 120 Set**



### Soldering iron WP 120 with safety rest











Order No. T005 29 194 99N

- 120 W, 24 V
- Allrounder with 120 watts. For soldering applications from small to large components with high temperature demand.



Scope of supply	Order No.	Model	Description
	T005 15 161 99	WDH 10T	Safety rest with Stop+Go function and dry cleaner for WP 65, WP 80 and WP 120 soldering iron
	T005 29 193 99N	WP 120	Soldering iron 120 W, 24 V with Power- Response Heating Technology
	T005 44 704 99	XT B	Soldering tip chisel Ø 2,4 mm

Accessories	Order No.	Model	Description
	T005 87 637 09	Barrel for WP 120	Barrel for WP 120
	T005 87 658 02N	Barrel for bent for WP 120	Barrel for bent for WP 120

### WP 120 Solar



#### Soldering iron WP 120 with safety rest, with 2,5 m connection cable







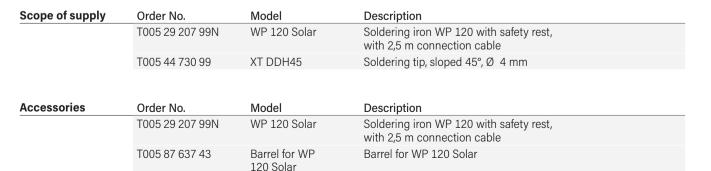






Order No. T005 29 207 99N

- 120 W, 24 V
- · For solar modules
- 2,5 m connection cable
- The safety rest must be ordered separately.





### **WP 200 Set**



#### Soldering iron WP 200 with safety rest













Order No. T005 29 200 99N

- 200 W, 24 V
- High Power soldering iron. Ideal for applications with a high temperature demand e.g. LED backpanels or HF shieldings.



Scope of supply	Order No.	Model	Description
	T005 15 158 99	WDH 31	Safety rest with dry cleaner for WP 200 and WXP 200 soldering iron
	T005 29 199 99N	WP 200	Soldering iron 200 W, 24 V with Power- Response Heating Technology
	T005 44 801 99	XHT D	Soldering tip, chisel, 5,0 x 1,2 mm

Accessories	Order No.	Model	Description	
	T005 87 637 25	Barrel WP/WXP 200	Barrel for WP 200 and WXP 200	

### WSP 80 Set



#### Soldering iron WSP 80 with safety rest













Order No. T005 33 125 99

- 80 W, 24 V
- Fast and precise reach of soldering temperature.
- Slim iron design with short tip-to-grip design
- For all purpose soldering jobs



Scope of supply	Order No.	Model	Description
	T005 15 170 99	KH 18	Safety Rest for WSP 80 soldering iron.
	T005 29 161 99N	WSP 80	Soldering iron 80 W, 24 V with Silver-Line Heating Technology
	T005 44 405 99	LT B	Soldering tip, chisel, Ø 2,4 x 0,8 mm

Accessories	Order No.	Model	Description
	T005 26 098 99	Extension cord	Extension cord 7-wire, 3 m, up to 80 W, for WMP, WSP 80
	T005 87 447 10	Barrel for WSP 80 spare part	Barrel for WSP 80 spare part
	T005 87 448 47N	Barrel for Soldering Irons WSP 80	Barrel for Soldering Irons WSP 80, WP 80IG and WP 120IG



### WSP 150 Set



### Soldering iron 150 with Savety Rest













Order No. T005 29 189 99

- 150 W, 24 V
- Ideal for applications with a high temperature demand



Order No.	Model	Description
T005 15 152 99	WDH 30	Safety rest with dry cleaner
T005 29 170 99	WSP 150	Soldering iron 150 W, 24 V with Silver-Line Heating Technology
T005 44 450 99	LHT F	Soldering Tip Chisel 9,3 x 1,8 mm
Order No.	Model	Description
T005 87 447 95	Überwurfmutter	Tip Nut for WSP 150
	T005 15 152 99 T005 29 170 99 T005 44 450 99 Order No.	T005 15 152 99 WDH 30 T005 29 170 99 WSP 150 T005 44 450 99 LHT F  Order No. Model

### WTP 90 Set

#### Soldering iron WTP 90 with safety rest





Power Response 🔪 XNT 🗥







- High flexibility thanks to quick changeable heating element and tip
- Very fast and precise reach of soldering temperature
- · Slim iron design
- For all purpose soldering jobs
- · High mass tips for ambitious solder tasks



Scope of supply	Order No.	Model	Description
	T005 15 174 99	WSR 200	2-in-1 safety rest with metal wool brass and sponge
	T005 29 222 99	WTP 90	Soldering iron 90 W, 24 V with Power Response Heating Technology
	T005 44 851 99	XNT A	Soldering tip chisel 1,6 x 0,4 mm
	T005 87 687 26	Tip Changing Tool for WTP/ WXP 90 soldering tips	Tip Changing Tool for changing straight XNT series tips on WTP/WXP 90 iron

Accessories	Order No.	Model	Description
	T005 87 687 24	Barrel for XNT tips for WTP/WXP 90	Barrel for XNT tips for WTP/WXP 90
	T005 87 687 25	Heating Element WTP/WXP 90	Heating Element WTP/WXP 90
	T005 87 687 65	Barrel for bent XNT tips for WTP/WXP 90	Barrel for bent XNT tips for WTP/WXP 90

### **WMRP MS**



Micro soldering iron WMRP MS 40 W, 12 V (hand piece without tips) with **Active-Tip Heating Technology** 













Order No. T005 29 192 99

- 40 W, 12 V
- Military Standard
- The safety rest must be ordered separately.

Scope of supply	Order No.	Model	Description
	T005 29 171 99	WMRP	Micro soldering iron WMRP 40 W, 12 V (hand piece without tips) with Active-Tip Heating Technology
	T005 44 616 99	RT 3MS	Soldering tip, chisel 1,3 x 0,4 mm

### **WMRP Set**



#### Micro soldering iron WMRP with safety rest













Order No. T005 29 190 99

- 40 W, 12 V
- Fine slim soldering iron. Ideal for microscope work.
- High performance by integrated active soldering tip.



Scope of supply	Order No.	Model	Description
	T005 15 156 99	WDH 50	WDH 50 Safety Rest with Stop+Go Function for WMRP Micro Soldering Pencil with FE-attachment
	T005 29 171 99	WMRP	Micro soldering iron WMRP 40 W, 12 V (hand piece without tips) with Active-Tip Heating Technology
	T005 44 603 99	RT 3	Standard soldering tip, chisel 1,3 x 0,4 mm
Accessories	Order No.	Model	Description
	T005 29 185 99	FE Attachment with tube Ø 4, 5 mm	FE Attachment with tube, Ø 4,5 mm, for WP 80, WSP 80, WMP, WMRP/WXMP, MLR 80
	T005 87 518 16	WMRH	Holder for RT Tips

### **WMRT MS**



#### Micro desoldering tweezers WMRT MS, without safety rest













Order No. T005 13 175 99

- 80 W (2 x 40 W), 12 V
- Military Standard
- Safety rest must be ordered separately.



Scope of supply	Order No.	Model	Description	
		WMRT Handle	Micro desoldering hand piece	
	T005 44 657 99	RTW 2MS 45°	Soldering tip set, chisel, 0,7 x 0,4 mm, 45°	
Accessories	Order No.	Model	Description	
	T005 44 657 99	RTW 2MS 45°	Soldering tip set, chisel, 0,7 x 0,4 mm, 45°	

### **WMRT Set**



#### Micro desoldering tweezers WMRT with safety rest











Order No. T005 13 173 99

- 80 W (2 x 40 W), 12 V
- For rework station WR 3M
- · Slim tweezers. Ideal for soldering and desoldering of very small SMD components.



Scope of supply	Order No.	Model	Description
	T005 13 174 99	WMRT	Micro desoldering tweezers 2 x 40 W, 12 V (hand piece without tips) with Active-Tip Heating Technology
	T005 15 146 99	WMRTH	Safety Rest with Stop + Go function for WMRT
	T005 44 652 99	RTW 2, 45°	Soldering tip set 0,7 x 0,4 mm, 45°

## **Desoldering Iron** TECHNOLOGY LINE

### DSX 80 Set

#### Desoldering iron set for horizontal applications









Order No. T005 13 183 99

- 80 W, 24 V
- · With external solder collector
- Same working position as usual soldering irons
- · With threadless nozzle fixture system



Scope of supply	Order No.	Model	Description
	T005 13 142 99	DX 112	DX 112 Desoldering Nozzle with Threadless Fixture System for DSX 80 and DXV 80
	T005 13 143 99	DX 113	DX 113 Desoldering Nozzle with Threadless Fixture System for DSX 80
	T005 13 190 99	DSX 80	Desoldering iron 80 W, 24 V
	T005 13 500 99	Wartungswerkzeug für DSX/DXV 80	Maintenance set for DSX 80 and DXV 80
	T005 13 603 99N	Dichtung für Glasbehälter (10 Stück)	Gasket for Glastube (10 pcs.)
	T005 15 152 99	WDH 30	Safety rest with dry cleaner

Accessories	Order No.	Model	Description
	T005 13 125 99	FE attachment set	FE Attachment for DS 22, DS 80 and DSX 80 desoldering iron
	T005 13 153 99	Measuring nozzle	DX Measuring Nozzle
	T005 13 604 99	Filter für Glasrohr (10)	Filter for glastube Ø 16,2
	T005 13 790 99	Saugdüsen-Set DX 110 - DX 115	Desoldering Nozzle Set DX110 - DX115 for DSX 80 und DXV 80
	T005 13 824 99	Reinigungswolle (Stahl)	Metal Wool for WDC Dry Cleaner (T005 15 124 99), Replacement (2 Pieces)
	T005 15 124 99	WDC Dry Cleaner	Dry cleaner for soldering tips with brass cleaning wool
	T005 87 067 94	Conus cleaner for DSX 80 / DXV 80	Conus cleaner for DSX 80 / DXV 80



### **DSX 120**

### Desoldering iron for horizontal applications











Order No. T005 13 198 99

- 120 W, 24 V
- Heat up time 35 sec only, set-back function
- With excenter fixture
- Safety rest must be ordered separately.

Scope of supply	Order No.	Model	Description
	T005 13 198 99	DSX 120	Desoldering iron for horizontal applications
	T005 13 250 99	XDS 1	Desoldering nozzle Inside $\emptyset$ 1, 4 mm Outside $\emptyset$ 2, 5 mm Nozzle length 10, 5 mm
	T005 13 604 99	Filter für Glasrohr (10)	Filter for glastube Ø 16,2
	T005 87 657 72	Conus cleaner for WXDP/WXDV 120 & DSX 120	Conus cleaner for WXDP 120 / WXDV 120 / DSX 120

Accessories	Order No.	Model	Description
	T005 15 152 99	WDH 30	Safety rest with dry cleaner
	T005 87 657 73	Maintenance set for	Maintenance set for WXDP 120 and DSX 120





### **DSX 120 Robust**



### Desoldering iron for horizontal applications, without safety rest















- Integrated solder-deflector
- Heat up time 35 sec only, set-back function
- With excenter fixture
- Safety rest must be ordered separately.
- High power desoldering iron, robust version



Scope of supply	Order No.	Model	Description
	T005 13 198 99	DSX 120	Desoldering iron for horizontal applications
	T005 13 250 99	XDS 1	Desoldering nozzle Inside Ø 1, 4 mm Outside Ø 2, 5 mm Nozzle length 10, 5 mm
	T005 13 604 99	Filter für Glasrohr (10)	Filter for glastube Ø 16,2
	T005 15 152 99	WDH 30	Safety rest with dry cleaner
	T005 87 657 72	Conus cleaner for WXDP/WXDV 120 & DSX 120	Conus cleaner for WXDP 120 / WXDV 120 / DSX 120

Accessories	Order No.	Model	Description	
	T005 87 657 73	Maintenance set for WXDP/DSX 120	Maintenance set for WXDP 120 and DSX 120	
	T005 87 658 01	PDN	PDN Pliers for changing nozzles.	





### DXV 80 Set

### Inline desoldering iron for vertical applications, with safety rest.











Order No. T005 13 182 99

- 80 W, 24 V
- Internal solder reservoir
- For vertical applications
- With threadless nozzle fixture system



Scope of supply	Order No.	Model	Description
	T005 13 142 99	DX 112	DX 112 Desoldering Nozzle with Threadless Fixture System for DSX 80 and DXV 80
	T005 13 143 99	DX 113	DX 113 Desoldering Nozzle with Threadless Fixture System for DSX 80
	T005 13 180 99	DXV 80	Inline desoldering iron 80 W, 24 V
	T005 13 500 99	Wartungswerkzeug für DSX/DXV 80	Maintenance set for DSX 80 and DXV 80
	T005 15 153 99	WDH 40	Safety rest with dry cleaner for DXV 80 and WXDV 120 desoldering iron
	T005 87 067 94	Conus cleaner for DSX 80 / DXV 80	Conus cleaner for DSX 80 / DXV 80
	T005 87 418 15	Filter cartridge	Filter cartridge for DXV 80
	T005 87 418 23	T0058741823	Brush for heating element for DXV 80
Accessories	Order No.	Model	Description
	T005 13 790 99	Saugdüsen-Set DX 110 - DX 115	Desoldering Nozzle Set DX110 - DX115 for DSX 80 und DXV 80



## **Hot Air Iron** TECHNOLOGY LINE

### WTA 50 Set



#### Soldering tweezer set with safety rest













Order No. T005 33 133 99

- Tweezers 50 W, 24 V
- For desoldering of SMD components



Scope of supply	Order No.	Model	Description
	T005 13 171 99	WTA 50	Tweezers 2 x 25 W, 24 V
	T005 15 042 99	AK 51	Safety rest for WTA 50 desoldering tweezers
	T005 44 141 99	WTA 1	Tip Set Bent 45°

Accessories	Order No.	Model	Description
	T005 13 176 99	WTA 50 Einstelllehre	Align device for WTA tips



### **HAP 1 Set**



### Hot air iron set with safety rest











Order No. T005 27 118 99

- 100 W, 24 V
- Temperature range 50°C to 550°C
- · Hot air flow ionic free
- Activated by finger switch



Scope of supply	Order No.	Model	Description
	T005 15 152 99	WDH 30	Safety rest with dry cleaner
	T005 27 115 99	HAP 1	Hot air iron 100 W, 24 V with hot air nozzle round R 06 Ø 3,0 mm
	T005 87 278 21	R04	R 04 Hot Air Nozzle Round, Ø 1,2 mm, for HAP 1 and HAP 200

### HAP 200 Set



#### Hot air iron set with safety rest













Order No. T005 27 117 99

- 200 W, 24 V
- Temperature range from 50°C 550°C
- Activated by finger switch



Scope of supply	Order No.	Model	Description
	T005 15 152 99	WDH 30	Safety rest with dry cleaner
	T005 27 116 99	HAP 200	Hot air iron 200 W, 24 V with hot air nozzle R 04 round Ø 1,2 mm
	T005 87 278 21	R04	R 04 Hot Air Nozzle Round, Ø 1,2 mm, for HAP 1 and HAP 200
	T005 87 278 22	R06	R06 Round Nozzle for HAP 1 and HAP 200
	T005 87 617 28	Adapter M6	Adapter M6 for HAP 200

# Low Voltage Soldering Iron

### LR 21 Set



### Soldering iron LR 21 with safety rest













- 50 W, 24 V
- For standard soldering applications



Scope of supply	Order No.	Model	Description
	T005 15 152 99	WDH 30	Safety rest with dry cleaner
	T005 25 106 99	LR 21	Soldering iron 50 W, 24 V with LT M soldering tip adapter
	T005 44 415 99	LT M	Soldering tip, chisel tip long, Ø 3,2 mm



Accessories



# **Magnastat Soldering Irons**

### **TCP 12**



#### Magnastat Soldering iron 30/40 W









Order No. T005 10 053 99

- 30/40 W, 12/14 V
- With adapter PT 7 (370°C) and soldering tip LT M
- 3 m cord with battery clamps e.g. for car battery

Description
TOP 10 hand of the

Scope of supply	Order No.	Model	Description
		TCP 12 Handle	TCP 12 hand piece
	T005 44 415 99	LT M	Soldering tip, chisel tip long, Ø 3,2 mm
	T005 87 207 87	PT7-LT	PT6-LT-adapter with barell 370°C

### **TCP 24**



#### Magnastat Soldering iron 50 W, 24 V



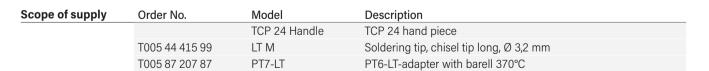






Order No. T005 10 001 99

- 50 W, 24 V
- With adapter PT 7 (370°C) and soldering tip LT M
- No grounding possible
- 2 wire silicone cord without plug



### **TCP 42**



#### Magnastat Soldering iron 45 W, 42 V, with adapter PT 7 (370°C) and soldering tip LT M



#### Silver Line

Magnastat



Order No. T005 10 055 71

- 45 W, 24 V
- 2 wire cord (4 m) without plug



Scope of supply	Order No.	Model	Description
		TCP 42 Handle	TCP 42 hand piece
	T005 44 415 99	LT M	Soldering tip, chisel tip long, Ø 3,2 mm
	T005 87 207 87	PT7-LT	PT6-LT-adapter with barell 370°C

### **TCPS**



#### Magnastat Soldering iron 50 W







T005 44 415 99

T005 87 207 87



TCPS Handle

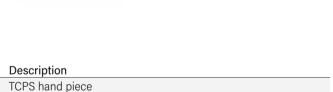
LT M

PT7-LT

Order No. T005 32 105 99

- 50 W, 24 V
- With adapter PT 7 (370°C) and soldering tip LT M
- 3 wire silicone cord and plug for Weller WTCP 51 Magnastat soldering station
- Hard grounded

Scope of supply





Soldering tip, chisel tip long, Ø 3,2 mm

PT6-LT-adapter with barell 370°C

Accessories



# Line Voltage Soldering Iron

### W 61



#### Line voltage soldering Iron 60 W







Order No. T005 61 036 99N

- 60 W, 230 V
- Magnastat controlled



Scope of supply	Order No.	Model	Description
		W 61 Handle	W 61 hand piece
	4CT5B7-1	CT5 B7	Soldering Tip Chisel 370°C

### W 101



#### Line voltage soldering iron 100 W







Order No. T005 61 046 99N

- 100 W, 230 V
- · Complete with soldering tip CT6 E7 and safety rest
- · Magnastat controlled



Scope of supply	Order No.	Model	Description
		W 101 Handle	W 101 hand piece
	4CT6E7-1	CT6 E7	Soldering Tip Chisel 370°C

### W 201

#### Line voltage soldering iron 200 W







Order No. T005 61 056 99N

- 200 W, 230 V
- Complete with soldering tip CT2 F7 and safety rest
- Magnastat controlled

Scope of supply	Order No.	Model	Description
	T005 42 417 99N	CT2 F7	Soldering Tip Chisel 370°C

### **W 101SP**



Line voltage soldering iron 100 W, 230 V, Magnastat controlled with welding wedge (260°C-295°C)





Order No. T005 61 096 99N

- 100 W, 230 V
- Complete with welding wedge Teflon coated 50 x 40 x 4 mm, twist lock and safety rest

Scope of supply	Order No.	Model	Description
		W 101SP Handle	W 101SP hand piece
	T005 11 767 99N	W 101SP Schweißspiegel	Welding Wedge Teflon Coated, 50 x 40 x 4 mm (260°C-295°C) with Twist Lock for W 101SP

### **SPI 16**



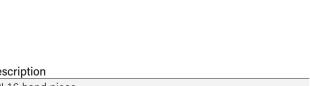
#### Line voltage soldering iron unregulated 15 W, 230 V



Order No. T005 64 005 99N

- 15 W, 230 V
- · Heating up time approx. 180 sec.
- Tip temperature approx. 360°C

Scope of supply	Order No.	Model	Description	
		SPI 16 Handle	SPI 16 hand piece	
	4SPI152 12 -1	SPI15 212	Soldering Tip Chisel, 1.2 mm for SPI 16	



### **SPI 27**



#### Line voltage soldering iron unregulated 25 W, 230 V



### 25 W

Order No. T005 64 021 99N

- Heating up time approx. 180 sec.
- Tip temperature approx. 410°C

Scope of supply	Order No.	Model	Description	
		SPI 27 Handle	SPI 27 hand piece	
	4SPI262 06 -1	SPI26 206	Soldering Tip Chisel	

### **SPI 41**



#### Line voltage soldering iron unregulated 40 W, 230 V



### 40 W

Order No. T005 64 037 99N

- 40 W, 230 V
- Heating up time approx. 180 sec.
- Tip temperature approx. 450°C

Scope of supply	Order No.	Model	Description
		SPI 41 Handle	SPI 41 hand piece
	4SPI402 24 -1	SPI40 224	Soldering Tip Chisel

### **SPI 81**



### Line voltage soldering iron unregulated 80 W, 230 V



### 75 W

Order No. T005 64 053 99N

- 80 W, 230 V
- Heating up time approx. 180 sec.
- Tip temperature approx. 480°C

Scope of supply	Order No.	Model	Description
		SPI 81 Handle	SPI 81 handle piece
	4SPI802 37 -1	SPI80 237	Soldering Tip Chisel Bent, 5,0 mm for SPI 81

# Heating Elements for Solder Robots

### **HER 80**

Heating element 80 W for solder robots applications with PUD 151R





Order No. T005 87 447 38

Accessories	Order No.	Model	Description
	T005 87 447 13	Cord for HER 80 / 120	Cord for HER 80 / 120, 1,6 m

### **HER 120**

Heating Element 120 Watts for Soldering Robot Application with PUD 151R



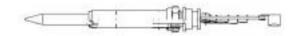
Order No. T005 87 637 30

Accessories	Order No.	Model	Description
	T005 87 447 13	Cord for HER 80 / 120	Cord for HER 80 / 120, 1,6 m

### **HERX 120**

Heating Element 120 Watts for Soldering Robot Application with WX 1 / WX 2





Order No. T005 87 657 40

Accessories	Order No.	Model	Description
	T005 87 657 15	Cord for HERX 120	Cord for HERX 120, 1.6 m

# **Inert Gas Soldering Iron**

### **WP 80IG**



#### Soldering iron 80 W for soldering with inert gas











Order No. T005 29 197 99N



### **WP 120IG**



Soldering iron 120 W, 24 V with Power-Response Heating Technology for soldering with inert gas













Scope of supply	Order No.	Model	Description	
	T005 44 704 99	XT B	Soldering tip chisel Ø 2,4 mm	
Accessories	Order No.	Model	Description	
Accessories	Order No. T005 15 161 99	WDH 10T	Description Safety rest with Stop+Go function and dry cleaner for WP 65, WP 80 and WP 120 soldering iron	

### WDH 10P Set



#### Inert gas safety rest set 80 W, 24 V

Order No. T005 15 147 99N

- · Safety rest WDH 10P with inert gas barrel set for soldering iron WSP 80
- 80 W, 24 V
- Lead free soldering



# Gas Soldering Iron

### **Pyropen**

#### **Butane Gas Powered Profi Line Soldering Iron**

Order No. T005 16 060 99

- · Ignition via lighter
- Set in metal box



Scope of supply	Order No.	Model	Description
		Pyropen Handle	Pyropen hand piece
	T005 16 121 99	70-01-02	Chisel tip 3,0 mm
	T005 16 142 99	70-01-52	Hot air nozzle Ø 4,9 mm
	T005 16 151 99	70-07TU	Ejector unit, not for Piezo version
	T005 16 156 99	7040U	Burn proof accessory pocketlron holderCleaning sponge
	T005 16 160 99	Refill Canister	Butane Gas Refill Canister 75 ml (42 g)

## Pyropen Piezo

#### Pyropen Butane Gas Powered Profi Line Soldering Iron

Order No. T005 16 059 99

- With self ignition (Piezo)
- Set in metal box



Scope of supply	Order No.	Model	Description
		Pyropen Piezo Handle	Pyropen Piezo hand piece
	T005 16 121 99	70-01-02	Chisel tip 3,0 mm
	T005 16 142 99	70-01-52	Hot air nozzle Ø 4,9 mm
	T005 16 156 99	7040U	Burn proof accessory pocketlron holderCleaning sponge
	T005 16 159 99	70-01-55	Reflector for heat shrinking, Ø 6,0, Width 18,0 mm
	T005 16 160 99	Refill Canister	Butane Gas Refill Canister 75 ml (42 g)



### **Butane Gas Powered Mini Soldering Iron**

Order No. T005 16 075 99

- Manual ignition
- Pen shape



Scope of supply	Order No.	Model	Description
		Pyropen Jr. Handle	Pyropen Jr. hand piece
	T005 16 165 99	71-01-01	Needle tip
Accessories	Order No.	Model	Description
	T005 16 160 99	Refill Canister	Butane Gas Refill Canister 75 ml (42 g)



# Soldering tips and nozzles

### INNOVATIVE AND REDUCES COSTS



### How can you identify genuine Weller tips?

#### Seal of quality

The soldering tip and tool packages bear the genuine Weller seal of quality.

#### **Engraving**

Genuine Weller tips are engraved with the Weller logo. Engraved soldering tips guarantee this level of quality.



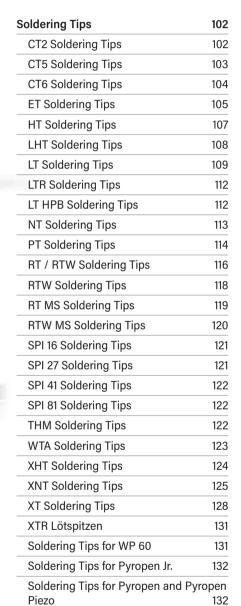


soldering tip protects the soldering iron from irreparable damage. Other tips often damage the heating system.









D	esoldering Nozzle series	134
	DX Desoldering nozzles with threadle fixture system for DSX 80 and DXV 8	
	DS Desoldering nozzles with thread to DS 22, DS 80 and DSV 80	for 135
	XDS Desoldering nozzles for DSX 120 WXDP 120, WXDV 120	), 136
Н	ot air nozzles	137
	Hot air nozzles for HAP 1, HAP 200 ar WXHAP 200	nd 137
	Hot air nozzles for HAP 1, HAP 200 ar WXHAP 200	nd 138
	Hot air nozzles for HAP 1, HAP 200 ar WXHAP 200	nd 138
	Hot air nozzles for HAP 3000 (WHA 3000P / V), HAP 2 (WHA 2000) and HAP 3 (WHA 700, WHA 300)	139
	Pre heating nozzle for HAP 3	141
	Multi rest	141
	Vacuum insert for CSF heads (spare)	141
٨	/RK Reflowset	143



# **Soldering Tips**

## **CT2 Soldering Tips**

#### Chisel



Model	°C	Α	В	PU	Order No.
CT2 E7	370	7.0	-	1	T005 42 407 99N
CT2 E8	425	7.0		1	T005 42 408 99N
CT2 EX7	370	7.0		1	T005 42 507 99N
CT2 EX8	425	7.0		1	T005 42 508 99N
CT2EX9 SOLDERING TIP 70MM	425	10.0		1	T005 42 509 99N
CT2 F7	370	10.0		1	T005 42 417 99N

A = Width mm B = Thickness mm C = Length mm

Model	°C	Α	В	PU	Order No.
CT2 F8	425	10.0		1	T005 42 418 99N
CT2F9 SOLDERING TIP 100MM					T005 42 419 99N
CT2 FX7	370	10.0		1	T005 42 517 99N
CT2 FX8	425	10.0		1	T005 42 518 99N
CT2FX9 SOLDERING TIP 100MM	425	10.0		1	T005 42 519 99N
CT2 G8	425	11.0		1	T005 42 428 99N
CT2G9 SOLDERING TIP 110MM					T005 42 429 99N

# CT5 Soldering Tips

### Chisel



Model		°C	Α	В	PU	Order No.
CT5 A6	Ъ,	310	1.6		1	4CT5A6-1
CT5 A7	ъ,	370	1.6		1	4CT5A7-1
CT5 A8	Ъ,	425	1.6		1	4CT5A8-1
CT5 AX7	1	370	1.6		1	T005 42 107 99
CT5 B7	Ъ,	370	2.4		1	4CT5B7-1
CT5 B8	Ъ,	425	2.4		1 10	4CT5B8-1 4CT5B8-10
CT5 BX7	1	370	2.4		1	T005 42 117 99

- A = Width mm
- B = Thickness mm
- C = Length mm

Model		°C	Α	В	PU	Order No.
CT5 C6	Ŧ,	310	3.2		1	4CT5C6- 1
CT5 C7	₽,	370	3.2		1 10	4CT5C7- 1 4CT5C7- 1 0
CT5 C8	Ŧ,	425	3.2		1 10	4CT5C8- 1 4CT5C8- 1 0
CT5 CX8	V	425	3.2		1	T005 42 128 99
CT5 D7	Ъ,	370	5.0		1 10	4CT5D7-1 4CT5D7-10
CT5 D8	Ŧ,	425	5.0		1 100	4CT5D8- 1 4CT5D8- 1 00
CT5 DX8	1	425	5.0		1	T005 42 138 99

## **CT6 Soldering Tips**

### Chisel



Model	°C	Α	В	PU	Order No.
CT6 C7	370	3.2		1	4CT6C7- 1
CT6 C8	425	3.2		1 10	4CT6C8- 1 4CT6C8- 1 0
CT6 CX7	370	3.2		1	T005 42 307 99N
CT6 D7	370	5.0		1 10	4CT6D7-1 4CT6D7-10
CT6 D8	425	5.0		1 10	4CT6D8- 1 4CT6D8- 1 0
CT6D9 SOLDERING TIP 50MM	425	5.0		1	4CT6D9-1
CT6E7	425	5.0		1	CT6E7
CT6 E8	425	7.0		1 10	4CT6E8- 1 4CT6E8- 1 0
CT6EX8 SOLDERING TIP 70MM					T005 42 328 99N

A = Width mm B = Thickness mm C = Length mm

Model	°C	Α	В	PU	Order No.
CT6 DX8	425	5.0		1	T005 42 318 99N
CT6F7 SOLDERING TIP 80MM	425	5.0		1	4CT6F7- 1 4CT6F7- 1 0
CT6F8 SOLDERING TIP 80MM	425	5.0		1	4CT6F8-1
CT6-7				1	T005 61 046 67N
CT6-9					T005 61 046 69N



## **ET Soldering Tips**

#### Chisel



Model	Α	В	С	PU	Order No.
ET A	1.6	0.7	34.5	1 10 100	4ETA-1 4ETA-10 4ETA-100
ET B	2.4	0.8	34.5	1 10	4ETB-1 4ETB-10
ET C	3.2	0.8	34.5	1 10 100	4ETC-1 4ETC-10 4ETC-100
ET D	4.6	0.8	34.5	1 10	4ETD-1 4ETD-10
ET DS SOLDERING TIP 50MM	4.6	0.8	34.5	1	4ETDS-1 4ETDS-10
ET E	5.6	1.2	34.5	1 10 100	4ETE-1 4ETE-10 4ETE-100

- A = Width mm
- $\mathsf{B} = \mathsf{Thickness}\;\mathsf{mm}$
- C = Lenght mm

Model	Α	В	С	PU	Order No.
ET H	0.8	0.4	34.5	1 10 100	4ETH-1 4ETH-10 4ETH-100
ET L	2.0	1.0	43.5	1 10 100	4ETL-1 4ETL-10 4ETL-100
ET M	3.2	1.2	43.5	1 10	4ETM-1 4ETM-10
ET R	1.6	0.7	34.5	1 10	4ETR-1 4ETR-10
ET K	1.2	8.0	44	1 10 100	4ETK-1 4ETK-10 4ETK-100
ET S	0.3		43.5	1 10	4ETS-1 4ETS-10

#### Round



Model	Α	В	С	PU	Order No.
ET AA SOLDERING TIP 16MM	4.6	0.8	34.5	1	4ETAA-1
ET BB	2.4		34.5	1 10	4ETBB-1 4ETBB-10
ET CC	3.2		34.5	1 10	4ETCC-1 4ETCC-10

- A = Width mm
- B = Thickness mm
- C = Lenght mm

Model	Α	В	С	PU	Order No.
ET CS	3.2		34.5	1 100	4ETCS-1 4ETCS-100
ET F	1.2		34.5	1 10	4ETF-1 4ETF-10
ET P	0.8		34.5	1 10	4ETP-1 4ETP-10

#### Conical





A = Width mm

B = Thickness mm C = Lenght mm

Model	Α	В	С	PU	Order No.
ET 0	8.0		43.5	1	4ETO-1
				10 100	4ETO-10 4ETO-100

#### **Gullwing tip**





Α	=	Width mm	
R	_	Thickness	r

B = Thickness mm C = Lenght mm

Model	Α	В	С	PU	Order No.
ET GW	4.3	3	35	1	T005 41 045 99
ET C HPB SOLDERING TIP FE+NI	4.3	3	35	1	T005 41 003 75

Model	Α	В	С	PU	Order No.
ET SMD 2,5 x 1,5 mm	2.5	1.5	45	1	T005 41 039 99
ET SMD 3,8 x 1,5 mm	3.8	1.5	45	1	T005 41 040 99

### Measuring tip

A = Width mm B = Thickness mm

C = Lenght mm

Model	Α	В	С	PU	Order No.
ET Measuring tip	0.5		30	1	T005 24 750 99

Model	Α	В	С	PU	Order No.
ET-LT Adapter				1	T005 87 207 81

Accessories



## **HT Soldering Tips**

#### Chisel



Model	Α	В	С	PU	Order No.
HT 1	3.2	1.0	49	1	T005 44 260 99
HT 2	5.2	1.2	46	1	T005 44 261 99
HT 3	7.0	1.2	46	1	T005 44 262 99

- A = Width mm
- B = Thickness mm C = Lenght mm

Model	Α	В	С	PU	Order No.
нт с	3.2	1.0	54	1	T005 44 267 99
HT D	4.6	1.0	54	1	T005 44 268 99

1.0

54

1

T005 44 269 99

5.6

#### Round



A = Width mm

HT E

B = Thickness mm

C = Lenght mm

Model	Α	В	С	PU	Order No.
HT DS	5.0		54	1	T005 44 266 99

#### Measuring tip

A = Width mm

B = Thickness mm

C = Lenght mm

Model	Α	В	С	PU	Order No.
Measuring tip	0.6		46	1	T005 44 263 99

## **LHT Soldering Tips**

### Chisel



Model	Α	В	С	PU	Order No.
LHT C	3.2	1.2	25	1	T005 44 455 99
LHT CX	3.2	1.2	38	1	T005 44 513 99
LHT D	4.7	1.8	25	1	T005 44 452 99 T005 44 452 10
LHT DX	5.0	2.0	38	1	T005 44 462 99

- A = Width mm B = Thickness mm
- C = Lenght mm

Model	Α	В	С	PU	Order No.
LHT E	6.7	1.8	25	1	T005 44 451 99 T005 44 451 10
LHT EX	7.0	2.0	38	1	T005 44 461 99
LHT F	9.3	1.8	25	1 10	T005 44 450 99 T005 44 450 10
LHT FX	9.0	2.0	38	1	T005 44 460 99

### Sloped



Model	Α	В	С	PU	Order No.
LHT D 45°		1.8	25	1	T005 44 456 99

- A = Width mm
- $\mathsf{B} = \mathsf{Thickness}\;\mathsf{mm}$
- C = Lenght mm

Model	Α	В	С	PU	Order No.
LHT Einschraubspitze M6	M6			1	T005 44 454 99



# **LT Soldering Tips**

### Chisel



Model	Α	В	С	PU	Order No.
LT 1SC	0.4	0.15	15	1 10	T005 44 494 99 T005 44 494 10
LT 1SCNW	0.3	0.1	15	1	T005 44 497 99
Weller	1.2	0.4	16.5	1 10	T005 44 428 99 T005 44 428 10
LT A	1.6	0.7	13.0	1 10 100	T005 44 440 99 T005 44 440 10 T005 44 403 11
LT ALX	1.6	0.7	18.0	1 10	T005 44 443 99 T005 44 443 10 T005 44 443 11
LT ASL	1.6	0.45	13.0	1	T005 44 516 99
LT AX	1.6	0.8	14.1	1 10	T005 44 427 99 T005 44 427 10
LT B	2.4	0.8	13.0	1 10 100	T005 44 405 99 T005 44 405 10 T005 44 405 11
LT BSL	2.4	0.45	13.0	1	T005 44 517 99
LT BX	2.4	0.8	18.0	1 10	T005 44 442 99 T005 44 442 10

- A = Width mm B = Thickness mm
- C = Lenght mm

Model	Α	В	С	PU	Order No.
LT C	3.2	0.8	13.0	1 10 100	T005 44 407 99 T005 44 407 10 T005 44 407 11
LT D	4.6	0.8	13.0	1 10 100	T005 44 409 99 T005 44 409 10 T005 44 409 11
LT DLL	4.6	1.2	13.0	1 10	T005 44 448 99 T005 44 448 10
LT H	0.8	0.4	13.0	1 10 100	T005 44 437 99 T005 44 437 10 T005 44 412 11
LT HX	0.8	0.4	18.0	1 100	T005 44 420 99 T005 44 420 11 T005 44 420 10
LT K	1.2	0.4	20	1 10 100	T005 44 438 99 T005 44 438 10 T005 44 413 11
LT L	2.0	1.0	20	1 10 100	T005 44 414 99 T005 44 414 10 T005 44 414 11
LT M	3.2	1.2	20	1 10 100	T005 44 415 99 T005 44 415 10 T005 44 415 11
LT MX	3.2	1.2	19.0	1	T005 44 469 99

### Round



Model	Α	В	С	PU	Order No.
LT 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	0.25		13.0	1 10 100	T005 44 435 99 T005 44 435 10 T005 44 401 11
LT 1A	0.5		13.0	1 10 100	T005 44 489 99 T005 44 489 10 T005 44 489 11
LT 1S	0.2		15	1 1 100	T005 44 436 99 T005 44 436 10 T005 44 402 11
LT 1SA	0.5		15	1	T005 44 488 99
LT 1SLX 30°	0.4		22	1 10	T005 44 426 99 T005 44 426 10

A = Width mm B = Thickness mm C = Lenght mm

Model	Α	В	С	PU	Order No.
LT 1SNW	0.1		15	1	T005 44 496 99
LT 1X 30°	0.4		13.0	10 1	T005 44 425 10 T005 44 425 99
LT AS	1.6		13.0	1 10 100	T005 44 404 99 T005 44 404 10 T005 44 404 11
LT BS	2.0		21	1 1	T005 44 499 99 T005 44 499 10
LT CS	3.2		13.0	1 10	T005 44 411 99 T005 44 411 10

### Sloped



Model	Α	В	С	PU	Order No.
LT 11CP	1.2		15	1	T005 44 421 71
LT 22CP	2.0		20	1	T005 44 408 73
LT 33CP	3.0		20	1	T005 44 408 77
LT 4	1.2		15	1 10 100	T005 44 439 99 T005 44 439 10 T005 44 421 11
LT 44CP	4		20	1	T005 44 408 81
LT AA 60°	1.6		13.0	1 10	T005 44 487 99 T005 44 487 10

A = Width mm B = Thickness mm

Model	A I	В	С	PU	Order No.
Weller	2.4		17	1	T005 44 484 99
LT BB 60	2.4		17	1 10	T005 44 444 99 T005 44 444 10
Weller°	3.2		17	1	T005 44 485 89
LT CC 60	3.2		17	1 10	T005 44 445 99 T005 44 445 10
LT DD 45	4		20	1 10	T005 44 478 99 T005 44 478 10
LT DD 45	4.6		17	1 10	T005 44 486 99 T005 44 486 10
LTF	1.2		13.0	1 10 100	T005 44 408 99 T005 44 408 10 T005 44 408 11

### Conical





Model	Α	В	С	PU	Order No.
LT 1L	0.2		26	1 10 100	T005 44 423 99 T005 44 423 10 T005 44 423 11
LT 1LNW	0.1		26	1	T005 44 498 99
LT 1LX	0.2		26	1 10	T005 44 424 99 T005 44 424 10

A = Width mm
B = Thickness mm

C = Lenght mm

Model	Α	В	С	PU	Order No.
LT 0	0.8		17.0	1 10	T005 44 481 99 T005 44 515 10
LT S	0.4		20	1 10 100	T005 44 406 99 T005 44 406 10 T005 44 406 11
LTT O	0.6		13.0	1 10 100	T005 44 482 99 T005 44 482 10 T005 44 482 11

### **Gull Wing**





Α	В	С	PU	Order No.
1.4	2.2	18	1 10 100	T005 44 410 99 T005 44 410 10 T005 44 410 11

- A = Width mm
- B = Thickness mm
- C = Lenght mm

Model	Α	В	С	PU	Order No.
LT GW2	3.5	4.8	18	1	T005 44 511 99 T005 44 511 10
Weller'				10	1005 44 511 10

### **Knife**

Model LT GW1





Model	Α	В	С	PU	Order No.
LT KN	2.0		17	1	T005 44 479 99
	$\mathbb{D}$			10	T005 44 479 10

- A = Width mm
- B = Thickness mm C = Lenght mm

Model	Α	В	С	PU	Order No.
LT KNSL 45°	2.0		17	1	T005 44 519 99

### Measuring tip

- A = Width mm
- B = Thickness mm
- C = Lenght mm

Model	Α	В	С	PU	Order No.
LT Measuring tip	0.5		13.0	1	T0054441699

### Einschraubspitze

B = Thickness mm A = Width mmC = Lenght mm

Model	Α	В	С	PU	Order No.
XT Einschraubspitze M4 veredelt	M4		36	1	T005 44 719 99

# LTR Soldering Tips

### Chisel



Model	Α	В	С	PU	Order No.
LTR A	1.6	0.7	18	1 10	T005 44 441 99 T005 44 441 10
LTR B	2.4	0.8	18	1 10	T005 44 422 99 T005 44 422 10

A = Width mm

B = Thickness mm

C = Lenght mm

Model	Α	В	С	PU	Order No.
LTR C	3.2	0.8	18	1	T005 44 433 99
	5				

# LT HPB Soldering Tips

### Chisel



Model	Α	В	С	PU	Order No.
LT A HPB	1.6	0.7	13.0	1 10	T005 44 431 99 T005 44 431 10
LT B HPB	2.4	0.8	13.0	1 10	T005 44 432 99 T005 44 432 10

A = Width mm

B = Thickness mm

Model	Α	В	С	PU	Order No.
LT D HPB	4.6	0.8	13.0	1	T005 44 483 99
LT H HPB	8.0	0.4	13.0	1 10	T005 44 430 99 T005 44 430 10
				10	1000 44 430 10

# **NT Soldering Tips**

### Chisel



Model	Α	В	С	PU	Order No.
NT 1SC	0.4	0.15	8.5	1	NT1SC
NT 6	1.6	0.7	11	1	NT6
NT A	1.6	0.4	9.5	1	NTA
NT AX	1.6	0.4	8.2	1	NTAX
NT B	2.4	8.0	7.8	1	NTB

- A = Width mm
- $\mathsf{B} = \mathsf{Thickness}\;\mathsf{mm}$
- C = Lenght mm

Model	Α	В	С	PU	Order No.
NT C	3.2	0.8	8.5	1	NTC
NT D	4	0.8	8.5	1	NTD
<b>6</b>					
NT H	8.0	0.4	8.5	1	NTH
NT K	1.2	0.4	8.5	1	NTK

### Round



Model	Α	В	С	PU	Order No.
NT 1	0.5	<u>-</u>	8.5	1	NT1
<□ 0					
NT 1S	0.25		10	1	NT1S
<b>□ ○</b> 1					

- A = Width mm
- B = Thickness mm
- C = Lenght mm

Model	Α	В	С	PU	Order No.
NT 1X	0.4		8.6	1	NT1X
T.					
NT 4	1.2		9.9	1	NT4
<b>—</b>					

### **Gullwing tip**



- A = Width mm B = Thickness mm
- C = Lenght mm

Model	Α	В	С	PU	Order No.
NT GW	2.0	3	13.4	1	NTGW



# **PT Soldering Tips**

### Chisel



C	В				
Model	Α	В	С	PU	Order No.
PT A6	1.6	0.7	33	1	4PTA6-1
PT A7	1.6	0.7	33	1 10	4PTA7-1 4PTA7-10
PT A8	1.6	0.7	33	1 10	4PTA8-1 4PTA8-10
PT B6	2.4	8.0	33	1	4PTB6-1
D () = (0=)					
PT B7	2.4	8.0	33	1 100	4PTB7-1 4PTB7-100
PT B8	2.4	8.0	33	1 10	4PTB8-1 4PTB8-10
D [] • (0:				100	4PTB8-10 0
PT B9	2.4	0.8	33	1 10	4PTB9-1 4PTB9-10
PT C7	3.2	0.8	33	1 10	4PTC7-1 4PTC7-10
				10	41 107-10
PT C8	3.2	8.0	33	1 10	4PTC8-1 4PTC8-10
PT C9	3.2	8.0	33	1 10	4PTC9-1 4PTC9-10
				100	4PTC9-10 0
PT D7	4.6	8.0	33	1	4PTD7-1
PT D8	4.6	0.8	33	1 10	4PTD8-1 4PTD8-10
PT D9	4.6	0.8	33	1 10	4PTD9-1 4PTD9-10
□ [] ■ <b>6</b> :				100	4PTD9-10 4PTD9-10 0
PT E7 SOLDERING TIP 56MM					4PTE7-1
PT E8	5.6	1.2	33	1 10	4PTE8-1 4PTE8-10
-					

- A = Width mm B = Thickness mm
- C = Lenght mm

Model	Α	В	С	PU	Order No.
PT E9	5.6	1.2	33	1 10	4PTE9-1 4PTE9-10
				10	41 112-10
PT H6	8.0	0.4	35	1	4PTH6-1
PT H7	8.0	0.4	35	1 10	4PTH7-1 4PTH7-10
PT H8	0.8	0.4	35	1 10 100	4PTH8-1 4PTH8-10 4PTH8-100
PT K6	1.2	0.4	42	1 10	4PTK6-1 4PTK6-10
PT K7	1.2	0.4	42	1 10	4PTK7-1 4PTK7-10
Weller	1.2	0.4	42	1 10	4PTK8-1 4PTK8-10
PT L6	2.0	1.0	44	1 10	4PTL6-1 4PTL6-10
PT L7	2.0	1.0	42	1 10	4PTL7-1 4PTL7-10
PT L8	2.0	1.0	42	1 10	4PTL8-1 4PTL8-10
PT M7	3.2	1.2		1 10	4PTM7-1 4PTM7-10
PT M8	3.2	1.2		1 10	4PTM8-1 4PTM8-10
PT M9	3.2	1.2		1 10	4PTM9-1 4PTM9-10
Weller*	3.2	1.2	gebo- gen	1	T005 41 307 99
PT R7	1.6	0.7	33	1 10	4PTR7-1 4PTR7-10
PT R8	1.6	0.7	33	1	4PTR8-1

### Round



Model	Α	в с	PU	Order No.	
PT AA7	1.6	33	1 10	4PTAA7-1 4PTAA7-10	
PT AA8	1.6	33	1 10 100	4PTAA8-1 4PTAA8-10 4PTAA8-10 0	
PT AA9	1.6	33	1	4PTAA9-1	
PT BB7	2.4	34.5	1 10	4PTBB7-1 4PTBB7-10	
PT BB8	2.4	34.5	1 10	4PTBB8-1 4PTBB8-10	
PT BB9	2.4	34.5	1 10	4PTBB9-1 4PTBB9-10	
PT BS7 SOLDERING 24MM	<b>TIP</b> 2.4	34.5	1	4PTBS7-1	
PT CC7	3.2	33	1	4PTCC7-1	
PT CC8	3.2	33	1 10	4PTCC8-1 4PTCC8-10	
PT CC9	3.2	33	1 10	4PTCC9-1 4PTCC9-10	
PT CS7	3.2	33	1	4PTCS7-1	
PT DD7	5.0	33	1	4PTDD7-1	

- A = Width mmB = Thickness mm C = Lenght mm

Model	Α	В	С	PU	Order No.
PT DD8	5.0		33	1	4PTDD8-1
PT DD9	5.0		33	1	4PTDD9-1
PT F7	1.2		33	1 10	4PTF7-1 4PTF7-10
PT F8	1.2		33	1 10	4PTF8-1 4PTF8-10
PT 06	8.0		44	1	4PTO6-1
PT 07 ■ @	8.0		44	1 10	4PTO7-1 4PTO7-10
PT 08	0.8		44	1 10	4PTO8-1 4PTO8-10
PT 09 SOLDERING TIP 08MM					4PTO9-1
PT S7	0.4		44	1 10	4PTS7-1 4PTS7-10
PT S8	0.4		44	1 10	4PTS8-1 4PTS8-10
PT P7 SOLDERING TIP 08MM	0.4		44	1	4PTP7-1
PT P7 SOLDERING TIP 08MM	0.4		44	1	4PTP8-10

### Adapter

- A = Width mm B = Thickness mm
- C = Lenght mm

Model	Α	В	С	PU	Order No.
PT5-LT					T005 87 207 85
PT6-LT					T005 87 207 86
PT7-LT					T005 87 207 87

Model	Α	В	С	PU	Order No.
PT8-LT					T005 87 207 88N
PT9-LT					T005 87 207 89N

# **RT / RTW Soldering Tips**

### Chisel



A = Width mm
B = Thickness mm
C - Lenght mm

Model	Α	В	С	PU	Order No.
RT 11	3.6	0.9	19	1	T005 44 611 99
RT 1SC	0.4	0.2	20	1	T005 44 612 99N
RT 1SCO3 SOLDERING TIP CHISEL 03X015MM	3.6	0.9	19	1	T005 44 612 70N
RT 1SCNW	0.3	0.1	20	1	T005 44 626 99
RT 1SC03 SOLDERING TIP CHISEL 03X015MM	3.6	0.9	19	1	T005 44 603 71

Model	Α	В	С	PU	Order No.
RT 3	1.3	0.4	20	1	T005 44 603 99
RT 4	1.5	0.4	19	1	T005 44 604 99
RT 5 30°	0.8	0.4	24	1	T005 44 605 99
RT 8	2.2	0.4	19	1	T005 44 608 89
RT 9	0.8	0.4	24	1	T005 44 609 99

### Sloped



- A = Width mm
- B = Thickness mm
- C = Lenght mm

Model	Α	В	С	PU	Order No.
RT 6 45°	1.2		19	1	T005 44 606 99
2					

### Conical





Model	Α	В	С	PU	Order No.
RT 1	0.2		20	1	T005 44 601 99
RT 1NW	0.1		20	1	T005 44 625 99

- A = Width mm
- $\mathsf{B} = \mathsf{Thickness}\;\mathsf{mm}$
- C = Lenght mm

Model	Α	В	С	PU	Order No.
RT 2	0.8		19	1	T005 44 602 99
ATTAC DISC					

### **Gull Wing**



A = Width mm B = Thickness mm C = Lenght mm

Model	Α	В	С	PU	Order No.
RT 10GW	2.0	1.2	21	1	T005 44 610 99

### Knife





A = Width mm B = Thickness mm C = Lenght mm

 Model
 A
 B
 C
 PU
 Order No.

 RT 7 45°
 0.9
 2.2
 20
 1
 T005 44 607 99



### Measuring tip

A = Width mm B = Thickness mm C = Lenght mm

Model	Α	В	С	PU	Order No.
RT Measuring tip	)		26	1	T005 44 613 99
The state of the s					



# **RTW Soldering Tips**

### Chisel



В	С	PU	Order No.
0.4		1	T005 44 661 99N
0.4		1	T005 44 652 99
3	18	1	T005 44 653 99
6	20	1	T005 44 654 99
3	18	1	T005 44 663 99
	0.4 0.4 3	0.4 0.4 3 18 6 20	0.4 1 0.4 1 3 18 1 6 20 1

A = Width mm B = Thickness mm C = Lenght mm

Model	Α	В	С	PU	Order No.
RTW 8	1.3	0.4	19	1	T005 44 664 99
RTW 9	1.0	3.2	19	1	T005 44 666 99
RTW 10	1.0	10	19	1	T005 44 668 99
RTW 11	1.0	6	19	1	T005 44 667 99

### Conical





A = Width mm

B = Thickness mm

C = Lenght mm

Model	Α	В	С	PU	Order No.
RTW 6NW 45°	0.1			1	T005 44 656 99

A = Width mm

B = Thickness mm

Model	Α	В	С	PU	Order No.
RTW MEASU- RING TIP SET					



# **RT MS Soldering Tips**

### Chisel



Α	В	С	PU	Order No.
3.6	0.9	19	1	T005 44 631 99
0.4	0.2	20	1	T005 44 615 99
0.3	0.1	20	1	T005 44 626 71
1.3	0.4	20	1	T005 44 616 99
	3.6 0.4 0.3	3.6 0.9 0.4 0.2 0.3 0.1	3.6 0.9 19 0.4 0.2 20 0.3 0.1 20	3.6 0.9 19 1  0.4 0.2 20 1  0.3 0.1 20 1

- A = Width mm
- B = Thickness mm
- C = Lenght mm

Model	Α	В	С	PU	Order No.
RT 3XMS 30°				1	T005 44 603 73
RT 4MS	1.5	0.4	19	1	T005 44 618 99
RT 5MS 30°	8.0	0.4	24	1	T005 44 619 99
RT 8MS	2.2	0.4	19	1	T005 44 622 99
RT 9MS	8.0	0.4	24	1	T005 44 623 99

### Sloped



- A = Width mm
- B = Thickness mm
- C = Lenght mm

Model	Α	В	С	PU	Order No.
RT 6MS	1.2		19	1	T005 44 620 99

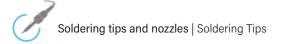
### Conical



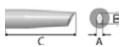
Model	Α	В	С	PU	Order No.
RT 12MS 25°	0.5		25.5	1	T005 44 632 99
RT 13MS 30°	0.4		26.5	1	T005 44 633 99
RT 1MS	0.2		20	1	T005 44 614 99

- A = Width mm
- B = Thickness mm
- C = Lenght mm

Model	Α	В	С	PU	Order No.
RT 1NWMS	0.1		20	1	T005 44 625 71
RT 2MS	8.0		19	1	T005 44 617 99



### **Gull Wing**



A = Width mm

B = Thickness mm C = Lenght mm

Model	Α	В	С	PU	Order No.
RT 10GWMS	2.0	1.2	21	1	T005 44 624 99

### Knife





A = Width mm

B = Thickness mm C = Lenght mm

Model PU Order No.

RT 7MS 45°

1

T005 44 621 99

# **RTW MS Soldering Tips**

### Chisel



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- 1	к		

Model	Α	В	С	PU	Order No.
RTW 10MS	1.0	10		1	T005 44 671 99
RTW 11MS	1.0	6		1	T005 44 670 99
RTW 2MS 45°	0.7	0.4		1	T005 44 657 99

A = Width mm

B = Thickness mm

C = Lenght mm

Model	Α	В	С	PU	Order No.
RTW 3MS 45°	1.0	3		1	T005 44 658 99
$\Diamond$					
RTW 4MS 45°	1.0	6		1	T005 44 659 99
$\Diamond$					
RTW 7NWMS	0.8	0.4		1	T005 44 663 71
RTW 8MS	1.3	0.4		1	T005 44 665 99
RTW 9MS	1.0	3.2		1	T005 44 669 99

### Conical





Model	Α	В	С	PU	Order No.
RTW 1MS 45°	0.4			1	T005 44 655 99

A = Width mm

B = Thickness mm

Model	Α	В	С	PU	Order No.
RTW 6NWMS 45°	0.1			1	T005 44 656 71

Accessories

# **SPI 16 Soldering Tips**

### Chisel



Model	Α	В	С	PU	Order No.
SPI15 211	2.0			1 10	4SPI152 11 -1 4SPI152 11 -10

A = Width mm
B = Thickness mr
C = Lenght mm

Model	Α	В	С	PU	Order No.
SPI15 212	1.2			1	4SPI152 12 -1

### **Needle Tip**

A = Width mm

B = Thickness mm

C = Lenght mm

Model	Α	В	С	PU	Order No.
SPI15 210	0.4			1 10	4SPI152 10 -1 4SPI152 10 -10

Model	Α	В	С	PU	Order No.
SPI15 213	0.8			1 10	4SPI152 13 -1 4SPI152 13 -10
9					

### **SPI 27 Soldering Tips**

### Chisel



Model	Α	В	С	PU	Order No.
SPI26 200	2.0			1	4SPI262 00 -1
SPI26 201	3.0			1	4SPI262 01 -1
9.					
SOLDERING TIP F SPI 27 30MM BENT	3.0			1	4SPI262 04 -1

4	=	Width mm	
	_	Thioknoss	mm

Model	Α	В	С	PU	Order No.
SPI26 206	1.2	_		1 10	4SPI262 06 -1 4SPI262 06 -10

# **SPI 41 Soldering Tips**

### Chisel



Model	Α	В	С	PU	Order No.
SPI40 220	5.0			1	4SPI402 20 -1
SPI40 224	2.0			1 10	4SPI402 24 -1 4SPI402 24 -10

- A = Width mm
- B = Thickness mm
- C = Lenght mm

Model	Α	В	С	PU	Order No.
SPI40 225	3.0			1 10	4SPI402 25 -1 4SPI402 25 -10
SOLDERING TIP F SPI 41 50MM BENT	5.0			1	4SPI402 22 -1
SOLDERING TIP F SPI 41 63MM STRAIGHT	5.0			1	4SPI402 21 -1

# **SPI 81 Soldering Tips**

### Chisel



Model	Α	В	С	PU	Order No.
SPI8023	9.5			1	4SPI802 3- 1
Φ					
SPI80234	3.0			1	4SPI802 34 -1
9					

- A = Width mm
- B = Thickness mm
- C = Lenght mm

Model	Α	В	С	PU	Order No.
SPI80235	5.0			1	4SPI802 35 -1
9					
SPI80 237	5.0			1 10	4SPI802 37 -1 4SPI802 37 -10
T.				10	101 1002 07 10

# **THM Soldering Tips**

### Chisel



Model	Α	В	С	PU	Order No.
THM A	1.6	8.0	59	1	T005 44 904 99
<b>→</b>					
THM B	2.4	8.0	59	1	T005 44 905 99
<b>←</b>					

- A = Width mm
- B = Thickness mm
- C = Lenght mm

Model		Α	В	С	PU	Order No.
THM C		3.2	0.8	59	1	T005 44 906 99
<b>□</b>	Θ;					
THM D		4	8.0	59	1	T005 44 907 99
<1 E0	0					

Accessories

# **WTA Soldering Tips**

### Chisel



Model	Α	В	С	PU	Order No.
WTA 1	1.0	0.5		1	T005 44 141 99
WTA 11	1.0	0.5		1	T005 44 152 99
WTA 12	3.0	0.5		1	T005 44 153 99
WTA 1S	0.5	0.5		1	T005 44 145 99

- A = Width mm B = Thickness mm
- C = Lenght mm

Model	Α	В	С	PU	Order No.
WTA 2	3.0	0.5		1	T005 44 146 99
WTA 3	6.0	0.5		1	T005 44 147 99
WTA 4	12.5	0.5		1	T005 44 143 99
WTA 5	18.5	0.5		1	T005 44 144 99

### Measuring tip

A = Width mm

B = Thickness mm

Model	Α	В	С	PU	Order No.
WTA	0.5		_	1	T005 44 149 99

# **XHT Soldering Tips**

### Chisel



Model	Α	В	С	PU	Order No.
XHT C	3.2	1.2	48.0	1	T005 44 804 99
XHT D	5.0	1.2	48.0	1	T005 44 801 99

A = Width mm

B = Thickness mm

C = Lenght mm

Model	Α	В	С	PU	Order No.
XHT E	7.6	1.5	48.0	1	T005 44 802 99
<b>9</b>					
XHT F	9.3	2.0	48.0	1	T005 44 805 99
<b>1</b>					

### Measuring tip

A = Width mm

B = Thickness mm

Model	Α	В	С	PU	Order No.
Measuring tip	0.5	_	55.0	1	T005 44 803 99

# XNT Soldering Tips

### Chisel



Model	Α	В	С	PU	Order No.
XNT 1SC	0.4	0.15	27	1 10	T005 44 862 99 T005 44 862 10
XNT 1SCNW	0.3	0.1	27	1 10	T005 44 881 99 T005 44 881 10
XNT 4X 45°	1.2	0.4	34.6	1 10	T005 44 874 99 T005 44 874 10
XNT 6	1.6	0.4	29.5	1 10	T005 44 856 99 T005 44 856 10
XNT A	1.6	0.4	28	1 10	T005 44 851 99 T005 44 851 10
XNT AX	1.6	0.8	28	1 10	T005 44 864 99 T005 44 864 10
XNT B	2.4	0.8	27	1 10	T005 44 857 99 T005 44 857 10
XNT BX	2.4	0.8	36.5	1 10	T005 44 882 99 T005 44 882 10

- A = Width mm
- $\mathsf{B} = \mathsf{Thickness}\;\mathsf{mm}$
- C = Lenght mm

		_			
Model	Α	В	С	PU	Order No.
XNT C	3.2	0.8	27	1 10	T005 44 858 99 T005 44 858 10
XNT D	4	0.8	28	1 10	T005 44 853 99 T005 44 853 10
XNT H	0.8	0.4	28	1	T005 44 859 99
XNT HX 30°	0.8	0.4	36.5	1 10	T005 44 873 99 T005 44 873 10
XNT K	1.2	0.4	28	1 10	T005 44 860 99 T005 44 860 10
XNT MX	3.2	0.8	37.5	1 10	T005 44 883 99 T005 44 883 10
XNT L SOLDERING TIP 20MM	3.2	0.8	37.5	1	T005 44 866 99 T005 44 866 10
XNT L SOLDERING TIP 20MM	3.2	0.8	37.5	1	T005 44 867 99 T005 44 867 10

### Round



Model	Α	В	С	PU	Order No.
XNT 1LX	0.2		42.8	1 10	T005 44 872 99 T005 44 872 10
XNT 1S	0.2		28.5	1 10	T005 44 852 99 T005 44 852 10
XNT 1SLX 45°	0.4		39.5	1 10	T005 44 875 99 T005 44 875 10

- A = Width mm
- B = Thickness mm
- C = Lenght mm

Model	Α	В	С	PU	Order No.
XNT 1X	0.4		28	1 10	T005 44 865 99 T005 44 865 10
XNT 1HS	0.5		27.2	1 10	T005 44 888 99 T005 44 888 10
XNT CS SOLDERING TIP 32MM	3.2	8.0	37.5	1	T005 44 870 99

### Sloped



Model	Α	В	С	PU	Order No.
XNT 4	1.2		29.5	1 10	T005 44 855 99 T005 44 855 10
XNT AA 45°	1.6		28	1 10	T005 44 884 99 T005 44 884 10
XNT BB 45°	2.4		28	1 10	T005 44 885 99 T005 44 885 10

A = Width mm

B = Thickness mm C = Lenght mm

Model	Α	В	С	PU	Order No.
XNT CC 45°	3.2		28	1 10	T005 44 886 99 T005 44 886 10
XNT F 45°	1.2		28	1 10	T005 44 887 99 T005 44 887 10

### Conical





Model	Α	В	С	PU	Order No.
XNT 1	0.5		27	1 10	T005 44 850 99 T005 44 850 10

A = Width mm

B = Thickness mm C = Lenght mm

Model	Α	В	С	PU	Order No.
XNT S	0.4		37.5	1 10	T005 44 868 99 T005 44 868 10
XNT 1L SOLDERING TIP 02MM					T005 44 871 10 USOLD_ T005 44 871 99

### **Gull Wing**





Model	Α	В	С	PU	Order No.
XNT GW1			33	1 10	T005 44 854 99 T005 44 854 10

A = Width mm B = Thickness mm

C = Lenght mm

Model	Α	В	С	PU	Order No.
XNT GW2 KURZ			27.5	1 10	T005 44 880 99 T005 44 880 10

### Knife





 $\mathsf{A} = \mathsf{Width}\;\mathsf{mm}$ B = Thickness mm C = Lenght mm

Model	Α	В	С	PU	Order No.
XNT KN	2.0	4	33	1 10	T005 44 863 99 T005 44 863 10

### **SMT**

A = Width mm

B = Thickness mm C = Lenght mm

Model	Α	В	С	PU	Order No.
XNT SMT 01	10.4	0.6	7.1	1	T005 44 876 99
XNT SMT 02	16.8	0.6	7.1	1	T005 44 877 99

Model	Α	В	С	PU	Order No.
XNT SMT 03	20.8	0.6	7.1	1	T005 44 878 99

### Measuring tip

A = Width mm

B = Thickness mm

C = Lenght mm

Model	Α	В	С	PU	Order No.
XNT Measuring tip			31.3	1	T005 44 861 99

### Einschraubspitze

A = Width mm

B = Thickness mm

Model	Α	В	С	PU	Order No.
XNT Einschraubspitze M4	M4		26	1	T005 44 879 99



# **XT Soldering Tips**

### Chisel



Model	Α	В	С	PU	Order No.
XT A	1.6	0.7	37	1 10	T005 44 703 99 T005 44 703 10
XT AL	1.6	1.0	40	1 10	T005 44 701 99 T005 44 701 10
XT ASL	1.6	0.45	37	1 10	T005 44 740 99 T005 44 740 10
XT AX 30°	1.6	0.7		1 10	T005 44 743 99 T005 44 743 10
XT B	2.4	0.8	36	1 10	T005 44 704 99 T005 44 704 10
XT BSC	2.5	0.8	36.3	1 10	T005 44 738 99 T005 44 738 10
XT BSL	2.4	0.45	36	1 10	T005 44 741 99 T005 44 741 10
XT BX 30°	2.4	0.8		1	T005 44 744 99
XT C	3.2	0.8	36	1 10	T005 44 705 99 T005 44 705 10

A = Width mm

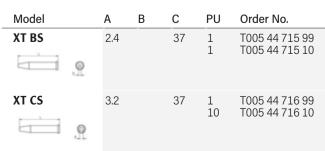
B = Thickness mm

C = Lenght mm

•						
Model		Α	В	С	PU	Order No.
XT CSL	0	3.2	0.45	36	1 10	T005 44 742 99 T005 44 742 10
XT D	p-(	4.6	0.8	35	1 10	T005 44 706 99 T005 44 706 10
XT DL	p.(	4.6	0.8	40	1	T005 44 736 99
XT D45				37	1 10	T005 44 721 99 T005 44 721 10
XT E	p:	5.9	1.2	35	1 10	T005 44 707 99 T005 44 707 10
XT H	<del>p</del> ì	0.8	0.4	37	1 10	T005 44 713 99 T005 44 713 10
XT HX		0.8	0.4		1	T005 44 737 99
XT M	0	3.2	1.2	40	1 10	T005 44 702 99 T005 44 702 10
XT MX	.0	3.2	8.0		1 10	T005 44 745 99 T005 44 745 10

### Round





A = Width mm

B = Thickness mm

Model	Α	В	С	PU	Order No.
XT DS	5.0		35	1 10	T005 44 717 99 T005 44 717 10

### Sloped





Model	Α	В	С	PU	Order No.
XT AA	1.6		37	1 10	T005 44 708 99 T005 44 708 10
XT BB	2.4		37	1 10	T005 44 709 99 T005 44 709 10

۹ =	- W	idth	mm

- B = Thickness mm
- C = Lenght mm

Model	Α	В	С	PU	Order No.
XT CC	3.2		37	1 10	T005 44 710 99 T005 44 710 10
XT DDH45	4		40.5	1 10	T005 44 730 99 T005 44 730 10
XT F	1.2		37	1 10	T005 44 718 99 T005 44 718 10

### Conical



- A = Width mm
- B = Thickness mm
- C = Lenght mm

Model	Α	В	С	PU	Order No.
XT 0	1.0		37	1 10	T005 44 714 99 T005 44 714 10

### **Gull Wing**



Model	Α	В	С	PU	Order No.
XT GW1			37	1 10	T005 44 712 99 T005 44 712 10

- A = Width mm
- B = Thickness mm
- C = Lenght mm

Model		Α	В	С	PU	Order No.
XT GW2				37	1	T005 44 735 99
XT GW3	0 1			42	1 10	T005 44 739 99 T005 44 739 10

### Knife





- A = Width mm
- $\mathsf{B} = \mathsf{Thickness}\;\mathsf{mm}$
- C = Lenght mm

Model	Α	В	С	PU	Order No.
XT KN	2.0		45	1 10	T005 44 711 99 T005 44 711 10

### Measuring tip

A = Width mm

B = Thickness mm C = Lenght mm

Model	Α	В	С	PU	Order No.
Measuring tip	]		40	1	T005 44 722 99

### Sloped



Model	Α	В	С	PU	Order No.
Measuring tip	:			1	T005 44 731 99
XT Soldering head 10 x 4 mm, spare				1	T005 44 731 90
Measuring tip	4		20	1	T005 44 732 99

A = Width mm

B = Thickness mm

C = Lenght mm

Ü					
Model	Α	В	С	PU	Order No.
Measuring tip	1		20	1	T005 44 732 90
Measuring tip	4		33	1	T005 44 733 99
	=				
Measuring tip	4		33	1	T005 44 733 90
Measuring tip			40	1	T005 44 734 99

### Einschraubspitze

A = Width mm

B = Thickness mm

Model	Α	В	С	PU	Order No.	Model	Α
XT Einschraubspitze M4 veredelt	M4		36	1	T005 44 719 99	XT Einschraubspitze M5 veredelt	M

Model	Α	В	С	PU	Order No.
XT Einschraubspitze M5 veredelt	M5		36	1	T005 44 720 99

# XTR Lötspitzen

### Chisel



Model	Α	В	С	PU	Order No.
XTR A	1.6	0.7	36.5	1	T005 44 723 99
₩ ₫ ₩					
XTR B	2.4	0.8	36	1 10	T005 44 724 99 T005 44 724 10
₩ 4 ⊕					
XTR C	3.2	0.8	36	1 10	T005 44 725 99 T005 44 725 10
₩ 4 ⊕					

- A = Width mm B = Thickness mm
- C = Lenght mm

Model	Α	В	С	PU	Order No.
XTR D ⊕	4.6	0.8	34.5	1 10	T005 44 726 99 T005 44 726 10
XTR E ⊕	5.9	1.2	34.5	1 10	T005 44 727 99 T005 44 727 10
XTR M	3.2	1.2	39.5	1 10	T005 44 728 99 T005 44 728 10

# Soldering Tips for WP 60

Model	Description	Width in mm	Diameter	PU	Order No.
60-01-05	Needle Tip		0,5 mm	1	T005 16 134 99
60-01-01	Needle Tip		1.0 mm	1	T005 16 443 99
60-01-02	Chisel	2.4		1	T005 16 444 99
60-01-04	Chisel	5.0		1	T005 16 446 99
60-01-52	Hot air nozzle		4,7 mm	1	T005 16 447 99
60-07U	Ejector Unit			1	T005 16 448 99
60-02	Protective Cap			1	T005 16 450 99
60-01-03	Round	2.0		1	T005 16 445 99

# Soldering Tips for Pyropen Jr.

Model	Description	Width in mm	Diameter	PU	Order No.
71-01-01	Needle Tip	1.0		1	T005 16 165 99
71-01-02	Chisel	2.0		1	T005 16 166 99
71-01-04	Chisel	5.0		1	T005 16 161 99
71-01-03	Round	2.0		1	T005 16 167 99
71-01-50	Hot air nozzle	1.5		1	T005 16 168 99
71-01-52	Hot air nozzle	4.7		1	T005 16 169 99

# Soldering Tips for Pyropen and Pyropen Piezo

Model	Description	Width in mm	Diameter	PU	Order No.
70-01-01	Needle Tip	1.0		1	T005 16 120 99
70-01-05	Needle tip extra slim	0.5		1	T005 16 124 99
70-01-10	Needle tip bent 30°	1.0		1	T005 16 129 99
70-01-02	Chisel	3.0		1	T005 16 121 99
70-01-13	Chisel	5.0		1	T005 16 132 99
70-01-11	Chisel	7.0		1	T005 16 130 99
70-01-03	Round	2.0		1	T005 16 122 99
70-01-04	Round	3.0		1	T005 16 123 99

Accessories

Model	Description	Width in mm	Diameter	PU	Order No.
70-01-06	Round	2.0		1	T005 16 125 99
70-01-08	Round	2.0		1	T005 16 127 99
70-01-50	Hot air nozzle	1.7		1	T005 16 140 99
70-01-51	Hot air nozzle	3.3		1	T005 16 141 99
70-01-52	Hot air nozzle		4.9	1	T005 16 142 99
70-01-53	Hot air nozzle	7.0		1	T005 16 143 99
70-07TU	Ejector unit			1	T005 16 151 99
70-07SU	Solder ejector			1	T005 16 150 99
70-01-55	Reflector for heat shrinking	18.0	6.0	1	T005 16 159 99
70-01-54	Reflector for heat shrinking	22.0	8.0	1	T005 16 158 99
70 03 14 PP- BARREL AND NUT					T005 16 153 99



# **Desoldering Nozzle series**

# DX Desoldering nozzles with threadless fixture system for DSX 80 and DXV 80

Vlodel	Description	Outer-Ø	Inner-Ø	Nozzle length	PU	Order No.
X 110	Nozzle	1.9	0.7	25	1 10	T005 13 140 9 T005 13 140 1
X 111	Nozzle	2.5	0.7	25	1 10	T005 13 141 9 T005 13 141 1
X 112	Nozzle	2.3	1.0	25	1 10 100	T005 13 142 9 T005 13 142 1 T005 13 142 1
X 113	Nozzle	2.5	1.2	25	1 10 100	T005 13 143 9 T005 13 143 1 T005 13 143 1
X 113HM	Nozzle	2.5	1.2	25	10 10 100	T005 13 150 1 T005 13 150 9 T005 13 150 1
X 114	Nozzle	3.3	1.8	25	1 10 100	T005 13 144 9 T005 13 144 1 T005 13 144 1
X 115	Nozzle	1.9	0.7	29	1 10	T005 13 145 9 T005 13 145 1
X 116	Nozzle	2.7	1.2	29	1 10 100	T005 13 146 9 T005 13 146 1 T005 13 146 1
X 117	Nozzle	2.9	1.5	25	1 10	T005 13 147 9 T005 13 147 1
X 118	Nozzle	1.5	0.7	23	1 10	T005 13 148 9 T005 13 148 1
X 119	Nozzle	1.1	0.7	33	1 10	T005 13 151 9 T005 13 151 1
X 120	Nozzle	2.5	1.1	22	1 10	T005 13 152 9 T005 13 152 1
leasuring ozzle	Measuring nozzle	3.3	0.55	21.5	1	T005 13 153 9
Conus cleaner or DSX 80 ( OXV 80	r				1	T005 87 067 9
augdüsen-Se X 110 - DX 1	et					T005 13 790 9



# DS Desoldering nozzles with thread for DS 22, DS 80 and DSV 80 $\,$

Model	Description	Outer-Ø	Inner-Ø	Nozzle length	PU	Order No.
DS 110	Desoldering nozzle	1.9	0.7	18	1	T005 13 510 99
DS 110HM	Desoldering nozzle	1.9	0.7	18	1	T005 13 532 99
DS 111	Desoldering nozzle	2.5	0.7	18	1	T005 13 511 99
DS 112	Desoldering nozzle	2.3	1.0	18	1	T005 13 512 99
DS 112HM	Desoldering nozzle	1.9	0.9	18	1	T005 13 533 99
DS 113	Desoldering nozzle	2.5	1.2	18	1	T005 13 513 99
DS 113HM	Desoldering nozzle	2.5	1.2	18	1	T005 13 530 99
DS 114	Desoldering nozzle	3.3	1.8	18	1	T005 13 514 99
DS 115	Desoldering nozzle	1.9	0.7	24.5	1	T005 13 515 99
DS 116	Desoldering nozzle	2.7	1.2	24.5	1	T005 13 516 99
DS 117	Desoldering nozzle	2.9	1.5	18	1	T005 13 550 99
DS 118	Desoldering nozzle	1.5	0.7	18	1	T005 13 551 99
DS 119	Needle tiplet	1.9	0.7	26	1	T005 13 527 99
DS 120	Nozzle without inside tube	2.5	1.1	15.5	1	T005 13 552 99



# XDS Desoldering nozzles for DSX 120, WXDP 120, WXDV 120

Description	Outer-Ø	Inner-Ø	Nozzle length	PU	Order No.
Desoldering Nozzles	2.5	1.4	10.5	1 10	T005 13 250 99 T005 13 250 10
Desoldering nozzle	5.3	3.0	10.5	1 10	T005 13 251 99 T005 13 251 10
Desoldering nozzle	2.3	1.0	10.5	1 10	T005 13 252 99 T005 13 252 10
Desoldering nozzle	2.5	1.2	10.5	1 10	T005 13 253 99 T005 13 253 10
Desoldering nozzle	3.3	1.8	10.5	1 10	T005 13 254 99 T005 13 254 10
Saugdüse	1.9	0.7	16.5	1 10	T005 13 255 99 T005 13 255 10
Desoldering nozzle	2.7	1.2	16.5	1 10	T005 13 256 99 T005 13 256 10
Desoldering nozzle	2.9	1.5	10.5	1 10	T005 13 257 99 T005 13 257 10
Measuring tip	1.5	0.55	10.5	1	T005 13 258 99
Desoldering nozzle	2.5	1.4	10.5	1 10	T005 13 259 99 T005 13 259 10
Desoldering nozzle	5.3	3.0	10.5	1 10	T005 13 260 99 T005 13 260 10
Desoldering nozzle	2.3	1.0	10.5	1 10	T005 13 261 99 T005 13 261 10
Desoldering nozzle	2.5	1.2	10.5	1 10	T005 13 262 99 T005 13 262 10
Desoldering nozzle	3.3	1.8	10.5	1 10	T005 13 263 99 T005 13 263 10
Desoldering nozzle	1.9	0.7	16.5	1 10	T005 13 264 99 T005 13 264 10
Desoldering nozzle	2.7	1.2	16.5	1 10	T005 13 265 99 T005 13 265 10
Desoldering nozzle	2.9	1.5	10.5	1 10	T005 13 266 99 T005 13 266 10
	Desoldering Nozzle  Desoldering nozzle  Desoldering nozzle  Desoldering nozzle  Desoldering nozzle  Saugdüse  Desoldering nozzle  Measuring tip  Desoldering nozzle  Desoldering nozzle	Desoldering Nozzles 2.5  Desoldering nozzle 2.3  Desoldering nozzle 2.5  Desoldering nozzle 2.5  Desoldering nozzle 3.3  Saugdüse 1.9  Desoldering nozzle 2.7  Desoldering nozzle 2.9  Measuring tip 1.5  Desoldering nozzle 2.5  Desoldering nozzle 2.5  Desoldering nozzle 2.5  Desoldering nozzle 2.3  Desoldering nozzle 2.3  Desoldering nozzle 2.5  Desoldering nozzle 2.5	Desoldering Nozzles       2.5       1.4         Desoldering nozzle       5.3       3.0         Desoldering nozzle       2.3       1.0         Desoldering nozzle       2.5       1.2         Desoldering nozzle       3.3       1.8         Saugdüse       1.9       0.7         Desoldering nozzle       2.7       1.2         Desoldering nozzle       2.9       1.5         Measuring tip       1.5       0.55         Desoldering nozzle       2.5       1.4         Desoldering nozzle       5.3       3.0         Desoldering nozzle       2.3       1.0         Desoldering nozzle       2.5       1.2         Desoldering nozzle       3.3       1.8         Desoldering nozzle       1.9       0.7         Desoldering nozzle       2.7       1.2	Desoldering Nozzles       2.5       1.4       10.5         Desoldering nozzle       5.3       3.0       10.5         Desoldering nozzle       2.3       1.0       10.5         Desoldering nozzle       2.5       1.2       10.5         Desoldering nozzle       3.3       1.8       10.5         Saugdüse       1.9       0.7       16.5         Desoldering nozzle       2.7       1.2       16.5         Desoldering nozzle       2.9       1.5       10.5         Measuring tip       1.5       0.55       10.5         Desoldering nozzle       2.5       1.4       10.5         Desoldering nozzle       2.3       3.0       10.5         Desoldering nozzle       2.5       1.2       10.5         Desoldering nozzle       2.5       1.2       10.5         Desoldering nozzle       3.3       1.8       10.5         Desoldering nozzle       1.9       0.7       16.5         Desoldering nozzle       2.7       1.2       16.5	Desoldering Nozzles         2.5         1.4         10.5         1 10           Desoldering nozzle         5.3         3.0         10.5         1 10           Desoldering nozzle         2.3         1.0         10.5         1 10           Desoldering nozzle         2.5         1.2         10.5         1 10           Desoldering nozzle         3.3         1.8         10.5         1 10           Saugdüse         1.9         0.7         16.5         1 10           Desoldering nozzle         2.7         1.2         16.5         1 10           Desoldering nozzle         2.9         1.5         10.5         1 10           Desoldering nozzle         2.5         1.4         10.5         1 10           Desoldering nozzle         2.3         3.0         10.5         1 10           Desoldering nozzle         2.3         1.0         10.5         1 10           Desoldering nozzle         2.5         1.2         10.5         1 10           Desoldering nozzle         2.5         1.2         10.5         1 10           Desoldering nozzle         2.5         1.2         10.5         1 10           Desoldering nozzle         2.7         1

Model	Order No.
Maintenance set for WXDP/DSX 120	T005 87 657 73
Conus cleaner for WXDP/WXDV 120 & DSX 120	T005 87 657 72



# Hot air nozzles

# Hot air nozzles for HAP 1, HAP 200 and WXHAP 200

### Flat nozzle

Model	Description				PU	Order No.
Adapter M6					1	T005 87 617 28
F02	Flat nozzle		8	1.5	1	T005 87 277 74
F04	Flat nozzle		10.5	1.5	1	T005 87 277 73
F06	Flat nozzle		12.0	1.5	1	T005 87 277 72
Model	Description	Diameter	Distance mm	Length mm	PU	Order no.
R02	Round nozzle	0,8 mm			1	T005 87 278 23
R04 ■¶0 ⊕ R0=	Round nozzle	1,2 mm			1	T005 87 278 21
R06	Round nozzle	3,0 mm			1	T005 87 278 22
R10	Round Nozzle Long	2,0 mm		50	1	T005 87 277 87
R08	Round nozzle long bent	2,0 mm		50	1	T005 87 277 86
FD2	Dual nozzle	1,5 mm	8 mm		1	T005 87 277 76
FD4	Dual nozzle	1,5 mm	10 mm		1	T005 87 277 75



### 2 sides heated (Type D, Length X =heated side)

Model	Description	Length	Width	PU	Order No.
D04	Two Sides Heated, with pre-heating plate	10.5	10.5	1	T005 87 277 79
D06	Hot Air Nozzle, Two Sides Heated, with pre-heating plate	13.0	10.0	1	T005 87 277 82
D08	Hot Air Nozzle, Two Sides Heated, with pre-heating plate	15	10.0	1	T005 87 277 81
D10	Hot Air Nozzle, Two Sides Heated, with pre-heating plate	18	10.0	1	T005 87 277 84

### 4 sides heated (Type Q)

Model		Description	Length	Width	PU	Order No.
Q02	001	Hot air nozzle, 4 sides heated	6.0	6.5	1	T005 87 277 77
Q04	00+	Hot air nozzle, 4 sides heated	6.0	9.0	1	T005 87 277 78
Q06	) 00e	Hot air nozzle, 4 sides heated, with pre-heating plate	15	10.0	1	T005 87 277 80
Q08	008	Hot air nozzle, 4 sides heated, with pre-heating plate	12.5	15	1	T005 87 277 83
Q10	010	Hot air nozzle, 4 sides heated, with pre-heating plate	18	18.0	1	T005 87 277 85
R01	Roi	Measuring Nozzle			1	T005 87 278 08





# Hot air nozzles for HAP 3000 (WHA 3000P / V), HAP 2 (WHA 2000) and HAP 3 (WHA 700, WHA 300)

### Round nozzle

Model	Description	Diameter	PU	Order No.
NR04	Round nozzle, without vaccum	2,5 mm	1	T005 87 368 81
NR05	Round nozzle, without vacuum	4,0 mm	1	T005 87 368 67
NR10	Round nozzle, without vacuum	7,0 mm	1	T005 87 368 70
NRV07	Hot air nozzle with vacuum for small components	7,0 mm	1	T005 87 507 70
NRV10	Hot air nozzle with vaccum for small components	10,0 mm	1	T005 87 507 72
NRV12	Hot air nozzle with vacuum for small components	12,0 mm	1	T005 87 507 74
NR02	Round nozzle, without vacuum	1,7 mm x 45°	1	T005 87 368 82
NR06	Round nozzle, without vacuum	6,0 mm x 45°	1	T005 87 507 65
DR05	Dual nozzle round, without vacuum	2 x 2,5	1	T005 87 368 83



### 2 sides heated (type ND, Width X = heated side)

Model	Description	Length	Width	PU	Order No.
ND05	Hot air nozzle, 2 sides heated	10.7	10.7	1	T005 87 368 43
ND10	Hot air nozzle, 2 sides heated	14	10.0	1	T005 87 368 42
ND15	Hot air nozzle, 2 sides heated	19	12.0	1	T005 87 368 41
ND20	Hot air nozzle, 2 sides heated	21.5	14.8	1	T005 87 368 40

### Four sides heated (Type NQ)

Model	Description	Length	Width	PU	Order No.
NQ05	Hot air nozzle, 4 sides heated	10.7	10.7	1	T005 87 368 39
NQ15	Hot air nozzle, 4 sides heated	14.5	10.0	1	T005 87 368 38
NQ10	Hot air nozzle, 4 sides heated	14.8	14.8	1	T005 87 368 18
NQ20	Hot air nozzle, 4 sides heated	15.5	13.0	1	T005 87 368 37
NQ25	Hot air nozzle, 4 sides heated	18	18.0	1	T005 87 368 14N
NQ30	Hot air nozzle, 4 sides heated	17.5	23.5	1	T005 87 507 21
NQ35	Hot air nozzle, 4 sides heated	20.5	20.5	1	T005 87 368 07
NQ	Hot air nozzle, 4 sides heated	24	12.0	1	T005 87 368 80
NQ40	Hot air nozzle, 4 sides heated	26	26.0	1	T005 87 368 04
NQ45	Hot air nozzle, 4 sides heated	31.3	31.3	1	T005 87 368 33
NQ50	Hot air nozzle, 4 sides heated	36	36.0	1	T005 87 368 91



Model	Description	Length	Width	PU	Order No.
NQ55	Hot air nozzle, 4 sides heated	43.0	43.0	1	T005 87 368 90N
NQT10	Hot air nozzle, 4 sides heated, without protruding edge	14.8	14.8	1	T005 87 507 41
NQT25	Hot air nozzle, 4 sides heated, without protruding edge	18	18.0	1	T005 87 507 42
NQT	Hot air nozzle, 4 sides heated, without protruding edge	22	22.0	1	T005 87 507 39
NA 20	Measuring nozzle			1	T005 87 368 75

# Pre heating nozzle for HAP 3



Order No.

Description

T005 87 578 92 Pre heating nozzle for HAP 3

### Multi rest



Order No.

Description

T005 15 048 99 Depositing rack for NR, ND, NQ Hot Air Nozzles for WHA 3000V and WHA 3000P (max. 6 nozzles)

### Vacuum insert for CSF heads (spare)



Order No.	Description
T005 87 137 99	Vacuum insert Ø 4,5 mm
T005 87 137 98	Vacuum insert Ø 10 mm

Model			PU	Order No.
Heißluftdüse 7,6 X 7,99 mm	7,6 x 7,99 mm	8,6 x 8,9 mm		T005 87 479 4
Hot air nozzle 6,5 x 6,5 mm	6,5 x 6,5 mm	7,5 x 7,5 mm	1	T005 87 479 4
Hot air nozzle 8,5 x 8,5 mm	8,5 x 8,5 mm	9,5 x 9,5 mm	1	T005 87 479 4
Hot air nozzle 8,5 x 10,6 mm	8,5 x 10,6 mm	9,5 x 11,6 mm	1	T005 87 479 6
Hot air nozzle 10,0 x 10,0 mm	10,0 x 10,0 mm	11,0 x 11,0 mm	1	T005 87 549 6
Hot air nozzle 12,0 x 12,0 mm	12,0 x 12,0 mm	13,0 x 13,0 mm	1	T005 87 478 4
Hot air nozzle 13,5 x 13,5 mm	13,5 x 13,5 mm	14,3 x 14,3 mm	1	T005 87 479 0
Hot air nozzle 15,5 x 15,5 mm	15,5 x 15,5 mm	16,5 x 16,5 mm	1	T005 87 479 3
Hot air nozzle 15,0 x 11,0 mm	15,0 x 11,0 mm	16,0 x 12,0 mm	1	T005 87 478 9
Hot air nozzle 18,5 x 10,0 mm	18,5 x 10,0 mm	19,5 x 11,0 mm	1	T005 87 548 3
Hot air nozzle 15,5 x 23,5 mm	15,5 x 23,5 mm	16,5 x 24,5 mm	1	T005 87 479 7
Hot air nozzle 18,0 x 18,0 mm	18,0 x 18,0 mm	20,0 x 20,0 mm	1	T005 87 478 3
Hot air nozzle 21,0 x 21,0 mm	21,0 x 21,0 mm	23,0 x 23,0 mm	1	T005 87 547
Hot air nozzle 22,0 x 22,0 mm	22,0 x 22,0 mm	24,0 x 24,0 mm	1	T005 87 548 2
Hot air nozzle 25, 0 x 25, 0 mm	25,0 x 25,0 mm	27,0 x 27,0 mm	1	T005 87 477
Hot air nozzle 27,0 x 23,0 mm	27,0 x 23,0 mm	29,0 x 25,0 mm	1	T005 87 479 9
Hot air nozzle 27,0 x 27,0 mm	27,0 x 27,0 mm	29,0 x 29,0 mm	1	T005 87 478 9
Hot air nozzle 29,0 x 29,0 mm	29,0 x 29,0 mm	31,0 x 31,0 mm	1	T005 87 479
Hot air nozzle 28, 0 x 32, 0 mm	28,0 x 32,0 mm	30,0 x 34,0 mm	1	T005 87 479 9
Hot air nozzle 33, 0 x 33, 0 mm	33,0 x 33,0 mm	35,0 x 35,0 mm	1	T005 87 479
Hot air nozzle 35,0 x 35,0 mm	35,0 x 35,0 mm	37,0 x 37,0 mm	1	T005 87 548
Hot air nozzle 37,0 x 37,0 mm	37,0 x 37,0 mm	39,0 x 39,0 mm	1	T005 87 477 !
Hot air nozzle 39,5 x 39,5 mm	39,5 x 39,5 mm	41,5 x 41,5 mm	1	T005 87 478
Hot air nozzle 42,0 x 42,0 mm	42,0 x 42,0 mm	44,0 x 44,0 mm	1	T005 87 478
Hot air nozzle 45,0 x 11,0 mm	45,0 x 11,0 mm	47,0 x 13,0 mm	1	T005 87 549 (
Hot air nozzle 46,0 x 46,0 mm	46,0 x 46,0 mm	48,0 x 48,0 mm	1	T005 87 477 6
Hot air nozzle 47, 0 x 47, 0 mm	47,0 x 47,0 mm	49,0 x 49,0 mm	1	T005 87 479 :
Hot air nozzle 49,0 x 49,0 mm	49,0 x 49,0 mm	51,0 x 51,0 mm	1	T005 87 479 4
Hot air nozzle 57,0 x 18,5 mm	57,0 x 18,5 mm	59,0 x 20,0 mm	1	T005 87 479 8



# **WRK Reflowset**

### **WRK Reflowset**

Reflow system for SMD components with external hot air - works with desoldering station WR 3M -

Order No. T005 15 155 99

- Accessory for 200 W Hot air station
- · Reflow system with vacuum pick-up
- For desoldering of SMD components 30 x 30 mm



Scope of supply	Order No.	Model	Description
	T005 87 617 03	Dreibein Pick-up	Tripod Pick-up
	T005 87 617 08	Pick-up 4,5 mm	Vacuum Pick-up 4,5 mm
	T005 87 617 09	Pick-up 10 mm	Vacuum Pick-up 10 mm
	T005 87 617 10	Reflowgehäuse	Reflow housing 33 x 33 mm
	T005 87 617 11	Reflowgehäuse	Reflow housing 27 x 27 mm
	T005 87 617 12	Reflowgehäuse	Reflow housing 24 x 24 mm
	T005 87 617 13	Reflowgehäuse	Reflow housing 20 x 20 mm
	T005 87 617 14	Reflowgehäuse	Reflow housing 18 x 18 mm
	T005 87 617 15	Reflowgehäuse	Reflow housing 15,5 x 15,5 mm
	T005 87 617 16	Reflowgehäuse	Reflow housing 12,5 x 12,5 mm
	T005 87 617 17	Reflowgehäuse	Reflow housing 10 x 10 mm
	T005 87 617 25	Düsenablage	Depositing rack for nozzles

Accessories	Order No.	Model	Description
	T005 15 154 99	WRK Ablage für Düsen	WRK Depositing Rack for Nozzles
	T005 87 137 98	Vacuum insert Ø 10 mm	Vacuum insert Ø 10 mm
	T005 87 137 99	Vacuum insert Ø 4, 5 mm	Vacuum insert Ø 4,5 mm
	T005 87 617 30	WRK Set	Reflow Set 33 x 33 mm, 24 x 24 mm
	T005 87 617 31	WRK Set	Reflow housing Set 20 x 20 mm, 27 x 27 mm
	T005 87 617 32	WRK Set	Reflow housing Set 10 x 10 mm, 12,5 x 12,5 mm, 15,5 x 15,5 mm, 18 x 18 mm

### **WRK Set**

### Reflow Set 33 x 33 mm, 24 x 24 mm

Order No. T005 87 617 30



Scope of supply	Order No.	Model	Description
	508826	SPRING COMPR,1/ PK	
	T005 87 137 98	Vacuum insert Ø 10 mm	Vacuum insert Ø 10 mm
	T005 87 617 09	Pick-up 10 mm	Vacuum Pick-up 10 mm
	T005 87 617 11	Reflowgehäuse	Reflow housing 27 x 27 mm
	T005 87 617 12	Reflowgehäuse	Reflow housing 24 x 24 mm
	T005 87 617 24	VAC-Schlauch WVP-WRK	VAC-hose, WVP-WRK

### **WRK Set**

### Reflow housing Set 20 x 20 mm, 27 x 27 mm

Order No. T005 87 617 31



Scope of supply	Order No.	Model	Description
	508826	SPRING COMPR,1/ PK	
	T005 87 137 98	Vacuum insert Ø 10 mm	Vacuum insert Ø 10 mm
	T005 87 617 09	Pick-up 10 mm	Vacuum Pick-up 10 mm
	T005 87 617 11	Reflowgehäuse	Reflow housing 27 x 27 mm
	T005 87 617 13	Reflowgehäuse	Reflow housing 20 x 20 mm
	T005 87 617 24	VAC-Schlauch WVP-WRK	VAC-hose, WVP-WRK

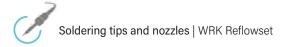
# **WRK Set**

### Reflow housing Set 10 x 10 mm, 12,5 x 12,5 mm, 15,5 x 15,5 mm, 18 x 18 mm

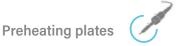
Order No. T005 87 617 32



Scope of supply	Order No.	Model	Description
	T005 87 137 99	Vacuum insert Ø 4, 5 mm	Vacuum insert Ø 4,5 mm
	T005 87 617 03	Dreibein Pick-up	Tripod Pick-up
	T005 87 617 08	Pick-up 4,5 mm	Vacuum Pick-up 4,5 mm
	T005 87 617 14	Reflowgehäuse	Reflow housing 18 x 18 mm
	T005 87 617 15	Reflowgehäuse	Reflow housing 15,5 x 15,5 mm
	T005 87 617 16	Reflowgehäuse	Reflow housing 12,5 x 12,5 mm
	T005 87 617 17	Reflowgehäuse	Reflow housing 10 x 10 mm







# **Preheating plates**

under repair to reduce the possibility of thermal damage and to reduce the heat requirement of the soldering tool for speeding up the repair process.



# WHP 80 Preheating plate

Preheating plate 80 W, 24 V, 80 x 50 mm







Order No. T005 27 028 99

- 80 W, 24 V
- Heating surface 80 x 50 mm
- Temperature range 50°C 200°C
- · For all Weller stations with min. 80 W
- Size housing 150 x 120 x 65 mm



Accessories	Order No.	Model	Description
	T005 32 626 99	PUD 81	Power Unit 80 W
	T005 32 786 99	PUD 151	Power Unit 150 W
	T005 34 006 99	WD 1	Power Unit 80 W / 230 V
	T005 34 156 99	WD 1M	Power Unit 150 W
	T005 34 346 99	WT 1	Power unit with 1 channel, 90 W
	T005 34 356 99	WT 1H	Power unit with 1 channel, 150 W



# WXHP 120 Preheating plate

### Preheating plate 120 W









Order No. T005 27 029 99

- 120 W, 24 V
- Preheating Size 80 x 50 mm
- Temperature range 50°C 200°C
- Platinum sensor
- Internal parameter storage (Zero Tolerance)
- Connectable to: WX 1, WX 2, WXD 2, WXA 2, WXR 3
- Size housing 150 x 120 x 65 mm (L x B x H)



# WHP 200 Infrared preheating plate

Preheating plate 200 W, 230 V, 120 x 60 mm with easy fix board holder





Order No. T005 33 716 99

- 200 W, 230 V
- Heating surface 120 x 60 mm
- Temperature range 50°C 400°C
- Digital display for set and read temperature
- Electronic temperature control
- Infrared high temperautre ceramic elements for fast and efficient heat up
- 2 Easy Fix board holder



**Preheating plates** 

# WHP 1000 Preheating plate

### Preheating plate 1000 W









Order No. T005 33 648 99

- 1000 W, 230 V
- Heating surface 220 x 150 mm
- Temperature range 50°C 300°C
- RS 232 Interface e.g. for connection to Weller hot air stations WHA 3000
- Digital display for set and read temperature
- Element Type K (accessory) connectable



# WHP 3000 Infrared preheating plate

# Infrared preheating plate 600 W with Easy Fix board holder











Order No. T005 33 386 99

- 600 W, 230 V
- Board sizw upto 120 x 190 mm
- Temperature range 50°C 400°C
- Digital display for set and actual temperature
- · Digitally controlled
- 2 heated zones can be selected
- External sensor (accessory) connectable
- RS 232-Interface cable e.g. for connection to WHA 3000 hot air station
- · Easy Fix board holder
- K-type thermo couple socket for monitoring



Accessories	Order No.	Model	Description
	T005 31 190 99	Thermoelement type K, Ø 0, 5 mm	Thermoelement type K, Ø 0,5 mm
	T005 31 191 99	RS 232 Interface cable	Interface cable RS 232, 2 m (78.74 in) for remote control or monitoring by PC (type 1:1) T005 87 359 09
	T005 33 164 99	WBH PCB board holder without stand	PCB board holder without stand
	T005 33 165 99	WBHS PCB board holder with stand	PCB board holder with stand for WHA 3000P + WHA 3000V
	T005 87 578 75N	Leiterplattenhalter easy fix	Easy fix board holder



# WHP 3000 Infrared preheating plate

Infrared preheating plate 1200 W, 230 V with Easy Fix board holder









Order No. T005 33 646 99

- 1200 W, 230 V
- Board size upto 190 x 245 mm
- Temperature range 50°C 400°C
- Digital display for set and actual temperature
- Digitally controlled
- 6 Infrared high temperature ceramic elements for fast and efficient heat up
- 2 Easy Fix board holder



Accessories	Order No.	Model	Description
	T005 31 190 99	Thermoelement type K, Ø 0, 5 mm	Thermoelement type K, Ø 0,5 mm
	T005 31 191 99	RS 232 Interface cable	Interface cable RS 232, 2 m (78.74 in) for remote control or monitoring by PC (type 1:1) T005 87 359 09
	T005 33 164 99	WBH PCB board holder without stand	PCB board holder without stand
	T005 33 165 99	WBHS PCB board holder with stand	PCB board holder with stand for WHA 3000P + WHA 3000V
	T005 87 578 75N	Leiterplattenhalter	Easy fix board holder

# Pre heating nozzle for HAP 3

### Pre heating nozzle for HAP 3

Order No. T005 87 578 92



Accessories	Order No.	Model	Description	
	T005 33 346 99	WHA 3000P Set	Hot air station 700 W / 230 V	
	T005 33 366 99N	WHA 3000V Set	Hot-air station 700 W, 230 V	





# Soldering bathes



# W101 H Soldering Bath

### Miniature soldering bath 100 W, 230 V

T005 11 709 99N

Insert





Order No. T005 61 093 99N

- 100 W, 230 V
- Inside Ø 17,4 mm, depth 22 mm
- Different temperatures available
- Magnastat temperature control
- Horizontal stand
- For lead free solder



Insert for temperature 450°C for W 101H

Scope of supply	Order No.	Model	Description
	T005 61 093 99N	W101 H Soldering Bath	Miniature soldering bath 100 W, 230 V
Accessories	Order No.	Model	Description
	T005 11 706 99N	Insert for temperature	Insert for temperature 285°C for W 101H
	T005 11 706 99N T005 11 707 99N	Insert for temperature Insert	Insert for temperature 285°C for W 101H Insert for temperature 330°C for W 101H



# WSB 80 Soldering bath

### Soldering bath 80 W, 24 V







Order No. T005 27 040 99

- 80 W, 24 V
- Inside Ø 20 mm, depth 25 mm
- Temperature range 50°C 450°C
- · Connectable to all Weller 80 W digital stations
- V2A tray to guard against dripping solder residue
- Size housing: 150 x 120 x 65 mm
- Heat-up time ~ 7 min (50°C 350°C)
- · For lead free solder



# WSB 150 Soldering bath

### Soldering bath 150 W, 24 V







Order No. T005 27 042 99

- 150 W, 24 V
- Soldering bath size: 58 x 33 x 19 mm (L x W x H)
- Temperature range 50°C 550°C
- Connectable to all Weller 150 W digital stations
- V2A tray to guard against dripping solder residue
- Size housing: 150 x 120 x 65 mm (L x W x H)
- Heat-up time ~ 10 min ( 50°C 350°C)
- For lead free solder



# WXSB 200 Soldering Bath

### Soldering bath 200 W, 24 V





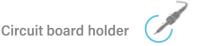




Order No. T005 27 043 99

- 200 W, 24 V
- Soldering bath size: 58 x 33 x 19 mm (L x W x H)
- Temperature range 100°C 500°C
- Connectable to all WX tools
- Size housing: 150 x 120 x 65 mm (L x W x H)
- Heat-up time ~ 10 min (50°C 350°C)





Circuit board holder

WBHS circuit board holder with a pivoting stand for the hot air pencil. Circuit boards up to 310 x 320 mm can be accommodated. The circuit board holder ensures that the hotair pencil is vertical to the printed circuit board under repair and the pivoting stand allows the hot-air pencil to be raised and lowered precisely onto the component being reworked.



### WBHS PCB board holder with stand

PCB board holder with stand for WHA 3000P + WHA 3000V



Order No. T005 33 165 99

- Max. size 310 x 320 mm
- Board positioning in X and Y directions
- For single and double-sided boards
- Stand to mount HAP 3000 hot-air pencil
- WHP 3000 preheating plate could be fitted under the board holder



### WBH PCB board holder without stand

#### PCB board holder without stand



Order No. T005 33 164 99

- For retaining and securing the circuit boards under repair.
- Same as WBHS but without stand





# ESF 120ESD PCB board holder

### PCB board holder



Order No. T005 15 026 99

- Max. size 160 x 235 mm
- Rotates through 360° in increments of 15°
- Spring clamp
- Cushioned arm for component fixing



# WBH 2 PCB board holder

### Board holder without stand

Order No. T005 33 167 99

Max. size 310 x 320 mm



# Accessories for Board Holder WBHS, WBH

Order No.	Description
T005 87 548 73	Adjustable circuit board stop for WQB 3000 and WQB 4000
T005 87 557 45	Support for large circuit boards for WQB 4000SOPS with iron angle
T005 87 557 41	Spring-loaded downholder with magnet stand for WQB 3000, WQB 3000SOPS, WBH, WBHS
T005 87 549 24	Clamping Set for Irregular Shaped Circuit Boards (e.g. Mobilephones, Video/Digital Camera Boards, etc.)



Accessories

WTSF FlowinSmart

### SINGLE-HANDED SOLDERING

- > A choice of a pulse or timer mode which
- > Efficient one-handed soldering.
- Precise solder-feeding system for highest productivity



### **WTSF 80**

### Solder Feeder System 80 W











Order No. T005 13 906 99

- For solder wire from Ø 0, 5 mm bis 1, 0 mm
- Feed motion, adjustable from 1 27.5 mm/s
- Max. solder wire weight 1 kg
- Usable only with Weller soldering stations!!



Scope of supply	Order No.	Model	Description
	T005 13 906 99	WTSF 80	Solder Feeder System 80 W
	T005 15 027 99	KH 27	Safety rest with cleaning sponge for HAP 1, WSP 150
Accessories	Order No.	Model	Description
	T005 15 027 99	KH 27	Safety rest with cleaning sponge for HAP 1, WSP 150



# **WTSF 120**

### Solder Feeder System 120 W









Order No. T005 13 907 99

- For solder wire from Ø 0, 5 mm bis 1, 0 mm
- Feed motion, adjustable from 1 27.5 mm/s
- Max. solder wire weight 1 kg
- Usable only with Weller soldering stations!!



Scope of supply	Order No.	Model	Description
	T005 13 907 99	WTSF 120	Solder Feeder System 120 W
	T005 15 027 99	KH 27	Safety rest with cleaning sponge for HAP 1, WSP 150
Accessories	Order No.	Model	Description
	T005 15 027 99	KH 27	Safety rest with cleaning sponge for HAP 1, WSP 150

# **WXSF 120**

### Solder Feeder System 120 W













Order No. T005 13 911 99

- For solder wire from Ø 0, 5 mm bis 1, 0 mm
- Feed motion, adjustable from 1 27.5 mm/s
- Max. solder wire weight 1 kg
- Usable only with Weller soldering stations!!



Scope of supply	Order No.	Model	Description
	T005 13 911 99	WXSF 120	Solder Feeder System 120 W
	T005 13 914 99	WTSF 80, WTSF 120, WXSF 120 Network adapter	Power supply for WTSF 80, WTSF 120, WXSF 120
	T005 15 027 99	KH 27	Safety rest with cleaning sponge for HAP 1, WSP 150



# Hot air heating gun

# 6966 EK Hot air heat gun



Hot air heating gun

Hot air heat gun 250 W / 230 V





Order No. 6966EK

- For heat shrinking, drying or to detect faulty components on circuit boards
- Cooling is possible because the air flow is independent of the heater



Scope of supply	Order No.	Model	Description
		Hot air heat gun unit	Hot air heat gun
	6957	Reflektor	Reflector 1,5"
	6958	Schrumpfdüse	Buse large
	6964	Reflektor	Reflector 0,2"
Accessories	Order No.	Model	Description
	6965A	Ablage für Heißluftpistole	Rest for gun



# **Temperature Measuring**

The WTT 1 digital temperature measuring system has been specially designed for measuring the temperature of soldering iron tips. The probe has a double sensor system and its own internal heat source. The measured temperature is fed to a control system that records the flow of heat in the probe and stabilizes it with the aid of the internal heat source. This design ensures that no heat is drawn by the probe from the object to be measured. Erroneous measurements due to the large thermal load of the probe are thus prevented. The measured temperature is indicated on a three-digit LED display to a resolution of 1°C. A red dot on the display is used to indicate the measured value and makes it easy to read the measured temperature. An adjustable pre-heat temperature ensures a rapid response even at high temperatures. Different methods of potential equalization and the ESD-appropriate design of the control unit and probe supplement the quality of this measuring unit.

### WCB 2

### Measuring and Calibration Box for WSD series

Order No. T005 31180 99

- OFFSET: Correction value for soldering tip temperature
- SETBACK: Reduction in set temperature after a specified period of time
- LOCK: Locking the set temperature
- °C/°F: Switching temperature display between °C/°F
- WINDOW: Setting a set value window. If the actual temperature is within the set value window a floating contact is activated
- Temperature measuring tips are available for each soldering iron



Accessories	Order No.	Model	Description
	T005 13 832 99	Temperature Measuring System	For connection to unit WCB 2 or all other temperature measure instruments with a type K sensor port.
	T005 31 184 99	WCB 2 Network adapter	Power supply for WCB 2
	T005 31 190 99	Thermoelement type K, Ø 0, 5 mm	Thermoelement type K, Ø 0,5 mm
	T005 31 191 99	RS 232 Interface cable	Interface cable RS 232, 2 m (78.74 in) for remote control or monitoring by PC (type 1:1) T005 87 359 09



# WTT 1 Temperature measuring system

### Temperature measuring system

Order No. T005 31 246 99

- Temperature range 50°C 500°C
- Tolerance ± 5°C
- Dimensions 166 x 115 x 101 mm (L x W x H)



Scope of supply	Order No.	Model	Description
	T005 20 100 00	Prohe for W/TT 1	Prohe for WTT 1

# **Temperature Measuring System**

For connection to unit WCB 2 or all other temperature measure instruments with a type K sensor port.

Order No. T005 13 832 99

- Connection to WCB 2 calibration unit
- For measuring soldering tip temperature





# WST Wire Stripper

### THERMAL STRIPPPING TOOL

Temperature controlled thermal stripping tool is suitable for all 80 W Weller stations.



# Thermal stripping tool WST 82 KIT1

### Thermal stripping tool 80 W, 24 V





Order No. T005 25 032 99

- Suitable for all 80 W Weller stations
- · For ribbon cable and round wire



Scope of supply	Order No.	Model	Description
		WST 82 Handle	Thermal stripping tool
	T005 15 032 98	Sicherheitsablage für WST	Safety Rest for WST 82
	T005 87 250 34	Brush	Brush, copper
	T005 87 257 42	Cutting knife set	Cutting knife set, width 23 mm



### Thermal stripping tool 80 W, 24 V with flexcord for wider operation range





Order No. T005 25 031 99

- Suitable for all 80 W Weller stations
- Flex cord for 1,5 3,5 m working distance
- For ribbon cable and round wire



Scope of supply	Order No.	Model	Description
		WST 82 Handle	Thermal stripping tool
	T005 15 032 98	Sicherheitsablage für WST	Safety Rest for WST 82
	T005 87 250 34	Brush	Brush, copper

# **Accessories WST 82**

	Order No.	Description		Order No.	Description
	T005 87 257 22	Universal knife set 9 mm x 2 mm	14 18 22 26 71 81 ZZ 9Z	T005 87 257 32	Knife set AWG 14, 18, 22, 26 (1,6, 1,02, 0,64, 0,4 mm)
0			0		
16 12 24 91 Zl 7Z	T005 87 257 26	Knife set AWG AWG 12, 16, 24 (2,0, 1,3, 0,51 mm)		T005 87 257 36	V Knife set 4,25 mm x 2 mm
26 24 14 12 9Z 7Z 71 ZI	T005 87 257 29	Knife set AWG 12, 14, 24, 26 (2,0, 1,6, 0,51, 0,4 mm) for WST 82		T005 87 257 42	Cutting knife set, width 23 mm

# **USB Microscope**



- Microscope with digital camera and USB interface
- Adjustable work stand
- Application software
- Magnification: 20X 90X
- Sensor 1/3" Color CMOS
- Video frame rate: up to 30 Fps
- Illumination: 8 build-in Hightech LEDs
- LED on/off controlled by software
- Save file format: BMP, JPG, AVI
- Cable length: approx. 1,8 m



Order No.	Description
T005 13 835 99	USB Microscope with digital camera and adjustable work stand
T005 13 839 99N	USB Microscope with digital camera and adjustable work stand, with polarisation filter
T005 13 834 99	USB Microscope, stand without arm

# WLSK 200 Vakuum-Pen

### Vacuum-Pen including Tip 3,2 mm x 9,5 mm

Order No. WLSK 200



Scope of supply	Order No.	Model	Description
	TWLSK200 T18	WLSKT 18	Replacement with tip, rubber 3,2 mm
	TWLSK200 T38	WLSKT 38	Replacement with tip, rubber 9,5 mm

Accessories	Order No.	Model	Description
	KDS260 L	KDS260L	Suction Cup Large Ø 9,5 mm for KDS301
	KDS260 M	KDS260M	Suction Cup Medium Ø 6,3 mm for KDS301
	KDS260 S	KDS260S	Suction Cup Small Ø 3,2 mm for KDS301





# SA21A

### Manual desoldering pump

Order No. SA21A

- Length 200 mm
- Metal housing
- Antistatic



# **PS 100A**

### Manual desoldering pump

Order No. PS100A



- Strong vacuum, minimal rebound
- Metal housing
- Antistatic (with tip PS 1001A)

Accessories	Order No. Model		Description		
	TPS100 1A	PS 1001A	Desoldering tip antistatic for PS 100A		

# **PS 200A**

### Manual desoldering pump

Order No. PS 200A

- · Length 200 mm
- Strong vacuum, minimal rebound
- Metal housing
- Antistatic (with tip PS 2001A)

Accessories	Order No. Model		Description			
	TPS 200 1A	PS 2001A	Desoldering tip antistatic for PS 200A			







# Solder wire

### **WSW Solder Wire**

- Soldering wire with integrated flux core
- Superior wetting properties
- Cost reduction due to reduction in tip change frequency
- Not flux soaked no process pollution
- Reduction of service costs for removing of oxidised layers
- No-clean flux
- Flux content 3,5 %



### WSW SAC M1

Alloy: Sn3.0Ag0.5Cu

Temperature range: 217-221°C

Flux J-STD 004 - M1 Flux content: 3.5%

Order no.	Weight			Order no.	Weight			
	oz g	Inch r	nm		OZ	g	Inch	mm
T005 13 865 99	17.637 500	0.012	0.3	T005 13 860 99	17.637	500	0.062	1.6
T005 13 864 99	17.637 500	0.019 (	).5	T005 13 885 99	8.818	250	0.031	8.0
T005 13 863 99	17.637 500	0.031	0.8	T005 13 886 99	8.818	250	0.039	1.0
T005 13 862 99	17.637 500	0.039	L.O	T005 13 881 99	3.527	100	0.012	0.3
T005 13 861 99	17.637 500	0.047	L.2	T005 13 882 99	3.527	100	0.019	0.5

### WSW SAC LO

Alloy: Sn3.0Ag0.5Cu

Temperature range: 217-221°C

Flux J-STD 004 - L0 Flux content: 3.5%

Order no.	Weight			Order no.	Weight	:		
	oz g	Inch i	mm		OZ	g	Inch	m
T005 13 872 99	17.637 500	0.012	0.3	T005 13 887 99	8.818	250	0.031	0.8
T005 13 870 99	17.637 500	0.019	0.5	T005 13 888 99	8.818	250	0.039	1.0
T005 13 869 99	17.637 500	0.031	0.8	T005 13 883 99	3.527	100	0.012	0.3
T005 13 868 99	17.637 500	0.039	1.0	T005 13 884 99	3.527	100	0.019	0.
T005 13 867 99	17.637 500	0.047	1.2					
T005 13 866 99	17.637 500	0.063	1.6					



# Accessories | Solder wire

### **WSW SC LO**

Alloy: Sn0.7Cu

Temperature range: 227°C Flux J-STD 004 - L0 Flux content: 3.5%

Order no.	Weight			Order no.	Weight			
	oz g	Inch	mm		OZ	g	Inch	mm
T005 13 880 99	17.637 500	0.019	0.5	T005 13 878 99	17.637	500	0.039	1.0
T005 13 879 99	17.637 500	0.031	8.0	T005 13 877 99	17.637	500	0.047	1.2

#### WSW SC M1

Alloy: Sn0.7Cu

Temperature range: 227°C Flux J-STD 004 - M1 Flux content: 3.5%

Order no.	Weight				Order no.	Weight	:		
	OZ	g	Inch	mm		oz	g	Inch	mm
T005 13 876 99	17.637	500	0.019	0.5	T005 13 874 99	17.637	500	0.039	1.0
T005 13 875 99	17.637	500	0.031	0.8	T005 13 873 99	17.637	500	0.047	1.2

# SD 1000 Solder dispenser

### Solder dispenser

Order No. T005 13 017 99

- For use of coils up to 1000 g
- Length 95 mm, core Ø > 15 mm
- Length 70 mm, core Ø > 12 mm
- Length 84 mm, core Ø < 12 mm



# ABW 2 Extension for additional reel

# ABW 2 Extension for additional reel SD 1000 Solder dispenser

Order No. T005 13 013 99

- For use of coils up to 1000 g
- Length 95 mm, core Ø > 15 mm
- Length 70 mm, core Ø > 12 mm
- Length 84 mm, core Ø < 12 mm





# **Accessories Cleaning**

# **WDC Dry Cleaner**

Dry cleaner for soldering tips with brass cleaning wool

Order No. T005 15 124 99

- · Minimisation of the erosion
- Double soldering tip lifetime



# **WDC 2 Dry Cleaner**

Dry Cleaner for WDH safety rests with brass cleaning wool

Order No. T005 15 125 99



# **WDC Dry Cleaner Set**

### Dry cleaner set

Order No. T005 15 126 99



Scope of supply	Order No.	Model	Description
	T005 13 031 99	Tip-Activator	For regeneration of oxidized tips
	T005 13 827 99	Stainless steel brush	Stainless Steel Brush (3 pieces)
	T005 15 124 99	WDC Dry Cleaner	Dry cleaner for soldering tips with brass cleaning wool
	WPB1	WPB 1 Polishing Bar	Polishing Bar for removal of compacted oxidised films on soldering tips.

# WDC 2 Dry Cleaner Set

### Dry cleaner

Order No. T005 15 127 99



Scope of supply	Order No.	Model	Description
	T005 13 031 99	Tip-Activator	For regeneration of oxidized tips
	T005 13 827 99	Stainless steel brush	Stainless Steel Brush (3 pieces)
T005 15 124 99		WDC Dry Cleaner	Dry cleaner for soldering tips with brass cleaning wool
	WPB1	WPB 1 Polishing Bar	Polishing Bar for removal of compacted oxidised films on soldering tips.



# Reinigungswolle (Stahl)

Metal Wool for WDC Dry Cleaner (T005 15 124 99), Replacement (2 Pieces)

Order No. T005 13 824 99



# Messing Reinigungswolle

Brass cleaning wool for WDC 2 Dry Cleaner for WDH safety rests (T005 15 125 99) Replacement (2 pcs.)

Order No. T005 13 841 99



# Reinigungswolle (Stahl)

Metal Wool for WDC 2 Dry Cleaner (T005 15 125 99), Replacement (2 Pieces)

Order No. T005 13 825 99



# Cleaning sponge

Cleaning sponge single-layer, 70 x 55 x 16 mm

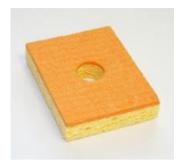
Order No. T005 22 419 99



# Cleaning sponge

### Cleaning sponges double-layer 70 x 55 x 16 mm

Order No. T005 22 420 99



### Stainless steel brush

### Stainless Steel Brush (3 pieces)

Order No. T005 13 827 99



# WPB 1 Polishing Bar

### Polishing Bar for removal of compacted oxidised films on soldering tips.

Order No. WPB1

Cleaning only possible in cold state of the soldering tip



# **Tip-Activator**

### For regeneration of oxidized tips

Order No. T005 13 031 99

• Cleaning only possible in hot state of the soldering tip



# **Desoldering** wire

 The desoldering wires consists of a copper net with flux. The special surface treatment allows efficient solder removal.



Order No.	Description
T005 13 010 99	Desoldering wire 1,6 m coil, width 1,5 mm.
T005 13 011 99	Desoldering wire 1,6 m coil, width 2 mm
T005 13 012 99	Desoldering wire 1,6 m coil, width 2,5 mm
T005 13 028 99	Desoldering wire 15 m coil, width 2,5 mm
T005 13 026 99	Desoldering wire 30 m coil, width 1,5 mm
T005 13 027 99	Desoldering wire 30 m coil, width 2 mm

# Liquid flux

Liquid flux (100 ml) for simple soldering applications with high temperature and long soldering times (for example wire and dip)

Order No. T005 13 831 99

- Without brush
- Typ 1.1.3. AF-SW32, EN29 454
- Remaining flux is not corrosive
- DIN EN 61190 ROL0
- Flux on base of resin



# Liquid flux

Liquid flux RMA (15 ml) especially for BGA and SMT rework. Very reliable, avoids short cuts

Order No. T005 13 837 99

- With brush
- Solvent content 73 %
- Solvent content 73 %
- ROL1 related to IPC J-STD-004





# **Spot-Mask**

### Suitable for lead free applications, 250 ml

Order No. SM15748BK

- Storable 12 months
- Suitable for lead free applications
- The Spot-Mask is a material to protect connectors of PCBs from tinning during the reflow process. For manual rework the Spot-Mask is easily applied and removed. Mechanic fixture after 6 min, hardened after 2-3 hours by 20°C, 1 hour by 95°C.



# **Extension cord**



Order No.	Description
T005 32 099 99	Extension cord 2-wire, 4 m for TCPS
T005 25 098 99	Extension cord 5-wire, 4 m, up to 50 W, for soldering iron LR 21, MLR 21, WTA 50
T005 26 098 99	Extension cord 7-wire, 3 m, up to 80 W, for WMP, WSP 80

# **Filtration**







#### Volume extraction

More suitable for applications involving, for example hand soldering, solder baths, hot-air soldering, microsoldering as well as gluing and cleaning work. Weller offers various mobile systems that purify the air for up to 8 workstations.

- Large areas can be covered
- Low maintenance
- Economic for 1 to 8 workstations
- **Extraction cabinets**
- Remote control



### Tip extraction

Weller FE (fume extraction) soldering irons have a smoke tube integrated into the handle. When soldering, the tube is positioned directly above the tip and collects any fumes produced. Fume extraction attachments can be retrofitted

to non-fume extraction Weller soldering irons.

- Low investment per workstation
- Extract pollution right at the source
- Up to 20 soldering points with one system (max. 200 m apart)
- Ergonomic with easy access to workpiece
- Minimal air movement



### **Filtration**

Filtration

172 2/2



Volume fume extraction	176
Exhaust hood	200
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Accessories	231
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### Laser extraction

Through its Laserline series, Weller offers mobile fume extraction for all kinds of applications. All systems can be retrofitted with special filters for use in cleanrooms or inkjet printers.

- Automatic constant flow control (CFC)
- Interface via USB, RS 232 and optional relay outputs

- Low-maintenance, brushless turbines
- Acoustic and visual filter change alarm
- Individually upgradable with special filters
- Up to three separate filter components
   ensuring low operating costs
- Thermally recycable main filter housing

# **ZERO SMOG®** and **LASERLINE** fume extraction solutions

# WE CARE FOR YOUR ENVIRONMENT.

### Why fume extraction?

Many work environments today, including soldering and adhesives applications, create particles and gases that can be harmful to the work place and the environment. To protect the operator, it is important to use an extraction system that is able to separate these particles and gases and then re-circulates the cleaned air back into the work place.

It is important to use the correct safety equipment to remove these hazardous substances. Inhaling fine particles is more dangerous than big particles that get caught more easily because they can block the alveoli in the lungs.





Why fume extraction?
See the video on
www.youtube.com/wellersoldering

# Fine particles – A health hazard!

Protect your health and the health of your employees!

Particles and gases are hazardous to health. Fine particles can get into the lungs and cause allergies, asthma or cancer.





SEPARATE FILTERS
LESS WEAR

Up to four filters of different permeability separate out particles and gases that are hazardous to health.

Filter	Recommended application
classification:	

	u	
M5 F7		For standard applications
h EN 182	F7	For applications with high flux or dust content
accordance with	E12 / H13	For applications with high flux or dust content
In accord	Gas	For applications with fumes from adhesives and solvents

Fine dust flter M5 / F7

Particle flter E12 / H13

Wide band gas flter



0

Fibers, pollen 10 µm Bacteria, pigments 5 µm



Smog Asbestos dust > 1 µm Viruses > 0.5 µm



Gas



- The smaller particles are, the deeper they penetrate into the respiratory system
- The deeper particles penetrate, the higher the health risks are
- The smallest particles travel via alveoli into the bloodstream



SAVES ENERGY AND REDUCES ENERGY COSTS



End product – clean air – is re-circulated into the workplace.



BEFORE New filter



AFTER 90 minutes soldering with leadfree solder wire





Weller systems are specifically designed for continuous operation in industrial environments. Care and attention at the design stage plus careful component choice and a high quality manufacturing process have given Weller extraction systems a world wide reputation for reliability and longevity.



# SELECTION GUIDE

### based on particle- and gas filter capacity

	Standard systems		Systems with high gas filter volume		Central systems with automatic flow control		
Application	Zero Smog EL	Zero Smog 2 Zero Smog TL	MG 130	MG 105	MG 140	Zero Smog 4V	Zero Smog 6V
Hand soldering	<b>~</b> ~	<b>//</b>	<b>/</b> /	<b>///</b>	<b>///</b>	<b>///</b>	<b>///</b>
Heavy duty fume applications (solder bath, selective wave)	✓	✓	~	<b>✓</b>	<b>//</b>	<b>~</b> ~	<b>~</b> ~~
Soldering, gluing, cleaning, filling	✓	✓	<b>*</b>	<b>**</b>	<b>///</b>	<b>~</b> ~	<b>~</b> ~~
Gluing, Cleaning, Filling	✓	✓	<b>*</b>	<b>///</b>	<b>///</b>	<b>~</b> ~~	<b>~</b> ~~
Finedust	<b>*</b>	<b>**</b>	<b>*</b>	✓	<b>///</b>	<b>**</b>	<b>///</b>
MEK (Methyl Ethyl Keton)			✓	<b>444</b>	<b>444</b>	✓	✓
VOC (Volatile Organic Compounds)			✓	<b>///</b>	<b>///</b>	✓	<b>~</b> ~~
Cleanroom				<b>444</b>	<b>444</b>		<b>///</b>



# Zero Smog EL 230V F/G

### Fume extraction unit



Order No. FT91 01 069 9

- Fume extraction unit for 1 to 2 workplaces.
- Fine dust pre-filter M5 that can be separately changed, without having to change main filter
- Active carbon foam for effective gas filtering
- Portable fume extraction unit, for placement under or next to the bench-top.
- Easy filter change.



### **TECHNICAL DATA**

	4.0
Max. capacity	1-2 workplaces
Dimensions W x D x H (inch)	13.19 x 14.17 x 17.52
Dimensions W x D x H (mm)	335 x 360 x 445
Weight (ca) in kg	8.6
Voltage	220-240 V (50/60 Hz)
Heating output	120 VA
Noise level (distance 1 m) dB(A)	< 53
Max Turbine Vacum (Pa)	2500
Capacity m³/h	150
Pre filter	Pre-filter mat class M5
Compact filter	Particle filter H13, Active carbon filter

Scope of supply	Order No.	Model	Description
	T005 87 627 01	Filterset H13 for Zero Smog 2, Zero Smog FL, WFF 2FS / CS	Filterset H13 for Zero Smog 2, Zero Smog EL, WFE 2ES / CS





# Zero Smog EL Kit 1

### Fume extraction unit with flexible arm and funnel nozzle







Order No. FT91012699

- Fume extraction unit for 1 to 2 workplaces.
- Fine dust pre-filter M5 that can be separately changed, without having to change main filter
- Active carbon foam for effective gas filtering
- Portable fume extraction unit, for placement under or next to the bench-top.
- · Easy filter change.



### **TECHNICAL DATA**

Max. capacity	1-2 workplaces
Dimensions W x D x H (inch)	13.19 x 14.17 x 17.52
Dimensions W x D x H (mm)	335 x 360 x 445
Weight (ca) in kg	8.6
Voltage	220-240 V (50/60 Hz)
Heating output	120 VA
Noise level (distance 1 m) dB(A)	< 53
Max Turbine Vacum (Pa)	2500
Capacity m³/h	150
Pre filter	Pre-filter mat class M5
Compact filter	Particle filter H13, Active carbon filter

Scope of supply	Order No.	Model	Description
		Zero Smog EL Unit	Zero Smog EL Unit
	0F15	OF15 Flexible extraction arm	Extraction arm, flexible, 60 mm for sloped and funnel nozzles, length 1,5 m
	ALFA	ALFA Funnel Nozzle	Easy- Click 60 Funnel nozzle , for flexible and stativ extraction arm, width 230 mm, height 100 mm. To be mounted on an aluminium extraction arm without flexible hose, adapter Z is needed. See extraction arms accessories.
	T005 87 627 01	Filterset H13 for Zero Smog 2, Zero Smog EL, WFE 2ES / CS	Filterset H13 for Zero Smog 2, Zero Smog EL, WFE 2ES / CS
	T005 87 628 46	Fixing clamp	Fixing clamps Ø 63mm, 1 piece, for fixing 60mm extraction arms



# Zero Smog 2

### Fume extraction unit Zero Smog 2





Order No. FT91 00 469 9

- Economical unit purifies air up to 2 workplaces
- Easy filter exchange
- Quick and simple installation
- Portable fume extraction unit
- The fume extraction unit Zero Smog 2 is easy to install and operate. It is designed as a small, economical central system for two workplaces. The Zero Smog 2 is available in a beneficial kit.



### **TECHNICAL DATA**

Max. capacity	1-2 workplaces
Dimensions W x D x H (inch)	14,17 x 12,99 x 16,33
Dimensions W x D x H (mm)	360 x 330 x 415
Weight (ca) in kg	9
Voltage	220-240 V (50/60 Hz)
Heating output	185 VA
Noise level (distance 1 m) dB(A)	50
Max Turbine Vacum (Pa)	3.000
Capacity m <sup>3</sup> /h	190
Pre filter	Pre filter mat class M5
Compact filter	Particle filter H 13, Active carbon filter

Scope of supply	Order No.	Model	Description
		Zero Smog 2 Unit	Zero Smog 2 Unit





# Zero Smog 2 Kit

### Fume extraction unit Zero Smog 2 with Kit 1 Funnel



Order No. FT91 00 669 9



Scope of supply	Order No.	Model	Description
		Zero Smog 2 Unit	Zero Smog 2 Unit
	T005 36 571 99	Kit 1 WF Funnel Nozzle	Easy-Click 60 extraction arm, flexible with funnel nozzle and stop valve

# Zero Smog 2 Kit 2 Nozzle

Fume extraction unit Zero Smog 2 with kit 2 nozzle

185 VA SOUND ♥ < 53 db (A)

Order No. FT91 00 769 9



Scope of supply	Order No.	Model	Description
		Zero Smog 2 Unit	Zero Smog 2 Unit
	2 x 0F15	OF15 Flexible extraction arm	Extraction arm, flexible, 60 mm for sloped and funnel nozzles, length 1,5 m
	2 x FT-N	FT-N Sloped nozzle	Easy-Click 60 metal sloped nozzle Ø 50mm, length 130 mm.



## Zero Smog 2 Kit 2 Funnel

#### Fume extraction unit Zero Smog 2 with Kit 2 funnel





Order No. FT91 00 869 9



Scope of supply	Order No.	Model	Description
		Zero Smog EL Unit	Zero Smog EL Unit
	2 x 0F15	OF15 Flexible extraction arm	Extraction arm, flexible, 60 mm for sloped and funnel nozzles, length 1,5 m
	2 x ALFA	ALFA Funnel Nozzle	Easy- Click 60 Funnel nozzle, for flexible and stativ extraction arm, width 230 mm, height 100 mm. To be mounted on an aluminium extraction arm without flexible hose, adapter Z is needed. See extraction arms accessories.
	FT91004699	Zero Smog 2	Fume extraction unit Zero Smog 2

# Zero Smog 2 Fume extraction unit for Adhesive fumes

### Fume extraction unit Zero Smog 2





Order No. FT91 00 569 9

- Economical unit purifies air up to
- 2 workplaces
- Easy filter exchange
- Quick and simple installation
- Portable fume extraction unit
- The fume extraction unit Zero Smog 2 is easy to install and operate. It is adapted with a adhesive fume filter for gluing applications.





# Zero Smog TL

### Fume extraction unit Zero Smog TL



Order No. FT91 01 369 9

- Low noise levels
- Automated filter change notification system
- Easily operated and easy filter replacement
- Longer service life due to exceptionally large filter surface
- For connection to a WX / WT station a WX / WT Hub is needed



#### **TECHNICAL DATA**

Max. capacity	1-2 workplaces
Dimensions W x D x H (inch)	
Dimensions W x D x H (mm)	335 x 330 x 445
Weight (ca) in kg	9
Voltage	220-240 V (50/60 Hz)
Heating output	120 W
Noise level (distance 1 m) dB(A)	<50
Max Turbine Vacum (Pa)	3.000
Capacity m³/h	190
Pre filter	Fine dust prefilter F7
Compact filter	Particle filter H13, Active carbon foam filter





# Zero Smog TL Kit 1 FN

Fume extraction unit with flexible extraction arm, extraction hose, stop valve with bench mounting brackets, remote switch and funnel nozzle







Scope of supply	Order No.	Model	Description
	0F10	OF10 flexible Extraction arm	Easy-Click 60 flexible Extraction arm, 60 mm for sloped and funnel nozzles, length 1 m
	700-3051-ESD	Extraction hose 3 meter	Easy Click 60 Extraction hose Ø 60 mm lenght: 3 meter
	ALFA	ALFA Funnel Nozzle	Easy- Click 60 Funnel nozzle , for flexible and stativ extraction arm, width 230 mm, height 100 mm. To be mounted on an aluminium extraction arm without flexible hose, adapter Z is needed. See extraction arms accessories.
	FT91000033	On-/Off-Switch	ZSRS Zero Smog Remote Switch
	FT91013699	Zero Smog TL	Fume extraction unit Zero Smog TL

# Zero Smog TL Kit 2 FN

Fume extraction unit with 2 flexible extraction arms, 2 fixing clamps for the arms, a remote switch and 2 funnel nozzles



Order No. FT91 01 769 9



Scope of supply	Order No.	Model	Description
	2 x 0F15	OF15 Flexible extraction arm	Extraction arm, flexible, 60 mm for sloped and funnel nozzles, length 1,5 m
	2 x ALFA	ALFA Funnel Nozzle	Easy- Click 60 Funnel nozzle, for flexible and stativ extraction arm, width 230 mm, height 100 mm. To be mounted on an aluminium extraction arm without flexible hose, adapter Z is needed. See extraction arms accessories.
	FT91000033	On-/Off-Switch	ZSRS Zero Smog Remote Switch
	FT91013699	Zero Smog TL	Fume extraction unit Zero Smog TL
	2 x T005 87 628 46	Fixing clamp	Fixing clamps Ø 63mm, 1 piece, for fixing 60mm extraction arms



# Zero Smog TL Kit 2 SN

Fume extraction unit with 2 flexible extraction arms, 2 fixing clamps for the arms, a remote switch and 2 sloped nozzles











Order No. FT91 01 669 9



Scope of supply		Order No.	Model	Description
	2 x	0F15	OF15 Flexible extraction arm	Extraction arm, flexible, 60 mm for sloped and funnel nozzles, length 1,5 m
	2 x	FT-NL	FT-NL Sloped nozzle	Easy -Click 60 metal metal nozzle Ø 60mm, length 130 mm.
		FT91000033	On-/Off-Switch	ZSRS Zero Smog Remote Switch
		FT91013699	Zero Smog TL	Fume extraction unit Zero Smog TL
	2 x	T005 87 628 46	Fixing clamp	Fixing clamps Ø 63mm, 1 piece, for fixing 60mm extraction arms

# Zero Smog TL with Gas Filter

Zero Smog TL fume extraction unit with Gas Filter











Order No. FT91014699



Scope of supply	Order No.	Model	Description
	T005 87 359 38	Fine dust filter F7 WFE 2S, Zero Smog	Fine dust filter F7 for WFE 2S, Zero Smog 4V
		4V	





## MG 130

#### Fume extraction unit MG 130







Order No. 130-10 00-ESD

- Unit purifies air up to 2 workplaces
- 100-240 power supply for global use
- Filter alarm and 3 steps speed control
- Small foot print design
- The fume extraction unit MG 130 is easy to install and operate. Is supplied complete ready to place close to the workbench.



#### **TECHNICAL DATA**

Max. capacity	1-2 workplaces
Dimensions W x D x H (inch)	18,11 x 8,26 x 19,68
Dimensions W x D x H (mm)	460 x 210 x 500
Weight (ca) in kg	11
Voltage	100 - 240 V, 50/60 Hz
Heating output	100 W
Noise level (distance 1 m) dB(A)	< 52
Max Turbine Vacum (Pa)	2.300
Capacity m <sup>3</sup> /h	140
Pre filter	Pre filter mat class F7
Compact filter	Particle filter H13, Wide band gas filter (50 % Active carbon + 50 % Chemisorb)
ESD-safe	✓

Scope of supply	Order No.	Model	Description
		MG 130 Unit	MG 130 Unit
	130-2000-ESD	Compact filter MG 130	Particle filter H13 and wide band gas filter, Standard
	130-2010	Fine dust filter F7 MG 130	Fine dust filter F7 for MG 130



## MG 130 Kit Nozzle

#### Fume extraction unit MG 130 mit Kit Nozzle







Order No. 130-10 55-ESD



Scope of supply		Order No.	Model	Description
			MG 130 Unit	MG 130 Unit
	2 x	0F10	OF10 flexible Extraction arm	Easy-Click 60 flexible Extraction arm, 60 mm for sloped and funnel nozzles, length 1 m
		130-2000-ESD	Compact filter MG 130	Particle filter H13 and wide band gas filter, Standard
		130-2010	Fine dust filter F7 MG 130	Fine dust filter F7 for MG 130
	2 x	FT-NL	FT-NL Sloped nozzle	Easy -Click 60 metal metal nozzle Ø 60mm, length 130 mm.

## MG 130 Kit Funnel

#### Fume extraction unit MG 130 with Kit Funnel







Order No. FT91 00 010 3



Scope of supply	Order No.	Model	Description
		MG 130 Unit	MG 130 Unit
	2 x 0F10	OF10 flexible Extraction arm	Easy-Click 60 flexible Extraction arm, 60 mm for sloped and funnel nozzles, length 1 m
	2 x ALFA	ALFA Funnel Nozzle	Easy- Click 60 Funnel nozzle, for flexible and stativ extraction arm, width 230 mm, height 100 mm. To be mounted on an aluminium extraction arm without flexible hose, adapter Z is needed. See extraction arms accessories.



## **MG 100S**

### Fume extraction unit MG 100S







Order No. 100-10 00-ESD

- Unit purifies air at up to 2 workplaces
- High Gasfilter volume
- Electronic filter control with filter alarm
- Variable speed setting
- Minimized foot print



#### **TECHNICAL DATA**

Max. capacity	1-2 workplaces
Dimensions W x D x H (inch)	18, 11 x 8, 26 x 24, 15
Dimensions W x D x H (mm)	460 x 210 x 610
Weight (ca) in kg	15
Voltage	110 - 240 V, 50/60 Hz
Heating output	100 W
Noise level (distance 1 m) dB(A)	< 52
Max Turbine Vacum (Pa)	2.300
Capacity m³/h	140
Pre filter	
Compact filter	Particle filter H13, Wide band gas filter (50 % Active carbon + 50 % Chemisorb)
ESD-safe	✓

Scope of supply	Order No.	Model	Description
		MG 100S Unit	MG 100S Fume Extraction Unit
	100-2000-ESD	Compact filter MG 100S Standard	Particle filter H13 and wide band gas filter, Standard





## MG 100S Kit 1

#### Fume extraction unit MG 100S with Kit 2 Funnel







Order No. 100-10 56-ESD



Scope of supply	Order No.	Model	Description
		MG 100S Unit	MG 100S Fume Extraction Unit
	100-2000-ESD	Compact filter MG 100S Standard	Particle filter H13 and wide band gas filter, Standard
	T005 36 571 99	Kit 1 WF Funnel Nozzle	Easy-Click 60 extraction arm, flexible with funnel nozzle and stop valve

## MG 100S Kit 2

#### Fume extraction unit MG 100S with Kit 2 Funnel







Order No. 100-1055-ESD



Scope of supply	Order No.	Model	Description
		MG 100S Unit	MG 100S Fume Extraction Unit
	2 x 0F15	OF15 Flexible extraction arm	Extraction arm, flexible, 60 mm for sloped and funnel nozzles, length 1,5 m
	100-2000-ESD	Compact filter MG 100S Standard	Particle filter H13 and wide band gas filter, Standard
	2 x ALFA	ALFA Funnel Nozzle	Easy- Click 60 Funnel nozzle, for flexible and stativ extraction arm, width 230 mm, height 100 mm. To be mounted on an aluminium extraction arm without flexible hose, adapter Z is needed. See extraction arms accessories.



# MG 100S Kit 3

### Fume extraction unit MG 100S with Kit 3







Order No. 100-10 32- ESD



Scope of supply	Order No.	Model	Description
		MG 100S Unit	MG 100S Fume Extraction Unit
	100-2000-ESD	Compact filter MG 100S Standard	Particle filter H13 and wide band gas filter, Standard
	3-0F15	3-0F15 Flexible	Easy- Click 60 Flexible extraction arm, 32 mm lenght 1,5 Meter



## MG 140

### Fume extraction unit MG 140







Order No. 145-10 00-ESD

- Unit purifies air at up to 2 workplaces
- High Gasfilter volume
- Electronic filter control with alarm function
- Switch power supply 100 240 V
- 4 wheels for easy movement



#### **TECHNICAL DATA**

Max. capacity	2 workplaces
Dimensions W x D x H (inch)	13,77x13,18x25,78
Dimensions W x D x H (mm)	350 x 335 x 655
Weight (ca) in kg	18
Voltage	110 - 240 V, 50/60 Hz
Heating output	100 W
Noise level (distance 1 m) dB(A)	< 50
Max Turbine Vacum (Pa)	2.300
Capacity m <sup>3</sup> /h	140
Pre filter	Pre filter mat class F7
Compact filter	Particle filter H13, Wide band gas filter (50 % Active carbon + 50 % Chemisorb)
ESD-safe	✓

Scope of supply	Order No.	Model	Description
		MG 140 Unit	MG 140 Fume Extraction Unit
	145-2000-ESD	Compact filter MG 140	Particle filter H13 and wide band gas filter, Standard
	145-4000	Pre-filter F7 MG 140	Pre-filter bag F8 MG 140





## MG 140 for Cleanrooms

### Fume extraction unit MG 140 for clean room applications







Order No. 145-10 02-ESD

- Unit purifies air at up to 2 workplaces
- High Gasfilter volume
- Electronic filter control with alarm function
- Switch power supply 100 240 V
- 4 wheels for easy movement



Scope of supply	Order No.	Model	Description
Accessories		MG 140 Unit	MG 140 Fume Extraction Unit
	145-2002-ESD	Particle filter MG 140 Cleanroom	Particle filter H13 and wide band gas filter, Cleanroom
	145-4000	Pre-filter F7 MG 140	Pre-filter bag F8 MG 140
	Order No.	Model	Description
	700-3057	Remote control for MG units	Remote control for fume extraction unit WFE 2X, MG 100, MG 200, MG 400 with 2 m (78.74 in) cable





# Zero Smog 4V

### Fume extraction unit Zero Smog 4V













Order No. T005 36 606 99

- Unit purifies air at up to 4 workplaces
- Constant Flow Control (CFC) guarantees automatical air flow regulation for each working place independent of the connected workplaces
- Electronic filter control with optical and
- · acoustical filter alarm
- Efficiency test via USB port
- 4 wheels to allow easy movement of the unit



#### **TECHNICAL DATA**

Max. capacity	1-4 workplaces
Dimensions W x D x H (inch)	13,58x12,79x19,88
Dimensions W x D x H (mm)	345 x 325 x 505
Weight (ca) in kg	19
Voltage	220-240 V (50/60 Hz)
Heating output	275 VA
Noise level (distance 1 m) dB(A)	< 48
Max Turbine Vacum (Pa)	2.700
Capacity m <sup>3</sup> /h	230
Pre filter	Pre filter mat class F7
Compact filter	Particle filter H13, Wide band gas filter (50 % Active carbon + 50 % Chemisorb)
ESD-safe	✓

Scope of supply	Order No.	Model	Description
		Zero Smog 4V Unit	Zero Smog 4V Unit
	T005 87 359 36	Compact filter Zero Smog 4V, WFE 2S	Compact filter for Zero Smog 4V, WFE 2S
	T005 87 359 38	Fine dust filter F7 WFE 2S, Zero Smog 4V	Fine dust filter F7 for WFE 2S, Zero Smog 4V
	T005 87 627 67	Hose connector straight	Hose connector, straight for WFE 2S / WFE 4S, Zero Smog 4V / Zero Smog 6V and pre filter box



# Zero Smog 4V Adhesive fume filter

### Fume extraction unit Zero Smog 4V













Order No. T005 36 616 99

- Unit purifies air at up to 4 workplaces
- Constant Flow Control (CFC) guarantees
- automatical air flow regulation for each
- · working place independent of the connected
- workplaces
- Electronic filter control with optical and
- acoustical filter alarm
- · Efficiency test via USB port
- 4 wheels to allow easy movement of the unit



Scope of supply	Order No.	Model	Description
		Zero Smog 4V Unit	Zero Smog 4V Unit





# Zero Smog 4V Kit 1 Nozzle

Fume extraction unti Zero Smog 4V with Kit 1 Nozzle













Order No. T005 36 636 99



Scope of supply	Order No.	Model	Description
		Zero Smog 4V Unit	Zero Smog 4V Unit
	T005 36 572 99	Kit 1 Sloped Nozzle	Easy-Click 60 extraction arm with sloped nozzle and stop valve
	T005 87 359 36	Compact filter Zero Smog 4V, WFE 2S	Compact filter for Zero Smog 4V, WFE 2S
	T005 87 359 38	Fine dust filter F7 WFE 2S, Zero Smog 4V	Fine dust filter F7 for WFE 2S, Zero Smog 4V
	T005 87 627 67	Hose connector straight	Hose connector, straight for WFE 2S / WFE 4S, Zero Smog 4V / Zero Smog 6V and pre filter box

# Zero Smog 4V Kit 2 Nozzle

Fume extraction Zero Smog 4V with Kit 2 Nozzle













Order No. T005 36 656 99



Scope of supply	Ord	der No.	Model	Description
			Zero Smog 4V Unit	Zero Smog 4V Unit
	2 x T00	05 36 572 99	Kit 1 Sloped Nozzle	Easy-Click 60 extraction arm with sloped nozzle and stop valve
	T00	05 87 359 36	Compact filter Zero Smog 4V, WFE 2S	Compact filter for Zero Smog 4V, WFE 2S
	TOO	05 87 359 38	Fine dust filter F7 WFE 2S, Zero Smog 4V	Fine dust filter F7 for WFE 2S, Zero Smog 4V
	2 x T00	05 87 627 67	Hose connector straight	Hose connector, straight for WFE 2S / WFE 4S, Zero Smog 4V / Zero Smog 6V and pre filter box



# Zero Smog 4V Kit 1 Funnel

## Fume extraction Zero Smog 4V with Kit 1 Funnel













Order No. T005 36 626 99



Scope of supply	Order No.	Model	Description
		Zero Smog 4V Unit	Zero Smog 4V Unit
	T005 36 571 99	Kit 1 WF Funnel Nozzle	Easy-Click 60 extraction arm, flexible with funnel nozzle and stop valve
	T005 87 359 36	Compact filter Zero Smog 4V, WFE 2S	Compact filter for Zero Smog 4V, WFE 2S
	T005 87 359 38	Fine dust filter F7 WFE 2S, Zero Smog 4V	Fine dust filter F7 for WFE 2S, Zero Smog 4V
	T005 87 627 67	Hose connector straight	Hose connector, straight for WFE 2S / WFE 4S, Zero Smog 4V / Zero Smog 6V and pre filter box

# Zero Smog 4V Kit 2 Funnel

## Fume extraction Zero Smog 4V with Kit 2 Funnel













Order No. T005 36 646 99



Order No.	Model	Description
	Zero Smog 4V Unit	Zero Smog 4V Unit
2 x T005 36 571 99	Kit 1 WF Funnel Nozzle	Easy-Click 60 extraction arm, flexible with funnel nozzle and stop valve
T005 87 359 36	Compact filter Zero Smog 4V, WFE 2S	Compact filter for Zero Smog 4V, WFE 2S
T005 87 359 38	Fine dust filter F7 WFE 2S, Zero Smog 4V	Fine dust filter F7 for WFE 2S, Zero Smog 4V
2 x T005 87 627 67	Hose connector straight	Hose connector, straight for WFE 2S / WFE 4S, Zero Smog 4V / Zero Smog 6V and pre filter box
	2 x T005 36 571 99 T005 87 359 36 T005 87 359 38	Zero Smog 4V Unit  2 x T005 36 571 99



# Zero Smog 6V

### Fume extraction Zero Smog 6V













Order No. T005 36 666 99

- Unit purifies air at up to 8 workplaces
- The Constant Flow Control (CFC) guarantees optimal air flow regulation for each working place independent of the connected workplaces
- Efficiency test via USB port
- Electronic filter control with optical and acoustical filter alarm
- 4 wheels to allow easy movement of the unit



#### **TECHNICAL DATA**

Max. capacity	1-8 workplaces
Dimensions W x D x H (inch)	18,11 x 18,11 x 26,18
Dimensions W x D x H (mm)	460 x 460 x 665
Weight (ca) in kg	40
Voltage	230 V, 50/60 Hz (120 V, 60 Hz)
Heating output	460 VA
Noise level (distance 1 m) dB(A)	< 51
Max Turbine Vacum (Pa)	3.000
Capacity m³/h	615
Pre filter	Pre filter mat class F7
Compact filter	Particle filter H13, Wide band gas filter (50 % Active carbon / 50 % Chemisorb)
ESD-safe	✓

Scope of supply	Order No.	Model	Description
		Zero Smog 6V Unit	Zero Smog 6V Unit
	T005 87 358 36	Fine dust filter F7 for Zero Smog 20T, WFE 20D, WFE 4S, Zero Smog 6V, FC 800	Fine dust filter F7 for Zero Smog 20T, WFE 20D, WFE 4S, Zero Smog 6V, FC 800
	T005 87 358 38	Compact filter - WFE 20D, WFE 4S, Zero Smog 6V, Zero Smog 20T, FC 800	Compact filter for WFE 20D, WFE 4S, Zero Smog 6V, Zero Smog 20T, FC 800
	T005 87 627 67	Hose connector straight	Hose connector, straight for WFE 2S / WFE 4S, Zero Smog 4V / Zero Smog 6V and pre filter box



# Zero Smog 6V with gas filter

### Fume extraction Zero Smog 6V for adhesive fumes













Order No. T005 36 676 99

- Unit purifies air at up to 8 workplaces
- The Constant Flow Control (CFC) guarantees optimal air flow regulation for each working place independent of the connected workplaces
- Efficiency test via USB port
- Electronic filter control with optical and acoustical filter alarm
- 4 wheels to allow easy movement of the unit



Scope of supply	Order No.	Model	Description
		Zero Smog 6V Unit	Zero Smog 6V Unit
	T005 87 358 35	Wide band gas filter	Wide band gas filter for WFE 4S, Zero Smog 6V, FC 800
	T005 87 358 36	Fine dust filter F7 for Zero Smog 20T, WFE 20D, WFE 4S, Zero Smog 6V, FC 800	Fine dust filter F7 for Zero Smog 20T, WFE 20D, WFE 4S, Zero Smog 6V, FC 800
	T005 87 627 67	Hose connector straight	Hose connector, straight for WFE 2S / WFE 4S, Zero Smog 4V / Zero Smog 6V and pre filter box
Accessories	Order No.	Model	Description
	T005 31 191 99	RS 232 Interface cable	Interface cable RS 232, 2 m (78.74 in) for remote control or monitoring by PC (type 1:1) T005 87 359 09
	T005 87 359 09	Remote Control Zero Smog Units	Remote control for fume extraction units WFE 20D, WFE 2S, WFE 4S, WFE 8S, ZS 4V, ZS 6V, ZS 20T with filter status display





## CBC A 230 V 4 x Easy Click 60

### Air curtain cabinet CBCA with unique ventilation concept







Order No. CBCA 11 2G0 4G65I2

- 80 % low running cost against conventional extraction cabines. CBC-A needs only 200 m3/h. Conventional 1000 m3/h
- Mobile System for flexible use on a work bench or trolly.
- · Large open front working area with no glas screen.
- · Low noice level
- · Cabinet interior fittings: Tube lighting
- (2 x 39 W), 230 V. 4 pcs. mains connector 230V



## CBC A 160mm hose connector for central ventilation

#### CBCA 160mm hose connector for central ventilation







Order No. CBCA 11 2G0 2G65I2

- 80 % low running cost against conventional extraction cabines. CBC-A needs only 200 m3/h. Conventional 1000 m3/h
- Mobile System for flexible use on a work bench or trolly.
- · Large open front working area with no glas screen.
- Low noice level
- · Cabinet interior fittings: Tube lighting
- (2 x 39 W), 230 V. 4 pcs. mains connector 230V



## Accessorie

Order No.	Description
T005 36 666 99	Fume extraction Zero Smog 6V
700-3051-ESD	Easy Click 60 Extraction hose Ø 60 mm lenght: 3 meter





## WESDA 402 Exhaust cabinet 400 liter

### **Acryl Extraction Cabinet 400 Ltr.**



Order No. FT91000021

- 4 lower shelf
- The ESD safe WESDA Acryl exhaust cabinets are designed to store components during the drying time after gluing or epoxy resin filling processes. The gas emissions are extracted by an extraction unit connected via an easy click 60 hose adapter at the back of the cabinet.
- The ESD safe WESDA Acryl exhaust cabinets are designed to store components during the drying time after gluing or epoxy resin filling processes. The gas emissions are extracted by an extraction unit connected via an easy click 60 hose adapter at the back of the cabinet.



Accessories	Order No.	Model	Description
	700-3041-ESD	Extraction hose 2 meter	Easy Click 60 Extraction hose Ø 60 mm lenght: 2 meter
	T005 36 616 99	Zero Smog 4V Adhesive fume filter	Fume extraction unit Zero Smog 4V

## WESDA 201 Exhaust cabinet 200 liter

#### Acryl Extraction Cabinaet 200 Ltr.



Order No. FT91 00 002 0

- 2 lower shelf
- The ESD safe WESDA 201 Acryl exhaust cabinets are designed to store components during the drying time after gluing or epoxy resin filling processes. The gas emissions are extracted by an extraction unit connected via an easy click 60 hose adapter at the back of the cabinet.



Accessories	Order No.	Model	Description
	700-3041-ESD	Extraction hose 2 meter	Easy Click 60 Extraction hose Ø 60 mm lenght: 2 meter
	T005 36 616 99	Zero Smog 4V Adhesive fume filter	Fume extraction unit Zero Smog 4V





# **Exhaust hood**

## WEHT Exhaust hood for rising fumes

### Extraction hood WEHT with easyclick 60 exhaust top connetor

Order No. FT91000022

- For applications where fumes spread rapidly due to a drafty work environment. The hood can enclose the source, enabling fumes to be captured before they contaminate the workplace.
   To guarantee sufficient extraction results an extraction unit with minimum 230 m3/h must be connected to the hood.
- Mobile usage on a bench or trolly



Accessories	Order No.	Model	Description
	700-3051-ESD	Extraction hose 3 meter	Easy Click 60 Extraction hose Ø 60 mm lenght: 3 meter
	FT910 04 699	Zero Smog 2	Fume extraction unit Zero Smog 2
	T005 36 606 99	Zero Smog 4V	Fume extraction unit Zero Smog 4V

## WEHB Exhaust hood for glueing / cleaning

# WEHB Extraction Hood Bottom for gluing or cleaning applications

Order No. FT91000023

- Mobil use on bench or trolly
- The work place is covered with a punched steel plate.
- To guarantee sufficient extraction results an extraction unit with minimum 230 m3/h must be connected to the hood.





# Zero Smog 4 V Kit Extraction Hood

Set: Fiume Extraction Zero Smog 4V and Extraction Hood WEHT with top extraction



Order No. FT91 00 002 4

 The Zero Smog 4V Kit Extraction Hood Top used for applications where fumes spread rapidly due to a drafty work environment. The hood can enclose the source, enabling fumes to be captured before they contaminate the workplace. To guarantee sufficient extraction results an extraction unit with minimum 230 m3/h must be connected to the hood.



Scope of supply	Order No.	Model	Description
	700-3051-ESD	Extraction hose 3 meter	Easy Click 60 Extraction hose Ø 60 mm lenght: 3 meter
	FT910 00 022	WEHT Exhaust hood for rising fumes	Extraction hood WEHT with easy-click 60 exhaust top connetor
	T005 36 606 99	Zero Smog 4V	Fume extraction unit Zero Smog 4V
Accessories	Order No.	Model	Description
	T005 31 191 99	RS 232 Interface cable	Interface cable RS 232, 2 m (78.74 in) for remote control or monitoring by PC (type 1:1) T005 87 359 09

## **Exhaust hood metal**

#### Exhaust hood, metal



Order No. T005 87 358 45

- 200 x 100 mm (7,87 x 3,93 inch)
- Use with hot air soldering operations uses extraction hose 60
- Metal black
- Inclusive adapter T00 587 627 53







# Zero Smog 4V Kit with WEHB extraction hood

Fume extraction Zero Smog 4V with Extraction Hood WEHB, bottom extraction









Order No. FT91000025

 The Zero Smog 4V kit with WEHB Extraction Hood could used for gluing or cleaning applications where gases from solvents or glue, lighter than air have to be extracted from below. The work place is covered with a puncheed steel plate. To guarantee sufficient extraction results an extraction unit with minimum 230 m3/h must be connected to the hoods.



Scope of supply	Order No.	Model	Description
	700-3051-ESD	Extraction hose 3 meter	Easy Click 60 Extraction hose Ø 60 mm lenght: 3 meter
	FT910 00 023	WEHB Exhaust hood for glueing / cleaning	WEHB Extraction Hood Bottom for gluing or cleaning applications
	T005 36 616 99	Zero Smog 4V Adhesive fume filter	Fume extraction unit Zero Smog 4V
Accessories	Order No.	Model	Description
	T005 31 191 99	RS 232 Interface cable	Interface cable RS 232, 2 m (78.74 in) for remote control or monitoring by PC (type 1:1) T005 87 359 09
	T005 87 359 09	Remote Control Zero Smog Units	Remote control for fume extraction units WFE 20D, WFE 2S, WFE 4S, WFE 8S, ZS 4V, ZS 6V, ZS 20T with filter status display





# Easy-Click 60 extraction arms

The Weller Easy Click 60 system is a flexible, easy-to-install connector system for quickly and safely putting together surface extraction systems as you want—without any tools\*.

The ESD-safe Easy Click 60 modules provide a variety of connection solutions and are suitable for every application at the workstation. The individual elements can be combined with each other or expanded for individual requirements based on the modular principle.

In addition, thanks to the logical design, the elements can be quickly and flexibly adapted to modified production conditions.



## Kit 1 WF 32

Easy-Click 60 extraction arm with sloped nozzle,

length 1 m, Ø 32 mm, stop valve.





Order No. T005 87 627 70

Scope of supply	Order No.	Model	Description
	700-3051-ESD	Extraction hose 3 meter	Easy Click 60 Extraction hose Ø 60 mm lenght: 3 meter
	T005 36 574 99	Easy-Click 60 Stop valve	Easy-Click 60 Stop valve for table connection of and flex arm and extraction hose including air flow valve and 2 bench mounting brackets.
	T005 36 580 99	WF 32 Extraction Arm 32 mm, with sloped nozzle	Microscope extraction arm, flexible, 32 mm, aluminium nozzle sloped 45°, lenght 1 meter
	T005 87 628 34	Sloped Nozzle 31 mm	Sloped aluminium nozzle for 32 mm flex arms, Ø 31 mm, length 60 mm



<sup>\*</sup>Except in the case of air intake ports



## Kit 1 WF Funnel Nozzle

Easy-Click 60 extraction arm, flexible with funnel nozzle and stop valve



Order No. T005 36 571 99



Scope of supply	Order No.	Model	Description
	0F10	OF10 flexible Extraction arm	Easy-Click 60 flexible Extraction arm, 60 mm for sloped and funnel nozzles, length 1 m
	700-3051-ESD	Extraction hose 3 meter	Easy Click 60 Extraction hose Ø 60 mm lenght: 3 meter
	ALFA	ALFA Funnel Nozzle	Easy- Click 60 Funnel nozzle , for flexible and stativ extraction arm, width 230 mm, height 100 mm. To be mounted on an aluminium extraction arm without flexible hose, adapter Z is needed. See extraction arms accessories.
	T005 36 574 99	Easy-Click 60 Stop valve	Easy-Click 60 Stop valve for table connection of and flex arm and extraction hose including air flow valve and 2 bench mounting brackets.

# Kit 1 Sloped Nozzle

Easy-Click 60 extraction arm with sloped nozzle and stop valve



Order No. T005 36 572 99



Scope of supply	Order No.	Model	Description
	0F10	OF10 flexible Extraction arm	Easy-Click 60 flexible Extraction arm, 60 mm for sloped and funnel nozzles, length 1 m
	700-3051-ESD	Extraction hose 3 meter	Easy Click 60 Extraction hose Ø 60 mm lenght: 3 meter
	FT-NL	FT-NL Sloped nozzle	Easy -Click 60 metal metal nozzle Ø 60mm, length 130 mm.
	T005 36 574 99	Easy-Click 60 Stop valve	Easy-Click 60 Stop valve for table connection of and flex arm and extraction hose including air flow valve and 2 bench mounting brackets.





# Kit 1S WF Sloped Nozzle

# Easy-Click 60 2 joint aluminium extraction arm with sloped and stop valve



Order No. T005 36 579 99



Scope of supply	Order No. Model		Description	
	0F07	OF07 Flexible extraction arm	Easy-Click 60 flexible Extraction arm, 60 mm for sloped and funnel nozzles, length 0,7 m. with connectors.	
	700-3051-ESD	Extraction hose 3 meter	Easy Click 60 Extraction hose Ø 60 mm lenght: 3 meter	
	FT-NL	FT-NL Sloped nozzle	Easy -Click 60 metal metal nozzle Ø 60mm, length 130 mm.	
	T005 36 598 99	2 Joint Extraction Arm	Easy-Click 60 2 joint aluminium extraction arm with valve and ball joint bracket	

## Kit 1S WF Funnel Nozzle

# Easy-Click 60 1 joint aluminium extraction arm with funnel nozzle and stop valve



Order No. T005 87 627 63



Scope of supply	Order No.	Model	Description
	0F07	OF07 Flexible extraction arm	Easy-Click 60 flexible Extraction arm, 60 mm for sloped and funnel nozzles, length 0,7 m. with connectors.
	700-3051-ESD	Extraction hose 3 meter	Easy Click 60 Extraction hose Ø 60 mm lenght: 3 meter
	ALFA	ALFA Funnel Nozzle	Easy- Click 60 Funnel nozzle, for flexible and stativ extraction arm, width 230 mm, height 100 mm. To be mounted on an aluminium extraction arm without flexible hose, adapter Z is needed. See extraction arms accessories.
	T005 87 627 47	1 Joint Extraction Arm	Easy-Click 60 1 joint aluminium extraction arm with valve and bench mounting bracktes



## KIT 1 EA FN

KIT 1 Extraction arm ( 60 mm, length 1,5 m) with an ALFA funnel nozzle and a fixing clamp

Order No. FT91000037



Scope of supply	Order No.	Model	Description
	0F15	OF15 Flexible extraction arm	Extraction arm, flexible, 60 mm for sloped and funnel nozzles, length 1,5 m
	ALFA	ALFA Funnel Nozzle	Easy- Click 60 Funnel nozzle , for flexible and stativ extraction arm, width 230 mm, height 100 mm. To be mounted on an aluminium extraction arm without flexible hose, adapter Z is needed. See extraction arms accessories.
	T005 87 628 46	Fixing clamp	Fixing clamps Ø 63mm, 1 piece, for fixing 60mm extraction arms

# **Extraction Tripod**

## Easy-Click 60 1 joint extraction tripod



Order No. FT91000026

 For volume extraction in higher work area like soldering in switch cabinets. Ready for mounting on Zero Smog 4 V and WFE 2S. Measurements with extraction unit: High 1300 mm, Joint 213 mm



# 1 Joint Extraction Arm

Easy-Click 60 1 joint aluminium extraction arm with valve and bench mounting bracktes



Order No. T005 87 627 47



## 2 Joint Extraction Arm

Easy-Click 60 2 joint aluminium extraction arm with valve and ball joint bracket



Order No. T005 36 598 99



## **Ball Joint Extraction Arm**

Easy-Click 60 ball joint aluminium extraction arm with valve and ball joint bracket



Order No. FT-3 44 6





## 1 Joint Double Extraction Arm

Easy-Click 60 1 joint double aluminium extraction arm With valve and bench mounting brackets



Order No. FT-4 40 2



# **Extension Rotating Joint**

Easy-Click 60 extension joint rotating



Order No. FT-3 417

- 1 Joint Extension
- For all Easy-click aluminium extraction arms





# **Extension Rotating Joint Sloped Nozzle**

## Easy-Click 60 extension rotating joint



Order No. FT-3 47 5

- 1 Joint Extension
- With length adjustable sloped 45° P nozzle for all Easy-click aluminium extraction arms



# 1 Joint Wall Mounting Arm

Easy-Click 60 1 joint aluminium extraction arm with valve



Order No. FT-3 47 0





# WF 32 Extraction Arm 32 mm, with sloped nozzle





Order No.	Description	
T005 36 580 99	Microscope extraction arm, flexible, lenght 1 meter	32 mm, aluminium nozzle sloped 45°,

# Flexible extraction arms, $\ \square$ 32 mm





Order No.	Description	
3-0F05	Easy-Click 60 flexibler extraction arm,	32 mm lenght 0,5 Meter
3-0F07	Easy-Click 60 Flexible extraction arm,	32 mm lenght 0,7 Meter
3-0F15	Easy- Click 60 Flexible extraction arm,	32 mm lenght 1,5 Meter

## Flexible Extraction arm Ø 60 mm





Order No.	Description
0F05	Easy-Click 60 flexible Extraction arm, 60 mm for sloped and funnel nozzles, length 0,5 m. with connectors.
0F07	Easy-Click 60 flexible Extraction arm, 60 mm for sloped and funnel nozzles, length 0,7 m. with connectors.
0F10	Easy-Click 60 flexible Extraction arm, 60 mm for sloped and funnel nozzles, length 1 m
0F15	Extraction arm, flexible, 60 mm for sloped and funnel nozzles, length 1,5 m
0F20	Extraction arm, flexible, 60 mm for sloped and funnel nozzles, length 2,0 m





# Accessories for extraction arms

## **Extraction Arm Nozzles**

Order No.	Description
ALFA	Easy- Click 60 Funnel nozzle , for flexible and stativ extraction arm, width 230 mm, height 100 mm. To be mounted on an aluminium extraction arm without flexible hose, adapter Z is needed. See extraction arms accessories.
ALFA-T	Easy- Click 60 Funnel nozzle transparent, for flexible and stativ extraction arm, width 230 mm, height 100 mm. To be mounted on an aluminium extraction arm without flexible hose, adapter Z is needed. See extraction arms accessories.
Order No.	Description
FT-N	Easy-Click 60 metal sloped nozzle Ø 50mm, length 130 mm.
FT-NL	Easy -Click 60 metal metal nozzle Ø 60mm, length 130 mm.
FT-NS	Easy -Click 60 sloped metal nozzle for with grid Ø 50 mm, length 130 mm.
FT-P	Easy-Click 60 Sloped nozzle 45° DM, 50 mm length adjustable 105-235 mm and Aluminium extraction arms.
T005 87 628 34	Sloped aluminium nozzle for 32 mm flex arms, Ø 31 mm, length 60 mm
FT-U	Easy-Click 60 Funnel nozzle , for flexible and stativ extraction arm, width 190 mm, height 100 mm. To be mounted on an aluminium extraction arm without flexible hose, adapter Z is needed. See extraction arms accessories.
T005 87 358 45	Exhaust hood, metal





# Accessories for volume extraction

Order No.	Description
700-3026	Cleaning Brush with Ø 60 mm flexible arms
T005 87 627 67	Hose connector, straight for WFE 2S / WFE 4S, Zero Smog 4V / Zero Smog 6V and pre filter box
T005 87 627 69	Hose connector, angle 90° for WFE 2S / WFE 4S, Zero Smog 4V / Zero Smog 6V and pre filter box

## **Extraction Hose**





Order No.	Description
700-3040-ESD	Easy Click 60 Extraction hose Ø 60 mm lenght: 1 meter
700-3041-ESD	Easy Click 60 Extraction hose Ø 60 mm lenght: 2 meter
700-3051-ESD	Easy Click 60 Extraction hose Ø 60 mm lenght: 3 meter
700-3053-ESD	Easy Click 60 Extraction hose Ø 60 mm lenght: 5 meter



# Easy-Click 60

Order No.	Description
T005 87 627 55	Male adapter for hose extension, 60 mm
T005 87 627 72	Female adapter for installation e.g. stop valve on fume extraction units
T005 87 627 73	Easy-Click 60 male adapter 90°
T005 87 620 36	Extension hose, heavy construction, sold by metre (max. length 15m)
T005 87 627 68	Hose connection 60 mm for flexible hose, sold by the metre T0058762036
300-3011	Easy-Click 60 hose connection female 60 mm





# Pipe system 50

	Order No.	Description
	T005 87 358 47	Hose connection 50 for WFE 2S, WFE 4S, ZS 4V and ZS 6V. For connection to Ø 50 mm (1.96 in) pipe or extraction hose
	T005 87 358 48	Hose connection 50, 90° for connection to Ø 50 mm (1.96 in) pipe or extraction hose
0	T005 87 353 27	Extraction hose 50, for connection to pie system Ø 50, sold by meter
	T005 87 358 79	Hose clamps Ø 50-70 mm, 2 pieces , for securing extraction hose 50 mm

# Pipe system 75

	Order No.	Description
	T005 87 358 32	Hose connection 75 for ZS 4V, ZS 6V, WFE 2S und WFE 4S e.g. for connection to a stand alone system by means Ø 75 mm (2.95 in) pipe or extraction hose. Plastic, black
	T005 87 358 33	Hose connection 75, 90° for connection of Ø 75 mm (2.95 in) pipe or extraction hose
0	T005 87 353 13	Extraction hose 75 for connection to pie system 75, flexible, sold by metre
	T005 87 358 31	Hose clamps 70-90 mm (2.75 - 3.54 in), 2 pieces, for securing extraction hose 75





# **Accessories Volume Extraction**

	Order No.	Description
	800-5001	Connection hose aluminium coated ø 100 mm, by meter (max lenght 6 m/pc)
	800-5002	Reduzierung 100 / 63 mm, inklusive Schnellverbindungsadapter
	800-5012	Reduzierung 160 / 100 mm
	800-5011-ESD	Connection hose aluminium coated ø 160 mm, by meter (max lenght 6 m/pc)
	800-5004	Reduzierung 80 / 63 mm, inklusive Schnellverbindungsadapter
99 🔊	T005 36 574 99	Easy-Click 60 Stop valve for table connection of and flex arm and extraction hose including air flow valve and 2 bench mounting brackets.
	T005 36 575 99	Bench mounting brackets, 2 pcs. Maximum width of clamp 100 mm (3.93 in),
	T005 87 627 46	Easy-Click WFV 60 A Automatic valve including 2 bench mounting brackets, WX soldering station controlled automatic valve, male / male
0	10072	WFV 60 Stop valve for extraction arms without valve
(A)	780-3001-ESD	Hanging device for table mounting for fume extraction unit WFE 2X, MG 100, MP 140 including 2 brackets
	FT-W	Replacement butterfly valve plate for stop valve with axis rod and handle
	T005 87 628 08	Butterfly valve for WFV 60 stop valve





# **Accessories Installation Volume Extraction**

	Order No.	Description
	T005 87 627 66	Easy-Click 60 T-piece with 2 male connections and 1 female connection
	T005 87 627 74	End cap Ø 60 mm click connections
	T005 87 627 71	Adapter Ø 75 mm for Easy-Click 60
	FT910 00 015	Adapter Ø 75 mm to Ø 60 mm
	T005 87 627 50	40/60 Adapter for Easy-Click 60 Extraction arms on Ø 50 mm WFEMP50 power socket.
00	T005 87 627 53	Hose adapter for WFE 2ES with Silicon Ring Ø 50 mm, for connection of Easy-Click 60 mm extraction hose.

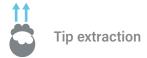




# Pipe system 70, Volume extraction

	Order No.	Description
<b>(</b>	T005 87 358 70	Pipe 2m, with seal at one end, plastic, PEHD black
	T005 87 358 69	Right angle pipe, 90°, 0,2 m, with seal at one end, plastic, PEHD black
	T005 87 358 71	T-piece, 2 x 90°, 0,5 m, with 3 seals, plastic, PEHD black
	T005 87 358 55	End seal, PE, transparent
	T005 87 358 64	Pipe clamps for pipe system 75, PE, grey
	T005 87 358 63	Adapter PEHD pipe system 75 to pipe system 50, with 2 seals
	T005 87 358 56	Adapter PEHD pipe system 75 to pipe system 50, without seals





# Tip extraction

directly above the tip and collects any fumes produced. Fume extration irons can be connected to Weller FE.



# WFE Fume extraction unit

#### WFE fume extraction unit 230 V / 50 Hz







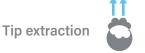
Order No. T005 36 402 99

- Maintenance free compressed air converter
- · For industrial long term use
- Up to 2 FE soldering irons can be connected
- · High stability against overturning
- A compressed air cleaning filter removes additional odours caused by the compressed air.



Max. capacity	2 workplaces
Dimensions W x D x H (inch)	5,51 x 5,51 x 7,87
Dimensions W x D x H (mm)	140 x 140 x 200
Weight (ca) in kg	2.7
Noise level (distance 1 m) dB(A)	< 39
Max Turbine Vacum (Pa)	20.000
Operating pressure	3,5 - 6,0 / 50 - 90
Air consumption I/min	30
Pre filter	Pre filter mat class F7
Compact filter	Particle filter H13, Wide band gas filter (50 % Active carbon + 50 % Chemisorb)
ESD-safe	✓

Scope of supply	Order No.	Model	Description
		WFE Unit	WFE Unit
	T005 36 410 99	Compact filter - WFE, WFE P, WFE 2P, FT 12, FT11, FE 4000	Compact filter - WFE, WFE P, WFE 2P, FT 12, FT11, FE 4000
	T005 36 421 99	Fine dust filter F 7 for WFE, WFE P, WFE 2P, FT 11, FT 12, FE 3000/4000	Fine dust filter F 7
	T005 87 357 57	Air cleaning filter WFE	Compressed air cleaning filter for WFE



# WFE P Extraction unit

#### WFE P fume extraction unit 230 V / 50 Hz







Order No. T005 36 386 99

- Up to 2 FE soldering irons can be connected
- Electric vacuum pump to produce the required vacuum
- 2 power stages for higher extraction perfomance with 2 FE soldering irons
- Portable unit for stand alone applications (Not useable for 24 hours long term use)
- The motor is maintenance-free and has a thermal over load to protect the unit.



Max. capacity	1-2 workplaces
Dimensions W x D x H (inch)	5,51 x 5,51 x 11,61
Dimensions W x D x H (mm)	140 x 140 x 295
Weight (ca) in kg	4
Noise level (distance 1 m) dB(A)	< 45
Max Turbine Vacum (Pa)	30.000
Operating pressure	na
Air consumption I/min	na
Pre filter	Pre filter mat class F7
Compact filter	Particle filter H13 Wide band gas filter (50 % Active carbon + 50 % Chemisorb)
ESD-safe	✓

Scope of supply	Order No.	Model	Description
		WFE Unit	WFE Unit
	T005 36 410 99	Compact filter - WFE, WFE P, WFE 2P, FT 12, FT11, FE 4000	Compact filter - WFE, WFE P, WFE 2P, FT 12, FT11, FE 4000
	T005 36 421 99	Fine dust filter F 7 for WFE, WFE P, WFE 2P, FT 11, FT 12, FE 3000/4000	Fine dust filter F 7





# FT 12 Fume extraxtion unit

#### Fume extraxtion unit







Order No. 112-00 00-ESD

- Up to 2 FE soldering irons can be connected
- Maintenance-free compressed air converter
- Portable unit for stand alone applications for industrial long terme use
- For industrial long terme use
- A compressed air cleaning filter removes additional odours caused by the compressed air.



Max. capacity	1-2 workplaces
Dimensions W x D x H (inch)	4,73 x 4,73 x 7,87
Dimensions W x D x H (mm)	120 x 120 x 200
Weight (ca) in kg	1.7
Noise level (distance 1 m) dB(A)	< 37
Max Turbine Vacum (Pa)	20.000
Operating pressure	3,5 - 7,0 / 50 - 100
Air consumption I/min	27
Pre filter	Pre filter mat class F7
Compact filter	Particle filter H13, Wide band gas filter (50 % Active carbon + 50 % Chemisorb)
ESD-safe	✓

Scope of supply	Order No.	Model	Description
		FT 12 Unit	FT 12 Unit
	T005 36 410 99	Compact filter - WFE, WFE P, WFE 2P, FT 12, FT11, FE 4000	Compact filter - WFE, WFE P, WFE 2P, FT 12, FT11, FE 4000
	T005 36 421 99	Fine dust filter F 7 for WFE, WFE P, WFE 2P, FT 11, FT 12, FE 3000/4000	Fine dust filter F 7



# Zero Smog 20T

#### ZS 20T fume extraction unit 230 V / 50 Hz



Order No. T005 36 706 99

- Up to 20 FE soldering irons can be connected
- Electric driven, maintenance free turbine produces the required vacuum
- Mobile unit for central and stand alone applications
- Central installation for 50 mm pipe systems up to 200 m (656 ft.) lenght possible.
- For use with pipe systems up to 200 m (7874 in)



Max. capacity	1-20 workplaces
Dimensions W x D x H (inch)	17,7 x 17,7 x 27,3
Dimensions W x D x H (mm)	450 x 450 x 695
Weight (ca) in kg	45
Voltage	230 V (50/60 Hz)
Heating output	530 VA
Noise level (distance 1 m) dB(A)	< 51
Max Turbine Vacum (Pa)	10.000
Capacity m³/h	100
Pre filter	Pre filter mat class F7
Compact filter	Particle filter H13 and wide band gas filter (50 % active carbon / 50 % Chemisorb)
ESD-safe	✓
Traceability (unit data)	

Scope of supply	Order No.	Model	Description
	T005 87 358 36	Fine dust filter F7 for Zero Smog 20T, WFE 20D, WFE 4S, Zero Smog 6V, FC 800	Fine dust filter F7 for Zero Smog 20T, WFE 20D, WFE 4S, Zero Smog 6V, FC 800
	T005 87 358 38	Compact filter - WFE 20D, WFE 4S, Zero Smog 6V, Zero Smog 20T, FC 800	Compact filter for WFE 20D, WFE 4S, Zero Smog 6V, Zero Smog 20T, FC 800





# Tip extraction accessories

### FE 75 Set



#### Soldering iron FE 75 with safety rest







Order No. T005 33 151 99

- For tip extraction
- For use with LT tips



Scope of supply	Order No.	Model	Description
	T005 15 020 99	KH 20	Safety Rest for FE 75, TCPS, W 101, LR 21
	T005 29 166 99	FE 75	Soldering iron FE 75
	T005 44 405 99	LT B	Soldering tip, chisel, Ø 2,4 x 0,8 mm
	0 1 11		
Accessories	Order No.	Model	Description
	T005 87 447 10	Barrel for WSP 80 spare part	Barrel for WSP 80 spare part

# FE attachment







# **Universal FE attachments**

	Order No.	Description
	T005 29 186 99	FE Attachment with tube, Ø 6,5 mm for WMP, WSP 80, WP 80, MLR 21, WP 120
	T005 29 214 99	FE attachement with tube Ø 6,5 mm for WXP 65/WP 65 and WXP 120/WP 120 soldering irons
	T005 29 185 99	FE Attachment with tube, Ø 4,5 mm, for WP 80, WSP 80, WMP, WMRP/WXMP, MLR 80
	T005 87 448 75	FE-Clip-Set for FE-attachment Ø 4,5 mm
	T005 87 448 76	FE-Clip-Set for FE attachment Ø 6,0 mm
The state of the s	T005 87 657 98N	FE-Add-on kit, attachment tube Ø 6,5 mm WXP 120
	T005 87 657 99N	FE-Add-on kit, attachment tube Ø 6,5 mm WXP 65





# **Tip Extraction Accessories**

Order No.	Description
001-0043-ESD	Clip-on kit universal (model 3) for soldering irons from ERSA, Hakko, Weller, Metcal etc.
001-0044-ESD	Clip-on kit universal (model 4), für ERSA Micro-Tool
001-0051-ESD	Clip-on kit for ERSA Micro tool
001-0093	Clip-on kit Weller WSP 80, MRL21, MT1500, Hakko 807/912
010-2825-ESD	Spot suction nozzle for clip-on kit, Metcal/Universal 1, Length: 200mm; Ø5, 0 / 4, 6mm (Length: 7, 874; Ø0, 197 / 0, 181 in)
010-2827-ESD	Spot suction nozzle for clip-on kit, ERSA Micro tool, Length: 140mm; Ø5, 0 / 4, 6mm (Length: 5, 512; Ø0, 197 / 0, 181 in)
010-2828-ESD	Spot suction nozzle for clip-on kit, Filtronic universal 2 &3, Length: 220mm; Ø5, 0 / 4, 6mm (Length: 8, 661; Ø0, 197 / 0, 181 in)
010-2833-ESD	Spot suction nozzle for clip-on kit, Pace PS80/SP2A, Length: 220mm; Ø4, 5 / 3, 9mm (Length: 8, 661; Ø0, 177 / 0, 154 in)
010-2834-ESD	Spot suction nozzle for clip-on kit, Weller WSP80, MLR21, MT1500, Hakko 907/912, Length: 180mm; Ø6, 3 / 5, 4mm (Length: 7, 087; Ø0, 248 / 0, 213 in)
FT-001-0001	E-clips 6/8 mm (0, 029 in)
001-0014	E-clips 4/6 mm (0, 026 in)
010-1041	Conductive silicone hose Ø 7 / 4, 5mm (0, 276 / 0, 177 in), by meter
010-1042	Conductive silicone hose Ø 8 / 5mm (0, 315 / 0, 197 in), by mete
010-9901-ESD	Cleaning brush, 4mm (0, 157 in)
010-9902-ESD	Cleaning brush, 5mm (0, 197 in)

# Locking clip for extraction hose



Weller



# Accessories for workbench installations

	Order No.	Description
<b>9</b>	T005 36 316 99	Extraction hose complete with 2 connecting elements for direct connection of unit Zero Smog 20T (WFE 20D) to pipe system 50
	T005 36 414 00	Extraction hose without connecting elements, sold by metre
	T005 36 415 99	Connection Element 40-50 for connecting extraction hose 40 and pipe system 50
	T005 36 326 99	Extension hose DN 17, 5 m
	T005 87 358 65	Connection nipple on extension hose DN 17 / G 3/8" (T0053632699)
	T005 36 338 99	Connection nipple for extraction hose Ø 5 mm / 0.19 in, for connection with FE soldering irons to nossle 50
	T005 87 350 50	End cap for connection nipple Ø 5 mm (T0053633899)
	T055 87 628 10	Connection adapter for Zero Smog 20T





# **Accessories Tip Extraction**

	Order No.	Description
	T005 15 086 99	Basic Unit pneumatic (for WFE, WFE P) Stop+Go + Safety Rest with Fibre Optic Sensor for FE 75
	T005 15 076 99	Basic Unit Electric (for WFE, WFE P) Stop+Go + Safety Rest Function with Fibre Optic Sensor for FE 75
	T005 15 080 99	Second Safety Rest with Fibre Optic Sensor for Extending to 2 Workplaces for FE 75
	T005 15 168 99	Basic unit electric (for WFE) safety rest with Stop+Go function with fibre optic sensor for WSP 80, WP 80, WP 120
	T005 15 167 99	Basic unit electric (for WFE P) safety rest with Stop+Go function for soldering irons WSP 80,WP 80, WP 120 with fibre optic sensor.
	T005 15 161 72	WDH 10T OPTO Second safety rest for KHE / KHP with fibre optic sensor for extending to 2 workplaces
L. S.	T005 15 152 99	Safety rest with dry cleaner

# **Cord Support**



Order No.	Description
T005 15 066 99	Cord support for safety rest KH 20/23

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# Pipe System 50 - Tip extraction

	Order No.	Description
	T005 36 323 99	Pipe 2 m, with seal at one end, plastic, PEHD black
	T005 36 322 99	Right angle pipe 90°, 0,2 m, with seal at one end, PEHD black
~	T005 36 344 99	T-piece 2 x 90°, 0,5 m, with 3 seals, plastic, PEHD black
	T005 36 321 99	Branch, 2 x 45°, 0,3 m, with 2 seals, plastic, PEHD black
	T005 36 319 99	Double socket for DN 50, PEHD, black
0	T005 36 324 99	End seal for DN 50, transparent
C.	T005 36 329 99	Pipe clamps for 50 pipe system, grey, e.g. wall mount



# Laser extraction

# Laser Line LL 150

#### Laser extraction unit, 100-240 V / 60 Hz







Order No. FT-L15

- Remote control via RS 232 port
- · Efficient laser extraction unit for low dust amount
- Optical and acustic filter full alarm
- Switch power supply 100 240 V
- 3 levels of filtering



Dimensions W x D x H (inch)	13,4 x 13,4 x 24,01
Dimensions W x D x H (mm)	340 x 340 x 640
Weight	18 kg
Voltage	100 - 240 V, 60 Hz
Heating output	175 VA
Noise level (distance 1 m) dB(A)	< 50 dB (A)
Max. vacuum	2300 Pa
Capacity I/min	140 m³ / h
Max. extraction performance with standard filter, m3/h /CFM)	100 (58,8)
HEPA Class Micro Filter, separation degree, MPPS %	> 99,95
Active Carbon Gasfilter Chemisorption, separation degree, %	> 99,96
Pre-filter (class/surface m2)	F8 / 0,24

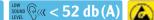
Scope of supply	Order No.	Model	Description
		Laser Line 150 Unit	Laser Fume Extraction Unit 150
	150-2012-L	Micro/Gasfilter Laser Line 150	Micro/Gasfilter Laser Line 150 . Particle filter H13 , Wide band gas filter (50 % active carbon + 50 % Chemisorb)
	150-4000	Pre-filter F7 Laser	Pre-filter F7 Laser Line 150



# Laser Line LL 200V

#### Laser extraction unit, 230V / 50 Hz







Order No. FT91 00 169 9

- For Laser marking, engraving, and welding applications with low up to mid dust volumes.
- The Constant flow control (CFC) guarantees a automatical air flow regulation independent of the filter polution rate.
- Efficiency test via USB port
- Acoustical and optical filter alarm
- Low noise level



Dimensions W x D x H (inch)	12,59 x 12,59 x 27,55
Dimensions W x D x H (mm)	320 x 320 x 700
Weight	21 kg
Voltage	230 V, 50/60 Hz
Heating output	200 VA
Noise level (distance 1 m) dB(A)	< 52 dB (A)
Max. vacuum	2700 Pa
Capacity I/min	230 m³ / h
Max. extraction performance with standard filter, m3/h /CFM)	160 (95)
HEPA Class Micro Filter, separation degree, MPPS %	> 99,95
Active Carbon Gasfilter Chemisorption, separation degree, %	> 99,96
Pre-filter (class/surface m2)	F7 / 0,45

Scope of supply	Order No.	Model	Description
		Laser Line 200V Unit	Laser Fume Extraction Unit 200V
	FT910 00 007	Pocket filter F7 0,5 m2 Laser Line 200V	Pocket filter F 7 Filter Surface 0, 5 m2 for Laser Line 200V
	FT910 00 008	Compact filter for Laser Line 200 V	Particle filter H13 and Wide band gas filter



# Laser Line 400V

#### Laser extraction unit, 230V / 50 Hz







Order No. FT91 00 269 9

- The Constant flow conrol (CFC) guarantees a optimal air flow regulation independent of the filter polution rate.
- Efficiency test via USB port
- Electronic filter control with optical and acoustical filter alarm
- · Laser extraction unit for laser marking, grinding, cutting, welding with high dust amount.



Dimensions W x D x H (inch)	17,4 x 17,4 x 40,1
Dimensions W x D x H (mm)	441 x 441 x 1020
Weight	
Voltage	230 V, 50/60 Hz
Heating output	460 VA
Noise level (distance 1 m) dB(A)	< 53 dB (A)
Max. vacuum	3000 Pa
Capacity I/min	645 m <sup>3</sup> / h
Max. extraction performance with standard filter, m3/h /CFM)	400 (235)
HEPA Class Micro Filter, separation degree, MPPS %	> 99,95
Active Carbon Gasfilter Chemisorption, separation degree, %	> 99,96
Pre-filter (class/surface m2)	F7 / 2,0

Scope of supply	Order No.	Model	Description
		Laser Line 400V Unit	Laser Line 400V Unit
	FT910 00 006	Pocket filter F7 2,5 m2 Laser Line 400V	Pocket filter F 7 Filter Surface 2, 5 m2 for Laser Line 400V
	FT910 00 010	Compact Filter Laser Line 400V	Partikelfilter H13, Gasfilter (50 % Aktivkohle / 50 % Chemisorb)



# **Accessories**

# Exhaust accessories to blow waste air out of a building



Order No.	Description
T005 87 358 40	Exhaust connector DN 100 for Zero Smog 6V and WFE 4S
T005 87 359 20	Exhaust connector of pipe 100 to fume extraction unit WFE 20D, ZS 20 T
T005 87 359 15	Exhaust connector DN 75 for WFE 2S, Zero Smog 4V, WFE 4S and Zero Smog 6V

# Remote control for fume extraction units

Order No.	Description		Order No.	Description
T005 87 359 09	Remote control for fume extraction units WFE 20D, WFE 2S, WFE 4S, WFE 8S, ZS 4V, ZS 6V, ZS 20T with filter status display	200	T005 87 647 12	WX Adapter for WFE/WHP
T005 31 191 99	Interface cable RS 232, 2 m (78.74 in) for remote control or monitoring by PC (type 1:1) T005 87 359 09		T005 87 647 10	WX Connecting cable, 2 m
700-3057	Remote control for fume extraction unit WFE 2X, MG 100, MG 200, MG 400 with 2 m (78.74 in) cable	Manage .	T005 87 647 26	WX HUB
		Weller	T005 87 687 67	WT HUB
T005 87 627 24	WX Adapter is needed for connection of the remote control (T0058735909) to Zero Smog 4V, 6V, 20T			







# Spare filter

#### Weller Zero-Smog® systems

Specifically designed for continuous operation in industrial environments. Care and attention at the design stage plus careful component choice and a high quality manufacturing process have given Weller extraction systems a world wide reputation for reliability and longevity.

#### Weller Zero-Smog® fume extraction

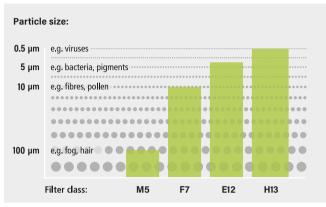
Weller Zero-Smog® systems have a three stage filter system (excl. MG 100S) for removing small particles, fumes and gases that are produced in different working processes:

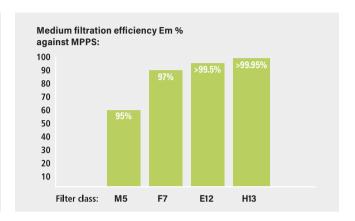
The hazardous substances are efficiently captured by the nozzle and are absorbed into the filter.

Bigger particles get caught in the pre-filter and smaller particles get caught in the HEPA (High Efficiency Particulate Air) filter.

The wide band gas filter removes fumes and adhesives.

End product - clean air - is re-circulated into the workplace.





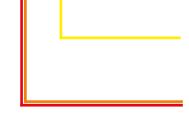
Filter Class M5, F7; Fine dust filter as per EN 779:2012

Filter Class E12/H13: According EN 1822:2009 HEPA ( High Efficiency Particulate Air) Filter

#### Filter classification according EN norm EN 1822:2009

Filter Class	Recommended Application
M5	For standard applications
F7	For applications with high flux or dust content
E12 / H13	For applications with high flux or dust content
Gas	For applications with fumes from adhesives and solvents

Group	Filter class	Integral value					
		Degree of separation	Transmittance degree				
EPA	E10	85 %	15 %				
	E11	95 %	5 %				
	E12	99,5 %	0,5 %				
HEPA	H13	99,95 %	0,05 %				
	H14	99,995 %	0,005 %				



#### 1. Medium / fine dust filter

For standard applications with a small amount of flux and pollution gases with high solid content, Weller offers filter classes M5 or F7

#### 2. Compact filter consisting of:

Particle filter H13 with deposition performance according EN 1822:2009 > 99.955% in MPPS (particles 0.16  $\mu m)$ 

> 99.994% particles Ö.3 µm

Wide band gas filter. For cleaning harmful fumes and vapours. The Weller wide band gas filter consists of 50% active carbon and 50% Chemisorb (potassium permanganate).

Harmful gases with a high molecular weight are cleaned by the active carbon. Chemisorb is suitable for absorbing gases of lower molecular weight. Because of its composition, Chemisorb is able to convert a large number of chemical

pollutants (e.g. formaldehyde) into non-polluting gases by means of molecular modification.

#### 3. Gas filter (optional)

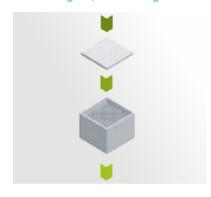
The gas filter is used for extracting adhesive fumes and solvents. Experience has shown that filtering suspended particles is not so vital in this respect. The gas filter is filled with 50% active carbon and 50% Chemisorb. The particle filter is omitted.





# Filter Matrix

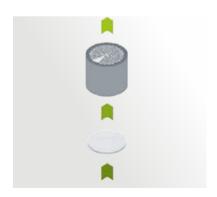
Zero Smog 2, MG 130, MG 140, Zero Smog 4V, Zero Smog 6V, Zero Smog 20T, Zero Smog TL, Zero Smog EL



#### **MG 100S**



#### FT 12, WFE P





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	TAYO	le H		11.1
	29	UП		11.9
_				

Zero Smog 20T

Pocket filter ZS6V/4V

FT 12

MG 100S	230 V: 100-1000-ESD	120 V (USA): U-100-1000-ESD
MG 140	230 V: 145-1000-ESD	230 V: mit 145-1002-ESD
Zero Smog 4V	230 V: T005 36 606 99	100-120 V (USA): T005 36 602 99
Zero Smog 6V	230 V: T005 36 666 99	100-120 V (USA): T005 36 662 99
WFE		
WFEP	230 V: T005 36 386 99	120 V, WFE2P (USA): T005 36 232 99
FT 12		

230 V: T005 36 706 99

T005 87 358 62

120 V (USA): T005 36 702 99

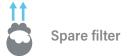


	lium ( Iter M					Fine filte								Com filter	pact H13					esive filter	Pocket filter
10 pcs.	10 pcs.	10 pcs.	5 pcs.	2 pcs.	3 pcs.	10 pcs.	10 pcs.	1 pcs.	10 pcs.	10 pcs.											
T005 87 358 37	T005 87 359 37	T005 87 627 03	130-2010	145-4000	T005 36 421 99	T005 87 358 36	T005 87 359 38	T005 87 358 60	210-0313	T005 87 628 57	T005 87 628 58	T005 87 627 01	130-2000-ESD	100-2000-ESD	T005 36 410 99	T005 87 358 38	T005 87 359 36	145-2000-ESD	T005 87 358 35	T005 87 358 95	T005 87 359 24
TO	TO	TO	130	145	TO	TO	TO	TO	210	<b>✓</b>	<b>✓</b>	TO	130	100	T0	TO	TO	145	T0	T0	TO
		✓										✓									
			<b>✓</b>										<b>✓</b>	<b>✓</b>							
				<b>✓</b>											<b>✓</b>			<b>✓</b>			
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MEK		Solvents		Cleanroom			Adhesive fumes			
145-2003-ESD	100-2003-ESD	100-2012-ESD	145-2012-ESD	100-2002-ESD	145-2002-ESD	FT91000019	T005 87 358 95	T005 36 407 99	T005 87 358 35	
	<b>✓</b>	<b>✓</b>		<b>✓</b>						
✓			✓		✓					
							✓			
						✓			✓	
								✓		
								✓		
								<b>✓</b>		



Before using special filters please check in the MSD data sheet if they are suitable for your application, or simply contact your local Weller representative for further support.



# Spare filter

### Compressed air cleaning filter for WFE, FT 12, FT 12-PF



Order No.	Description	Filter type	PU
T005 87 357 57	Compressed air cleaning filter for WFE	Active carbon 100%	1
210-0323-ESD	Compressed air cleaning filter for FT 1 / FT 12 / FT 13	Active carbon 100%	1
210-0310	Compressed air cleaning filter for FT 12 (Model 93)	Active carbon 100%	1

#### Compact filter - WFE, WFE P, WFE 2P, FT 12, FT11, FE 4000



Order No.	Description	Filter type	PU
T005 36 410 99	Compact filter - WFE, WFE P, WFE 2P, FT 12, FT11, FE 4000	Particle filter H13 , Wide band gas filter (50 % active carbon + 50 % Chemisorb)	1
212-5001-ESD	Main filter FT 12-PF		1

# Compactfilter glueing application WFE, WFE P, WFE 2P, FT 12, FT11, FE 4000



Order No.	Description	Filter type	PU
T005 36 407 99	Compactfilter glueing application	Compact filter H13, wide band gas filter 100% active carbon	1
212-4012-ESD	Main filter FE 3000		1



# Compressed air cleaning filter for WFE, WFE P, WFE2P, FT 11, FT 12, FT 12-PF, FE 3000/4000



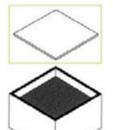
Order No.	Description	Filter type	PU
T005 36 421 99	Fine dust filter F7	Fine dust filter F7	3

### Compressed air cleaning filter for WFE, WFE P, WFE2P, FT 12, FT 12-PF



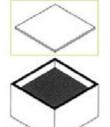
Order No.	Description	Filter type	PU
210-0323-ESD	Compressed air cleaning filter for FT 1 / FT 12 / FT 13	Active carbon 100%	1
211-0011-ESD	Top filter FT 1		1
210-0315	Filter discs FT 1 (pink)		10

#### Medium dust filter M5



Order No.	Description	Filter type	PU
T005 87 358 37	Fine dust filter M5 for Zero Smog 20T, WFE 20D, WFE 4S, Zero Smog 6V, FC 800	Fine dust filter M5	10
T005 87 359 37	Fine dust filter for WFE 2S, Zero Smog 4V	Fine dust filter M5	10

#### Fine dust filter F7



Order No.	Description	Filter type	PU
T005 87 358 36	Fine dust filter F7 for Zero Smog 20T, WFE 20D, WFE 4S, Zero Smog 6V, FC 800	Fine dust filter F7	10
T005 87 359 38	Fine dust filter F7 for WFE 2S, Zero Smog 4V	Fine dust filter F7	10
T005 87 628 57	Fine dust filter F7 for Zero Smog TL, Zero Smog EL, Zero Smog 2, WFE 2ES / 2CS	Fine dust filter F7	10



# **Compact filter**



Order No.	Description	Filter type	PU
T005 87 358 38	Compact filter for WFE 20D, WFE 4S, Zero Smog 6V, Zero Smog 20T, FC 800	Particle filter H13 and wide band gas filter (50% active carbon, 50% Chemisorb)	1
T005 87 359 36	Compact filter for Zero Smog 4V, WFE 2S	Particle filter H13 and wide band gas filter (50% active carbon, 50% Chemisorb)	1
T005 87 627 01	Filterset H13 for Zero Smog 2, Zero Smog EL, WFE 2ES / CS	(10% Aktivkohle)	1
T005 87 628 58	Compact filter for ZTL	Particle filter H13 and wide band gas filter (50% active carbon, 50% Chemisorb)	1

# Adhesive fume filter



Order No.	Description	Filter type	PU
T005 87 358 35	Wide band gas filter for WFE 4S, Zero	Wide band gas filter	1
	Smog 6V, FC 800	(50 % active carbon + 50 % Chemisorb)	
T005 87 358 95	Wide band gas filter for adhesive fumes for Zero Smog 2, Zero Smog 4V, WFE 2ES, WFE 2S	Wide band gas filter (50 % active carbon + 50 % Chemisorb)	1

# **Pocket filter**



Order No.	Description	Filter type	PU
T005 87 358 60	Pocket filter F7 for Zero Smog 4S, Zero Smog 6V, WFE 2S / WFE 4S	Pocket filter F7	1

# **Pocket filter**



Order No.	Description	Filter type	PU
T005 87 359 24	Fleece filter for Zero Smorg 4V, Zero		1
	Smog 6V WFF 2S / WFF 4S		



# Replacement filters for MG filter systems

#### **Compact filter for MG 140**



Order No.	Description	Filter type	PU
145-2000-ESD	Particle filter H13 and wide band gas filter, Standard	Particle filter H13 , Wide band gas filter (50 % active carbon + 50 % Chemisorb)	1
145-2002-ESD	Particle filter H13 and wide band gas filter, Cleanroom	Particle filter H13, Wide band gas filter (50 % Active carbon + 50 % Chemisorb)	1
145-2012-ESD	Particle filter H13 and wide band gas filter, Solvent / VOC	Particle filter H13, wide band gas filter (100% active carbon)	1
145-2003-ESD	Particle filter H13 and wide band gas filter, MEK	Particle filter H13, wide band gas filter (100% Chemisorb)	1

#### Compact filter for MG 100, MG 100S, MG 80S, WFE 2X



Order No.	Description	Filter type	PU
100-2000-ESD	Particle filter H13 and wide band gas filter, Standard	Particle filter H13 , Wide band gas filter (50 % active carbon + 50 % Chemisorb)	1
100-2012-ESD	Particle filter H13 and wide band gas filter, Solvent / VOC	Particle filter H13, wide band gas filter (100% active carbon)	1
100-2003-ESD	Particle filter H13 and wide band gas filter, MEK	Particle filter H13, wide band gas filter (100% Chemisorb)	1

### Compact filter for MG130, Tiger



Order No.	Description	Filter type	PU
130-2000-ESD	Particle filter H13 and wide band gas filter, Standard	Particle filter H13, Wide band gas filter (50 % active carbon + 50 % Chemisorb)	1





# Compact filter for MG 200, MG 400



Order No.	Description	Filter type	PU
200-2000-ESD	Compact filter MG 200 Standard	Particle filter H13, Wide band gas filter (50 % active carbon + 50 % Chemisorb)	2
200-2002-ESD	Particle filter H13 and wide band gas filter, cleanroom	Particle filter H13, Wide band gas filter (50 % Active carbon + 50 % Chemisorb)	2
200-2003-ESD	Compact filter for MG 200, MEK	Particle filter H13, wide band gas filter (100% Chemiesorb)	2
200-2012-ESD	Particle filter H13 and wide band gas filter, Solvent / VOC	Particle filter H13, wide band gas filter (100% active carbon)	2

#### **Prefilter for MP 140**

Order No.	Description	Filter type	PU
140-2000-ESD	Particle filter E 12		1
145-4000	Pre-filter bag F8 MG 140		2
200-4000	Fine dust pocket filter F8 MG 200		2
450-2000	Fine dust pocket filter F8 MG 400		2
130-1000-ESD	Fume extraction unit MG 130		

# Prefilter for MP 140, MG100



Order No.	Description	Filter type	PU
PF-100 0	Pre filter box, incl. brackets and 2 m connection hose		1
500-4000	Pre-filter for PF-1000, BT 75		5

# Compressed air cleaning filter for WFE, WFE P, WFE2P, FT 12, FT 12-PF



Order No.	Description	Filter type	PU
210-0323-ESD	Compressed air cleaning filter for FT 1 / FT 12 / FT 13	Active carbon 100%	1
210-0310	Compressed air cleaning filter for FT 12 (Model 93)	Active carbon 100%	1
T005 36 421 99	Fine dust filter F7	Fine dust filter F7	3

# Replacement filter CBC-R

Order No.	Description	Filter type	PU
F01	Replacement filter CBC-R		1



# Replacement filters for discontinued MG filter systems

#### **Compact filter for MG 75**



Order No.	Description	Filter type	PU
750-2000-ESD	Particle filter H13 and gas filter, Standard		1
750-2002-ESD	Particle filter H13 and gas filter, Cleanroom		1
750-2003-FSD	Particle filter H13 and gas filter, MEK		1

#### **Compact filter for MG 95**



Order No.	Description	Filter type	PU
950-2000-ESD	Particle filter H13 and gas filter, Standard		1
950-2002-ESD	Particle filter H13 and gas filter, Cleanroom		1
950-2003-ESD	Particle filter H13 and gas filter, MEK		1

### Pre-filter for PF-1000, BT 75

Order No.	Description	Filter type	PU
500-4000	Pre-filter for PF-1000, BT 75		5

#### Prefilter for MG75, MG 95

Order No.	Description	Filter type	PU
750-4100	Replacement filter for pre-filter		5







Professional

# Dispensers

Less is more ...



#### For every dispensing application



#### Reduce rework and waste

Reduced sources of errors due to



Efficient and cost orienated



#### Precise and clean results.



### KDS824A

#### Deluxe Shot Meter 230 V / 120 V



Order No. T005 31 636 99

- Shot time duration adjustable from 0,01 to 99,99 seconds
- · Vacuum feature prevents dripping
- Electrically actuated foot pedal
- · One channel without time controlled air



#### KDS834A

#### Economy Shot Meter 230 V / 120 V



Order No. T005 31 656 99

- Hot time duration adjustable from 0,01 to 99,99 seconds
- Vacuum feature prevent dripping
- Electrically actuated foot pedal



### **KDS806V**

#### Foot valve with vacuum

Order No. KDS8 06 V

- Basic ON-OFF function
- Foot actuated for excellent ergonomics
- · Work on compressed air input only, no electricity required
- 0-100 PSI regulator and gauge
- · Vacuum feature prevents dripping





# Vacuum Pick-up

### **KDS301**

#### Vacuum Pick-up Wand

Order No. KDS3 01

- Attaches to the air accessory port of the KDS824A
- Can be connected on a compressed air hose via a 4 mm outer diameter on the pressure reducer
- A finger control on the wand allows an easily pick up of small components
- Comes with three sizes of conductive suction cups KDS260S (3,2 mm), KDS260M (6,3 mm), KDS260L (9,5 mm)



# **Accessories for Vacuum Pick-up**

Order No.	Description
KDS260S	Suction Cup Small Ø 3,2 mm for KDS301
KDS260M	Suction Cup Medium Ø 6,3 mm for KDS301
KDS260L	Suction Cup Large Ø 9,5 mm for KDS301





# **Syringe Adapter**

# Metal Adapters Assemblies (universal)

- Metal syringe adapter with 6" (2m) air line and fitting.
- Plus directly into any short meters.
- Fitters all syringes usual in trade.



Order No.	Size	Airline Diameter	Pkt. Qty.
		Inch mm	
KDS805S6N	5CC	3/32 2.4	1
KDS810S6N	10CC	3/32 2.4	1

# **Accessory**



Order No.	Description	
KDS816V	Syringe Holder Stand	



# **Needles**

# **Stainless Steel Plastic Hub Dispensing Needles**



Order No.	Description	Gauge	Inside	Ø	Outsid	le Ø	Lengt	h	Colour	Pkt.
			Inch	mm	Inch	mm	Inch	mm		Qty.
KDS1412P	Tapered Tip Needles	14	0.067	1.70	0.083	2.11	0.5	12.70	Dark green	50
KDS141P	Tapered Tip Needles	14	0.067	1.70	0.083	2.11	1	25.40	Dark green	50
KDS1512P	Tapered Tip Needles	15	0.060	1.52	0.072	1.83	0.5	12.70	Orange	50
KDS1612P	Tapered Tip Needles	16	0.053	1.35	0.064	1.63	0.5	12.70	Purple	50
KDS161P	Tapered Tip Needles	16	0.053	1.35	0.064	1.63	1	25.40	Purple	50
KDS16112P	Tapered Tip Needles	16	0.053	1.35	0.064	1.63	1.5	38.10	Purple	50
KDS1712P	Tapered Tip Needles	17	0.045	1.14	0.060	1.52	0.5	12.70	White	50
KDS1812P	Tapered Tip Needles	18	0.038	0.97	0.050	1.27	0.5	12.70	Pink	50
KDS181P	Tapered Tip Needles	18	0.038	0.97	0.050	1.27	1	25.40	Pink	50
KDS1912P	Tapered Tip Needles	19	0.032	0.81	0.042	1.07	0.5	12.70	Brown	50
KDS191P	Tapered Tip Needles	19	0.032	0.81	0.042	1.07	1	25.40	Brown	50
KDS2012P	Tapered Tip Needles	20	0.026	0.66	0.035	0.89	0.5	12.70	Yellow	50
KDS201P	Tapered Tip Needles	20	0.026	0.66	0.035	0.89	1	25.40	Yellow	50
KDS2112P	Tapered Tip Needles	21	0.023	0.58	0.032	0.89	0.5	12.70	Green	50
KDS2212P	Tapered Tip Needles	22	0.019	0.48	0.028	0.71	0.5	12.70	Black	50
KDS221P	Tapered Tip Needles	22	0.019	0.48	0.028	0.71	1	25.40	Black	50
KDS2312P	Tapered Tip Needles	23	0.017	0.43	0.025	0.64	0.5	12.70	Light blue	50
KDS2512P	Tapered Tip Needles	25	0.012	0.30	0.020	0.51	0.5	12.70	Blue	50
KDS3012P	Tapered Tip Needles	30	0.006	0.15	0.012	0.30	0.5	12.70	Lavender	50
KDS660	Pieces Needle Kit									500
KDSSAMPLEPACK	Needle Sample Pack									5





# **Tapers Tip Needles**



Order No.	Description	Gauge	Inside	Ø	Colour	Pkt. Qty.
			Inch	mm		Qty.
KDS14TNP	Tapered Tip Needles	14	0.063	1.60	Salmon	50
KDS16TNP	Tapered Tip Needles	16	0.048	1.22	Grey	50
KDS18TNP	Tapered Tip Needles	18	0.034	0.86	Green	50
KDS20TNP	Tapered Tip Needles	20	0.024	0.61	Pink	50
KDS22TNP	Tapered Tip Needles	22	0.017	0.43	Blue	50

# **Miscellaneous Accessories**

Order No.	Description	Pkt. Qty.
KDS825	Panel Mount Coupler	1
KDS900	Male Connector Large Barb	5
KDS901	Female Connector for KDS301	1



# Electronic screwdriver

# POWER IS NOTHING WITHOUT CONTROL



#### Low noise level operations

Below emission level in hospitals during day duty, brushless motor, noise level < 55dBA



#### **Compatible units**

Analog and digital power units, clutch systems or electronic screwdrivers - all tools are compatible and for a variety of applications



#### No emissions

Perfect for industrial serial assembly with assembly tasks at low torque



ESD-safe

No electrostatic discharge



#### **Electronic screwdriver**

Professional

249 - 258





#### **Technical Data**





#### **WTS A**

WBTS35P Push to start

WTS D

Mains supply voltage	100 - 240 VAC				
Speed control	from 60 % to 100% of nomina	al speed			
Display	no	LED			
Operation panel	Simply rotary dial adjustment	Text display			
Torque range display	no	yes			
Order no.	T005 39 016 99	T005 39 006 99			
WBTS12L Lever start	✓	✓			
WBTS35L Lever start	✓	$\checkmark$			
WBTS35ECL Lever start	✓	<b>/ /</b>			
WBTS12P Push to start	✓	✓			

# Connecting Overview Screwdriver

# **WTS A**

#### **Analog Power Unit**



Order No. T005 39 016 99

- Simply rotary dial adjustment
- Soft start capability, ramp from 0 to 2 sec.
- ESD compilant housing



# WTS D

#### **Digital Power Unit**



Order No. T005 39 006 99

- Easy operation with text display and simple programming, multiple languages
- Soft start capability, ramp from 0 to 2 sec.
- Suitable for complex tightening applications
- ESD compilant housing
- Recommended ECL Electric Screwdriver



#### **Technical Data**

	WBTS12L	WBTS35L	WBTS35ECL	WBTS12P	WBTS35P
Rotation speed	650 UpM	800 UpM	800 UpM	650 UpM	800 UpM
Start	Lever start	Lever start	Lever start	Push to start	Push to start
Torque range	0,05 - 1,2Nm	0,5 - 3,5Nm	0,5 - 3,5Nm	0,05 - 1,2Nm	0,5 - 3,5Nm
For use with 1/4" bits	1/4"	1/4"	1/4"	1/4"	1/4"
Brushless, maintenance free motor	yes	yes	yes	yes	yes
Right and left rotation	yes	yes	yes	yes	yes
Low noise	<55dBA	<55dBA	<55dBA	<55dBA	<55dBA

# WBTS12L

#### Electric screwdriver with lever start









Order No. T005 39 091 99

- Lever start
- Torque setting via clutch spring compression
- 8-pin interface cable
- Connecting cable 2,5 m



Similar illustration

# WBTS35L

#### Electric screwdriver with lever start









Order No. T005 39 093 99

- Lever start
- Torque setting via clutch spring compression
- 8-pin interface cable
- Connecting cable 2,5 m



Similar illustration





# WBTS35ECL

#### Electric screwdriver with lever start

0,5 - 3,5 Nm

800 UpM

automatic 🔏



Order No. T005 39 095 99

- Lever start
- Torque setting via digital controller
- 8-pin interface cable
- Connecting cable 2,5 m

#### WBTS12P

#### Electric screwdriver push to start

0,05-1,2 Nm 650 UpM





Order No. T005 39 092 99



- Torgue setting via clutch spring compression
- 8-pin interface cable
- Connecting cable 2,5 m

### WBTS35P

Electric screwdriver push to start and 8-pin interface cable

0,5 - 3,5 Nm





Order No. T005 39 094 99

- Push to start
- Torgue setting via clutch spring compression
- Connecting cable 2,5 m







Similar illustration

# Accessories

### **WAH12**

#### 90° Angle head for WBTS12L



Order No. T005 87 677 01

• Especially for tight work spaces

### **WAH35**

#### 90° Angle head for WBTS35L



Order No. T005 87 677 02

• Especially for tight work spaces

### **WBAL**

#### **Balancer**

Order No. T005 87 677 03

• Working load limit from 0,4 to 1 kg





### **WCAB5M**

#### Connecting cable 5 m, 8-pin

Order No. T005 87 677 04

• Flexible connecting cable



# **WCAB5MS**

#### Connecting cable with twist 5 m, 8-pin

Order No. T005 87 677 05

· Flexible connecting cable with twist



### WTT5

#### Torque tester from 0,2 to 5 Nm

Order No. T005 87 677 06

- Tester for screwdriver calibration
- 3 units of torque measurements
- Automatic shut down
- 2 Display mode selectable
- Battery powered or power supply



# **Screwdriver Inserts**

# Phillips®-Bits

1/4" Hex Insert Bits-Limited Clearance





Order no.	Size	Overall length		Turned length (A)		Turned O	D (B)
		Inch	mm	Inch	mm	Inch	mm
446-0X	0	1	25	7/16	11	0.108	4.06
446-1X	1	1	25	7/16	11	0.108	4.06
446-2X	2	1	25	7/16	11	0.108	4.06

# Pozidriv® Bits

1/4" Hex Insert Bits





Order no.	Size	Overall le	Overall length		Turned length (A)		Turned OD (B)	
		Inch	mm	Inch	mm	Inch	mm	
440-1-PZDX	1	1	25					
440-2-PZDX	2	1	25					
440-215-PZDX	2	1 1/2	38					
440-22-PZDX	2	2	51					
440-3-PZDX	3	1	25					
440-4-PZDX	4	1 1/4	32					
446-1-PZDX	1	1	25	7/16	11	0.18	4.6	
446-2-PZDX	2	1	25	7/16	11	0.18	4.6	

# **Slotted Bits**

1/4" Hex Insert Bits -Limited Clearance







Order no.	Screw size	Lenght		Blade Thi	Blade Thickness (A)		Blade Width / Body	
		Inch	mm	Inch	mm	Inch	mm	
445-000X	1F-2R	0.984	25	0.021	0.53	0.125	3.2	
445-00X	2F-3R	0.984	25	0.025	0.64	0.140	3.6	
445-0X	3F-4R	0.984	25	0.030	0.76	0.154	3.9	
445-10X	4F-5R	0.984	25	0.034	0.86	0.185	4.7	
445-20X	5F-6R	0.984	25	0.036	0.91	0.216	5.5	
445-30X	6F-7R	0.984	25	0,038	0.97	0,248	6.3	





# Torx® Bits

#### 1/4" Hex Insert Bits





Order no.	Size	Overall I	ength	Order no.	Size	Overall	Overall length	
		Inch	mm			Inch	mm	
440-TX-05X	T-5	1	25	440-TX-15X	T-15	1	25	
440-TX-06X	T-6	1	25	440-TX-20X	T-20	1	25	
440-TX-07X	T-7	1	25	440-TX-25X	T-25	1	25	
440-TX-08X	T-8	1	25	440-TX-27X	T-27	1	25	
440-TX-09X	T-9	1	25	440-TX-30X	T-30	1	25	
440-TX-10X	T-10	1	25	440-TX-40X	T-40	1	25	

# **Socket Head Bits**

#### 1/4" Hex Insert Bits - Metric





Order no.	Size	Overall le	ength	Order no.	Size	Overall le	ength	
		Inch	mm			Inch	mm	
185-1.5MM	1.5 mm	1	25	185-6MM	6.0 mm	1 5/16	33	
185-2MM	2 mm	1	25	185-7MM	7.0 mm	1 1/4	32	
185-2.5MM	2.5 mm	1	25	185-8MM	8.0 mm	1 1/4	32	
185-3MM	3.0 mm	1	25	185-9MM	9.0 mm	1 1/4	32	
185-4MM	4.0 mm	1 5/16	33	185-10MM	10.0 mm	1 1/4	32	
185-5MM	5.0 mm	1.5/16	33					

# **Bit Holder**

#### Hex Drive for 1/4" Hex Inserts



Order no.	Size	Overall I	verall length					
		Inch	mm					
M-490-2	2	2.00	51	Magnetic				
M-490-NR	2 31/32	2.95	75	Magnetic; no lock ring				
M-490	2 31/32	2.95	75	Magnetic				
M-497	2 3/32	3.11	79	Magnetic; Ø 3/8" (Ø 9,5 mm) reduced dia.				



# **Slotted Drive**

#### 1/4" Hex Power Drive









Order no.	Screw size	Lenght		Blade Thickness (A)		Blade Width / Body	
		Inch	mm	Inch	mm	Inch	mm
320-000X	1F-2R	1.929	49	0.022	0.56	0.122	3.10
326-000X	1F-2R	2.756	70	0.022	0.56	0.122	3.10
320-00X	2F-3R	1.929	49	0.26	0.66	0.134	3.40
326-00X	2F-3R	2.756	70	0.026	0.66	0.134	3.40
320-0X	3F-4R	1.929	49	0.030	0.76	0.151	3.84
326-0X	3F-4R	2.756	70	0.030	0.76	0.151	3.84
320-1X	4F-6R	1.929	49	0.034	0.86	0.187	4.75
326-1X	4F-5R	2.756	70	0.034	0.86	0.187	4.75
320-20X	5F-6R	1.929	49	0.036	0.91	0.215	5.46
326-20X	5F-6R	1.929	49	0.91	0.91	0.215	5.46
320-2X	5F-6R	1.929	49	0.036	0.91	0.250	6.35
326-2X	5F-6R	2.756	70	0.036	0.91	0.250	6.35

# **Socket Head Drive**

#### 1/4" Hex Power Drive - Metric





Order no.	Size	Overall le	ngth	Order no.	Size	Overall le	ngth
		Inch	mm			Inch	mm
AM-1.5mm	1,5 mm	1 15/16	49	AM-5mm	5,0 mm	1 15/16	49
AM-2mm	2,0 mm	1 15/16	49	AM-5mm-4	5,0 mm	4	102
AM-2.5mm	2,5 mm	1 15/16	49	AM-6mm	6,0 mm	1 15/16	49
AM-3mm	3,0 mm	1 15/16	49	AM-6mm-4	6,0 mm	4	102
AM-3mm-3	3,0 mm	3	76	AM-7mm	7,0 mm	1 15/16	49
AM-3mm-4	3,0 mm	4	102	AM-8mm	8,0 mm	1 15/16	49
AM-4mm	4,0 mm	1 15/16	49	AM-10mm	10,0 mm	1 15/16	49

# Pozidriv®-Drive

#### 1/4" Hex Power Drive







Order no.	Size	Overall length		Body-Ø (B)		Turned length (A)	
		Inch	mm	Inch	mm	Inch	mm
491-PZDX	1	1 15/10	49	3/10	4.6	1 1/4	32
491-A-PZDX	1	2 3/4	70	3/16	4.8	2	51
492-PZDX	2	1 15/16	49	1/4	6.4	1 1/4	32
492-A-PZDX	2	2 3/4	70	1/4	6.4	2	51
493-PZDX	3	1 15/16	49	5/16	7.9	1	25
493-A-PZDX	3	2 3/4	70	5/16	7.9	1 3/4	44



# Torx® Drive

#### 1/4" Hex Power Drive





Order no.	Size	Overall ler	ngth	Body-Ø
		Inch	mm	mm
49-TX-05	T-5	1 15/16	49	3.0
49-A-TX-05	T-5	2 3/4	70	3.0
49-TX-06	T-6	1 15/16	49	3.0
49-A-TX-06	T-6	2 3/4	70	3.0
49-TX-07	T-7	1 15/16	49	3.0
49-A-TX-07	T-7	2 3/4	70	3.0
49-A-TX-08	T-8	2 3/4	70	3.0
49-TX-09	T-9	1 15/16	49	3.0
49-A-TX-09	T-9	2 3/4	70	3.0
49-TX-10	T-10	1 15/16	49	3.8
49-A-TX-10	T-10	2 3/4	70	3.8
49-TX-15	T-15	1 15/16	49	3.8
49-A-TX-15	T-15	2 3/4	70	3.8
49-TX-20	T-20	1 15/16	49	4.3
49-A-TX-20	T-20	2 3/4	70	4.3
49-TX-25	T-25	1 15/16	49	4.0
49-B-TX-25	T-25	3 1/2	89	4.9
49-TX-27	T-27	1 15/16	49	5.5
49-B-TX-27	T-27	3 1/2	89	5.5
49-TX-30	T-30	1 15/16	49	6.0
49-B-TX-30	T-30	3 1/2	89	6.0
49-TX-40	T-40	1 15/16	49	7.8
49-B-TX-40	T-40	3 1/2	89	7.8

# Phillips® Drive

#### 1/4" Hex Power Drive







Order no.	Size	Overall length		Body-Ø (B)		Turned length (A)	
		Inch	mm	Inch	mm	Inch	mm
4910X	0	1 15/16	49	1/8	3.2	1 1/4	32
4910-AX	0	2 3/4	70	1/8	3.2	2	51
491X	1	1 15/16	49	3/16	4.8	1 1/4	32
491-AX	1	2 3/4	70	3/16	4.8	2	51
492X	2	1 15/16	49	1/4	6.4	1 1/4	32
492-AX	2	2 3/4	70	1/4	6.4	2	51
493X	3	1 15/16	49	5/16	7.9	1	25
493-AX	3	2 3/4	70	5/16	7.9	1 1/4	44



# Precision tools



Side cutters and tip cutters	262
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	325
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#### **Precision tools**

Side cutters and tip cutters, pliers, tweezers, special Erem tools, toolkits









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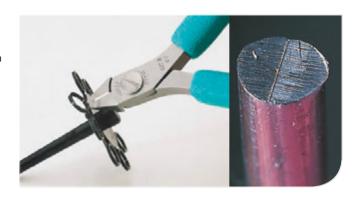
# Special applications

# Side cutters for use in medical device manufacturing

The 632NCF miniature side cutter is ideally suited for soft material such as silicone tubes in medical device applications, precision connector seals or miniature rubber seals.

The miniature cutter is also the ideal tool for cutting soft synthetic parts, e.g. in the manufacture of hearing aids.

The cutting edges of the 632NCF side cutter are precision-ground to an extremely high level. This enables the cutter to deliver a razor-like full-flush cut.



#### Tip cutters to remove fine pitch SMD ICs

A simple method to remove SMD ICs is to cut each of the individual leads to remove the device and then reflow the joint with a soldering iron and remove the component leads from the board.

The solder left on the board can then be removed with a desoldering tool or desolder braid and a new component fitted.

The 670EP and 670EPF have fine pointed tapered and relieved heads that are able to fit between individual leads and cut them without causing damage to the printed circuit.



# Tungsten-carbide cutter for the preparation of cardio-vascular stents

A stent is a vascular-wall prop. It is a lattice-shaped tube made of stainless steel or nickel-titanium. It serves to hold open constricted coronary blood vessels and improves the flow of blood through the vessels.

It is important in stent manufacture that the cut end of any wire in the lattice is as flat as possible, otherwise it will be necessary rework the stents.

These side cutters have fine polished carbide cutting blades to accurately cut the lattice and reduce the need for rework.



# High-precision side cutters for cutting stainless wires

The 599TFO has wear resistant tungsten-carbide cutting edges and all round capability. It is able to cut VectranTM braided wires, fiber optics, Kevlar® and small stainless steel braids and wires.

A further application lies in telecommunications, i.e. working on fiber-optic cables, Kevlar\* silks and piano wires.







The quality and performance of Erem precision tweezers are the result of more than 40 years of development and expertise.

Erem is one of the leaders in the development of high-precision tools for a wide variety of applications in electronics, aeronautical engineering, light engineering, telecommunications, laboratory technology, medicine and the jewelry, watchmaking and goldsmithing industries.



#### Tweezers for biology and laboratory applications

Erem micro-tweezers are suitable for use in biology (e.g. model 5MBS, 5FSA or M5S).

These tweezers with very pointed tips make it possible to access tight spaces and offer excellent visibility when performing precision work and when working under a microscope.

High-precision tweezers are particularly suitable for analysis applications and the handling of tissues, fine threads and other very small objects.



#### Tweezers for use in the jewelry industry

These stainless steel tweezers with Teflon® coated tips (e.g. type 2ASASLT) are particularly suited for use in the jewelry industry. They are robust and the Teflon® coated tips provide a non-stick surface.

Titanium tweezers type like 3CTA are also ideal for this application. Their light weight maintains fingertip control over extended working periods and their resistance to high temperatures allows them to be used in applications that might use gas flames.



# Tweezers for use in light engineering and dental applications

Erem offers special gripping pliers for applications in light engineering. The type 940AS lockable gripping tweezers can withstand a tensile force of 5 kg and can securely hold small wires.

The stainless steel construction allows the tweezers to be sterilized in an autoclave.





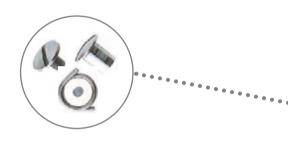
# Side cutters and tip cutters

# FOR ALMOST EVERY APPLICATION

# Internal patented Erem Magic Spring

The Magic Spring system used in Erem precision tools is unique. It is integral to the cutting head and provides a constant closing and re-opening force. It is highly reliable, makes the tools easy to use and reduces operator fatigue.

- Reduce costs thanks to long life
- Constant spring force
- Guarantees more than 1 million operations



#### **High-precision screw joint**

This self locking screw joint system gives a smooth cutting and opening action and ensures that there is no blade overlap or play.

- Smooth jaw action with no play
- Smooth cutting operation with no jaw overlapping



# Induction-hardened cutting edges

The cutting blades of Erem cutters are hardened to Rockwell 63-65 HRc by an induction-heating process.

High durability thanks special material selection

#### **Special tool steel**

Erem electronics tools are made from bright steel. They are not drop forged. The special tool steel is made using a unique Swiss processing technique.

The bright tool steel gives additional strength and toughness to the tools to promote a long service life.

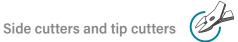




#### ESD-safe

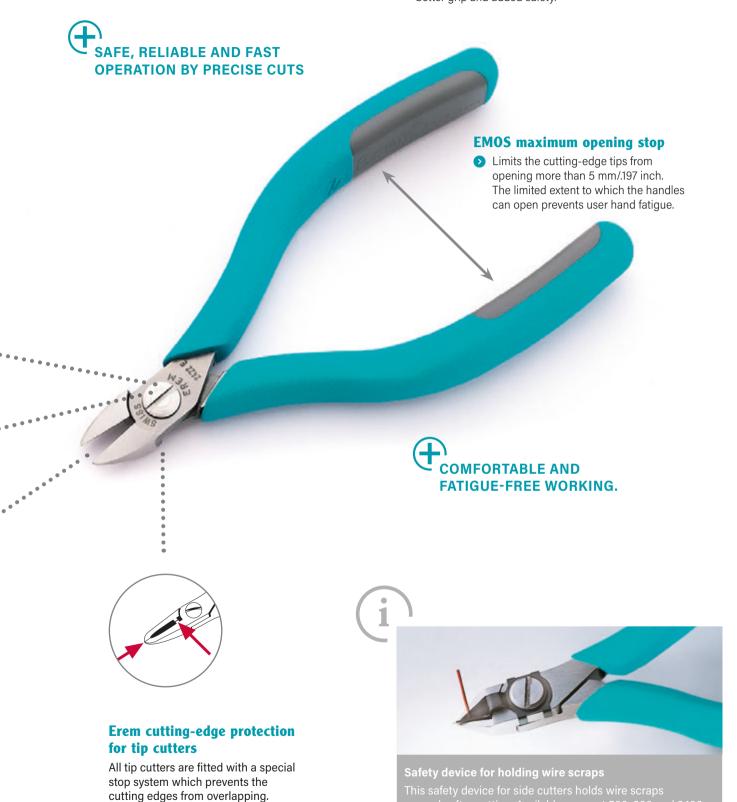
The interchangeable foam-cushion handles are ESD-safe and are fitted as standard on all Erem cutters and pliers.





#### **Ergonomically shaped handles**

For high comfort, better grip and added safety.



# **Cut shape**

There are three blade options, which determine the shape left on a lead after cutting.



#### Semi-flush

This cut leaves a pyramidal tip at the end of the wire. It is particularly suitable for standard jobs where the final shape does not play a significant role. Cutters with this cut are suitable for both soft copper wires and very hard wires such as stainless steel.



#### Flush

This cut leaves a much smaller tip at the end of the wire than the semi-flush cut – without reducing the cutting ability. The cutting edges are finer than on semi-flush cutters. The effort exerted when cutting is less and the load on the component is reduced. Flush wire ends reduce the effort needed to fit components on printed-circuit boards. Erem guarantees precise cutting even after frequent use.



#### Super full flush

Only Erem offers you a super full flush cut. This cut provides absolutely flush wire ends.

No rework is needed. Cutters with this cut are absolutely precision-ground and sharpened. The effort exerted when cutting is low, as is the load on the component caused by the cut. Soldering tags in soldering-bath procedures are prevented. Cutters of this type are used in applications for microelectronics, space travel or medical technology. These cutters are suitable for soft wires.







m

Competito











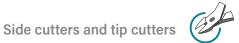
#### Re-sharpening

Erem is your service partner. All Erem side and tip cutters except those with carbide insert blades can be resharpened up-to three times. Carriage charges will apply.

#### Replacement parts

Erem cutters and pliers and their component parts are warranted against manufacturing defects. Magic springs, precision joint components are available as spare parts.







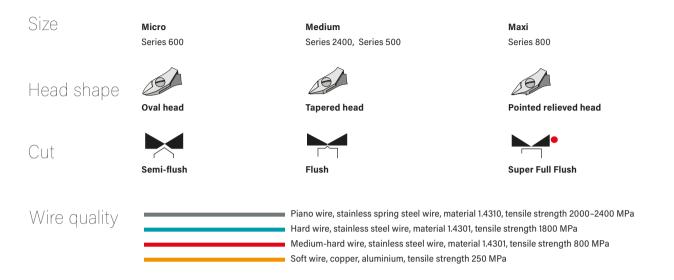
# **Choosing the right tool**

	Micro Series 600	Medium Series 2400 MagicSense	Medium Series 500	Maxi Series 800	Tungsten- carbide cutters
	Miniature cutters for fine wires.	Medium-size cut Combines robus visibility and acc	tness,	The strongest and most robust head	
and accessibility		Optimized ergonomic shape and an improved grade of hardness.		size cuts large wire diameters.	
Tip cutter Straight relieved head  • Horizontal and vertical cuts  • Cutting in hard-to-reach areas	<b>✓</b>	✓	<b>✓</b>		
Tip cutter Pointed relieved head  Narrowest head shape  Optimum access even to extremely hard-to-reach areas	<b>~</b>		<b>✓</b>	<b>✓</b>	<b>✓</b>
Tip cutter Angled narrow head  • Precise cuts at different working angles		<b>✓</b>	<b>✓</b>		
Tip cutter Angled wide head  • Precise cuts at different working angles	<b>✓</b>	<b>✓</b>	<b>✓</b>		<b>✓</b>
Side cutter Tapered head  Straight edges and taper to a point  Access to difficult to reach areas without reducing the cutting ability	<b>~</b>	<b>✓</b>	<b>✓</b>	<b>✓</b>	<b>✓</b>
Side cutter Oval head  • Cutting in easy accessable areas  • Offers the highest cutting capacity		<b>✓</b>	<b>✓</b>	<b>✓</b>	<b>✓</b>

High cutting ability

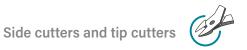


# **Choosing the right tool**











Maxi Seri	es 800		mm Inch	1	0,2	0,4		1	0,9			1,4 .055			1,9 .074
$\overline{}$	812N	Semi-flush													
10	896E	Semi-flush													
	822N	Flush													
19/	886E	Flush													
19	884E	Flush													

Tungsten-	-carbide c	utters		mm Inch	l	0,2		0,4		0,7	0,9						1,9
	622TX		Flush														
10	599T		Semi-flush														
	599TF		Flush														
	595T		Semi-flush														
	595TF		Flush							_							
	2476TX1		Flush														
	576TX1		Flush														
	2476TX		Flush														
23	576TX		Flush														
	<b>503ET</b> 30°		Semi-flush							_							
	<b>503ETF</b> 30°		Semi-flush							_							



# **Series 600 Micro**



- A = Length of cutting edges
- B = Head width
- C = Head thickness
- D = Head length

### Side cutter - oval head





- 4.331 Inch / 110 mm
- **1**.69 oz. / 48 g

- This is the most widely used head shape.
- Fits for all cutting applications where easy access is given
- It is robust and size for size offers the highest cutting capacity.

Model	Cut	Α		В		С		D		Max. cuttin	g capability	in mm
		Inch	mm	Inch	mm	Inch	mm	Inch	mm	Hard wire	Medium hardness	Copper wire
612N	Semi Flush	0.354	9	0.354	9	0.236	6	0.590	15	Ø 0,5	Ø 0,8	Ø 1,3
T622N	Flush	0.354	9	0.354	9	0.236	6	0.590	15	-	Ø 0,8	Ø 1,3
632N	Super full flush	0.354	9	0.354	9	0.236	6	0.590	15	-	Ø 0,7	Ø 1,3
622NA	Flush	0.354	9	0.354	9	0.236	6	0.590	15	-	Ø 0,7	Ø 1,0

# Tip cutter - pointed relieved head





- 4.331 Inch / 110 mm
- **1.69 oz. / 48 g**

- This is the narrowest head shape.
- The underside is relieved and facilitates optimum access even to extremely hard-to-reach areas.

Model	Cut	Α		В		С		D		Max. cuttir	ng capability	in mm
		Inch	mm	Inch	mm	Inch	mm	Inch	mm	Hard wire	Medium hardness	Copper wire
622NB	Flush	0.354	9	0.354	9	0.236	6	0.590	15	-	Ø 0,6	Ø 0,8
676E	Flush	0.354	9	0.354	9	0.236	6	0.590	15	-	Ø 0,6	Ø 0,8
776E	Super full flush	0.354	9	0.354	9	0.236	6	0.590	15	-	Ø 0,6	Ø 0,8
632NCF	Super full flush	0.354	9	0.354	9	0.236	6	0.590	15	materials precision	, e.g. small si on connecto	cuts on soft licone tubes, r seals, mini- coft synthetic parts

# Tip cutter - straight short relieved head





- 4.331 Inch / 110 mm
- **1.69 oz. / 48 g**

 Suitable for cutting SMD and micro-package contacts.

Model	Cut	Α		В		С		D		Max. cuttin	g capability	in mm
		Inch	mm	Inch	mm	Inch	mm	Inch	mm	Hard wire	Medium hardness	Copper wire
670E	Flush	0.354	9	0.354	9	0.236	6	0.709	18	-	Ø 0,5	Ø 0,8
670EP	Flush	0.354	9	0.354	9	0.236	6	0.709	18		Ø 0,5	Ø 0,6
670EPF	Flush	0.354	9	0.354	9	0.236	6	0.709	18	-	Ø 0,4	Ø 0,6



# Series 2400 MagicSense



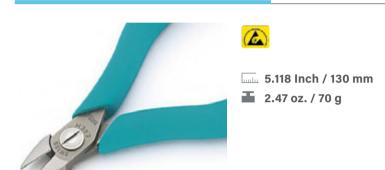
A = Length of cutting edges

B = Head width

C = Head thickness

D = Head length

### Side cutter - oval head



- This is the most widely used head shape.
- Fits for all cutting applications where easy access is given
- It is robust and size for size offers the highest cutting capacity.
- Erem cutters and pliers with ergonomic handle.
- The ergonomic handle and special materials ensure a soft feel, operating comfort and safety.

Model	Cut	Α	В	С	D	Max. cuttir	ng capability	in mm
		Inch mm	Inch mm	Inch mm	Inch mm	Hard wire	Medium hardness	Copper wire
2412E	Semi Flush	0.472 12	0.433 11	0.236 6	0.748 19	Ø 0,5	Ø 1,0	Ø 1,6
2422E	Flush	0.472 12	0.433 11	0.236 6	0.748 19	-	Ø 1,0	Ø 1,6
2432E	Super full flush	0.472 12	0.433 11	0.236 6	0.748 19	-	Ø 0,8	Ø 1,6



# Side cutter - tapered



- The jaws of the cutter have straight edges and taper to a point.
- This head shape allows access to difficult to reach areas but reduces the cutting capacity in comparison to the same size oval head cutter.
- Erem cutters and pliers with ergonomic handle. The ergonomic handle and special materials ensure a soft feel, operating comfort and safety.

Model	Cut	Α	В	С	D	Max. cuttir	ng capability	in mm
		Inch mm	Inch mm	Inch mm	Inch mm	Hard wire	Medium hardness	Copper wire
2477E	Flush	0.472 12	0.433 11	0.236 6	0.742 19	-	Ø 1,0	Ø 1,3

# Tip cutter - angled wide head



- The angled head provides for precise cuts at different working angles.
- Erem cutters and pliers with ergonomic handle. The ergonomic handle and special materials ensure a soft feel, operating comfort and safety.

Model	Cut	Α	В		С		D		Max. cuttin	ıg capability	in mm
		Inch m	m Inch	mm	Inch	mm	Inch	mm	Hard wire	Medium hardness	Copper wire
2403E	Flush	0.354 9	0.433	11	0.236	6	0.748	19	- W	Ø 1,0 vide, robust l	Ø 1,6 nead, fine cut
2404E	Flush	0.354 9	0.433	11	0.236	6	0.787	20	-		Ø 1,3 03E, but with ounded head



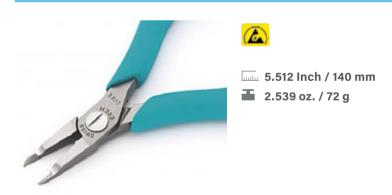
# Tip cutter - angled narrow head



- The angled head provides for precise cuts at different working angles.
- Erem cutters and pliers with ergonomic handle. The ergonomic handle and special materials ensure a soft feel, operating comfort and safety.

Model	Cut	Α	В		С		D		Max. cuttin	g capability	in mm
		Inch m	nm Inch	mm	Inch	mm	Inch	mm	Hard wire	Medium hardness	Copper wire
2482E	Flush	0.236 6	0.433	11	0.236	6	1.024	20	cii con	rcuit boards, nections, ca	Ø 1,2 on printed- component n be used in applications
2475E	Flush	0.157 4	0.433	11	0.236	6	0.866	22	- W	ork on hybri	Ø 0,6 fine cutting id circuits of components

# Tip cutter - straight long relieved head



- This head is suitable for horizontal and vertical cuts.
- The long tips facilitate cutting in hard-to-reach areas.
- Erem cutters and pliers with ergonomic handle. The ergonomic handle and special materials ensure a soft feel, operating comfort and safety.

Model	Cut	Α	В		С		D		Max. cuttin	g capability	in mm
		Inch mm	Inch r	mm	Inch	mm	Inch	mm	Hard wire	Medium hardness	Copper wire
2470E	Flush	0.157 4	0.433 1	11	0.236	6	1.142	29	-	Ø 0,4	Ø 0,6
2676E	Flush	0.354 9	0.354	9	0.236	6	0.590	15	-	Ø 0,6 mm / .023 Inch	Ø 0,8 mm / .031 Inch

# Series 500 Medium



A = Length of cutting edges

B = Head width

C = Head thickness

D = Head length

### Side cutter - oval head





4.528 Inch / 115 mm

**2**.363 oz. / 67 g

- This is the most widely used head shape.
- Fits for all cutting applications where easy access is given
- It is robust and size for size offers the highest cutting capacity.

Model	Cut	Α	В	С	D	Max. cuttir	ng capability	in mm
		Inch mm	Inch mm	Inch mm	Inch mm	Hard wire	Medium hardness	Copper wire
512N	Semi Flush	0.472 12	0.433 11	0.256 6.5	0.748 19	Ø 0,5	Ø 1,0	Ø 1,6
512E	Semi Flush	0.472 12	0.433 11	0.256 6.5	0.748 19	Ø 0,5	Ø 1,0 bu	Ø 1,6 rnished head
522N	Flush	0.472 12	0.433 11	0.256 6.5	0.748 19	-	Ø 1,0	Ø 1,6
599E	Flush	0.472 10	0.433 11	0.256 6.5	0.669 17	-	Ø 1,0 short	Ø 1,6 , robust head
532N	Super full flush	0.472 10	0.433 11	0.256 6.5	0.748 19	-	Ø 0,8	Ø 1,6



# Side cutter - tapere head





- 4.528 Inch / 115 mm
- **2.363 oz. / 67 g**

- · The jaws of the cutter have straight edges and taper to a point.
- This head shape allows access to difficult to reach areas but reduces the cutting capacity in comparison to the same size oval head cutter.

Model	Cut	Α	В	C D		Max. cutting capability in mm		
		Inch mm	Inch mm	Inch mm	Inch mm	Hard wire	Medium hardness	Copper wire
595E	Flush	0.472 12	0.433 11	0.256 6.5	0.748 19	-	Ø 1,0	Ø 1,3 apered head
577E	Flush	0.472 10	0.433 11	0.256 6.5	0.669 17	-	Ø 1,0 tapered	Ø 1,3 d, short head

# Tip cutter - angled wide, robust head





- 4.331 Inch / 110 mm
- **2.363 oz. / 67 g**
- ∡ 30°

• The angled head provides for precise cuts at different working angles.

Model	Cut	Α	В	С	D	Max. cuttir	ng capability	capability in mm	
		Inch mm	Inch mm	Inch mm	Inch mm	Hard wire	Medium hardness	Copper wire	
503E	Flush	0.354 9	0.433 11	0.256 6.5	0.748 19	-	Ø 1,0 wide	Ø 1,6 , robust head	
504AE	Flush	0.354 9	0.433 11	0.256 6.5	0.748 19		Ø 0,8 pointed, r	Ø 1,3 ounded head	

# Tip cutter - angled narrow head





- 4.724 Inch / 120 mm
- **2.399 oz. / 68 g**
- **∡** 35°

- The angled head provides for precise cuts at different working angles.
- Narrow, robust head, suitable for working with high cutting force in confined areas.

Model	Cut	Α	В	B C [		Max. cutting capability in mm		
		Inch mm	Inch mm	Inch mm	Inch mm	Hard wire	Medium hardness	Copper wire
555E	Flush	0.236 6	0.433 11	0.256 6.5	0.945 24	-	Ø 0,6	Ø 1,3



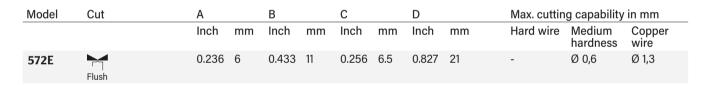


4.528 Inch / 115 mm

**2**.399 oz. / 68 g

∠ 40°

· Relieved cutting edge for easy access.







4.528 Inch / 115 mm

**2.399 oz. / 68 g** 

**∠** 40°

 Suitable for working on printed-circuit boards, component connections, can be used in both 90° and 180° applications

Model	Cut	Α	В	С	D	Max. cutting capability in n	
		Inch mm	Inch mm	n Inch mm	Inch mm	Hard wire Medium Co hardness wir	pper re
582E	Flush	0.236 6	0.433 11	0.256 6.5	1.024 26	- Ø 0,6 Ø 1	1,3



#### Side cutters and tip cutters | Series 500 Medium







- 4.528 Inch / 115 mm
- **2**.364 oz. / 67 g
- ∡ 45°

- Suitable for working on printed-circuit boards, component connections, can be used in both 90° and 180° applications.
- · With safety device for wire scraps.

Model	Cut				Max. cuttin	g capability	in mm					
		Inch	mm	Inch	mm	Inch	mm	Inch	mm	Hard wire	Medium hardness	Copper wire
582EW	Flush	0.236	6	0.433	11	0.256	6.5	1.024	26	-	Ø 0,6	Ø 1,3





4.528 Inch / 115 mm

**2**.399 oz. / 68 g

- High precision tip cutter, bent.
- Practical rework tool.
- For cutting DIL contacts directly on the component.
- Ideal for densely printed baords.
- Non-reflecting surface
- ESD-safe
- One screwdriver included for fine adjustments.

Model	Cut	Α	В	С	D	Max. cutting capability in mm		
		Inch mm	Inch mm	Inch mm	Inch mm	Hard wire Medium Copper hardness wire		
593AE	Flush	0.157 4	0.433 11	0.256 6.5	1.024 26	ø 0,4		





4.528 Inch / 115 mm

**2**.363 oz. / 67 g

∡ 45°

• Suitable for fine cutting work on hybrid circuits or miniature components.

Model	Cut	Α	В		C D		Max. cutting capability in mm				
		Inch n	nm Inch	mm	Inch	mm	Inch	mm	Hard wire	Medium hardness	Copper wire
575E	Flush	0.157 4	1 0.433	11	0.256	6.5	0.866	22	-	Ø 0,2	Ø 0,6

# Tip cutter - pointed relieved head



- This is the narrowest head shape.
- The underside is relieved and facilitates optimum access even to extremely hard-to-reach areas

Model	Cut	Α	В		C D			Max. cutting capability in mm			
		Inch mm	Inch	mm	Inch	mm	Inch	mm	Hard wire	Medium hardness	Copper wire
592E	Flush	0.472 12	0.433	11	0.256	6.5	0.748	19	-	Ø 0,4	Ø 0,8
792E	Super full flush	0.472 12	0.433	11	0.256	6.5	0.748	19	-	Ø 0,4	Ø 0,6

# Tip cutter - straight long relieved head



- This head is suitable for horizontal and vertical cuts.
- The long tips facilitate cutting in hard-to-reach areas.
- · For cutting at extreme tips

Model	Cut	Α	В		C D		Max. cutting capability in mm				
		Inch i	mm Inch	mm	Inch	mm	Inch	mm	Hard wire	Medium hardness	Copper wire
570E	Flush	0.157	4 0.433	11	0.256	6.5	1.142	29	-	Ø 0,6	Ø 1,2

# Tip cutter - straight head for vertical use



• Tip cutter for fine wire, Cu 0,8 mm

Model	Cut	Α		В		C D		Max. cutting capability in mm				
		Inch	mm	Inch	mm	Inch	mm	Inch	mm	Hard wire	Medium hardness	Copper wire
573E	Flush	0.157	4	0.433	11	0.256	6.5	1.142	29	-	Ø 0,4	Ø 0,6



# Series 800 Maxi



- A = Length of cutting edges
- B = Head width
- C = Head thickness
- D = Head length

### Side cutter - oval head





- 4.724 Inch / 120 mm
- **2**.363 oz. / 67 g

- This is the most widely used head shape.
- Fits for all cutting applications where easy access is given
- It is robust and size for size offers the highest cutting capacity.

Model	Cut	Α	В	C D		Max. cutting capability in mm		
		Inch mn	Inch mi	m Inch mm	Inch mm	Hard wire	Medium hardness	Copper wire
812N	Semi Flush	0.590 15	0.531 13.	5 0.295 7.5	0.827 21	Ø 0,6	Ø 1,2	Ø 1,8
896E	Semi Flush	0.590 15	0.531 13.	5 0.295 7.5	0.827 21	Ø 0,6 for	•	Ø 1,8 wires, kovar, onnector pins
822N	Flush	0.590 15	0.531 13.	5 0.295 7.5	0.827 21	-	Ø 1,2	Ø 1,8

# Side cutter - tapered head





4.724 Inch / 120 mm

**2.928 oz. / 83 g** 

 The jaws of the cutter have straight edges and taper to a point. This head shape allows access to difficult to reach areas but reduces the cutting capacity in comparison to the same size oval head cutter.

Model	Cut	Α	В	С	D	Max. cuttir	Max. cutting capability in mm		
		Inch mm	Inch mm	Inch mm	Inch mm	Hard wire	Medium hardness	Copper wire	
886E	Flush	0.590 15	0.531 13.5	0.295 7.5	0.827 21	-	Ø 1,0	Ø 1,8	

# Tip cutter - pointed relieved head





4.724 Inch / 120 mm

**2.857 oz. / 81 g** 

- This is the narrowest head shape.
- · The underside is relieved and facilitates optimum access even to extremely hard-to-reach areas.

Model	Cut	Α	В	В		С			Max. cutting capability in mm		
		Inch m	mm Inc	h mm	Inch	mm	Inch	mm	Hard wire	Medium hardness	Copper wire
884E	Flush	0.590 1	5 0.5	31 13.5	0.295	7.5	0.827	21	-	Ø 0,8	Ø 1,6



# Tungsten-carbide cutters



A = Length of cutting edges

B = Head width

C = Head thickness

D = Head length

# Side cutter - oval head, Miniature cutter





4.528 Inch / 115 mm

**2**.36 oz. / 67 g

- This is the most widely used head shape.
- Fits for all cutting applications where easy access is given
- It is robust and size for size offers the highest cutting capacity.

Model	Cut	Α	В		С		D		Max. cutt	ing capabi	lity in mm	
		Inch	Inch	mm	Inch	mm	Inch	mm	Piano wire	Hard wire	Medium hardness	Copper wire
622TX		0.315 8	0.354	9	0.236	6	0.590	15	Ø 0,2	Ø 0,4	Ø 0,6	Ø 1,2
	Flush										min	iature cutter
599T		0.472 12	0.433	11	0.256	6.5	0.748	19	Ø 0,6	Ø 0,8	Ø 1,0	Ø 1,5
	Flush											
599TF		0.472 12	0.433	11	0.256	6.5	0.748	19	Ø 0,6	Ø 0,8	Ø 1,0	Ø 1,5
	Semi Flush											



# Side cutter - tapered head



- 4.528 Inch / 115 mm
- **2**.36 oz. / 67 g

- The jaws of the cutter have straight edges and taper to a point.
- This head shape allows access to difficult to reach areas but reduces the cutting capacity in comparison to the same size oval head cutter.

Model	Cut	Α		В		С		D		Max. cutt	ing capabi	lity in mm	
		Inch		Inch	mm	Inch	mm	Inch	mm	Piano wire	Hard wire	Medium hardness	Copper wire
595T	Semi Flush	0.472	12	0.433	11	0.256	6.5	0.748	19	Ø 0,4	Ø 0,6	Ø 0,8	Ø 1,5
595TF	Flush	0.472	12	0.433	11	0.256	6.5	0.748	19	Ø 0,4	Ø 0,6	Ø 0,8	Ø 1,5
2476TX1	Flush	0.433	11	0.433	11	0.236	6	0.011	19	Ø 0,3	Ø 0,4	Ø 0,5	Ø 1,0
2447P					9		6.5						
2448P					-		-						
576TX1	Flush	0.433	11	0.433	11	0.256	6.5	0.011	19	Ø 0,3	Ø 0,4	Ø 0,5	Ø 1,0

# Tip cutter - pointed relieved head





- 4.528 Inch / 115 mm
- **2**.36 oz. / 67 g

- This is the narrowest head shape.
- The underside is relieved and facilitates optimum access even to extremely hard-to-reach areas.
- Series 2400 MagicSense model

Model	Cut	Α	В		С		D		Max. cutti	ing capabil	ity in mm	
		Inch	Inch	mm	Inch	mm	Inch	mm	Piano wire	Hard wire	Medium hardness	
576TX	Flush	0.433 11	0.433	11	0.256	6.5	0.748	19	Ø 0,1	Ø 0,2	Ø 0,3	Ø 1,0



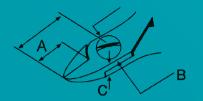
# Tip cutter - angled wide head



• The angled head provides for precise cuts at different working angles.

Model	Cut	Α		В		С		D		Max. cutt	ing capabi	lity in mm	
		Inch		Inch	mm	Inch	mm	Inch	mm	Piano wire	Hard wire	Medium hardness	Copper wire
503ET	Semi Flush	0.354	9	0.433	11	0.256	6.5	0.748	19	Ø 0,4	Ø 0,6	Ø 0,8	Ø 1,2
503ETF	Flush	0.354	9	0.433	11	0.256	6.5	0.787	20	Ø 0,4	Ø 0,6	Ø 0,8	Ø 1,2

# Special applications



A = Length of cutting edges

B = Head width

C = Head thickness

D = Head length

# Special applications: hard wires



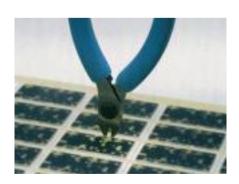


- 4.724 Inch / 120 mm
- **■** 3.527 oz. / 100 g

- Side cutter with compound action.
- For cutting hard wires with minimal effort

Model	Cut	Α	В	С	Max. cutting capacity in mm
		Inch mm	Inch mm	Inch mm	Copper wire
147A	Semi Flush	0.472 12	0.413 10.5	0.295 7.5	Ø 1,8 for cutting hard wires with minimal effort

# Special applications: cutting printed-circuit boards





4.528 Inch / 115 mm

**2**.787 oz. / 79 q

Model		D max.		B max.		
		Inch	mm	Inch	mm	
884EPCM	Flush	0.0591	1.5	0.078	2.0 B	D .



# Special applications: Kevlar® silks





- 4.528 Inch / 115 mm
- **2.36 oz. / 67 g**

- Side cutter, suitable for cutting Kevlar® silks.
- Side cutter, suitable for cutting Kevlar® silks, VectranTM-sheathed wires, optical fibres and small stainless wires.

Model	Cut	В	В	С	D
		Inch mm	Inch mm	Inch mm	Inch mm
599F0		0.472 12	0.433 11	0.256 6.5	0.748 19

# Special applications: Special tool steel





- 4.528 Inch / 115 mm
- **2.36 oz. / 67 g**

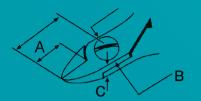
- Side cutter for cutting Kevlar® silks, Vectran<sup>™</sup>-sheated wires, optical fibres and small stainless wires.
- Side cutter with cutting edges made from tungsten carbide.

Model	Cut	В	В	С	D
		Inch mm	Inch mm	Inch mm	Inch mm
599TF0		0.472 12	0.413 10.5	0.256 6.5	0.748 19
	Semi Flush				





# Pneumatic side and tip cutters



A = Length of cutting edges

B = Head width

C = Head thickness

D = Head length

# Pneumatic side cutter and tip cutter





5.118 Inch / 130 mm

**4.59 oz. / 130 g** 

- Pneumatic cutter
- Handy, light and precise
- Extremely versatile thanks to a selection of different cutting heads
- Easily interchangeable cutting heads
- Suitable for cutting conventional components, soft metals or small plastic parts
- Pneumatic-cutter housing

Model	Diame	eter	
	Inch	mm	
1500BSF	1.102	28	requires 4- 6 bar oil-free clean compressed air

### Side cutter - oval head for 1500BSF







- This is the standard head shape.
- It is used for all cutting jobs in easy-to-reach areas.
- The oval head provides for a high cutting capacity and is characterised by its robustness.

Model	Cut	Α	В		С		Max. cutting capacity in mm
		Inch m	m Inch	mm	Inch	mm	Copper wire
1512N	Semi Flush	0.394 10	0.413	10.5	0.256	6.5	Ø 1,6
1522N	Flush	0.394 10	0.413	10.5	0.256	6.5	Ø 1,6





# Side cutters - tapered head cutting head for 1500 BSF





**1.16 oz. / 35 g** 

 The edges of the cutter head are straight and taper to a point, allowing access to hard to reach area.

Model	Cut	Α	ı	В		С		Max. cutting capacity in mm
		Inch r	mm l	Inch	mm	Inch	mm	Copper wire
1522NA	Flush	0.354	9 (	0.413	10.5	0.256	6.5	Ø 1,4

### Pointed relieved head for 1500 BSF





**■** 1.12 oz. / 32 g

- This is the narrowest head shape.
- The underside is relieved and facilitates optimum access even to extremely hard-to-reach areas.

Model	Cut	Α		В		С		Max. cutting capacity in mm
		Inch	mm	Inch	mm	Inch	mm	Copper wire
1522NB	Flush	0.354	9	0.413	10.5	0.256	6.5	Ø 1,2

# Cutting head for 1500 BSF - tip cutter - angled head





• The angled head provides for precise cuts at different working angles.

Model	Cut	Α	В	В С			Max. cutting capacity in mm	
		Inch mm	Inch	mm	Inch	mm	Copper wire	
1503E	Flush	0.472 12	0.413	10.5	0.256	6.5	Ø 1,2	



# **Distance cutters**



A = Jaw length

B = Width of tips

F = Cutting length

# Distance cutter - fixed cutting length

Distance cutter copper wire to a length of 1.5 mm/.059 Inch





4.724 Inch / 120 mm

**3** 2.36 oz. / 67 g

- Special tool steel
- ESD-safe
- Fixed cutting length
- Reduces mechanical shock on components

Model	Cut	Α	Е		F M		Max. cutting capacity in mm	
		Inch mm	Inch	mm	Inch	mm	Copper wire	
530E15	Semi Flush	0.787 20	0.118	3	0.059	1.5	Ø 1,2	cuts copper wire to a length of 1,5 mm / 0,059 lnch
530E13	Flush	0.787 20	0.118	3	0.051	1.3	Ø 1,2	cuts copper wire to a length of 1,3 mm / 0,051 lnch
530E08	Flush	0.787 20	0.118	3	0.031	0.8	Ø 1,2	cuts copper wire to a length of 0,8 mm / 0,031 lnch
530E06	Flush	0.787 20	0.118	3	0.023	0.6	Ø 1,2	cuts copper wire to a length of 0,6 mm / 0,023 lnch



### Distance cutter

Distance cutter, cuts wire to a length of 1.5 mm/.059 Inch





- 4.724 Inch / 120 mm
- **2**.36 oz. / 67 g
- ∡ 45°

- Special tool steel
- ESD-safe
- Fixed length distance cutter
- Tapered 45°

Model	Cut	Α	E	F	Max. cutting capacity in mm
		Inch mm	Inch mm	Inch mm	Copper wire
549E	Flush	0.787 20	0.118 3	0.059 1.5	Ø 1,2
549E10	Flush	0.787 20	0.118 3	0.039 1	Ø 1,2
549E12	Flush	0.787 20	0.118 3	0.047 1.2	Ø 1,2

# Distance cutter, variable cutting length

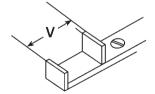
Distance cutter, variable cutting length from 1.2 mm to 6 mm/ 047 to .236 Inch





4.724 Inch / 120 mm

**2.47** oz. / 70 g



- Special tool steel
- ESD-safe
- Variable cutting length (= V)
- With protective stop screw

Model	Cut	Α	Е	V		
		Inch mm	Inch mm	Inch	mm	Copper wire
530E15A	Flush	0.787 20	0.177 4.5	0,047 - 0,236	1,2 - 6	Ø 1.2





# Distance cutter - variable cutting length

#### Distance cutter with variable cutting length from 0 mm to 5 mm/ 0 to .197 Inch



- Special tool steel
- ESD-safe
- Variable cutting length (= V)
- With protective stop screw
- Interchangeable plastic stop protects the printed-circuit board against damage

			•				
Model	Cut	Α	Е		V		
		Inch m	nm Inc	h mm	Inch	mm	Copper wire
573EB		0.787 2	20 0.17	7 4.5	0 - 0,197	0 - 5	Ø 0.8





# **Pliers**

# GET AN ACCURATE AND SURE GRIP ON EVERYTHING

# Internal patented Erem Magic Spring

The Magic Spring system used in Erem precision tools is unique. It is integral to the cutting head and provides a constant closing and re-opening force. It is highly reliable, makes the tools easy to use and reduces operator fatigue.

- Reduce costs thanks to long life
- Constant spring force
- Guarantees more than 1 million operations



#### **High-precision screw joint**

This self-locking screw joint system gives a smooth cutting and opening action and ensures that there is no blade overlap or play.

- Smooth jaw action with no play
- No damaging of sensitive components



#### **Precision-ground jaws**

The very precisely worked tips get a firm and sure grip on even the thinnest of parts.

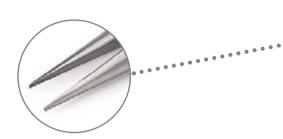
The choice of high-quality materials and meticulous tempering are especially important during the manufacturing of these tweezers.

Ground with the greatest precision

#### Special tool steel

Erem electronics tools are made from bright steel. They are not drop forged. The special tool steel is made using a unique Swiss processing technique.

The bright tool steel gives additional strength and toughness to the tools to promote a long service life.

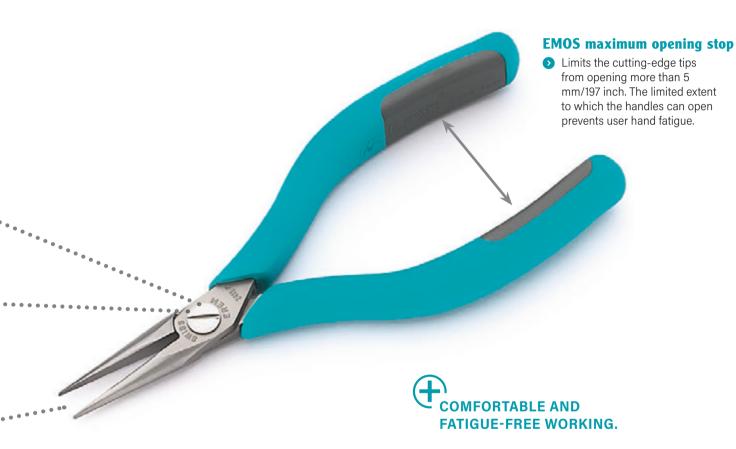






#### **Ergonomically shaped handles**

For high comfort, better grip and added safety





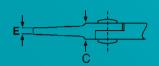
#### **ESD-safe**

The interchangeable foam-cushion handles are ESD-safe and are fitted as standard on all Erem cutters and pliers.



# **Series 500 Medium**





- A = Jaw length
- B = Head width
- C = head thickness
- E = Width of tips
- G = Total height of both tips

### Round nose pliers

Round nose pliers with very precise, smooth jaws.





4.724 Inch / 120 mm

**=** 2.89 / 62 g

- Pliers for miniature and standard electronics
- Non-reflecting surface, ESD-safe
- Suitable for forming, bending, laying and feeding in wires.
- · High grade tool steel

Model	Shape	Α		В		С		Е		G	
		Inch	mm	Inch	mm	Inch	mm	Inch	mm	Inch	mm
543E	•	0.91	23	0.35	9	0.26	6.5	0.031	Ø 0,8	0.063	1.6
546E	•	0.70 + 0.236			-	0.236	6.0		-	0.039	1.0

### Needle nose pliers

Needle nose pliers with very precise, smooth and rounded jaws.





- 4.724 Inch / 120 mm
- **3.19 / 62 g**

- Pliers for miniature and standard electronics
- Non-reflecting surface, ESDsafe, high grade tool steel
- Suitable for forming, bending, laying and feeding in wires.

Model	Shape	Α	В	С	E	G
		Inch mm	Inch mm	Inch mm	Inch mm	Inch mm
547	•	0.91 23	0.35 9	0.26 6.5	0.035 0.9	0.047 1.2





# Flat nose pliers

#### Flat nose pliers with smooth jaws and precision-machined edges.



- Pliers for miniature and standard electronics
- Non-reflecting surface, ESDsafe, high grade tool steel
- Suitable for gripping flat workpieces.

Model	Shape	Α	В	С	E	G
		Inch mm	Inch mm	Inch mm	Inch mm	Inch mm
542E	=	0.91 23	0.35 9	0.26 6.5	0.055 1.4	0.055 1.4

#### Flat nose pliers with replaceable nylon jaws.



- Pliers for miniature and standard electronics
- Non-reflecting surface, ESDsafe High grade tool steel
- Nylon jaws prevent nicking and scratching.
- Suitable for forming precious metals and component connections.

Model	Shape	Α		В		С		E		G	
		Inch	mm	Inch	mm	Inch	mm	Inch	mm	Inch	mm
531E	=	0.91	23	0.35	9	0.26	6.5	0.2	5	0.12	3





# Chain nose pliers

#### Chain nose pliers with narrow half-round jaws.





4.724 Inch / 120 mm



- Pliers for miniature and standard electronics
- Non-reflecting surface, ESDsafe High grade tool steel
- For securely handling components.

Model	Shape	Α	В	С	E	G
		Inch mm	ı Inch mm	Inch mm	Inch mm	Inch mm
544E	•	0.91 23	0.35 9	0.26 6.5	0.039 1	0.055 1.4

#### Chain nose pliers with inside-serrated jaws for secure handling





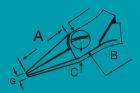
4.724 Inch / 120 mm

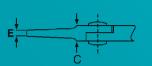
**2.64 / 67 g** 

- Pliers for miniature and standard electronics
- Non-reflecting surface, ESDsafe High grade tool steel

Model	Shape	Α		В		С		Е		G	
		Inch	mm	Inch	mm	Inch	mm	Inch	mm	Inch	mm
544D	•	0.91	23	0.35	9	0.26	6.5	0.039	1	0.055	1.4

# Series 2400 MagicSense





- A = Jaw length
- B = Head width
- C = head thickness
- = Width of tips
- G = Total height of both tips

### Needle nose pliers

Needle nose pliers with very precise, smooth and rounded jaws.





- 5.748 Inch / 146 mm
- **=** 2.54 / 72 g

- Pliers for miniature and standard electronics
- Optimized ergonomically shaped handles for increased comfort
- Non-reflecting surface, ESD-safe

Model	Shape	Α		В		С		Е		G	
		Inch	mm	Inch	mm	Inch	mm	Inch	mm	Inch	mm
2411P	•	1.32	33.5	0.43	11	0.24	6	0.039	1	0.047	1.2
2411PD	•	1.32	33.5	0.43	11	0.24	6	0.039	1	0.047	1.2



### Flat nose pliers

Flat nose pliers with smooth jaws and precision-machined edges.



- Pliers for miniature and standard electronics
- Optimized ergonomically shaped handles for increased comfort
- Non-reflecting surface, ESD-safe
- Suitable for gripping flat workpieces.

Model	Shape	Α	В	С	E	G
		Inch mm	Inch mm	Inch mm	Inch mm	Inch mm
2442P	•	1.32 33.5	0.43 11	0.24 6	0.13 3.4	0.047 1.2

## Round nose pliers

Round nose pliers with very precise, smooth jaws



- Pliers for miniature and standard electronics
- Optimized ergonomically shaped handles for increased comfort
- Non-reflecting surface, ESD-safe
- Suitable for bending wires.

Model	Shape	Α	В	С	E	G
		Inch mm	Inch mm	Inch mm	Inch mm	Inch mm
2443P	•	1.319 33.5	0.43 11	0.24 6	0.031 0.8	0.063 1.6





# Stripping pliers

### High precision stripping pliers

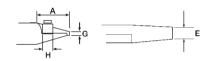
Pliers for front stripping 0.25 mm - 1.02 mm .010 lnch - .040 lnch (AWG 30 - 18)





4.724 Inch / 120 mm





- Robust, high-precision tools for use in electronics and aeronautical engineering
- The required diameter is set by means of screws
- Screwdriver and key are included
- Interchangeable blades
- ESD-safe
- Suitable for all types of insulation and optical fibres.
- Integral side cutting blade.

- A = jaw length
- E = Width of tips
- G = Total height of both tips
- H = Length of cutting blade

Model	Α		E G		Н		Wire diameter			
	Inch	mm	Inch	mm	Inch	mm	Inch	mm	Inch	mm
510AE	0.83	21	0.20	5	0.16	4	0.28	7	0,010 - 0,040	0,25 - 1,02

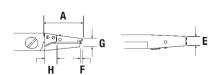
#### Pliers for front stripping 0.06 mm - 0.6 mm .002 lnch - .023 lnch (AWG 42 - 24)





4.724 Inch / 120 mm

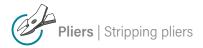
**5** 2.82 / 80 g



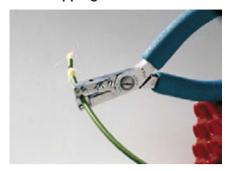
- Robust, high-precision tools for use in electronics and aeronautical engineering
- The required diameter is set by means of screws
- Screwdriver and key are included
- Interchangeable blades
- ESD-safe
- Unique precision for damagefree stripping of fine wires.
- Suitable for all types of insulation, Teflon®, Tefzel and optical fibres.

- A = Jaw length
- E = Width of tips
- F = Depth of interchangeable blade
- G = Total height of both tips
- H = Length of cutting blade
- Ε Model Wire diameter Inch Inch Inch Inch Inch Inch mm mm mm mm mm mm 0.26 0.39 0.35 0.06 - 0.6 552E 0.43 0,002 - 0,023





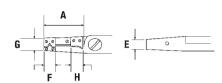
#### Side stripping 0.06 mm - 0.6 mm .002 Inch - .023 Inch (AWG 42 - 24)





4.724 Inch / 120 mm

**2.82 / 80 g** 



A = Jaw length

E = Width of tips

F = Depth of interchangeable blade

G = Total height of both tips

H = Length of cutting blade

- Robust, high-precision tools for use in electronics and aeronautical engineering
- The required diameter is set by means of screws
- Screwdriver and key are included
- Interchangeable blades
- ESD-safe
- Unique precision for damagefree stripping of fine wires.
- Suitable for all types of insulation, Teflon®, Tefzel and optical fibres.
- Unlimited stripping length thanks to side stripping
- Suitable for simple and precise stripping of optical fibres
- Non-reflecting surface

Model	Α		Е		F	F		G			Wire diamete	Wire diameter	
	Inch	mm	Inch	mm	Inch	mm	Inch	mm	Inch	mm	Inch	mm	
552S	0.82	21	0.26	6.5	0.264	6.7	0.43	11	0.354	9	0,002 - 0,024	0,06 - 0,6	





# Forming pliers

### Forming pliers for passive components

#### Forming pliers for component connection, U-shape.





4.724 Inch / 120 mm



- Safe bending, forming and preparation of component connections
- Non-reflecting surface
- ESD-safe



A = Jaw length

D = Height of tips

E = Width of tips

F = Length of forming

Model		Α		D		Е		F		Diode	s	Capac	citors	Resistors
		Inch	mm	Inch	mm									
554E	3 mm .118 lnch R = 2 mm .078 lnch	0.513	13	0.394	10	0.394	10	0.394	10	0.025	0.65	0.027	0.7	1/2 W

#### Forming pliers for component connections, U-shape, axial forming.

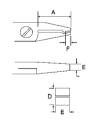




4.724 Inch / 120 mm

**=** 2.47 / 70 g

- Suitable for component connections, U-shape, axial forming
- Narrow head shape.
- ESD-safe



- A = Jaw length
- D = Height of tips
- $\mathsf{E} = \mathsf{Width} \ \mathsf{of} \ \mathsf{tips}$
- F = Length of forming

Model		Α		D		Е		F		Diode	S	Capa	citors	resistors
		Inch	mm	Inch	mm	Inch	mm	Inch	mm	Inch	mm	Inch	mm	
554A	-4 mm max. .157 lnch R = 1.5 mm .059 lnch	0.905	23	0.220	5.6	0.098	2.5	0.177	4.5	0.025	0.65	0.027	0.7	1/2 W



#### Forming pliers for cutting and bending components

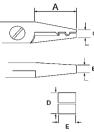




4.724 Inch / 120 mm

**1** 2.47 / 67 g

- Safe bending, forming and preparation of component connections
- Non-reflecting surface
- ESD-safe



A = Jaw length

D = Height of tips

E = Width of tips

F = Length of forming

Model		Α		D		Е		F		Diode	S	Capac	citors	resistors
		Inch	mm	Inch	mm	Inch	mm	Inch	mm	Inch	mm	Inch	mm	
50788	3 mm - 1.18 inch   1.57 inch		23	0.157	4	0.118	3			0.025	0.65	0.027	0.7	1/2 W

#### Forming pliers for cutting and bending

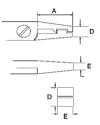




4.724 Inch / 120 mm



- Safe bending, forming and preparation of component connections
- Non-reflecting surface
- ESD-safe



A = Jaw length

D = Height of tips

E = Width of tips

F = Length of forming

Model	1	Α		D		Е		F		Diode	s	Capac	citors	resistors
	1	Inch	mm	Inch	mm	Inch	mm	Inch	mm	Inch	mm	Inch	mm	
50789Z	12 mm 278 lnch ( 278 lnch ( 276 lnch 276 lnch	0.905	23	0.130	3.3	0.138	3.5			0.25	0.65	0.027	0.7	1/2 W



### Forming plier for bending flat components

Forming plier for bending flat components, contacts, power transistors, Triac connections to a right angle.



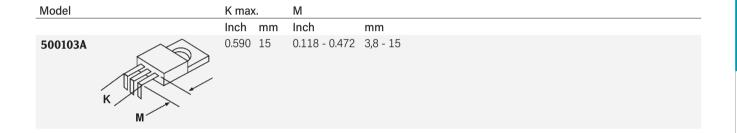


4.724 Inch / 120 mm





- Safe bending, forming and preparation of component connections, specially for integrated components and power transistors
- Non-reflecting surface
- ESD-safe



Forming pliers for cutting and bending Series TO components, diodes and mechanical parts to a right angle.





4.724 Inch / 120 mm





- Safe bending, forming and preparation of component connections, specially for integrated components and power transistors
- Non-reflecting surface
- ESD-safe
- Easily adjustable with interchangeable cutting edges.

Model		K max	ζ.	M	
		Inch	mm	Inch	mm
500210E	K	0.433	11	0.149 - 0.590	3,8 - 15



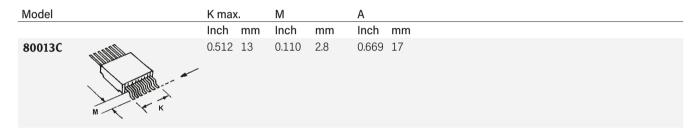


## High precision forming pliers for Flat Packs, Quads

Forming plier for bending flat components, contacts, power transistors, Triac connections to a right angle.



- Safe bending, forming and preparation of component connections, specially for integrated components and power transistors
- Non-reflecting surface
- ESD-safe



### High precision forming pliers for DIL pins

Forming plier for cutting and bending DIL pins through 90° in one operations.



- Safe bending, forming and preparation of component connections, specially for integrated components and power transistors
- Non-reflecting surface
- ESD-safe
- Up to max. 20 DIL pins.

Model			E		F	
			Inch	mm	Inch	mm
809IC	Sign.	Didde	0.984	25	0.035	5 0.9





# **Tweezers**

# EREM MANUFACTURES A WIDE RANGE OF TWEEZERS.



Pyroplast coating

**ESD-safe** 







#### **Hardened steel**

Tweezers made from hardened steel are typified by their particularly hard tips, which ensure great durability. The tweezers are magnetic and the material may rust.

#### **Titanium**

Titanium tweezers are light weight and resistant to high temperatures.

#### Stainless steel

Tweezers made from stainless steel have robust tips do not rust. The material is less hard than hardened steel.

# Erem Special stainless steel

This alloy is non-magnetic. The tweezers do not rust and are acid-proof and heat-resistant up to 300°C (512°F).





# **Precision tweezers**

### Precision tweezers: Pointed tips straight

- For applications in microelectronics, jewelrymaking, watchmaking, medicine and laboratory technology
- Suitable for delicate standard applications and precision work on small components or wires
- ◆ For all models with the suffix SA or SASL in the order number: Special stainless steel, non-magnetic, nonrusting, acid-proof, heat-resistant
- For all models with the suffix S in the order number: Stainless steel, robust tips, non-rusting, non-reflecting surface



3.150 Inch / 80 mm	Model	Weigh	t	Material	Description
		oz.	g		
100	M5S	0.21	6	Stainless steel	Micro-tweezers, very pointed tips, e.g. for precision work under a microscope.
4.252 Inch / 108 mm	Model	Weigh	t	Material	Description
		OZ.	g		
	ACSA	0.56	16	Special stainless steel	Precision tweezers with serrated finger grips for secure handling. For precise bending and holding of components or wires.
1111	20AS	0.42	12	Special stainless steel	Precision tweezers with serrated finger grips and inside-serrated tips for secure handling. Guide pin to avoid overlapping of tips. For precise bending and holding of components or wires.
4.331 Inch / 110 mm	Model	Weigh	t	Material	Description
		oz.	g		
71 60	3CSA	0.39	11	Special stainless steel	Precision tweezers, standard model for delicate work.
10 (0)	3CSASL	0.39	11	Special stainless steel	Precision tweezers, standard model for delicate work. Same as 3CSA, but economy model.
	53CSA	0.39	11	Special stainless steel	Precision tweezers with anti-crush feature.Prevents damage to sensitive components. Tweezers relieved at front for secure handling.



4.724 Inch / 120 mm	Madal	\\/a:= a		Matawial	Description
4.724 Inch / 120 mm	Model	Weigh		Material	Description
14	3SA	<b>oz.</b> 0.49	g 14	Special stainless steel	Precision tweezers with pointed tips for work in microelectronics.
	OODSA	0.71	20	Special stainless steel	Precision tweezers with pointed tips. Very robust. Suitable for standard applications, e.g. for assembly in electronics. Model same as OOSA, but with serrated finger grips and inside-serrated tips for secure handling.
0 6	00SASL	0.39	20	Special stainless steel	Precision tweezers with pointed tips. Very robust. Suitable for standard applications, e.g. for assembly in electronics. Same as OOSA, but economy model.
W 9	OOSA	0.71	20	Special stainless steel	Precision tweezers with pointed tips. Very robust. Suitable for standard applications, e.g. for assembly in electronics.
1.00 (1)	1SASL	0.49	14	Special stainless steel	Precision tweezers with pointed tips for standard applications. Same as 1SA, but economy model.
10.70	1SA	0.49	14	Special stainless steel	Precision tweezers with pointed tips for standard applications.
	3SASL	0.49	14	Special stainless steel	Precision tweezers with pointed tips for work in microelectronics. Same as 3SA, but economy model.
	11N	0.59	17	Stainless steel, nickel-plated	Precision tweezers with medium-pointed tips, nickel-plated. Suitable for electronic assembly tasks.
4.921 Inch / 125 mm	Model	Weigh	t	Material	Description
		OZ.	g		•
m P	AAS	0.56	16	Stainless steel	Precision tweezers with fine but robust tips.
111 G	AASA	0.56	16	Special stainless steel	Precision tweezers with fine but robust tips for standard applications.
nu to	AASASL	0.56	16	Special stainless steel	Precision tweezers with fine but robust tips for standard applications. Same as AASA, but economy model.
1	АМ	0.60	17	Brass	Precision tweezers made from brass.

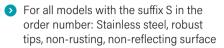




5.118 Inch / 130 mm	Model	Weigh	t	Material	Description
		OZ.	g		
-	249SA	0.71	20	Special stainless steel, pointed synthetic tips (PPS)	Precision tweezers with pointed synthetic tips (PPS) and serrated finger grips for secure handling.
	249CER	0.84	24	Special stainless steel, cera- mic tips	Precision tweezers with ceramic tips and serrated finger grips for secure handling.
5.512 Inch / 140 mm	Model	Weigh	t	Material	Description
		oz.	g		·
1	RRS	1.05	30	Stainless steel	Precision tweezers with strong tips for heavy-duty applications.
	SSSA	0.39	11	Special stainless steel	Precision tweezers with long, narrow grips and low tension, responds to minimal pressure. The long grips allow precision work close to heat sources.
5.906 Inch / 150 mm	Model	Weigh	t	Material	Description
		OZ,	g		
TY - P	29SA	0.92	26	Special stainless steel	Reverse-action tweezers with wide, rounded tips. For holding parts by reverse clamping action. Insulated handles, e.g. for protecting against heat.
6.299 Inch / 160 mm	Model	Weigh	t	Material	Description
		oz.	g		
	21SA	0.81	23	Special stainless steel	Precision tweezers with medium-pointed tips and serrated finger grips and inside-serrated tips for secure handling. Very robust. The long grips allow precision work close to heat sources.

## Precision tweezers: Pointed tips straight relieved

- For precision work e.g. under a microscope
- Relieved shape facilitates excellent access to the most confined spaces
- For all models with the suffix SA or SASL in the order number: Special stainless steel, non-magnetic, nonrusting, acid-proof, heat-resistant





3.543 Inch / 90 mm	Model	Weight		Material	Description
		OZ.	g		
63.5	M4AS	0.32	9	Stainless steel	Micro-tweezers, very pointed tips, e.g. for working under a microscope.
4.331 Inch / 110 mm	Model	Weigh	t	Material	Description
		oz.	g		
(4K	4SA	0.45	13	Special stainless steel	Precision tweezers with very pointed tips.
4.528 Inch / 115 mm	Model	Weigh	t	Material	Description
		oz.	g		
was him	5MBS	0.42	12	stainless steel	Precision tweezers with extremely pointed tips (~ 0.03 x 0.07 mm/.002 lnch) for use in dissection procedures and working under a microscope. For use on soft materials only.
1 44 92	5FSA	0.42	12	Stainless steel	Precision tweezers with extremely pointed tips (~ 0.05 x 0.1 mm/.003 lnch) for use in dissection procedures and working under a microscope. For use on soft materials only.
120	5SA	0.42	12	Special stainless steel	Precision tweezers with very pointed tips, suitable for very fine wires.
nn 69	5SASL	0.42	12	Special stainless steel	Precision tweezers with very pointed tips, suitable for very fine wires. Same as 5SA, but economy model.
in the	2SA	0.56	16	Special stainless steel	Precision tweezers with medium-pointed tips.
III ST	2SASL	0.56	16	Special stainless steel	Precision tweezers with medium-pointed tips. Same as 2SA, but economy model.
4.724 Inch / 120 mm	Model	Weigh	t	Material	Description
		OZ.	g		
45	258SA	0.53	15	Special stainless	Precision tweezers with pointed synthetic tips (PPS) and serrated finger grips for secure handling. Volume resistance 16 O/cm. Heat-re-

steel,

synthetics tips (PPS)



handling. Volume resistance 16 Ω/cm. Heat-re-

sistant up to 250°C (480°F). Resistant to acids

and molten soldering tin. Water-repellent.



# Precision tweezers: Pointed tips bent

- For applications in biology, medicine, laboratory technology and microelectronics
- Bent shape facilitates access to confined spaces
- For all models with the suffix SA or SASL in the order number: Special stainless steel, nonmagnetic, nonrusting, acid-proof, heat-resistant



4.331 Inch / 110 mm	Model	Weight		Material	Description
733 to	3CBS	<b>oz.</b> 0.53	<b>g</b> 15	Stainless steel	Precision tweezers, curved 40°, with pointed tips, for precision work such as assembly on printed-circuit boards.
шш. 115 mm	Model	Weigh	t	Material	Description
103	5CSA	oz. 0.42	<b>g</b> 12	Special stainless steel	Precision tweezers, curved 30°, relieved. Pointed tips. Relieved shape at front of handle provides excellent visibility of the area to be worked on.
The state of the s	5BSA	0.42	12	Special stainless steel	Precision tweezers, curved 30°, relieved. Pointed tips. Relieved shape at front of handle provides excellent visibility of the area to be worked on.
1-11	51SA	0.42	12	Special stainless steel	Precision tweezers, curved 30°, relieved. Very pointed tips. Relieved shape at front of handle provides excellent visibility of the area to be worked on.
104	51SASL	0.42	12	Special stainless steel	Precision tweezers, curved 30°, relieved. Very pointed tips. Relieved shape at front of handle provides excellent visibility of the area to be worked on. Same as 51SA, but economy model.
111. 69	5ASA	0.42	12	Special stainless steel	Precision tweezers, lightly curved 15°, relieved. Very pointed tips, e.g. for installing small components.
	5ASASL	0.42	12	Special stainless steel	Precision tweezers, lightly curved 15°, relieved. Very pointed tips, e.g. for installing small components. Same as 5ASA, but economy model.





	Model	Weigh	t	Material	Description
		OZ,	g		
	7SA	0.53	15	Special stainless steel	Precision tweezers, curved, relieved, with pointed tips. Excellent handling in confined spaces.
	7SASL	0.53	15	Special stainless steel	Precision tweezers, curved, relieved, with pointed tips. Excellent handling in confined spaces. Same as 7SA, but economy model.
5.512 Inch / 140 mm	Model	Weigh	t	Material	Description
		oz.	g		
8	65ASA	0.39	11	Special stainless steel	Precision tweezers, curved 50°. Very pointed tips. For working with extra-small chips and other miniature components.
5.906 Inch / 150 mm	Model	Weigh	t	Material	Description
		oz.	g		
- i	24SA	0.78	22	Special stainless steel	Precision tweezers, curved 40°, with robust pointed tips. Serrated finger grips and inside-serrated tips for secure handling. Guide pin to avoid overlapping of tips. Ideally suitable for soldering and assembly jobs.
	30SA	0.92	26	Special stainless steel	Reverse-action tweezers, curved 30°, with robust pointed tips. Fibreglass handles for protection against heat. Reverse clamping action for comfortably holding parts. Particularly suitable for soldering and assembly jobs.





# Precision tweezers: Flat round tips straight

- Suitable for all standard gripping applications and assembly jobs on printed-circuit boards, e.g. in the goldsmith and jewelry industries
- For all models with the suffix SA or SASL in the order number: Special stainless steel, nonmagnetic, nonrusting, acid-proof, heat-resistant



4.724 Inch / 120 mm	Model	Weigh	t	Material	Description
		oz.	g		
10-50	2ASA	0.53	15	Special stainless steel	Precision tweezers with flat rounded tips for gripping components. Tip width 2 mm/.078 lnch.
State Co.	2ASASL	0.53	15	Special stainless steel	Precision tweezers with flat rounded tips for gripping components. Tip width 2 mm/.078 Inch. Same as 2ASA, but economy model.
	2ASASLT	0.53	16	Special stainless steel	Precision tweezers with flat rounded tips for gripping components. Tip width 2 mm/.078 lnch. Same as 2ASA, but with Teflon®-coated tips for non-stick holding of self-adhesive parts.
quin.	2ASARU	0.53	16	Special stainless steel	Precision tweezers with flat rounded tips for gripping components. Tip width 2 mm/.078 lnch. Same as 2ASA, but with coated tips for nonstick holding of self-adhesive parts.
	52ASA	0.53	15	Special stainless steel	Precision tweezers with pointed, rounded and flexibly movable tips. Prevents damage to sensitive components.



# Precision tweezers with ergonomic handles



- This series offers models with thin shaped tips to suit every application
- Ergonomically shaped handles reduce hand fatigue and facilitates comfortable working
- Thermally insulated, soft foam handles, ESD-safe
- For all models with the suffix SA in the order number: Special stainless steel, non-magnetic, non-rusting, acid-proof, heat-resistant

		147 - 1 - I - I			Description
4.724 Inch / 120 mm	Model	Weigh oz.		Material	Description
Press -	E5SA	0.88	<b>g</b> 25	Special stainless steel, soft foam handles	Ergonomic precision tweezers with straight, very pointed tips for gripping fine wires.
	E3CSA	0.88	25	Special stainless steel, soft foam handles	Ergonomic precision tweezers with long, straight and pointed tips, e.g. for assembly jobs on printed-circuit boards.
	EOOSA	1.05	30	Special stainless steel, soft foam handles	Ergonomic precision tweezers with straight, strong tips for standard applications. Very robust.
Def come do	EOODSA	1.05	30	Special stainless steel, soft foam handles	Model same as EOOSA, but with inside-serrated tips.
	E7SA	0.99	28	Special stainless steel, soft foam handles	Ergonomic precision tweezers with curved strong tips, e.g. for working in confined spaces.
	E2ASA	1.05	30	Special stainless steel, soft foam handles	Ergonomic precision tweezers with straight, flat and rounded tips for simple gripping jobs. Tip width 2 mm/.078 lnch.
	E15AGW	1.05	30	Carbon-steel, soft foam handles	Cutting tweezers, carbon-steel tips.



# **SMD** tweezers

## SMD tweezers - Angled tips

- Suitable for perfect handling of chips and miniature components
- Suitable for assembling SMD printedcircuit boards or ceramic substrates
- Bent shape facilitates optimum access to confined spaces and provides excellent visibility of the area to be worked on
- For all models with the suffix CA in the order number: Special stainless steel, non-magnetic, non-rusting, acid-proof, heat-resistant



4.528 Inch / 115 mm	Model	Weight		Material	Description
		oz.	g		
-mix	0.5 mm .019 inch		15	Special stainless steel	SMD tweezers, angled 45°, with pointed application.
	102ACAX	0.49	14	Special stainless steel	SMD tweezers, angled 45°, with pointed application. Model same as 102ACA, but reverse clamping action for easy holding.
	103ACA	0.53	15	Special stainless steel	SMD tweezers, angled 45°, with slightly wider tips for vertical application.

### SMD tweezers - Round tips straight

- Suitable for gripping and holding round components and wires
- Blunted edges prevent damage to printed-circuit boards
- For all models with the suffix SA in the order number: Special stainless steel, non-magnetic, non-rusting, acid-proof, heat-resistant



4.331 Inch/ 110 mm	Model	Weigh	t	Material	Description
		OZ.	g		
	39SA	0.53	15	Special stainless steel	SMD tweezers with round tips, dia. 0.3 mm/.011 Inch. Serrated finger grips for secure handling. For gripping small wires and cylindrical components.
	40SA	0.53	15	Special stainless steel	SMD tweezers with round tips, dia. 0.4 mm/.015 Inch. Serrated finger grips for secure handling. For gripping small wires and cylindrical components.



4.724 Inch / 120 mm	Model	Weight		Material	Description
		OZ.	g		
(24)	150SAMF	0.46	13	Stainless steel	SMD tweezers with round, very narrow tips, dia. 1.2 – 2.5 mm/ .047 – .098 Inch. Serrated finger grips for secure handling. For gripping cylindrical components, mini MELFs, etc.
	150SAD .059118 inch .015-3 mm .157 inch	0.46	13	Stainless steel	SMD tweezers with round tips, dia. 1.5 – 3 mm/.059 –.118 Inch.Serrated finger grips for secure handling. For gripping cylindrical components, mini MELFs, etc.
	150SA	0.46	13	Special stainless steel	SMD tweezers with round tips, dia. 1.5 – 3 mm/.059 –.118 lnch. Serrated finger grips for secure handling. For gripping cylindrical components.

# SMD tweezers - Round tips bent

- Suitable for gripping fine wires and cylindrical components
- Blunted edges prevent damage to printed-circuit boards
- For all models with the suffix SA in the order number: Special stainless steel, non-magnetic, non-rusting, acid-proof, heat-resistant



4.528 Inch / 115 mm	Model	Weight		Material	Description
		oz.	g		
(L-2-1)	150SAMB	0.60	17		SMD tweezers, angled 40°, with round tips, dia. 1.2 – 2.5 mm/ .047 – .098 Inch. Serrated finger grips for secure handling.



# Locking gripping tweezers

- Gripping tweezers enable the user to hold and manipulate particularly fine wires with a diameter from 0.3 mm/.011 Inch or insulated optical fibres with a diameter of between 1.5 mm/.059 Inch and 5 mm/.197 Inch
- Suitable as a ligature clamp in dentistry
- Can be disinfected and sterilized

4.724 Inch / 120 mm	Model	Weight		Material	Description
		oz.	g		
- Comment of the comm	940AS	0.60	17	Special stainless steel	Gripping tweezers with locking mechanism. The ring-shaped tip provides for secure handling up to a tensile force of 5 kg.



# Wafer tweezers

- Suitable for 3" to 6" wafers
- Serrated finger grips for secure handling
- Wafer tweezers are available to order in various sizes and coatings
- For all models with the suffix SA in the order number: Special stainless steel, non-magnetic, non-rusting, acid-proof, heat-resistant



A = Paddle width B = Paddle depth

4.921 Inch / 125 mm	Model	Weigh	t	Α	В	Material	Description
		OZ.	g	mm	mm		<u> </u>
	91SA	0.53	15	12	7	Special stainless steel	Standard wafer tweezers for 3" and 4" wafers.
5.118 Inch / 130 mm	Model	Weigh	t	Α	В	Material	Description
		oz.	g	mm	mm		
	608ASA	0.81	23	30	8.5	Special stainless steel	Wafer tweezers with flat lower paddle and 6 upper fingers for protecting wafers against damage. For 6" wafers. Model same as 600ASA, but 30 mm/1.181 Inch wide.
	600ASA	0.81	23	19.5	7	Special stainless steel	Wafer tweezers with flat lower paddle and 6 upper fingers for protecting wafers against damage. For 6" wafers.
5.906 Inch / 150 mm	Model	Weigh	t	Α	В	Material	Description
		OZ.	g	mm	mm		
12	141SAP WAFER TWEEZERS 150MM	1.06	30			Special-stain- less steel	Wafer tweezers with polyester tips for protecting Si, GaAs or Ti wafers against damage. For 4" - 6" wafers.





# **Cutting tweezers**

- Suitable for cutting fine, soft wires and small components
- Delivers high-precision cuts
- Hardened cutting edges for long service life
- For all models with the suffix S in the order number: Stainless steel, robust tips, non-rusting, non-reflecting surface



4.528 Inch / 115 mm	Model	Weight		Material	Description
		OZ.	g		
	15AGW	0.92	26	Stainless steel	Cutting tweezers with narrow oblique head. For soft wires up to dia. 0.25 mm/.010 lnch.
	15AGS	0.74	21	Stainless steel	Cutting tweezers with narrow oblique head. For soft wires up to dia. 0.25 mm/.010 lnch.

# Tweezers | Stripping tweezers

# **Stripping tweezers**

- Suitable for stripping fine wires with PVC or Teflon® insulation
- Non-reflecting surface
- Please send a wire sample when ordering



4.724 Inch / 120 mm	Model	Weight		Material	Description
		oz.	g		
	29Y30	0.78	22	Stainless steel	Miniature stripping tweezers, dia. 0.25 mm/.010 Inch (AWG 30). Stainless steel. Serrated finger grips for secure handling.
	29Y32	0.78	22	Stainless steel	Miniature stripping tweezers, dia. 0.2 mm/.007 Inch (AWG 32). Stainless steel. Serrated finger grips for secure handling.
4.724 Inch / 120 mm	Model	Weigh	t	Material	Description
	Wiodei	OZ.	g	Widterial	Besonption
	29W30	0.99	28	Stainless steel	Stripping tweezers with synthetic fibre handle. For wires of dia. 0.25 – 0.3 mm/.010 – .011 Inch (AWG 30 – 28). For standard and Teflon® insulation.
	XB29W301				Spare blade for 29W30



# **Extraction tweezers**

Suitable for extracting contacts from the rear of a plug connector



4.724 Inch / 120 mm	Model	Weight		Material	Description
		oz.	g		
	024C	0.53	15	Stainless steel	Extraction tweezers for Sub-D connectors. Stainless steel. Outside Ø 12 mm/472 Inch (A) Inside Ø 7 mm/276 Inch (B)



# **Special tools**

# IC AND SMD TOOLS, FIBER-OPTIC TOOLS, VACUUM MICROMANIPULATOR





#### IC and SMD tools

IC and SMD tools with precise fine adjustment for inserting, extracting, straightening and cutting IC and SMD components



#### Fibre optic tools

High-precision tools for optical fibers for professional stripping, suitable for cutting Kevlar® silks, VectranTM-sheathed wires, etc.



#### **Vacuum micromanipulator**

Vacuum system for precise handling of tiny SMD components and silicon wafers, suitable for assembly and laboratory work



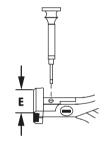
# **IC and SMD tools**

# Inserting and extracting 14-16 Pins







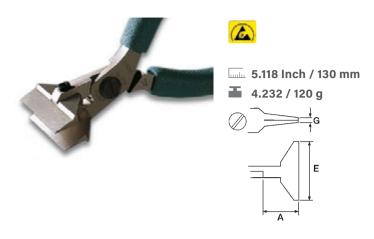


- IC and SMD tools for inserting, extracting, straightening and cutting IC and SMD components
- Non-reflecting surface
- ESD-safe
- One screwdriver included for fine adjustments.

Model				Е		Width	1
				Inch	mm	Inch	mm
505C	505C 14-16	505BGC 28	505BQ 28	0.787	20	0.3	7.62
505BG				1.417	36	0.591	15



### Pliers for straightening



- IC and SMD tools for inserting, extracting, straightening and cutting IC and SMD components
- Non-reflecting surface
- ESD-safe
- · Practical straightening tool, suitable for straightening contacts, DIL/IC connections.
- Up to 16 connections possible.

Model			Α		E		G	
			Inch	mm	Inch	mm	Inch	mm
808G	Walling Co.	T I	0.906	23	1.653	42	0.039	1

# Tip cutter - straight short relieved head





4.331 Inch / 110 mm



- · Suitable for cutting SMD and micro-package contacts.
- · High-precision tip cutter

- For connections of SMD micropackages up to 0.25 mm / .010 inch, also for pitches smaller than 1/20".
- For μ pitches below 0.5 mm / .019 inch, you will need the 670EPF

Model	Cut	В	В	С	D
		Inch mm	Inch mm	Inch mm	Inch mm
670EP		0.354 9	0.354 9	0.236 6	0.709 18
	Flush				



## Tip cutter - angled narrow head





4.528 Inch / 115 mm 2.399 oz. / 68 g

- High precision tip cutter, bent.
- Practical rework tool.
- For cutting DIL contacts directly on the component.
- Ideal for densely printed baords.
- Non-reflecting surface
- ESD-safe
- One screwdriver included for fine adjustments.

Model	Cut	В		В		С		D	
		Inch	mm	Inch	mm	Inch	mm	Inch	mm
593AE		0.157	4	0.433	11	0.256	6.5	1.024	26
	Flush								

### 3900KC

#### Kit for SMD work

Order No. 3900KC

- For SMD assembly and repair applications.
- 6-piece tool kit with monitored discharging ESD handles.
- Special tool steel, non-reflecting surface, resharpenable (cutter).
- High-quality precision tweezers, non-magnetic.
- In an ESD-safe plastic case.



Scope of supply	Model	Description
	102ACA	SMD tweezers, angled 45°, with pointed application.
	103ACA	SMD tweezers, angled 45°, with slightly wider tips for vertical application.
	150SAMB	SMD tweezers, angled 40°, with round tips, dia. 1.2 – 2.5 mm/ .047 – .098 Inch. Serrated finger grips for secure handling.
	150SAMF	SMD tweezers with round, very narrow tips, dia. 1.2 – 2.5 mm/ .047 – .098 lnch. Serrated finger grips for secure handling. For gripping cylindrical components, mini MELFs, etc.
	51SA	Precision tweezers, curved 30°, relieved. Very pointed tips. Relieved shape at front of handle provides excellent visibility of the area to be worked on.
	670FP	Tip cutter - straight short relieved head





# High-precision tools for optical fibers

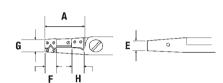
#### Side stripping 0.06 mm - 0.6 mm .002 lnch - .023 lnch (AWG 42 - 24)





4.724 Inch / 120 mm

**=** 2.82 / 80 g



- A = Jaw length
- E = Width of tips
- F = Depth of interchangeable blade
- G = Total height of both tips
- H = Length of cutting blade

- Robust, high-precision tools for use in electronics and aeronautical engineering
- The required diameter is set by means of screws
- Screwdriver and key are included
- Interchangeable blades
- ESD-safe
- Unique precision for damagefree stripping of fine wires.
- Suitable for all types of insulation, Teflon®, Tefzel and optical fibres.
- Unlimited stripping length thanks to side stripping
- Suitable for simple and precise stripping of optical fibres
- Non-reflecting surface

Model	Α		Ε		F		G		Н		Wire diame	ter
	Inch	mm	Inch	mm	Inch	mm	Inch	mm	Inch	mm	Inch	mm
552\$	0.82	21	0.26	6.5	0.264	6.7	0.43	11	0.354	9	0.002 - 0.024	4 0.06 - 0.6

## Special applications: Kevlar® silks





4.528 Inch / 115 mm

**2**.36 oz. / 67 g

- Side cutter, suitable for cutting Kevlar® silks.
- Side cutter, suitable for cutting Kevlar<sup>®</sup> silks, VectranTM-sheathed wires, optical fibres and small stainless wires.

Model	Cut	В	В	С	D
		Inch mm	Inch mm	Inch mm	Inch mm
599F0		0.472 12	0.433 11	0.256 6.5	0.748 19



## Special applications: Special tool steel





4.528 Inch / 115 mm

**2**.36 oz. / 67 g

- Side cutter for cutting Kevlar<sup>®</sup> silks, Vectran<sup>™</sup>-sheated wires, optical fibres and small stainless wires.
- Side cutter with cutting edges made from tungsten carbide.

Model	Cut	В		В		С		D	
		Inch	mm	Inch	mm	Inch	mm	Inch	mm
599TF0		0.472	12	0.413	10.5	0.256	6.5	0.748	19
	Semi Flush								





## Vacuum micromanipulator

## Handle for vacuum micromanipulator



5.512 Inch / 140 mm

**1.235 oz. / 35 g** 

- Ergonomic handle with axial switch, serrated finger grip for secure handling. Ergonomic shape reduces hand and wrist fatigue.
- Easy picking up of components or silicone wafers
- Immediate set-down/release of parts

- Full 360° rotating system
- Direct axial switch for vacuum
- ESD-safe
- Professional vacuum system for precise handling of tiny SMD components and silicon wafers
- Suitable for assembly and laboratory work

Model	Diameter				
	Inch	mm			
3000ESD	0.394	10			

## Insert for 3000ESD housing - Adapters

#### Vacuum micromanipulator

Model	Length		Weight		Description
	Inch	mm	OZ.	g	
3200	0.984	25	0.529	15	Stainless-steel adapter, rotable through 360°, straight suction tip for direct working or as an adapter for suction tips or suction cups
3232	0.023	15	0.106	3	Adapter fix, for direct working or as an adapter for suction tips 20442/20412 or suction cup 2052E.



#### Polyethylene suction tip. For working with 3200 or 3232 adapter.

Model		Outside	Ø	Inside Ø		Description
		Inch	mm	Inch	mm	
2044Z	Ŧ	0.051	1.3	0.035	0.9	Polyethylene suction tip. For wor-king with 3200 or 3232 adapter.

#### Stainless-steel suction needle, bent 45°, for working with 3200 or 3232 adapter.

Model	Outside @	ď	Inside Ø		Description
	Inch	mm	Inch	mm	
3303	0.012	0.30	0.005	0.16	Stainless-steel suction needle, bent 45°, for working with 3200 or 3232 adapter.
3310Z	0.039	1.0	0.026	0.65	Stainless-steel suction needle, bent 45°, for working with 3200 or 3232 adapter.

#### Silicone suction cup, for working with 3200 or 3232 adapter.

Model		Diamete	er	Description
		Inch	mm	
2052E	A	0.177	4.5	Silicone suction cup, for working with 3200 or 3232 adapter.

## Accessories

Order No.	Description
3008ESD	Tubing system flexible, ESD safe





## **Kits**

## SWISS HIGH PRECISION TOOLS IN A KIT

LARGE SELECTION
of tool kits with high-quality
precision tools

## OPTIMUM COMBINATION

of suitable precision tools for many applications, e.g. in microelectronics, medicine or biology









### 3600KU

#### **Erem Toolset Universal**

Order No. 3600KU

- For use in electronics assembly, the watchmaking industry, medicine or dentistry.
- 11-piece tool kit with monitored discharging ESD handles.
- Special tool steel, non-reflecting surface, resharpenable (cutter).
- High-quality precision tweezers, non-magnetic, for assembly work in electronics and light engineering.
- Precision screwdriver with hardened, durable tips, for precision working in confined areas.
- In an ESD-safe plastic case.



Scope of supply	Model	Description
	2412E	Side cutter – oval head
	2442P	Flat nose pliers with smooth jaws and precision-machined edges.
	2ASASL	Precision tweezers with flat rounded tips for gripping components. Tip width 2 mm/.078 Inch. Same as 2ASA, but economy model.
	622NB	Tip cutter - pointed relieved head
	AASA	Precision tweezers with fine but robust tips for standard applications.
	SCREWDRIVER SET,6PC,PRECISION,ESD SAFE	Precision-Screwdriver Set, 6 parts (4 screwdriver: 1, 5x60mm/.059x2.362 inch, 2, 0x60mm/.078x2.362 inch, 2.5x60mm/.098x2.362 inch, 3, 0x60mm/.118x2.362 inch, 2 Philipps Nro. 0 and No. 00)

## 3900KC

#### Kit for SMD work

Order No. 3900KC

- For SMD assembly and repair applications.
- 6-piece tool kit with monitored discharging ESD handles.
- Special tool steel, non-reflecting surface, resharpenable (cutter).
- High-quality precision tweezers, non-magnetic.
- In an ESD-safe plastic case.



Scope of supply	Model	Description
	102ACA	SMD tweezers, angled 45°, with pointed application.
	103ACA	SMD tweezers, angled 45°, with slightly wider tips for vertical application.
	150SAMB	SMD tweezers, angled 40°, with round tips, dia. 1.2 – 2.5 mm/ .047 – .098 Inch. Serrated finger grips for secure handling.
	150SAMF	SMD tweezers with round, very narrow tips, dia. 1.2 – 2.5 mm/ .047 – .098 lnch. Serrated finger grips for secure handling. For gripping cylindrical components, mini MELFs, etc.
	51SA	Precision tweezers, curved 30°, relieved. Very pointed tips. Relieved shape at front of handle provides excellent visibility of the area to be worked on.
	670EP	Tip cutter - straight short relieved head





#### **2400KMS**

#### Erem 2400 MagicSense

Order No. 2400KMS

- For use in electronics, PCB assembly, wire and connection handling.
- 3-piece tool kit.
- MagicSense moulded handle with soft touch for increased comfort and grip.
- Induction-hardened cutting edges in Rockwell hardness 64-65 HRc, high grade of hardness for exceptionally lomng life.
- High grad tool steel, non-reflecting surface, ESD-safe, resharpenable
- In an ESD-safe plastic case.



Scope of supply	Model	Description
	2411P	Needle nose pliers with very precise, smooth and rounded jaws.
	2412E	Side cutter – oval head
	2482E	Tip cutter - angled narrow head. Suitable for working on printed-circuit boards, component connections, can be used in both 90° and 180° applications

### 3300TPS

#### **Erem Tweezers Prime Selection**

Order No. 3300TPS

- High-quality precision tweezers for use in microelectronics, light engineering, laboratory work, biology and medicine.
- 3-piece tweezer kit.
- Special stainless steel, non-magnetic, non-rusting, acid-proof.
- In an ESD-safe plastic case.



Scope of supply	Model	Description
	2ASA	Precision tweezers with flat rounded tips for gripping components. Tip width 2 mm/.078 lnch.
	3SA	Precision tweezers with pointed tips for work in microelectronics.
	7SA	Precision tweezers, curved, relieved, with pointed tips.  Excellent handling in confined spaces.





## **3400TSMDU**

#### **Erem SMD Tweezers - Universal**

Order No. 3400TSMDU

- High-quality precision tweezers for SMD work with assorted shapes of chip, SOT, MELFs, mini MELFs, flatpacks.
- 4-piece tweezer kit.
- Blunted edges prevent PCB damage.
- Special stainless steel, non-magnetic, non-rusting, acid-proof.
- In an ESD-safe plastic case.



Scope of supply	Model	Description
	102ACAX	SMD tweezers, angled 45°, with pointed application. Model same as 102ACA, but reverse clamping action for easy holding.
	103ACA	SMD tweezers, angled 45°, with slightly wider tips for vertical application.
	150SAMF	SMD tweezers with round, very narrow tips, dia. 1.2 – 2.5 mm/ .047 – .098 Inch. Serrated finger grips for secure handling. For gripping cylindrical components, mini MELFs, etc.
	7SA	Precision tweezers, curved, relieved, with pointed tips.  Excellent handling in confined spaces.

### 3500TP

#### **Erem Premium Tweezers**

Order No. 3500TP

- High-quality precision tweezers for microelectronics, light engineering and SMD work.
- 5-piece tweezer kit.
- Blunted edges prevent PCB damage.
- Special stainless steel, non-magnetic, non-rusting, acid-proof.
- In an ESD-safe plastic case.



Scope of supply	Model	Description
	102ACA	SMD tweezers, angled 45°, with pointed application.
	Cutting tweezers with narrow oblique head. For soft wires up to dia. 0.25 mm/.010 lnch.	
	2ASA	Precision tweezers with flat rounded tips for gripping components. Tip width 2 mm/.078 lnch.
	3SA	Precision tweezers with pointed tips for work in microelectronics.
	7SA	Precision tweezers, curved, relieved, with pointed tips.  Excellent handling in confined spaces.



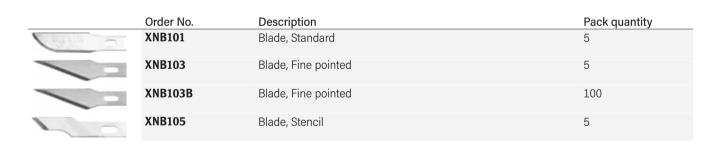


## **Knives and blades**

## **Knives**

	Order no.	Description	Size	
		·	Inch	mm
/	XN100	Knife, Light duty for soft material	5 13/16	148
1	XN200	Knife, Medium duty for hard material	5 3/4	146
	XN210	Knive, Heavy duty plastic handle for coars jobs	5 7/16	137
Xcelite **	XNS100	Light and medium duty knife set. Contains 10 assorted blades: XN100, XN200, XNB103 (2 pcs.), XNB105 (2 pcs.), XNB101, XNB203, XNB205 (2 pcs.), XNB201		

## **Blades for XN100**



## Blades for XN200 and XN210

	Order No.	Description	Pack quantity
-	XNB201	Blade, Chisel	5
-	XNB203	Blade, General purpose	5
-	XNB205	Blade, Pointed	5



## Shear cutters and pliers

## Shear cutter - general purpose



Order no.	Description	Size	
		Inch	mm
170M	Shearcutter, red handles, 127 mm (5 inch)	5	127
175M	Shearcutter with safety clips, red handles	5	127

## **Sheet metal Snip**



Order no.	Description Size		
		Inch	mm
86NCG	Snip, electronic	6.5	165

## Wire Stripper & Cutters

Adjustable for different wire strengths



Order no.	Description	Size	
		Inch	mm
100XV	Wire Stripper & Cutter, adjustable	5	127
101SNV	Wire Stripper & Cutter, spring-opening	5	127



## Screwdriver and nutdriver sets

### **M60**

Mini Screwdriver Set with Slotted/ Phillips Screwdrivers (7 pcs.)

Order No. M60



## **RATCHET MIDGET 5PCE KIT XL75V**

**Offset Ratches Screwdriver Set** 

Order No. XL75V



## **PS88**

#### Hex Socket Screwdriver Set - Inch Size

Order No. PS88



Scope of Supply	Order no.	Description	Length		Colour
			Inch	mm	
	P0	Screwdriver, Midget, Philipps No. 0	3.504	89	blue
	P1	Screwdriver, Midget, Philipps No. 1	3.504	89	brown
	P141	Screwdriver, Midget, 1/8" (3,18 mm)	3.504	89	amber
	P181	Screwdriver, Midget, 1/8" (3,18 mm)	3.504	89	red
	P2	Screwdriver, Midget, Philipps No. 2	3.504	89	amber
	P3161	Screwdriver, Midget, 3/16" (4,76 mm)	3.504	89	orange
	P3321	Screwdriver, Midget, 3/32" (2,38 mm)	3.504	89	green
	P5321	Screwdriver, Midget, 5/32" (3,97 mm)	3.504	89	black
	TA2	Torque amplifier handle			

## **PS89**

#### **Hex Socket Set - Inch Size**

Order No. PS89



Scope of Supply	Order no.	Description	Length	
			Inch	mm
	P18	Screwdriver, Midget, Hex, 0,028" (0,71 mm)	3.504	89
	P19	Screwdriver, Midget, Hex, 0,035" (0,89 mm)	3.504	89
	P20	Screwdriver, Midget, Hex, 0,050" (1,27 mm)	3.504	89
	P21	Screwdriver, Midget, Hex, 1/16" (1,59 mm)	3.504	89
	P22	Screwdriver, Midget, Hex, 5/64" (1,98 mm)	3.504	89
	P23	Screwdriver, Midget, Hex, 3/32" (2,38 mm)	3.504	89
	P24	Screwdriver, Midget, Hex, 1/8" (3,18 mm)	3.504	89
	P764	Screwdriver, Midget, Hex, 7/64" (2,78 mm)	3.504	89
	TA2	Torque amplifier handle		





## PS90MM

#### **Hex Socket Set - Metric Size**

Order No. PS90MM



Scope of Supply	Order no.	Description	Length	
			Inch	mm
	P71	Screwdriver, Midget, Hex, 1,27 mm	3.504	89
	P72	Screwdriver, Midget, Hex, 1,5 mm	3.504	89
	P73	Screwdriver, Midget, Hex, 0,89 mm	3.504	89
	P74	Screwdriver, Midget, Hex, 2,5 mm	3.504	89
	P75	Screwdriver, Midget, Hex, 3 mm	3.504	89
	P76	Screwdriver, Midget, Hex, 4 mm	3.504	89
	P77	Screwdriver, Midget, Hex, 5 mm	3.504	89
	P78	Screwdriver, Midget, Hex, 0,89 mm	3.504	89
	TA2	Torque amplifier handle		

## **PS120**

#### **Nutdriver Set - Inch Size**

Order No. PS120



Scope of Supply	Order no.	Description	Length		Colour
			Inch	mm	
	P10	Nutdriver, Midget, 5/16" (7,94 mm)	3.504	89	amber
	P11	Nutdriver, Midget, 11/32" (8,73 mm)	3.504	89	Green
	P12	Nutdriver, Midget, 3/8" (9,53 mm)	3.504	89	blue
	P3	Nutdriver, Midget, 3/32" (2,38 mm)	3.504	89	green
	P3321	Screwdriver, Midget, 3/32" (2,38 mm)	3.504	89	green
	P4	Nutdriver, Midget, 1/18" (3,18 mm)	3.504	89	red
	P5	Nutdriver, Midget, 5/32" (3,97 mm)	3.504	89	amber
	P6	Nutdriver, Midget, 3/16" (4,76 mm)	3.504	89	black
	P7	Nutdriver, Midget, 7/32" (5,56 mm)	3.504	89	brown
	P8	Nutdriver, Midget, 1/4" (6,35 mm)	3.504	89	red
	P9	Nutdriver, Midget, 9/32" (7,14 mm)	3.504	89	orange
	TA2	Torque amplifier handle			



## **PS121MM**

#### **Nutdriver Set - Metric Size**

Order No. PS121MM



Scope of Supply	Order no.	Description	Length	
			Inch	mm
	P10MM	Nutdriver, Midget, 10 mm (0,394")	3.504	89
	P35MM	Nutdriver, Midget, 3,5 mm (0,138")	3.504	89
	P3MM	Nutdriver, Midget, 3 mm (0,118")	3.504	89
	P45MM	Nutdriver, Midget, 4,5 mm (0,177")	3.504	89
	P4MM	Nutdriver, Midget, 4 mm (0,157")	3.504	89
	P55MM	Nutdriver, Midget, 5,5 mm (0,217")	3.504	89
	P5MM	Nutdriver, Midget, 5 mm (0,197")	3.504	89
	P6MM	Nutdriver, Midget, 6 mm (0,236")	3.504	89
	P7MM	Nutdriver, Midget, 7 mm (0,276")	3.504	89
	P8MM	Nutdriver, Midget, 8 mm (0,315")	3.504	89
	TA2	Torque amplifier handle		



Tools

## Service kits and sets

## **99MP**

#### **Multi-purpose Tool Kit**

Order No. 99MP



Scope of Supply	Order No.	Description
	9912	Blade, Nutdriver, 3/8"
	9914	Blade, Nutdriver, 7/16"
	9916	Blade, Nutdriver, 1/2"
	991X	Ratching Handle
	9920	Blade, Screwdriver, Allen Hex Type, 0,050"
	9921	Blade, Screwdriver, Allen Hex Type, 1/16"
	9922	Blade, Screwdriver, Allen Hex Type, 5/64"
	9923	Blade, Screwdriver, Allen Hex Type, 3/32"
	9924	Blade, Screwdriver, Allen Hex Type, 1/8"
	9925	Blade, Screwdriver, Allen Hex Type, 5/32"
	9926	Blade, Screwdriver, Allen Hex Type, 3/16"
	994	T-Handle, black
	996	Blade, Nutdriver, 3/16"
	9961	Blade, Bristol 6-flute Multiple Spline, 0,048"
	997	Blade, Nutdriver, 7/32"
	99764	Blade, Screwdriver, Allen Hex Type, 7/64"
	998	Blade, Nutdriver, 1/4"
	99820	Blade, Screwdriver, Phillips No. 0
	99821	Blade, Screwdriver, Phillips No. 1
	99822	Blade, Screwdriver, Phillips No. 2
	998M	Blade, Nutdriver, magnetic, 1/4"
	99X5	Extension 4"
	T9910	Blade, Nutdriver, 5/16"
	T9911	Blade, Nutdriver, 11/32"
	T999	Blade, Nutdriver, 9/32"
	T99964	Blade, Screwdriver, Allen Hex Type, 9/64"





#### **Personal Computer Repair Kit**

Order No. 99SPC



Scope of Supply	Order No.	Description
	9910XTD	Torx Blade No. 10
	9915XTD	Torx Blade No. 15
	991X	Ratching Handle
	996	Blade, Nutdriver, 3/16"
	998	Blade, Nutdriver, 1/4"
	99811	Blade, Screwdriver, Slotted, 3/16"
	99820	Blade, Screwdriver, Phillips No. 0
	99821	Blade, Screwdriver, Phillips No. 1
	E1	IC-Inserter
	R1	Gripping Tool
	T1	Tweezer
	X1	IC-Extractor

## 99PS40

#### Allen Hex Set - Inch Size

Order No. 99PS40



Scope of Supply	Order No.	Description
	991X	Ratching Handle
	9920	Blade, Screwdriver, Allen Hex Type, 0,050"
	9921	Blade, Screwdriver, Allen Hex Type, 1/16"
	9922	Blade, Screwdriver, Allen Hex Type, 5/64"
	9923	Blade, Screwdriver, Allen Hex Type, 3/32"
	9924	Blade, Screwdriver, Allen Hex Type, 1/8"
	9925	Blade, Screwdriver, Allen Hex Type, 5/32"
	9926	Blade, Screwdriver, Allen Hex Type, 3/16"
	99764	Blade, Screwdriver, Allen Hex Type, 7/64"
	99X5	Extension 4"
	T99964	Blade, Screwdriver, Allen Hex Type, 9/64"



## 99PS41MM

#### Allen Hex Set - Metric Size

Order No. 99PS41MM



Scope of Supply	Order No.	Description
	991X	Ratching Handle
	9971MM	Blade, Screwdriver, Allen Hex, 1,27 mm
	9972MM	Blade, Screwdriver, Allen Hex, 1,5 mm
	9973MM	Blade, Screwdriver, Allen Hex, 2 mm
	9974MM	Blade, Screwdriver, Allen Hex, 2,5 mm
	9975MM	Blade, Screwdriver, Allen Hex, 3 mm
	9976MM	Blade, Screwdriver, Allen Hex, 4 mm
	9977MM	Blade, Screwdriver, Allen Hex, 5 mm
	99X5	Extension 4"

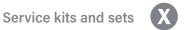
## 99PS40BP

#### **Ballpoint Screwdriver Set - Inch Size**

Order No. 99PS40BP



Scope of Supply	Order No.	Description
	991X	Ratching Handle
	9920BP	Blade, Screwdriver, Allen Hex Type, Ballpoint, 0,050"
	9921BP	Blade, Screwdriver, Allen Hex Type, Ballpoint, 1/16"
	9922BP	Blade, Screwdriver, Allen Hex Type, Ballpoint, 5/64"
	9923BP	Blade, Screwdriver, Allen Hex Type, Ballpoint, 3/32"
	9924BP	Blade, Screwdriver, Allen Hex Type, Ballpoint, 1/8"
	9925BP	Blade, Screwdriver, Allen Hex Type, Ballpoint, 5/32"
	9926BP	Blade, Screwdriver, Allen Hex Type, Ballpoint, 3/16"
	99764BP	Blade, Screwdriver, Allen Hex Type, Ballpoint, 7/64"
	99964BP	Blade, Screwdriver, Allen Hex Type, Ballpoint, 9/64"
	99X5	Extension 4"



## **99PS41MMBP**

#### **Ballpoint Screwdriver Set Metric Size**

Order No. 99PS41MMBP



Scope of Supply	Order No.	Description
	991X	Ratching Handle
	9971MMBP	Blade, Screwdriver, Allen Hex Type, Ballpoint, 1,27 mm
	9972MMBP	Blade, Screwdriver, Allen Hex Type, Ballpoint, 1,5 mm
	9973MMBP	Blade, Screwdriver, Allen Hex Type, Ballpoint, 2 mm
	9974MMBP	Blade, Screwdriver, Allen Hex Type, Ballpoint, 2,5 mm
	9975MMBP	Blade, Screwdriver, Allen Hex Type, Ballpoint, 3 mm
	9976MMBP	Blade, Screwdriver, Allen Hex Type, Ballpoint, 4 mm
	9977MMBP	Blade, Screwdriver, Allen Hex Type, Ballpoint, 5 mm
	99X5	Extension 4"

## 99PS50

#### **Screwdriver & Nutdriver Set**

Order No. 99PS50



Order No.	Description
9912	Blade, Nutdriver, 3/8"
991X	Ratching Handle
99250	Blade, Screwdriver, Slotted, 1/4"
996	Blade, Nutdriver, 3/16"
997	Blade, Nutdriver, 7/32"
998	Blade, Nutdriver, 1/4"
99811	Blade, Screwdriver, Slotted, 3/16"
99821	Blade, Screwdriver, Phillips No. 1
99822	Blade, Screwdriver, Phillips No. 2
99X5	Extension 4"
Γ9910	Blade, Nutdriver, 5/16"
Γ9911	Blade, Nutdriver, 11/32"
Г999	Blade, Nutdriver, 9/32"
	912 91X 9250 96 97 98 9811 9821 9822 9X5 9910





## 99PS51MM

#### **Nutdriver Set - Metric Size**

Order No. 99PS51MM



Scope of Supply	Order No.	Description
	9910MM	Blade, Nutdriver, 10 mm
	9911MM	Blade, Nutdriver, 11 mm
	991X	Ratching Handle
	9945MM	Blade, Nutdriver, 4,5 mm
	994MM	Blade, Nutdriver, 4 mm
	9955MM	Blade, Nutdriver, 5,5 mm
	995MM	Blade, Nutdriver, 5 mm
	996MM	Blade, Nutdriver, 6 mm
	997MM	Blade, Nutdriver, 7 mm
	998MM	Blade, Nutdriver, 8 mm
	999MM	Blade, Nutdriver, 9 mm
	99X5	Extension 4"

## 99PS60

#### **Bristol Multiple Spline Socket Screwdriver Set**

Order No. 99PS60



Scope of Supply	Order No.	Description
	991X	Ratching Handle
	9961	Blade, Bristol 6-flute Multiple Spline, 0,048"
	9962	Blade, Bristol 6-flute Multiple Spline, 0,060"
	9963	Blade, Bristol 4-flute Multiple Spline, 0,069"
	9964	Blade, Bristol 6-flute Multiple Spline, 0,072"
	9965	Blade, Bristol 4-flute Multiple Spline, 0,076"
	9966	Blade, Bristol 6-flute Multiple Spline, 0,096"
	9967	Blade, Bristol 6-flute Multiple Spline, 0,111"
	9968	Blade, Bristol 6-flute Multiple Spline, 0,145"
	9969	Blade, Bristol 6-flute Multiple Spline, 0,183"
	99X5	Extension 4"



## **99XTD7**

#### **Torx Screwdriver Tool Set**

Order No. 99XTD7



Scope of Supply	Order No.	Description
	9910XTD	Torx Blade No. 10
	9915XTD	Torx Blade No. 15
	991X	Ratching Handle
	9920XTD	Torx Blade No. 20
	9925XTD	Torx Blade No. 25
	9927XTD	Torx Blade No. 27
	9930XTD	Torx Blade No. 30

## Sigle Tools for Service Kits and Sets

Order No.	Description
99831	Screwdriver, Pozidriv No. 1
99832	Screwdriver, Pozidriv No. 2
996XTD	Torx Blade No. 6
998XTD	Torx Blade No. 8



Tools



## **Tool cases**

## **TCE150ST**

#### **Tool Case with Tools - Metric Size**

Order No. T004 41 300 00N



#### **Scope of Supply**

lex, 3 mm
łex, 4 mm
Hex, 5 mm
d, 3/16"
s No. 0
s No. 1
s No. 2
shed, ESD safe, max.
by No. 1
by No. 2
ry 110. Z
or W 61
.00 g, Ø 1,5 mm
n 60 W
ng Tape 5 m
er Set
r-tru-tip No. 1
) ( ( ( (



## TCMB100ST

#### **Tool Case with Tools - Inch Size**

Order No. TCMB100 ST



103S 42H 46CG 50CG 51CG 53CG 54CG	Wire Stripper & Cutter, Cam Stop Adjustable Seizer, Straight Nose, Serrated jaw Wrench, adjustable, 6" Plier, adjustable, 6" Plier, Long Nose, 7" Plier, adjustable, 4"
46CG 50CG 51CG 53CG	Wrench, adjustable, 6" Plier, adjustable, 6" Plier, Long Nose, 7"
50CG 51CG 53CG	Plier, adjustable, 6" Plier, Long Nose, 7"
51CG 53CG	Plier, Long Nose, 7"
53CG	· · · · · · · · · · · · · · · · · · ·
	Plier, adjustable, 4"
54CG	
	Plier, diagonal, 4"
57CG	Plier, Needle Nose, 16"
59CG	Plier, Special Purpose, 8"
600	4-way Pocket Tool Screwdriver/Nutdriver
66CG	Plier, diagonal, 6"
86CG	Sheet metal Snip
9910M	Blade, Nutdriver, 5/16", magnetic
99125	Blade, Screwdriver, Slotted, 1/8"
991R	Ratching Handle
991X	Ratching Handle
9920	Blade, Screwdriver, Allen Hex Type, 0,050"
9921	Blade, Screwdriver, Allen Hex Type, 1/16"
9922	Blade, Screwdriver, Allen Hex Type, 5/64"
9923	Blade, Screwdriver, Allen Hex Type, 3/32"
9924	Blade, Screwdriver, Allen Hex Type, 1/8"
9925	Blade, Screwdriver, Allen Hex Type, 5/32"
99250	Blade, Screwdriver, Slotted, 1/4"
9926	Blade, Screwdriver, Allen Hex Type, 3/16"
99312	Blade, Screwdriver, Slotted, 5/16"
9938	Reamer 1/8" x 3/8"
994R	T-Ratching Handle
9961	Blade, Bristol 6-flute Multiple Spline, 0,048"
9962	Blade, Bristol 6-flute Multiple Spline, 0,060"
9963	Blade, Bristol 4-flute Multiple Spline, 0,069"
9964	Blade, Bristol 6-flute Multiple Spline, 0,072"
9965	Blade, Bristol 4-flute Multiple Spline, 0,076"
9966	Blade, Bristol 6-flute Multiple Spline, 0,096"
9967	Blade, Bristol 6-flute Multiple Spline, 0,111"
9968	Blade, Bristol 6-flute Multiple Spline, 0,145"
9969	Blade, Bristol 6-flute Multiple Spline, 0,183"
99764	Blade, Screwdriver, Allen Hex Type, 7/64"
99811	Blade, Screwdriver, Slotted, 3/16"
	57CG 59CG 600 66CG 86CG 9910M 99125 991R 991X 9920 9921 9922 9923 9924 9925 99250 9926 99312 9938 994R 9961 9962 9963 9964 9965 9966 9967 9968 9969 99764



## X Tool cases

Order No.	Description
99820	Blade, Screwdriver, Phillips No. 0
99821	Blade, Screwdriver, Phillips No. 1
99822	Blade, Screwdriver, Phillips No. 2
998M	Blade, Nutdriver, magnetic, 1/4"
99X10	Extension 7"
99X5	Extension 4"
HS10	Nutdriver, Hollow, 5/16"
HS11	Nutdriver, Hollow, 11/32"
HS12	Nutdriver, Hollow, 3/8"
HS14	Nutdriver, Hollow, 7/16"
HS16	Nutdriver, Hollow, 1/2"
HS18	Nutdriver, Hollow, 9/16"
HS6	Nutdriver, Hollow, 3/16"
HS8	Nutdriver, Hollow, 1/4"
K22	Electricians` knife
M60	Mini Screwdriver Set with Slotted/Phillips Screwdrivers (7 pcs.)
P18	Screwdriver, Midget, Hex, 0,028" (0,71 mm)
P19	Screwdriver, Midget, Hex, 0,035" (0,89 mm)
PS120	Nutdriver Set – Inch Size
	and the of
	consists of:
	P3 Nutdriver, Midget, 3/32" (2,38 mm), Length: 89 mm (3 1/2 inch), blue P4 Nutdriver, Midget, 1/18" (3,18 mm), Length: 89 mm (3 1/2 inch), red P5 Nutdriver, Midget, 5/32" (3,97 mm), Length: 89 mm (3 1/2 inch), amber P6 Nutdriver, Midget, 3/16" (4,76 mm), Length: 89 mm (3 1/2 inch), black P7 Nutdriver, Midget, 7/32" (5,56 mm), Length: 89 mm (3 1/2 inch), brown P8 Nutdriver, Midget, 1/4" (6,35 mm), Length: 89 mm (3 1/2 inch), red P9 Nutdriver, Midget, 9/32" (7,14 mm), Length: 89 mm (3 1/2 inch), orange P10 Nutdriver, Midget, 5/16" (7,94 mm), Length: 89 mm (3 1/2 inch), amber P11 Nutdriver, Midget, 11/32" (8,73 mm), Length: 89 mm (3 1/2 inch), green P12 Nutdriver, Midget, 3/8" (9,53 mm), Length: 89 mm (3 1/2 inch), blue TA2 Torque amplifier handle, black
R144	Screwdriver, Round Blade, Regular, 1/4" x 4"
R146	Screwdriver, Round Blade, Regular, 1/4" x 6"
R181	Screwdriver, Round Blade, Pocket Clip Style, 1/8" x 2"
R184	Screwdriver, Round Blade, Regular, 1/8" x 2"
R3164	Screwdriver, Round Blade, Regular, 3/16" x 4"
R3166	Screwdriver, Round Blade, Regular, 3/16" x 6"
R3323	Screwdriver, Round Blade, Pocket Clip Style, 3/32" x 3"
R5325	Screwdriver, Round Blade, Regular, 5/32"
S3161	Screwdriver, Square Blade, Stubby, 3/8"
S388	Screwdriver, Square Blade, Regular, 3/8"
S5161	Screwdriver, Square Blade, 3/8"
S5166	Screwdriver, 0,028" (0,71 mm)
SB1	Convertible Blade
SX101	Phillips Screwdriver, Stubby No. 1
T99964	Blade, Screwdriver, Allen Hex Type, 9/64"
XL75V	Offset Ratches Screwdriver Set
XST100	Screwdriver, Phillips, Super-tru-tip No. 0
XST101	Phillips Screwdriver, Super-tru-tip No. 1
XST102	Screwdriver, Phillips, Super-tru-tip No. 2





## **XL70**

#### Offset Ratchet Screwdriver Set

Order No. XL70



Scope of Supply	Order No.	Description
	XL10	Allen Hex Screw Bit 5/32" (3,97 mm)
cope of Supply	XL12	Allen Hex Screw Bit 3/16" (4,76 mm)
	XL14	Allen Hex Screw Bit 7/32" (5,56 mm)
	XL16	Allen Hex Screw Bit 1/4" (6 mm)
	XL17	Slotted Screw Bit 1/4" (6 mm)
	XL18	Allen Hex Screw Bit 5/16" (7,94 mm)
	XL20	Phillips Screw Bit No. 1
	XL21	Phillips Screw Bit No. 2
	XL24	Adapter bit
	XL25	Slotted Screw Bit 3/16" (4,76 mm)
	XL27	Offset Ratchet, reversible
	XL3	Allen Hex Screw Bit 0,050" (1,27 mm)
	XL4	Allen Hex Screw Bit 1/16" (1,54 mm)
	XL5	Allen Hex Screw Bit 5/64" (1,98 mm)
	XL50X	Screwdriver Extension
	XL6	Allen Hex Screw Bit 3/32" (2,38 mm)
	XL7	Allen Hex Screw Bit 7/64" (1,54 mm)
	XL8	Allen Hex Screw Bit 1/8" (3,17 mm)
	XL9	Allen Hex Screw Bit 9/64" (3,57 mm)



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						4CT6C8-1		4PTA8-10	
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15AGW		3000ESD		49-A-TX-08		4CT6F7-10		4PTB8-1	
15AGW		3008ESD		49-A-TX-09		4CT6F8-1		4PTB8-10	
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175M		320-000X		49-A-TX-15		4ETA-10		4PTB9-1	
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185-2.5MM		320-1X		49-B-TX-27		4ETB-1		4PTBB7-10	
185-2MM		320-20X		49-B-TX-30		4ETB-10		4PTBB8-1	
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21SA		3CBS		491-A-PZDX		4ETDS-10		4PTCC8-1	
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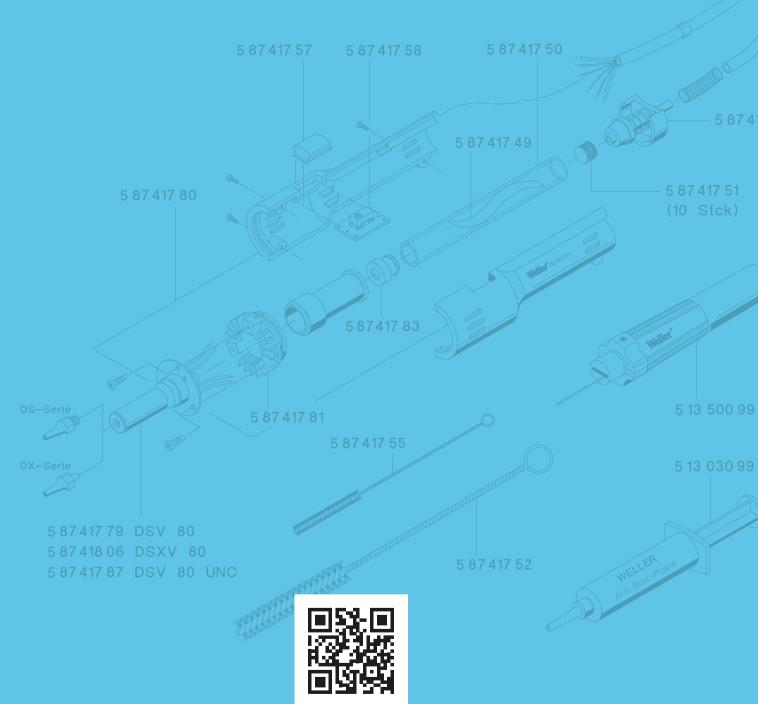


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## You can find our explosion drawings

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